

PARTS REFERENCE LIST

MODEL: BLRT

CONFIDENTIAL

MODEL_LIST

[illegible]

Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			Europe			Asia/Oceania		
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402	EGY	Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER	Peru				605	VNM	Vietnam
302	ARG	Argentina	501	IRE	Ireland	606	IDN	Indonesia
303	CHL	Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503	BEL	Belgium	608	MYS	Malaysia
305	URY	Uruguay	505	UK	United Kingdom	609	SGP	Singapore
306	BRA	Brazil	506	FRA	France	615	IND	India
307	VEN	Venezuela	507	NOR	Norway	616	THA	Thailand
308	MEX	Mexico	508	NLD	Netherlands	622	CHN	China
309	COL	Colombia	509	AUT	Austria		MMR	Myanmar
310	PAN	Panama	510	GRC	Greece			
318	GTM	Guatemala	511	SWE	Sweden	701	AUS	Australia
324	GUF	FR. Guiana	515	ESP	Spain	702	NZL	New Zealand
330	BRB	Barabados	516	PRT	Portugal			
399	-	Latin Ameriva 2&5	517	ITA	Italy	902	ISR	Israel
			519	FIN	Finland	903	SYR	Syria
			520	CHE	Switzerland	904	TUR	Turkey
			521	DNK	Denmark	905	JOR	Jordan
			524	MLT	Malta	906	KWT	Kuwait
			550	EEU	East Europe	908	SAU	Saudi Arabia
			556	RUS	Russia	909	IRQ	Iraq
			599	NEU	North Europe	910	IRN	Iran
				CZE	Czech	911	CYP	Cyprus
				POL	Poland	915	UAE	United Arab Emirates
				HUN	Hungary			
				ROU	Romania			
				LVA	Latvia			

Meaning of marks

H : High mortality parts

R/H : Recommend spare parts & High mortality parts

R : Recommend spare parts

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XA9644050	T BELT				H
2	XA8474051	UPSET 4X12 DB				
3	XA9652150	MOTOR FAN				
4	XG8451001	MAIN MOTOR ASSY				R/H
5	XA9649050	FENDER RUBBER				
6	XC0443051	SPACER 4X7				
7	XE1142001	NEEDLE PLATE				R
8	XC6404051	SCREW,FLAT M4				
9	062400816	SCREW, PAN M4X8				
10	XC5863251	CUTTER BRACKET			1000055773 ✓	
11	XC5882051	*1 FIXED KNIFE				
12	S32476001	COLLAR, M-KNIFE				

There is additional information
at the bottom of the list.

There is additional information
on the last page.

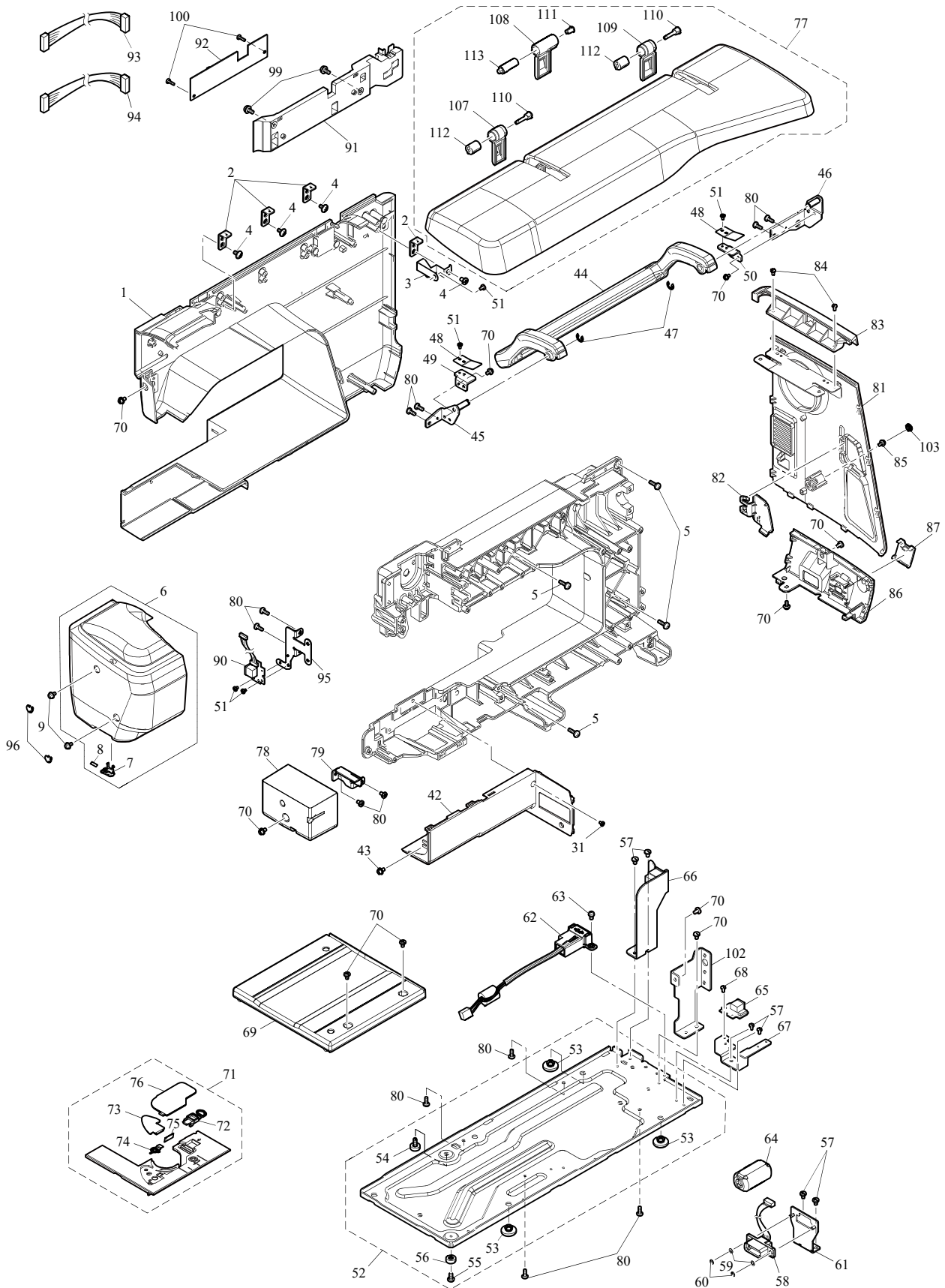
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Note on parts:

