Thank you for choosing our product. For proper operation, please read and keep this manual carefully. If you have lost the Owner’s Manual, please visit: www.mirageappliances.us
Explanation of Symbols

⚠️ **DANGER**
Indicates a hazardous situation that, if not avoided, will result in death or serious injury.

⚠️ **WARNING**
Indicates a hazardous situation that, if not avoided, could result in death or serious injury.

⚠️ **CAUTION**
Indicates a hazardous situation that, if not avoided, may result in minor or moderate injury.

⚠️ **NOTICE**
Indicates important but not hazard-related information, used to indicate risk of property damage.

⚠️ Indicates a hazard that would be assigned a signal word WARNING or CAUTION.
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This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the appliance.

If it needs to install, move or maintain the air conditioner, please contact dealer or local service center to conduct it at first. Air conditioner must be installed, moved or maintained by appointed unit. Otherwise, it may cause serious damage or personal injury or death.
Operation and Maintenance

• This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
• Children shall not play with the appliance.
• Cleaning and user maintenance shall not be made by children without supervision.
• Do not connect air conditioner to multi-purpose socket. Otherwise, it may cause fire hazard.
• Do disconnect power supply when cleaning air conditioner. Otherwise, it may cause electric shock.
• If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
• Do not wash the air conditioner with water to avoid electric shock.
• Do not spray water on indoor unit. It may cause electric shock or malfunction.
• After removing the filter, do not touch fins to avoid injury.
• Do not use fire or hair dryer to dry the filter to avoid deformation or fire hazard.
• Maintenance must be performed by qualified professionals. Otherwise, it may cause personal injury or damage.
• Do not repair air conditioner by yourself. It may cause electric shock or damage. Please contact dealer when you need to repair air conditioner.
• Do not extend fingers or objects into air inlet or air outlet. It may cause personal injury or damage.
Precautions

⚠️ WARNING

- Do not block air outlet or air inlet. It may cause malfunction.
- Do not spill water on the remote controller, otherwise the remote controller may be broken.
- When below phenomenon occurs, please turn off air conditioner and disconnect power immediately, and then contact the dealer or qualified professionals for service.
  - Power cord is overheating or damaged.
  - There’s abnormal sound during operation.
  - Circuit break trips off frequently.
  - Air conditioner gives off burning smell.
  - Indoor unit is leaking.
- If the air conditioner operates under abnormal conditions, it may cause malfunction, electric shock or fire hazard.
- When turning on or turning off the unit by emergency operation switch, please press this switch with an insulating object other than metal.
- Do not step on top panel of outdoor unit, or put heavy objects. It may cause damage or personal injury.
Precautions

![WARNING]

Attachment

• Installation must be performed by qualified professionals. Otherwise, it may cause personal injury or damage.
• Must follow the electric safety regulations when installing the unit.
• According to the local safety regulations, use qualified power supply circuit and circuit break.
• Do install the circuit break. If not, it may cause malfunction.
• An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
• Including a circuit break with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload.
• Air Conditioner should be properly grounded. Incorrect grounding may cause electric shock.
• Don’t use unqualified power cord.
• Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring or malfunction. Please install proper power supply cables before using the air conditioner.
• Properly connect the live wire, neutral wire and grounding wire of power socket.
• Be sure to cut off the power supply before proceeding any work related to electricity and safety.
Precautions

⚠️ WARNING

- Do not put through the power before finishing installation.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- The appliance shall be installed in accordance with national wiring regulations.
- Installation must be performed in accordance with the requirement of NEC and CEC by authorized personnel only.
- The air conditioner is a first class electric appliance. It must be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- The yellow-green wire in air conditioner is grounding wire, which can’t be used for other purposes. The grounding resistance should comply with national electric safety regulations.
- The appliance must be positioned so that the plug is accessible.
- All wires of indoor unit and outdoor unit should be connected by a professional.
- If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
Precautions

WARNING

• For the air conditioner with plug, the plug should be reachable after finishing installation.
• For the air conditioner without plug, an circuit break must be installed in the line.
• If you need to relocate the air conditioner to another place, only the qualified person can perform the work. Otherwise, it may cause personal injury or damage.
• Select a location which is out of reach for children and far away from animals or plants. If it is unavoidable, please add the fence for safety purpose.
• The indoor unit should be installed close to the wall.

<table>
<thead>
<tr>
<th>Working temperature range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Indoor side DB/WB(°F)</td>
</tr>
<tr>
<td>----------------------------</td>
</tr>
<tr>
<td>Maximum cooling</td>
</tr>
<tr>
<td>Maximum heating</td>
</tr>
</tbody>
</table>

NOTICE

• The operating temperature range (outdoor temperature) for cooling only unit is -0.4°F (-18°C) ~ 115°F (46.1 °C); for heat pump unit is -4°F (-20°C) ~ 115°F (46.1°C)
Parts Name

Indoor Unit

- air inlet
- panel
- aux.button
- horizontal louver
- air outlet
- remote control

Outdoor Unit

- air inlet
- Connection wire
- air outlet

NOTICE
Actual product may be different from above graphics, please refer to actual products.
Display content or position may be different from above graphics, please refer to actual products.
Buttons on remote controller

1. ON/OFF button
2. MODE button
3. FAN button
4. SWING button
5. TURBO button
6. ▲ / ▼ button
7. SLEEP button
8. TEMP button
9. I FEEL button
10. LIGHT button
11. CLOCK button
12. TIMER ON / TIMER OFF button

Introduction for icons on display screen

- Operation mode
  - Auto mode
  - Cool mode
  - Dry mode
  - Fan mode
  - Heat mode

- Clock
- Sleep mode
- Light

- Temp. display type
  - : Set temp.
  - : Outdoor ambient temp.
  - : Indoor ambient temp.

