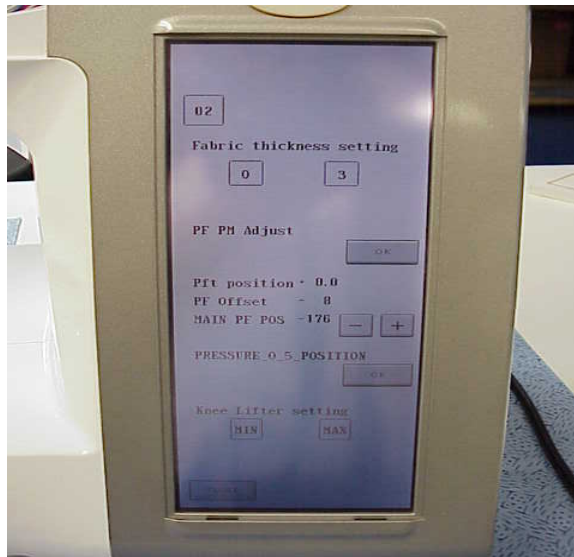
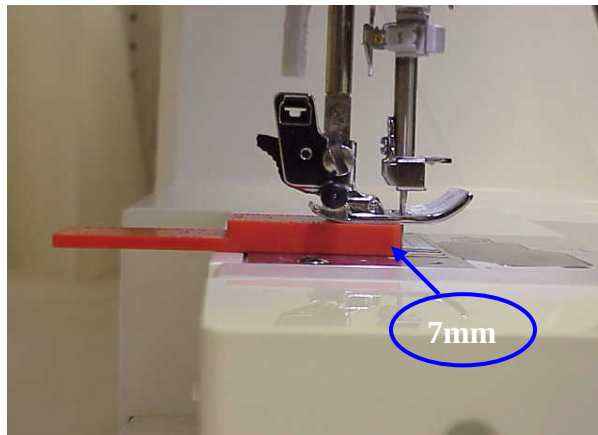


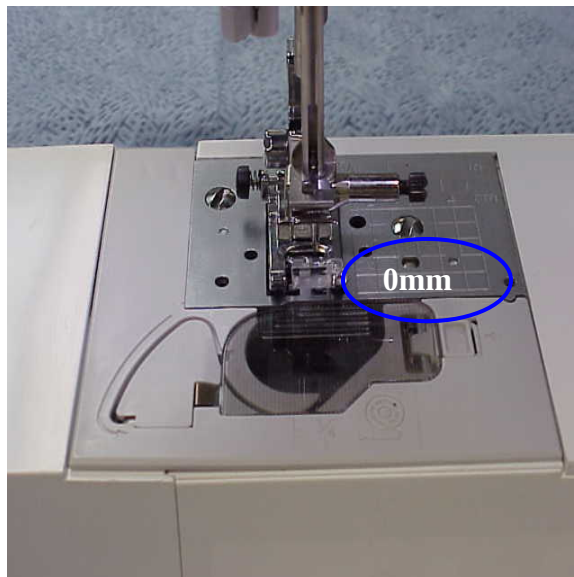
Fabric Thickness – Test Program # 2



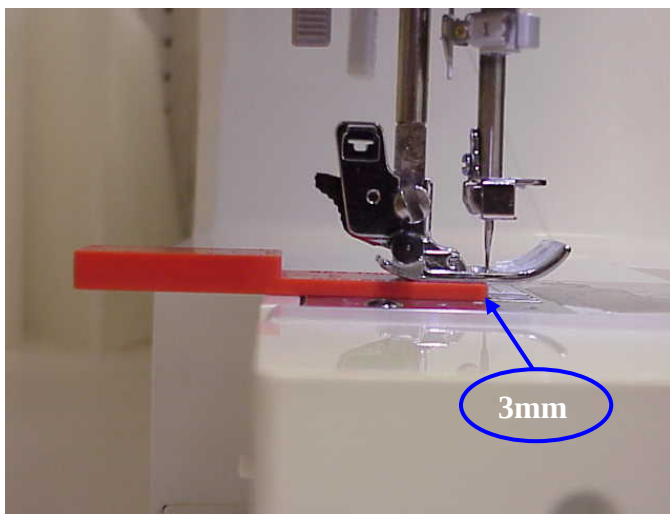
Select Test Mode #2



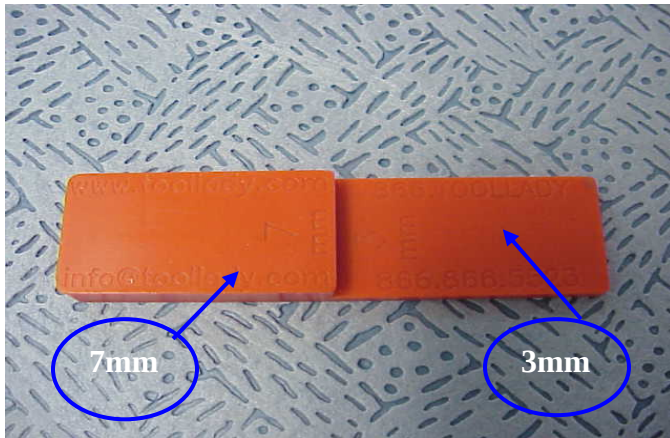
Make sure the Shank is positioned all the way against the screw. Install the Presser Foot “J”. Raise Presser Foot and confirm height is 7mm. This is a mechanical height.



Lower the Needle Bar and Presser foot, press the “0” on the screen. To confirm this is set correctly Pft Position on the screen should read 0.0



Raise the Presser Foot and Slide the “3” of gauge and lower Foot, press the “3” on the screen. To confirm this is set correctly the Pft Position on the screen should read 3.0



Gauge has two sides 7mm and 3 mm.

Part # PFLG

Includes following machines: ESE, ESE2, ESP, ESL, ESG1 2 & 3, BLL, BLSR, BLN, BLG1&2. Machine screens may appear different on some Models but settings are the same.