We keep performance parts for this product for at least 8 years after this model is discontinued.
Performance parts are the necessary parts to maintain the function of the product.

(1)-1_MAIN FRAME / COVER



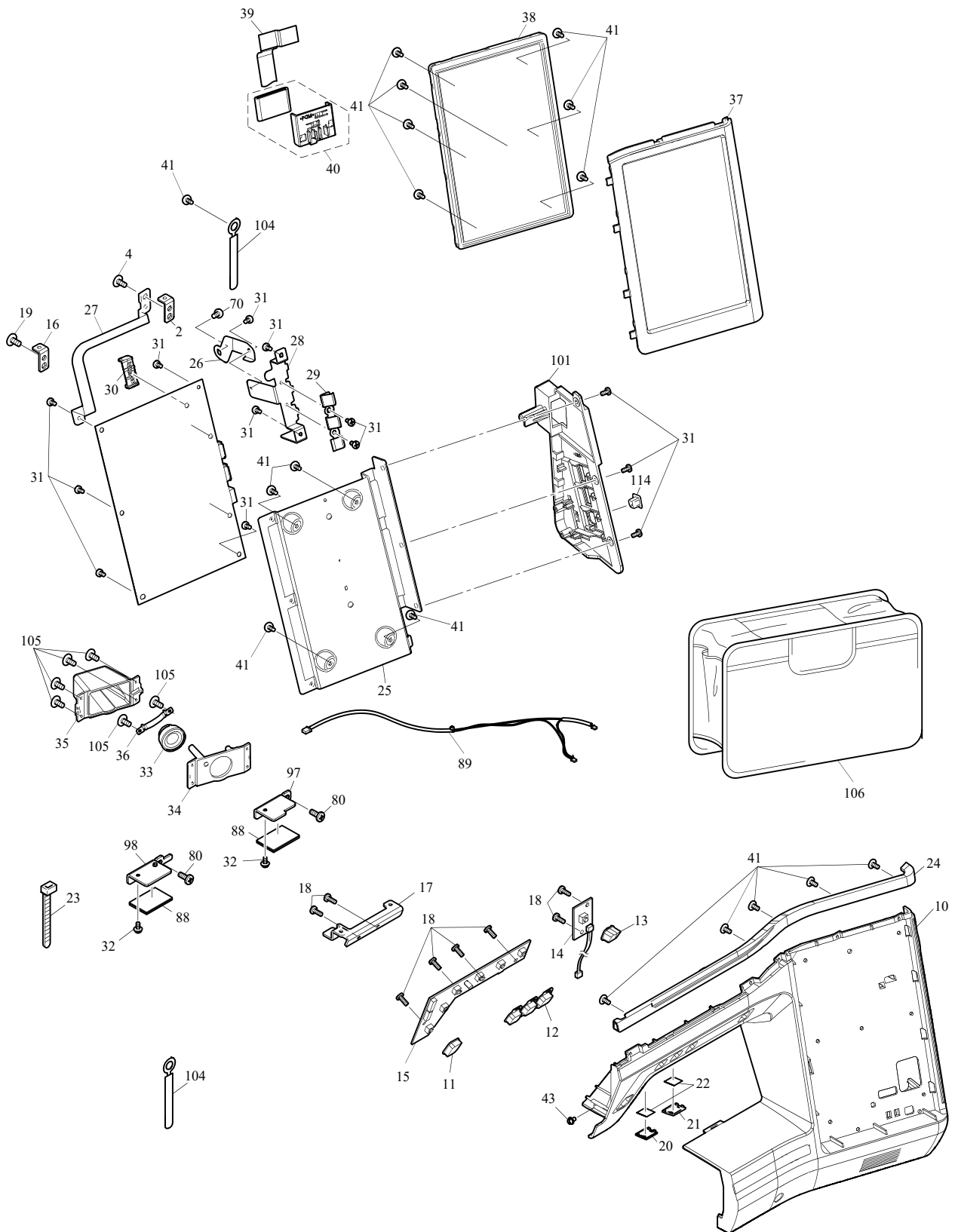
(1)-1_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XF9924001	REAR COVER ASSY				
2	XE3917001	PLATE E				
3	XF9734001	GROUND PLATE REAR				
4	087410816	TAPTITE CUP B M4X8				
5	087411416	TAPTITE CUP B M4X14				
6	D03B1S001	FACE PLATE ASSY BLRT				
7	XE4631101	FACE PLATE CUTTER HOLDER				
8	XG2930001	CUTTER BLADE ASSY				
9	XC7566051	SCREW PAN(S/P WASHER)M4X8				
31	060300616	SCREW BIND M3X6				
42	XF2938201	FREE ARM FRONT COVER ASSY				
43	XC4433051	SCREW PAN(T WASHER)M3X6				
44	XH3983001	HANDLE ASSY				
45	XF9192001	HANDLE HOLDER L ASSY				
46	XF9195001	HANDLE HOLDER R ASSY				
47	048060343	RETAINING RING E6				
48	XE3953001	HANDLE HOLDER SPRING PLATE				
49	XF9198001	HANDLE STOPPER PLATE L				
50	XF9851001	HANDLE STOPPER PLATE R				
51	060300416	SCREW BIND M3X4				
52	XF9200001	BASE PLATE SUB ASSY				
53	XA1805021	BASE RUBBER A				
54	XA4687051	ADJUSTING SCREW ASSY				
55	062500816	SCREW PAN M5X8				
56	XA4689051	BASE PLATE RUBBER				
57	060400616	SCREW BIND M4X6				
58	XF3282001	LEAD WIRE ASSY MAIN BODY V				
59	026350136	WASHER PLAIN S M3.5				
60	048025343	RETAINING RING E2.5				
61	XG1158001	CONNECTOR HOLDER ASSY				
62	XH1105001	INLET ASSY V/XV 120		120V		
63	0A4400806	SCREW PAN (S/P WASHER) M4X8				
64	XE7045001	FERRITE CORE:LF0930A				