- FAN AUTO OPER
- Send signal
- Turbo mode
- 46°F heating function
- Set temperature
- Set time
- TIMER ON / TIMER OFF
- Child lock
- Up & down swing
Introduction for buttons on remote controller screen

Note:
• This is a general use remote controller, it could be used for the air conditioners with multifunction; For some function, which the model doesn’t have, if press the corresponding button on the remote controller that the unit will keep the original running status.
• After putting through the power, the air conditioner will give out a sound. Operation indictor is ON (red indicator). After that, you can operate the air conditioner by using remote controller.
• Under on status, pressing the button on the remote controller, the signal icon “ ” on the display of remote controller will blink once and the air conditioner will give out a “de” sound, which means the signal has been sent to the air conditioner.
• Under off status, set temperature and clock icon will be displayed on the display of remote controller (If timer on, timer off and light functions are set, the corresponding icons will be displayed on the display of remote controller at the same time); Under on status, the display will show the corresponding set function icons.

1 ON/OFF button

Press this button can turn on or turn off the air conditioner. After turning on the air conditioner, operation indicator on indoor unit’s display is ON (green indicator. The colour is different for different models), and indoor unit will give out a sound.

2 MODE button

Press this button to select your required operation mode.

- When selecting auto mode, air conditioner will operate automatically according to ex-factory setting. Set temperature can’t be adjusted and will not be displayed as well. Press “FAN” button can adjust fan speed. Press “SWING” button can adjust fan blowing angle.
- After selecting cool mode, air conditioner will operate under cool mode. Cool indicator on indoor unit is ON. Press “ ” or “ ” button to adjust set temperature. Press “FAN” button to adjust fan speed. Press “SWING” button to adjust fan blowing angle.
- When selecting dry mode, the air conditioner operates at low speed under dry mode. Dry indicator on indoor unit is ON. Under dry mode, fan speed can’t be adjusted. Press “SWING” button to adjust fan blowing angle.
- When selecting fan mode, the air conditioner will only blow fan, no cooling and no heating. Press “FAN” button to adjust fan speed. Press “SWING” button to adjust fan blowing angle.
Introduction for buttons on remote controller screen

When selecting heating mode, the air conditioner operates under heat mode. Heat indicator on indoor unit is ON. Press “▲” or “▼” button to adjust set temperature. Press “FAN” button to adjust fan speed. Press “SWING” button to adjust fan blowing angle. (Cooling only unit won’t receive heating mode signal. If setting heat mode with remote controller, press ON/OFF button can’t start up the unit).

Note:
For preventing cold air, after starting up heating mode, indoor unit will delay 1~5 minutes to blow air (actual delay time is depend on indoor ambient temperature).
Set temperature range from remote controller: 61~86°F; Fan speed: auto, low speed, medium speed, high speed.

3 FAN button

Pressing this button can set fan speed circularly as: auto (AUTO), low( ), medium ( ), high( ).

Note:
• Under AUTO speed, air conditioner will select proper fan speed automatically according to ex-factory setting.
• Fan speed under dry mode is low speed.

4 SWING button

Press this button can select up&down swing angle. Fan blow angle can be selected circularly as below:

• When selecting “ ”, air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
• When selecting “ ” air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.
• When selecting “ ” air conditioner is blowing fan at fixed angle. Horizontal louver will send air at the fixed angle.
• Hold “ ” button above 2s to set your required swing angle. When reaching your required angle, release the button.

Note:
“ ” may not be available. When air conditioner receives this signal, the air conditioner will blow fan automatically.
**Introduction for buttons on remote controller screen**

**5 TURBO button**

Under COOL or HEAT mode, press this button to turn to quick COOL or quick HEAT mode. “🌡” icon is displayed on remote controller. Press this button again to exit turbo function and “🌡” icon will disappear.

**6 ▲/▼ button**

- Press “▲” or “▼” button once to increase or decrease set temperature 1 °C (1°F); Holding “▲” or “▼” button, 2s later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly. (Temperature can’t be adjusted under auto mode)
- When setting TIMER ON, TIMER OFF or CLOCK, press “▲” or “▼” button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons) When setting TIMER ON, TIMER OFF or CLOCK, press “▲” or “▼” button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons)

**7 SLEEP button**

Under COOL, HEAT or DRY mode, press this button to start up sleep function. “🛌” icon is displayed on remote controller. Press this button again to cancel sleep function and “🛌” icon will disappear.

**8 TEMP button**

By pressing this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit’s display. The setting on remote controller is selected circularly as below:

- When selecting “mostat” or no display with remote controller, temperature indicator on indoor unit displays set temperature.
- When selecting “innerText” with remote controller, temperature indicator on indoor unit displays indoor ambient temperature.
- When selecting “InnerText” with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature.

**Note:**

- Outdoor temperature display is not available for some models. At that time, indoor unit receives “InnerText” signal, while it displays indoor set temperature.
Introduction for buttons on remote controller screen

• It’s defaulted to display set temperature when turning on the unit. There is no display in the remote controller.
• Only for the models whose indoor unit has dual-8 display.
• When selecting displaying of indoor or outdoor ambient temperature, indoor temperature indicator displays corresponding temperature and automatically turn to display set temperature after three or five seconds.

9 I FEEL button
Press this button to start I FEEL function and “odal” will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to close I FEEL function and “odal” will disappear.
• Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature. When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

10 LIGHT button
Press this button to turn off display light on indoor unit. “odal” icon on remote controller disappears. Press this button again to turn on display light. “odal” icon is displayed.

11 CLOCK button
Press this button to set clock time. “odal” icon on remote controller will blink. Press “▲” or “▼” button within 5s to set clock time. Each pressing of “▲” or “▼” button, clock time will increase or decrease 1 minute. If hold “▲” or “▼” button, 2s later, time will change quickly. Release this button when reaching your required time.
Press “CLOCK” button to confirm the time. “odal” icon stops blinking.
Note:
• Clock time adopts 24-hour mode.
• The interval between two operation can’t exceeds 5s. Otherwise, remote controller will quit setting status. Operation for TIMER ON/TIMER OFF is the same.