65	XF8941001	EXTENSION IF PCB ASSY L				
66	XF9202001	SW HOLDER				
67	XF9203001	SENSOR CONNECTOR HOLDER D				
68	060300616	SCREW BIND M3X6				
69	XF2956001	BASE PLATE COVER				
70	060400616	SCREW BIND M4X6				
71	XE5050201	NEEDLE PLATE B ASSY				
72	XC2366152	SLIDE BUTTON				
73	XD1666052	CUTTER COVER				
74	XD1461151	NEEDLE PLATE COVER SPRING				
75	XG2930001	CUTTER BLADE ASSY				

(1)-1_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
76	XE8992101	NEEDLE PLATE COVER ASSY				
77	D03B1U001	TOP COVER SEAL ASSY REFLECTION				
78	XF2968101	FREE ARM COVER				
79	XF2969001	FREE ARM PLATE				
80	X57908052	TAPTITE BIND S M4X10				
81	XH4106001	BELT COVER ASSY				
82	XH3905001	CARD COVER				
83	XF9979003	BELT COVER UPPER DECO				
84	087310816	TAPTITE CUP B M3X8				
85	0A4401006	SCREW PAN (S/P WASHER) M4X10				
86	XH3906001	BELT COVER LOWER ASSY				
87	XF9230001	CONNECTOR COVER				
90	XF2850001	EXTENSION IF PCB ASSY				
91	XF3075001	CONNECTING PCB HOLDER				
92	XF2738101	UPPER UNIT RELAY PCB ASSY				
93	XF2763001	LEAD WIRE ASSY UPPER RELAY1 V				
94	XF2764001	LEAD WIRE ASSY UPPER RELAY2 V				
95	XF2974001	EXTENSION CONNECTOR HOLDER U				
96	XE4277001	SCREW CAP				
99	0A5401006	SCREW PAN (S/P WASHER) M4X10				
100	X59629051	TAPTITE BIND B M3X10				
102	XF9304001	BELT COVER SUPPORT PLATE				
103	XC5594052	SCREW COVER				
107	XF9219001	DAMPER HOLDER L				
108	XF9817001	DAMPER HOLDER C				
109	XF3680001	DAMPER HOLDER				
110	XE3974201	DAMPER SHAFT				
111	XF9220001	DAMPER SHAFT C				
112	XE3975001	DAMPER				
113	XF9221001	DAMPER C				

(1)-2_MAIN FRAME / COVER



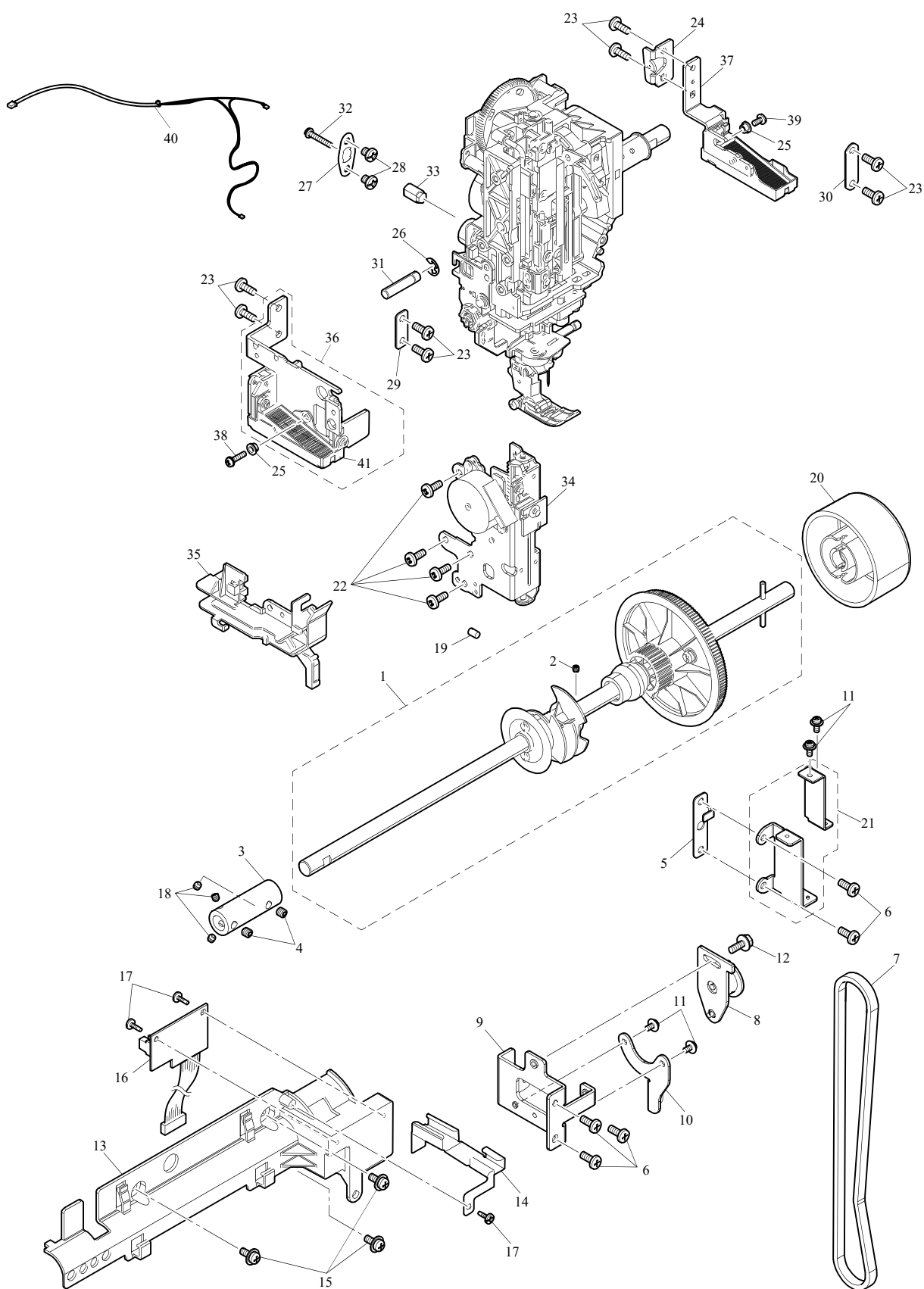
(1)-2_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
2	XE3917001	PLATE E				
4	087410816	TAPTITE CUP B M4X8				
10	XH4183001	FRONT COVER SUB ASSY				
11	D02HYW001	SS BUTTON TAC W V				
12	XF4001001	OPERATION BUTTON B				
13	XG0212001	THREADER BUTTON				
14	XF3571001	THREADER SWITCH PCB ASSY				
15	XF9855001	SS PCB ASSY T				
16	XE3917001	PLATE E				
17	XF9934001	FRONT TG COVER FIXED PLATE				
18	136681051	TAPTITE BIND B M3X8				
19	087410816	TAPTITE CUP B M4X8				
20	XF9935001	LAMP COVER L				
21	XF9936001	LAMP COVER R				
22	XE3916001	DIFFUSION SHEET WORK AREA				
23	X53169050	BAND				
24	XG1416003	FRONT LINE COVER TAPE ASSY				
25	XF9165001	PANEL BOARD HOLDER				
26	XF9166001	PANEL BOARD GROUND PLATE D				
27	XF9167001	PANEL BOARD GROUND PLATE U				
28	XF9168001	GROUND PLATE USB HOLDER				
29	XE5267001	GROUND PLATE USB				
30	XH1263001	WILAN HOLDER				
31	060300616	SCREW BIND M3X6				
32	XC7564021	SCREW PAN(S/P WASHER)M3X6				
33	XF9417001	SPEAKER ASSY				
34	XG8508001	SPEAKER COVER ASSY				
35	XF9171001	SPEAKER COVER R				
36	XF9172001	SPEAKER BRACKET				
37	XH4099001	LCD FRAME ASSY				
38	XG1204101	LCD SUPPLY ASSY				
39	XG1403001	FFC SUPPLY ASSY				
40	XH4138001	FERRITE CORE SUPPLY ASSY				
41	087310816	TAPTITE CUP B M3X8				
43	XC4433051	SCREW PAN(T WASHER)M3X6				
70	060400616	SCREW BIND M4X6				
80	X57908052	TAPTITE BIND S M4X10				
88	D02AF6001	LED PCB SUPPLY ASSY:WORK AREA				
89	XF2811001	LEAD WIRE ASSY LED1				
97	XE4186101	LED PCB HOLDER A				
98	XE5133001	LED PCB HOLDER B				
101	XH3989001	USB COVER				
104	137947001	CLIP				
105	085311216	TAPTITE BIND B M3X12				