12 TIMER ON / TIMER OFF button
• TIMER ON button
“TIMER ON” button can set the time for timer on. After pressing this button, “odal” icon disappears and the word “ON” on remote controller blinks. Press “▲” or “▼” button to adjust TIMER ON setting. After each pressing “▲” or “▼” button, TIMER ON setting will increase or decrease 1min. Hold “▲” or “▼” button, 2s later, the time will change quickly until reaching your required time.
Introduction for buttons on remote controller screen

Press “TIMER ON” to confirm it. The word “ON” will stop blinking. “⏰” icon resumes displaying. Cancel TIMER ON: Under the condition that TIMER ON is started up, press “TIMER ON” button to cancel it.

• TIMER OFF button
“TIMER OFF” button can set the time for timer off. After pressing this button, “⏰” icon disappears and the word “OFF” on remote controller blinks. Press “▲” or “▼” button to adjust TIMER OFF setting. After each pressing “▲” or “▼” button, TIMER OFF setting will increase or decrease 1min. Hold “▲” or “▼” button, 2s later, the time will change quickly until reaching your required time.
Press “TIMER OFF” word “OFF” will stop blinking. “⏰” icon resumes displaying. Cancel TIMER OFF. Under the condition that TIMER OFF is started up, press “TIMER OFF” button to cancel it.

Note:
• Under on and off status, you can set TIMER OFF or TIMER ON simultaneously.
• Before setting TIMER ON or TIMER OFF, please adjust the clock time.
• After starting up TIMER ON or TIMER OFF, set the constant circulating valid. After that, air conditioner will be turned on or turned off according to setting time. ON/OFF button has no effect on setting. If you don’t need this function, please use remote controller to cancel it.

Function introduction for combination buttons

Energy-saving function

Under cooling mode, press “TEMP” and “CLOCK” buttons simultaneously to start up or turn off energy-saving function. When energy-saving function is started up, “SE” will be shown on remote controller, and air conditioner will adjust the set temperature automatically according to ex-factory setting to reach to the best energy-saving effect. Press “TEMP” and “CLOCK” buttons simultaneously again to exit energy-saving function.

Note:
• Under energy-saving function, fan speed is defaulted at auto speed and it can’t be adjusted.
• Under energy-saving function, set temperature can’t be adjusted. Press “TURBO” button and the remote controller won’t send signal.
• Sleep function and energy-saving function can’t operate at the same time. If energy-saving function has been set under cooling mode, press sleep button will cancel energy-saving function. If sleep function has been set under cooling mode, start up the energy-saving function will cancel sleep function.
Function introduction for combination buttons

46°F heating function

Under heating mode, press “TEMP” and “CLOCK” buttons simultaneously to start UP OR TURN OFF 46°F heating function. When this function is started up, “ rootNode" and “46°F“ will be shown on remote controller, and the air conditioner keep the heating status at 46°F. Press “TEMP” and “CLOCK” buttons simultaneously again to exit 46°F heating function.

Note:
• Under 46°F heating function, fan speed is defaulted at auto speed and it can’t be adjusted.
• Under 46°F heating function, set temperature can’t be adjusted. Press “TURBO" button and the remote controller won’t send signal.
• Sleep function and 46°F heating function can’t operate at the same time. If 46°F heating function has been set under cooling mode, press sleep button will cancel 46°F heating function. If sleep function has been set under cooling mode, start up the 46°F heating function will cancel sleep function.

Child lock function

Press “▲” and “▼”simultaneously to turn on or turn off child lock function. When child lock function is on, “ rootNode" icon is displayed on remote controller. If you operate the remote controller, the “ rootNode" icon will blink three times without sending signal to the unit.

Temperature display switchover function

Under OFF status, press “▼” and “MODE” buttons simultaneously to switch temperature display between °C and °F.
Operation guide

1. After putting through the power, press “ON/OFF” button on remote controller to turn on the air conditioner.
2. Press “MODE” button to select your required mode: AUTO, COOL, DRY, FAN, HEAT.
3. Press “▲” or “▼” button to set your required temperature. (Temperature can’t be adjusted under auto mode).
4. Press “FAN” button to set your required fan speed: auto, low, medium and high speed.
5. Press “SWING” button to select fan blowing angle.

Replacement of batteries in remote controller

1. Press the back side of remote controller marked with “ cripple” as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of “+” polar and “-” polar are correct.
3. Reinstall the cover of battery box.

NOTICE

• During operation, point the remote control signal sender at the receiving window on indoor unit.
• The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
• Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
• Replace new batteries of the same model when replacement is required.
• When you don’t use remote controller for a long time, please take out the batteries.
• If the display on remote controller is fuzzy or there’s no display, please replace batteries.
Emergency operation

If remote controller is lost or damaged, please use auxiliary button to turn on or turn off the air conditioner. The operation in details are as below:
As shown in the fig. Open panel, press aux, button to turn on or turn off the air conditioner. When the air conditioner is turned on, it will operate under auto mode.

![Auxiliary button and panel diagram]

⚠️ WARNING
Use insulated object to press the auto button.

Clean and Maintenance

⚠️ WARNING
- Turn off the air conditioner and disconnect the power before cleaning the air conditioner to avoid electric shock.
- Do not wash the air conditioner with water to avoid electric shock.
- Do not use volatile liquid to clean the air conditioner.

Clean surface of indoor unit

When the surface of indoor unit is dirty, it is recommended to use a soft dry cloth or wet cloth to wipe it.

NOTICE
- Do not remove the panel when cleaning it.
Clean and Maintenance

Clean Filter

1. **Open panel**
   Pull out the panel to a certain angle as shown in the fig.

2. **Remove filter**
   Remove the filter as indicated in the fig.

3. **Clean filter**
   - Use dust catcher or water to clean the filter.
   - When the filter is very dirty, use the water (below 110°F) to clean it, and then put it in a shady and cool place to dry.

4. **Install filter**
   Install the filter and then close the panel cover tightly.

! **WARNING**

- The filter should be cleaned every three months. If there is much dust in the operation environment, clean frequency can be increased.
- After removing the filter, do not touch fins to avoid injury.
- Do not use fire or hair dryer to dry the filter to avoid deformation or fire hazard.
Clean and Maintenance

**NOTICE**: Checking before use-season

1. Check whether air inlets and air outlets are blocked.
2. Check whether air switch, plug and socket are in good condition.
3. Check whether filter is clean.
4. Check whether mounting bracket for outdoor unit is damaged or corroded. If yes, please contact dealer.
5. Check whether drainage pipe is damaged.

**NOTICE**: Checking after use-season

1. Disconnect power supply.
2. Clean filter and indoor unit’s panel.
3. Check whether mounting bracket for outdoor unit is damaged or corroded. If yes, please contact dealer.

**NOTICE** for recovery

1. Many packing materials are recyclable materials. Please dispose them in appropriate recycling unit.
2. If you want to dispose the air conditioner, please contact local dealer or consultant service center for the correct disposal method.
Malfunction analysis

General phenomenon analysis

Please check below items before asking for maintenance. If the malfunction still can’t be eliminated, please contact local dealer or qualified professionals.

<table>
<thead>
<tr>
<th>Phenomenon</th>
<th>Check items</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Indoor unit can’t receive remote controller’s signal or remote controller has no action.</td>
<td>• Whether it’s interfered severely (such as static electricity, stable voltage)?</td>
<td>• Pull out the plug. Reinsert the plug after about 3min, and then turn on the unit again.</td>
</tr>
<tr>
<td></td>
<td>• Whether remote controller is within the signal receiving range?</td>
<td>• Signal receiving range is 8m.</td>
</tr>
<tr>
<td></td>
<td>• Whether there are obstacles?</td>
<td>• Remove obstacles</td>
</tr>
<tr>
<td></td>
<td>• Whether remote controller is pointing at the receiving window?</td>
<td>• Select proper angle and point the remote controller at the receiving window on indoor unit.</td>
</tr>
<tr>
<td></td>
<td>• Is sensitivity of remote controller low; fuzzy display and no display?</td>
<td>• Check the batteries. If the power of batteries is too low, please replace them.</td>
</tr>
<tr>
<td></td>
<td>• No display when operating remote controller?</td>
<td>• Check whether remote controller appears to be damaged. If yes, replace it.</td>
</tr>
<tr>
<td></td>
<td>• Fluorescent lamp in room?</td>
<td>• Take the remote controller close to indoor unit. • Turn off the fluorescent lamp and then try it again.</td>
</tr>
<tr>
<td>Indoor unit can’t receive remote controller’s signal or remote controller has no action.</td>
<td>• Air inlet or air outlet of indoor unit is blocked?</td>
<td>• Eliminate obstacles.</td>
</tr>
<tr>
<td></td>
<td>• Under heating mode, indoor temperature is reached to set temperature?</td>
<td>• After reaching to set temperature, indoor unit will stop blowing out air.</td>
</tr>
<tr>
<td></td>
<td>• Heating mode is turned on just now?</td>
<td>• In order to prevent blowing out cold air, indoor unit will be started after delaying for several minutes, which is a normal phenomenon.</td>
</tr>
<tr>
<td>Phenomenon</td>
<td>Check items</td>
<td>Solution</td>
</tr>
<tr>
<td>------------------------------------------------</td>
<td>--------------------------------------------------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Air conditioner can’t operate</td>
<td>• Power failure?</td>
<td>• Wait until power recovery.</td>
</tr>
<tr>
<td></td>
<td>• Is plug loose?</td>
<td>• Reinsert the plug.</td>
</tr>
<tr>
<td></td>
<td>• Air switch trips off or fuse is burnt out?</td>
<td>• Ask professional to replace air switch or fuse.</td>
</tr>
<tr>
<td></td>
<td>• Wiring has malfunction?</td>
<td>• Ask professional to replace it.</td>
</tr>
<tr>
<td></td>
<td>• Unit has restarted immediately after stopping operation?</td>
<td>• Wait for 3min, and then turn on the unit again.</td>
</tr>
<tr>
<td></td>
<td>• Whether the function setting for remote controller is correct?</td>
<td>• Reset the function.</td>
</tr>
<tr>
<td>Mist is emitted from indoor unit’s air outlet</td>
<td>• Indoor temperature and humidity is high?</td>
<td>• Because indoor air is cooled rapidly. After a while, indoor temperature and humidity will be decrease and mist will disappear.</td>
</tr>
<tr>
<td>Set temperature can’t be adjusted</td>
<td>• Unit is operating under auto mode?</td>
<td>• Temperature can’t be adjusted under auto mode. Please switch the operation mode if you need to adjust temperature.</td>
</tr>
<tr>
<td></td>
<td>• Your required temperature exceeds the set temperature range?</td>
<td>• Set temperature range: 61°F~86°F.</td>
</tr>
<tr>
<td>Cooling (heating) effect is not good.</td>
<td>• Voltage is too low?</td>
<td>• Wait until the voltage resumes normal.</td>
</tr>
<tr>
<td></td>
<td>• Filter is dirty?</td>
<td>• Clean the filter.</td>
</tr>
<tr>
<td></td>
<td>• Set temperature is in proper range?</td>
<td>• Adjust temperature to proper range.</td>
</tr>
<tr>
<td></td>
<td>• Door and window are open?</td>
<td>• Close door and window.</td>
</tr>
</tbody>
</table>
## Malfunction analysis