(1)-2_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
106	XG0717001	SOFT CASE TAC ASSY				
114	XH1265101	USB CAP				

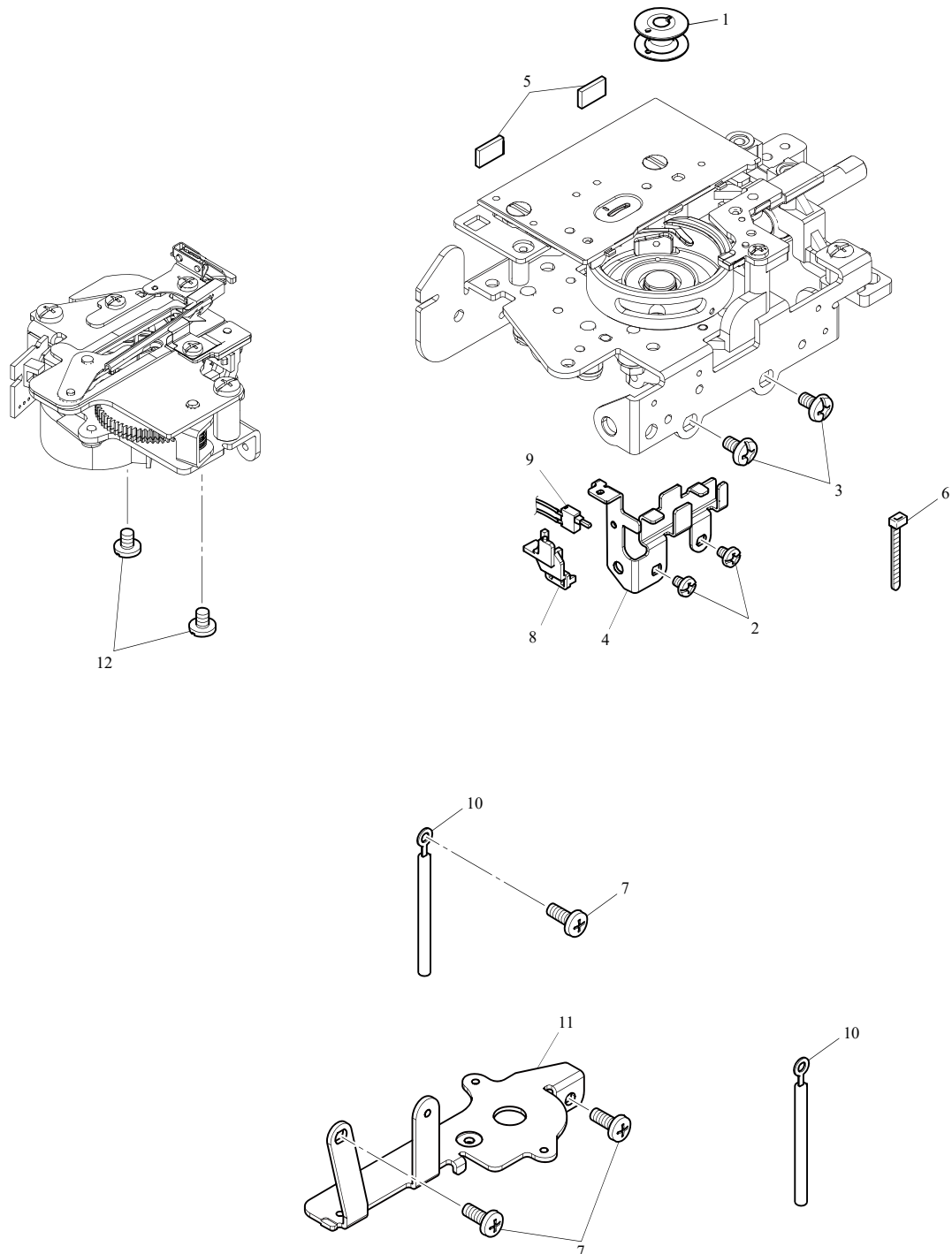
(2)_UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT



(2)_UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		UPPER SHAFT MECHANISM				
1	XG1206001	UPPER SHAFT SUPPLY ASSY				
2	014300632	SET SCREW SOCKET (CP) M3X6				
3	XC7775051	FIXED JOINT				
4	012500532	SET SCREW SOCKET (FT) M5X5				
5	XC6362051	METAL PRESSER				
6	X57908052	TAPTITE BIND S M4X10				
7	XF2999001	TIMING BELT 480-3GT-6				
8	XE3998001	TENSION PULLEY A ASSEMBLY				
9	XF3654001	TENSION PULLEY HOLDER B ASSY				
10	XF5116001	BELT SUPPORT LOWER				
11	0A5300606	SCREW PAN (S/P WASHER) M3X6				
12	XA8474051	UPSET 4X12 DB				
13	XF3001001	UPPER SHAFT COVER				
14	XF3002001	CORD GUIDE				
15	0A5401006	SCREW PAN (S/P WASHER) M4X10				
16	XF2742001	NP PCB ASSY				
17	136681051	TAPTITE BIND B M3X8				
18	014400432	SET SCREW SOCKET (CP) M4X4				
19	XC3183051	FELT				
20	XF3004001	MATERIAL OF PULLY				
21	XF5989001	BELT SUPPORT UPPER ASSY				
		NEEDLE BAR / PRESSER FOOT UNIT				
22	085411015	TAPTITE BIND B M4X10				
23	X57908052	TAPTITE BIND S M4X10				
24	XE4733001	PLATE K				
25	XE4468001	LED HOLDER SPACER				
26	048050343	RETAINING RING E5				
27	XC2505050	PLATE SPRING				
28	060400516	SCREW BIND M4X5				
29	XC2297051	PRESSER PLATE A				
30	XC2298051	PRESSER PLATE B				
31	XC2503051	SHAFT				
32	XZ0380051	SCREW PAN(WASHER)M3X18				
33	XC2504050	ADJUSTING SCREW				
34	XH3955001	THREAD DRIVE UNIT SUPPLY ASSY				
35	XE4591101	CORD GUIDE				
36	XF4922101	LED LAMP HOLDER L ASSY				
37	D01V13101	LED LAMP HOLDER R ASSY				
38	0A1301206	SCREW PAN (P WASHER) M3X12				
39	060300616	SCREW BIND M3X6				
40	XF4823001	LEAD WIRE ASSY LED4				
41	XF3096001	LIGHT PLATE COVER				