<table>
<thead>
<tr>
<th>Phenomenon</th>
<th>Check items</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odours are emitted</td>
<td>• Whether there’s odour source, such as furniture and cigarette, etc.</td>
<td>• Eliminate the odour source.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Clean the filter.</td>
</tr>
<tr>
<td>Air conditioner operates abnormally</td>
<td>• Whether there’s interference, such as thunder, wireless devices, etc.</td>
<td>• Disconnect power, put back power, and then turn on the unit again.</td>
</tr>
<tr>
<td>Outdoor unit has vapor</td>
<td>• Heating mode is turned on?</td>
<td>• During defrosting under heating mode, it may generate vapor, which is a normal phenomenon.</td>
</tr>
<tr>
<td>“Water flowing” noise</td>
<td>• Air conditioner is turned on or turned off just now?</td>
<td>• The noise is the sound of refrigerant flowing inside the unit, which is a normal phenomenon.</td>
</tr>
<tr>
<td>Cracking noise</td>
<td>• Air conditioner is turned on or turned off just now?</td>
<td>• This is the sound of friction caused by expansion and/or contraction of panel or other parts due to the change of temperature.</td>
</tr>
</tbody>
</table>
Malfunction analysis

Error Code

- When air conditioner status is abnormal, temperature indicator on indoor unit will blink to display corresponding error code. Please refer to below list for identification of error code.

<table>
<thead>
<tr>
<th>Error code</th>
<th>Troubleshooting</th>
</tr>
</thead>
<tbody>
<tr>
<td>E5</td>
<td>It can be eliminated after restarting the unit. If not, please contact qualified professionals for service.</td>
</tr>
<tr>
<td>E8</td>
<td>It can be eliminated after restarting the unit. If not, please contact qualified professionals for service.</td>
</tr>
<tr>
<td>U8</td>
<td>It can be eliminated after restarting the unit. If not, please contact qualified professionals for service.</td>
</tr>
<tr>
<td>H6</td>
<td>It can be eliminated after restarting the unit. If not, please contact qualified professionals for service.</td>
</tr>
<tr>
<td>C5</td>
<td>Please contact qualified professionals for service.</td>
</tr>
<tr>
<td>F1</td>
<td>Please contact qualified professionals for service.</td>
</tr>
<tr>
<td>F2</td>
<td>Please contact qualified professionals for service.</td>
</tr>
<tr>
<td>F0</td>
<td>Please contact qualified professionals for service.</td>
</tr>
</tbody>
</table>

Note:
If there’re other error codes, please contact qualified professionals for service.

⚠️ WARNING

- When below phenomenon occurs, please turn off air conditioner and disconnect power immediately, and then contact the dealer or qualified professionals for service.
  - Power cord is overheating or damaged.
  - There’s abnormal sound during operation.
  - Air switch trips off frequently.
  - Air conditioner gives off burning smell.
  - Indoor unit is leaking.
- Do not repair or refit the air conditioner by yourself.
- If the air conditioner operates under abnormal conditions, it may cause malfunction, electric shock or fire hazard.
Installation dimension diagram

- Space to the wall: 20''
- Above Air inlet side: At least 118''
- Space to the obstruction: At least □8''
- Space to the ceiling: At least □''
- Space to the wall: At least □''
- Space to the obstruction: At least □''
- Space to the floor: At least 8''
- Drainage pipe: At least □''
- Air outlet side: 80'' Above
- Air inlet side: 12'' Above
- Space to the wall: 20'' Above
Safety precautions for installing and relocating the unit

To ensure safety, please be mindful of the following precautions.

⚠️ WARNING

- When installing or relocating the unit, be sure to keep the refrigerant circuit free from air or substances other than the specified refrigerant. Any presence of air or other foreign substance in the refrigerant circuit will cause system pressure rise or compressor rupture, resulting in injury.
- When installing or moving this unit, do not charge the refrigerant which is not comply with that on the nameplate or unqualified refrigerant. Otherwise, it may cause abnormal operation, wrong action, mechanical malfunction or even series safety accident.
- When refrigerant needs to be recovered during relocating or repairing the unit, be sure that the unit is running in cooling mode. Then, fully close the valve at high pressure side (liquid valve). About 30-40 seconds later, fully close the valve at low pressure side (gas valve), immediately stop the unit and disconnect power. Please note that the time for refrigerant recovery should not exceed 1 minute.
  If refrigerant recovery takes too much time, air may be sucked in and cause pressure rise or compressor rupture, resulting in injury.
- During refrigerant recovery, make sure that liquid valve and gas valve are fully closed and power is disconnected before detaching the connection pipe.
  If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.
- When installing the unit, make sure that connection pipe is securely connected before the compressor starts running.
  If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.
- Prohibit installing the unit at the place where there may be leaked corrosive gas or flammable gas.
  If there leaked gas around the unit, it may cause explosion and other accidents.
- Do not use extension cords for electrical connections. If the electric wire is not long enough, please contact a local service center authorized and ask for a proper electric wire.
  Poor connections may lead to electric shock or fire.
- Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the wires so that their terminals receive no external stresses.
  Electric wires with insufficient capacity, wrong wire connections and insecure wire terminals may cause electric shock or fire.
Tools for installation

| 1 Level meter | 2 Screw driver | 3 Impact drill |
| 4 Drill head   | 5 Pipe expander | 6 Torque wrench |
| 7 Open-end wrench | 8 Pipe cutter | 9 Leakage detector |
| 10 Vacuum pump | 11 Pressure meter | 12 Universal meter |
| 13 Inner hexagon spanner | 14 Measuring tape |

Note:
• Please contact the local agent for installation.
• Don’t use unqualified power cord.

Selection of installation location

**Basic requirement**

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:
1. The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
2. The place with high-frequency devices (such as welding machine, medical equipment).
3. The place near coast area.
4. The place with oil or fumes in the air.
5. The place with sulfureted gas.
6. Other places with special circumstances.
7. Do not use to unit in the immediate surroundings of a laundry, a bath, a shower or a swimming pool.

**Indoor unit**

1. There should be no obstruction near air inlet and air outlet.
2. Select a location where the condensation water can be dispersed easily and won’t affect other people.
3. Select a location which is convenient to connect the outdoor unit and near the power socket.
4. Select a location which is out of reach for children.
5. The location should be able to withstand the weight of indoor unit and won’t increase noise and vibration.
6. The appliance must be installed 2.5m above floor.
7. Don’t install the indoor unit right above the electric appliance.
8. Please try your best to keep way from fluorescent lamp.

**Outdoor unit**

1. Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
2. The location should be well ventilated and dry, in which the outdoor unit won’t be exposed directly to sunlight or strong wind.
3. The location should be able to withstand the weight of outdoor unit.
4. Make sure that the installation follows the requirement of installation dimension diagram.
5. Select a location which is out of reach for children and far away from animals or plants. If it is unavoidable, please add the fence for safety purpose.
Requirements for electric connection

Safety precaution

1. Must follow the electric safety regulations when installing the unit.
2. According to the local safety regulations, use qualified power supply circuit and air switch.
3. Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring or malfunction. Please install proper power supply cables before using the air conditioner.
4. Properly connect the live wire, neutral wire and grounding wire of power socket.
5. Be sure to cut off the power supply before proceeding any work related to electricity and safety.
6. Do not put through the power before finishing installation.
7. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
8. The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
9. The appliance shall be installed in accordance with national wiring regulations

Grounding requirement

1. The air conditioner is the first class electric appliance. It must be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
2. The yellow-green wire in air conditioner is grounding wire, which can’t be used for other purposes.
3. The grounding resistance should comply with national electric safety regulations.
4. The appliance must be positioned so that the plug is accessible.
5. An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
Installation of indoor unit

Step one: choosing installation location
Recommend the installation location to the client and then confirm it with the client.

Step two: install wall-mounting frame
1. Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.
2. Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.
3. Fix the wall-mounting frame on the wall with tapping screws (ST4.2X25TA) and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

Step three: open piping hole
1. Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame, shown as below.
2. Open a piping hole with the diameter of Φ2.5” or Φ3” on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of 5-10°.
Installation of indoor unit

Note:
• Pay attention to dust prevention and take relevant safety measures when opening the hole.
• The plastic expansion particles are not provided and should be bought locally.

Step four: outlet pipe

1. The pipe can be led out in the direction of right, rear right, left or rear left.

2. When select leading out the pipe from left or right, please cut off the corresponding hole on the bottom case.

Step five: connect the pipe indoor unit.

1. Aim the pipe joint at the corresponding bellmouth.

2. Pretightening the union nut with hand.

3. Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench.
Installation of indoor unit

4. Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape.

<table>
<thead>
<tr>
<th>Hex nut diameter</th>
<th>Tightening torque (lbft)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Φ 1/4”</td>
<td>13</td>
</tr>
<tr>
<td>Φ 3/8”</td>
<td>30</td>
</tr>
<tr>
<td>Φ 1/2”</td>
<td>40</td>
</tr>
<tr>
<td>Φ 5/8”</td>
<td>48</td>
</tr>
<tr>
<td>Φ 3/4”</td>
<td>48</td>
</tr>
</tbody>
</table>

Step six: install drain hose

1. Connect the drain hose to the outlet pipe of indoor unit.

2. Bind the joint with tape

Note:
• Add insulating pipe in the indoor drain hose in order to prevent condensation.
• The plastic expansion particles are not provided.

Step seven: connect wire of indoor unit

1. Open the panel, remove the screw on the wiring cover and then take down the cover.
Installation of indoor unit

2. Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.

3. Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.

4. Put wiring cover back and then tighten the screw.
5. Close the panel

Note: the wiring board is for reference only, please refer to the actual one.

Note:
- All wires of indoor unit and outdoor unit should be connected by a professional.
- If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
- For the air conditioner with plug, the plug should be reachable after finishing installation.
- For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.
Installation of indoor unit

Step eight: bind up pipe

1. Bind up the connection pipe, power cord and drain hose with the band.

2. Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.

3. Bind them evenly.

4. The liquid pipe and gas pipe should be bound separately at the end.

Note:
- The power cord and control wire can’t be crossed or winding.
- The drain hose should be bound at the bottom.

Step nine: hang the indoor unit

1. Put the bound pipes in the wall pipe and then make them pass through the wall hole.

2. Hang the indoor unit on the wall-mounting frame.

3. Stuff the gap between pipes and wall hole with sealing gum.

4. Fix the wall pipe.

5. Check if the indoor unit is installed firmly and closed to the wall.

Note:
- Do not bend the drain hose too excessively in order to prevent blocking.
Installation of outdoor unit

Step one: fix the support of outdoor unit (select it according to the actual installation situation)
1. Select installation location according to the house structure.
2. Fix the support of outdoor unit on the selected location with expansion screws.

Note:
- Take sufficient protective measures when installing the outdoor unit.
- Make sure the support can withstand at least four times of the unit weight.
- The outdoor unit should be installed at least 2” above the floor in order to install drain joint.
- For the unit with cooling capacity of 2300W ~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W ~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W ~16000W, 10 expansion screws are needed

Step two: install drain joint (Only for cooling and heating unit)
1. Connect the outdoor drain joint into the hole on the chassis, as shown in the picture below.
2. Connect the drain hose into the drain vent.