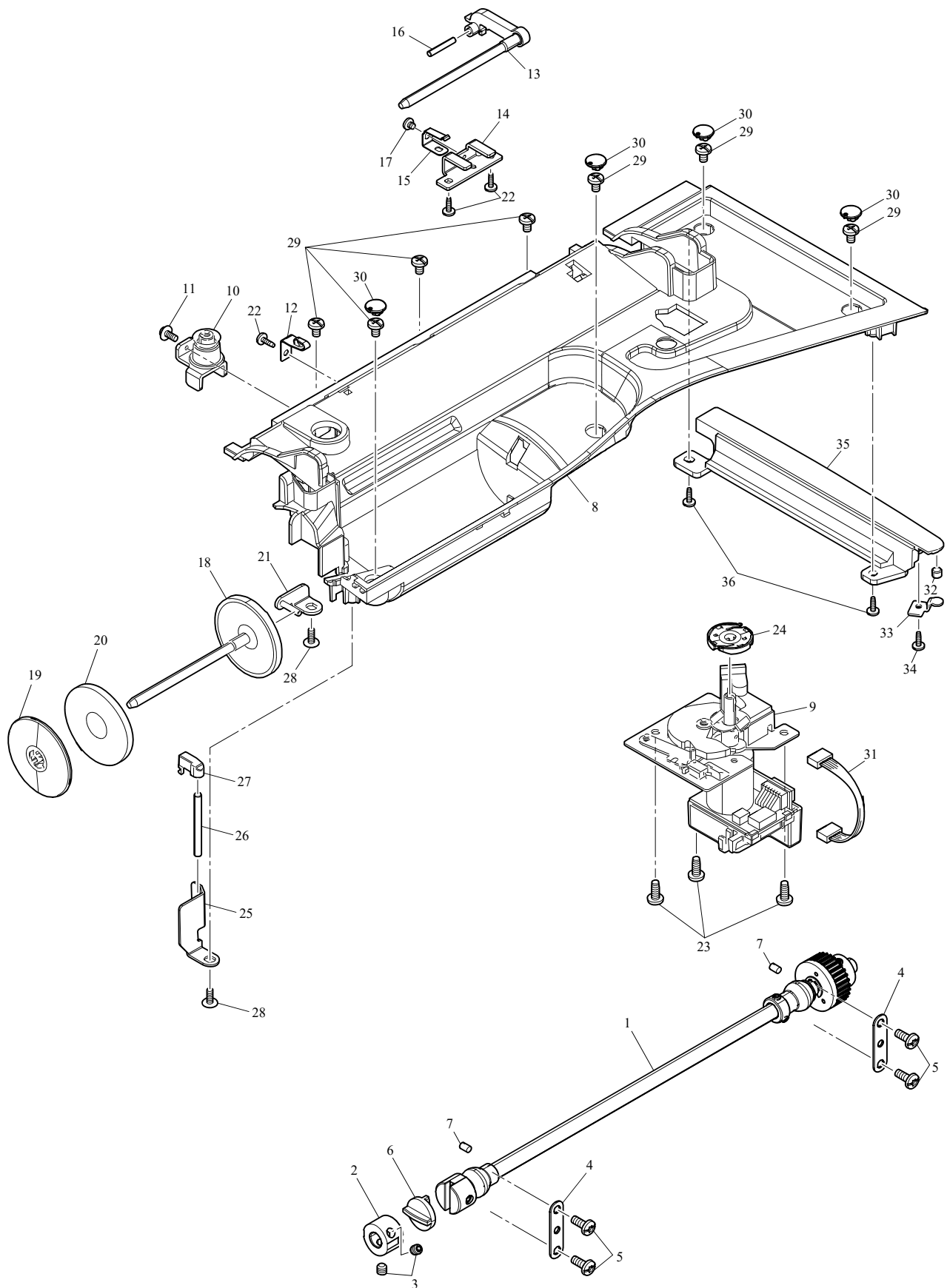
(3)_FEED / THREAD CUTTING UNIT



(3)_FEED / THREAD CUTTING UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		FEED UNIT				
1	X52800120	BOBBIN				
2	060300416	SCREW BIND M3X4				
3	XC3096051	SCREW M4				
4	XE4729001	LEAD WIRE GUIDE HOLDER				
5	XZ0160051	SHEET				
6	X53169050	BAND				
7	X57908052	TAPTITE BIND S M4X10				
8	XE4730001	SENSOR HOLDER				
9	XE4896001	NEEDLE PLATE B SWITCH ASSY				
10	XG0870001	COATING CLIP				
11	XF3047001	DPM HOLDER				
		THREAD CUTTING UNIT				
12	060400516	SCREW BIND M4X5				