Step three: fix outdoor unit
1. Place the outdoor unit on the support.
2. Fix the foot holes of outdoor unit with bolts.
Installation of outdoor unit

Step four: connect indoor and outdoor pipes

1. Remove the screw on the right handle of outdoor unit and then remove the handle.

2. Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.

3. Pretightening the union nut with hand.

4. Tighten the union nut with torque wrench by referring to the sheet below.

<table>
<thead>
<tr>
<th>Hex nut diameter</th>
<th>Tightening torque (lbft)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Φ 1/4''</td>
<td>13</td>
</tr>
<tr>
<td>Φ 3/8''</td>
<td>30</td>
</tr>
<tr>
<td>Φ 1/2''</td>
<td>40</td>
</tr>
<tr>
<td>Φ 5/8''</td>
<td>48</td>
</tr>
<tr>
<td>Φ 3/4''</td>
<td>48</td>
</tr>
</tbody>
</table>

Step five: connect outdoor electric wire

1. Remove the wire clip; connect the power connection wire and signal control wire (only for cooling and heating unit) to the wiring terminal according to the color; fix them with screws.

Note: the wiring board is for reference only, please refer to the actual one.
Installation of outdoor unit

2. Fix the power connection wire and signal control wire with wire clip (only for cooling and heating unit).

Note:
• After tighten the screw, pull the power cord slightly to check if it is firm.
• Never cut the power connection wire to prolong or shorten the distance.

Step six: neaten the pipes

1. The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 10cm.
2. If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room.

Outdoor Condensate Drainage (only for Heat pump unit)

During heating operation, the condensate and defrosting water should be drained out reliably through the drain hose. Install the outdoor drain connector in a Φ25 hole or Φ42 hole on the base plate and attach the drain hose to the connector so that the waste water formed in the outdoor unit can be drained out. The hole diameter 25 or 42 must be plugged. Whether to plug other holes will be determined by the dealers to actual conditions.

09. 12K UNIT:

Drain-water hole
Bottom frame

18K UNIT:

Drain hole
Drain-water hole
Bottom frame

24K UNIT:

drain hole
Drain-water hole
Bottom frame
Installation of outdoor unit
The 18K 24K UNIT drainage hole consists of two Φ25 and two kidney holes (see the fig.1). The drain plug consists of one Φ25 and two kidney plugs.
(The figures in this manual may be different with the material objects, please refer to the material objects for reference)

Vacuum pumping

1. Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging port.
2. Connect Vacuum meter to suction port (by T-fitting), next connect charging hose to vacuum meter and finally service hose to the vacuum pump.
3. Open manifold completely and pull a proper vacuum until get 300 microns on reading. (Note: Removing core or using 3/8” hoses is useful to save time)
4. Close manifold and turn vacuum pump OFF to check if pressure keeps stable. If not you must look for leakage, fix and try again.
5. If vacuum level is stable, use an Allen wrench to open gas and liquid valves completely to let refrigerant fill the system up.
6. Put valves cap back and do the same with nut of suction port once you have removed manifold.

Leakage detection
1. With leakage detector: Check if there is leakage with leakage detector.
2. With soap water: If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, there’s a leakage.
Check after installation

- Check according to the following requirement after finishing installation.

<table>
<thead>
<tr>
<th>Items to be checked</th>
<th>Possible malfunction</th>
</tr>
</thead>
<tbody>
<tr>
<td>Has the unit been installed firmly?</td>
<td>The unit may drop, shake or emit noise.</td>
</tr>
<tr>
<td>Have you done the refrigerant leakage test?</td>
<td>It may cause insufficient cooling (heating) capacity.</td>
</tr>
<tr>
<td>Is heat insulation of pipeline sufficient?</td>
<td>It may cause condensation and water dripping.</td>
</tr>
<tr>
<td>Is water drained well?</td>
<td>It may cause condensation and water dripping.</td>
</tr>
<tr>
<td>Is the voltage of power supply according to the voltage marked on the nameplate?</td>
<td>It may cause malfunction or damaging the parts</td>
</tr>
<tr>
<td>Is electric wiring and pipeline installed correctly?</td>
<td>It may cause malfunction or damaging the parts</td>
</tr>
<tr>
<td>Is the unit grounded securely?</td>
<td>It may cause electric leakage.</td>
</tr>
<tr>
<td>Does the power cord follow the specification?</td>
<td>It may cause malfunction or damaging the parts</td>
</tr>
<tr>
<td>Is there any obstruction in the air inlet and outlet?</td>
<td>It may cause insufficient cooling (heating) capacity.</td>
</tr>
<tr>
<td>The dust and sundries caused during installation are removed?</td>
<td>It may cause malfunction or damaging the parts</td>
</tr>
<tr>
<td>The gas valve and liquid valve of connection pipe are open completely?</td>
<td>It may cause insufficient cooling (heating) capacity.</td>
</tr>
<tr>
<td>Is the inlet and outlet of piping hole been covered?</td>
<td>It may cause insufficient cooling (heating) capacity or waster electricity.</td>
</tr>
</tbody>
</table>

Test operation

1. **Preparation of test operation**
   - The client approves the air conditioner.
   - Specify the important notes for air conditioner to the client.

2. **Method of test operation**
   - Put through the power, press ON/OFF button on the remote controller to start operation.
   - Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
   - If the ambient temperature is lower than 60°F, the air conditioner can’t start cooling.
Configuration of connection pipe

1. Standard length of connection pipe
   • 16 ft.
2. Min. length of connection pipe is 9.8 ft.
3. Max. length of connection pipe and max. height difference.

<table>
<thead>
<tr>
<th>Cooling capacity (Btu/h)</th>
<th>Max length of connection pipe</th>
<th>Max height difference</th>
</tr>
</thead>
<tbody>
<tr>
<td>5000Btu/h (1465W)</td>
<td>49 ft</td>
<td>16 ft</td>
</tr>
<tr>
<td>7000Btu/h (2051W)</td>
<td>49 ft</td>
<td>16 ft</td>
</tr>
<tr>
<td>9000Btu/h (2637W)</td>
<td>49 ft</td>
<td>16 ft</td>
</tr>
<tr>
<td>12000Btu/h (3516W)</td>
<td>65 ft</td>
<td>32 ft</td>
</tr>
<tr>
<td>18000Btu/h (5274W)</td>
<td>82 ft</td>
<td>32 ft</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Cooling capacity (Btu/h)</th>
<th>Max length of connection pipe</th>
<th>Max height difference</th>
</tr>
</thead>
<tbody>
<tr>
<td>24000Btu/h (7032W)</td>
<td>82 ft</td>
<td>32 ft</td>
</tr>
<tr>
<td>28000Btu/h (820W)</td>
<td>98 ft</td>
<td>32 ft</td>
</tr>
<tr>
<td>36000Btu/h (10548W)</td>
<td>98 ft</td>
<td>65 ft</td>
</tr>
<tr>
<td>24000Btu/h (3516W)</td>
<td>98 ft</td>
<td>65 ft</td>
</tr>
<tr>
<td>48000Btu/h (14064W)</td>
<td>98 ft</td>
<td>65 ft</td>
</tr>
</tbody>
</table>

4. The additional refrigerant oil and refrigerant charging required after prolonging connection pipe

   • After the length of connection pipe is prolonged for 32 ft at the basis of standard length, you should add 0.17 oz of refrigerant oil for each additional 16 ft of connection pipe.

   • The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):

   Additional refrigerant charging amount = prolonged length of liquid pipe × additional refrigerant charging amount per meter.

   • Basing on the length of standard pipe, add refrigerant according to the requirement as shown in the table. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet
**Configuration of connection pipe**

Additional refrigerant charging amount for R407C, R410A and R134a

<table>
<thead>
<tr>
<th>Diameter of connection pipe</th>
<th>Outdoor unit throttle</th>
</tr>
</thead>
<tbody>
<tr>
<td>Liquid pipe</td>
<td>Gas pipe</td>
</tr>
<tr>
<td>Φ1/4&quot;</td>
<td>Φ3/8&quot; or Φ1/2&quot;</td>
</tr>
<tr>
<td>Φ1/4&quot; or Φ3/8&quot;</td>
<td>Φ5/8&quot; or Φ3/4&quot;</td>
</tr>
<tr>
<td>Φ1/2&quot;</td>
<td>Φ3/4&quot; or Φ7/8&quot;</td>
</tr>
<tr>
<td>Φ5/8&quot;</td>
<td>Φ1&quot; or Φ1 1/4&quot;</td>
</tr>
<tr>
<td>Φ3/4&quot;</td>
<td>-</td>
</tr>
<tr>
<td>Φ7/8&quot;</td>
<td>-</td>
</tr>
</tbody>
</table>
Pipe expanding method

Note:
Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:

A: Cut the pipe
• Confirm the pipe length according to the distance of indoor unit and outdoor unit.
• Cut the required pipe with pipe cutter.

B: Remove the burrs
• Remove the burrs with shaper and prevent the burrs from getting into the pipe.

C: Put on suitable insulating pipe
D: Put on the union nut
• Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.

E: Expand the port
• Expand the port with expander.

Note:
• “A” is different according to the diameter, please refer to the sheet below:

<table>
<thead>
<tr>
<th>Outer diameter</th>
<th>A(mm)</th>
<th>Max</th>
<th>Min</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4”</td>
<td></td>
<td>0.051”</td>
<td>0.027”</td>
</tr>
<tr>
<td>3/8”</td>
<td></td>
<td>0.062”</td>
<td>0.039”</td>
</tr>
<tr>
<td>1/2”</td>
<td></td>
<td>0.070”</td>
<td>0.039”</td>
</tr>
<tr>
<td>5/8”</td>
<td></td>
<td>0.094”</td>
<td>0.086”</td>
</tr>
</tbody>
</table>

F: Inspection
• Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.
<table>
<thead>
<tr>
<th>Error</th>
<th>Error Code</th>
<th>Error</th>
<th>Error Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Return air temperature sensor open/short circuited</td>
<td>F1</td>
<td>Drive board communication error</td>
<td>P6</td>
</tr>
<tr>
<td>Evaporator temperature sensor open/short circuited</td>
<td>F2</td>
<td>Compressor overheating protection</td>
<td>H3</td>
</tr>
<tr>
<td>Indoor unit liquid valve temperature sensor open/short circuited</td>
<td>b5</td>
<td>Indoor and Outdoor units unmatched</td>
<td>LP</td>
</tr>
<tr>
<td>Indoor gas valve temperature sensor open/short circuited</td>
<td>b7</td>
<td>Communication line misconnected or expansion valve error</td>
<td>dn</td>
</tr>
<tr>
<td>IPM temperature sensor open/short circuited</td>
<td>P7</td>
<td>Running mode conflict</td>
<td>E7</td>
</tr>
<tr>
<td>Outdoor ambient temperature sensor open/short circuited</td>
<td>F3</td>
<td>Pump-down</td>
<td>F0</td>
</tr>
<tr>
<td>Outdoor unit condenser mid-tube temperature sensor open/short circuited</td>
<td>F4</td>
<td>Jumper error</td>
<td>C5</td>
</tr>
<tr>
<td>Discharge temperature sensor open/short circuited</td>
<td>F5</td>
<td>Forced defrosting</td>
<td>H1</td>
</tr>
<tr>
<td>Indoor and outdoor communication error</td>
<td>E6</td>
<td>Compressor startup failure</td>
<td>Lc</td>
</tr>
<tr>
<td>DC bus under-voltage protection</td>
<td>PL</td>
<td>High discharge temperature protection</td>
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