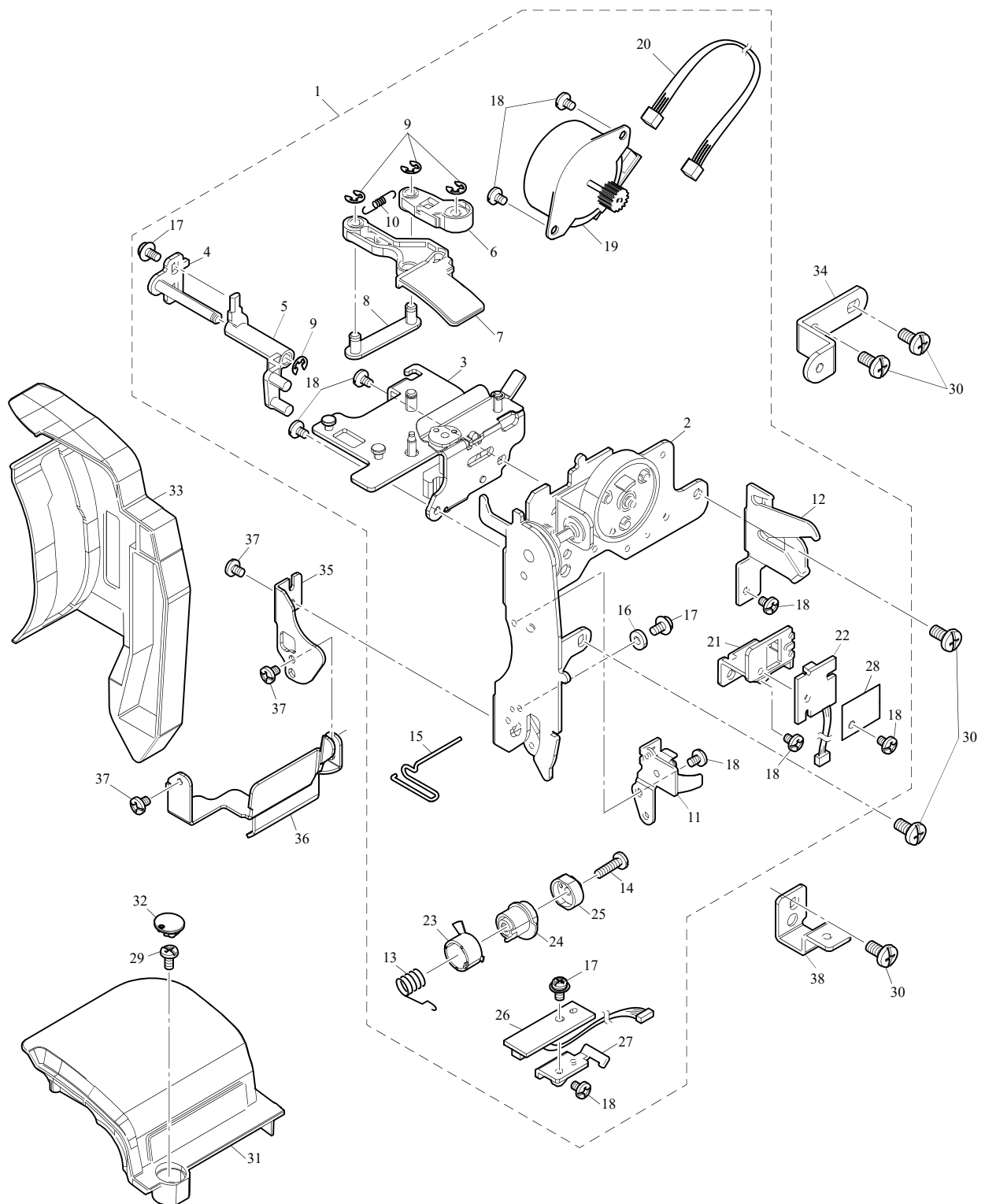
(4)_LOWER SHAFT / BOBIN WINDING MECHANISM



(4)_LOWER SHAFT / BOBIN WINDING MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		LOWER SHAFT MECHANISM				
1	XF3053001	LOWER SHAFT A ASSY				
2	XC2602051	JOINT				
3	012500532	SET SCREW SOCKET (FT) M5X5				
4	XF3056001	BUSHING PRESSER A				
5	X57908052	TAPTITE BIND S M4X10				
6	XC2603050	DISK				
7	XC3183051	FELT				
		BOBBIN WINDING MECHANISM				
8	XH3925001	BOBBIN WINDER UNIT COVER				
9	XE4154002	BOBBIN WINDER UNIT				
10	XF9675001	TENSION GUIDE ASSY				
11	0A5300806	SCREW PAN (S/P WASHER) M3X8				
12	XH2606001	THREAD GUIDE SUPPORTING PLATE				
13	XC7908051	SUB SPOOL STAND PIN				
14	XC7909051	SUB SPOOL PIN HOLDER				
15	XC7910051	NOTCH PLATE				
16	XA9371051	SHAFT				
17	XC6055051	SCREW BIND M3X3				
18	XA1786053	SPOOL PIN				
19	X55260156	SPOOL PRESSER C				
20	X57045051	SPOOL FELT				
21	XF3688001	SPOOL PIN HOLDER ASSY				
22	136681051	TAPTITE BIND B M3X8				
23	085411015	TAPTITE BIND B M4X10				
24	XC7912051	BOBBIN BASE ASSY				
25	XE4269001	THREAD GUARD PLATE				
26	XF9678001	THREAD GUARD PIN				
27	XE4271002	THREAD GUARD PIN CAP				
28	087311015	TAPTITE CUP B M3X10				
29	060400616	SCREW BIND M4X6				
30	XE4277001	SCREW CAP				
31	XF9922001	LEAD WIRE ASSY BW				
32	XE2270001	MAGNET				
33	XF3904001	MAGNET PRESSER PLATE				
34	136681051	TAPTITE BIND B M3X8				
35	XF9954001	BOBBIN WINDER UNIT COVER R				
36	087310816	TAPTITE CUP B M3X8				

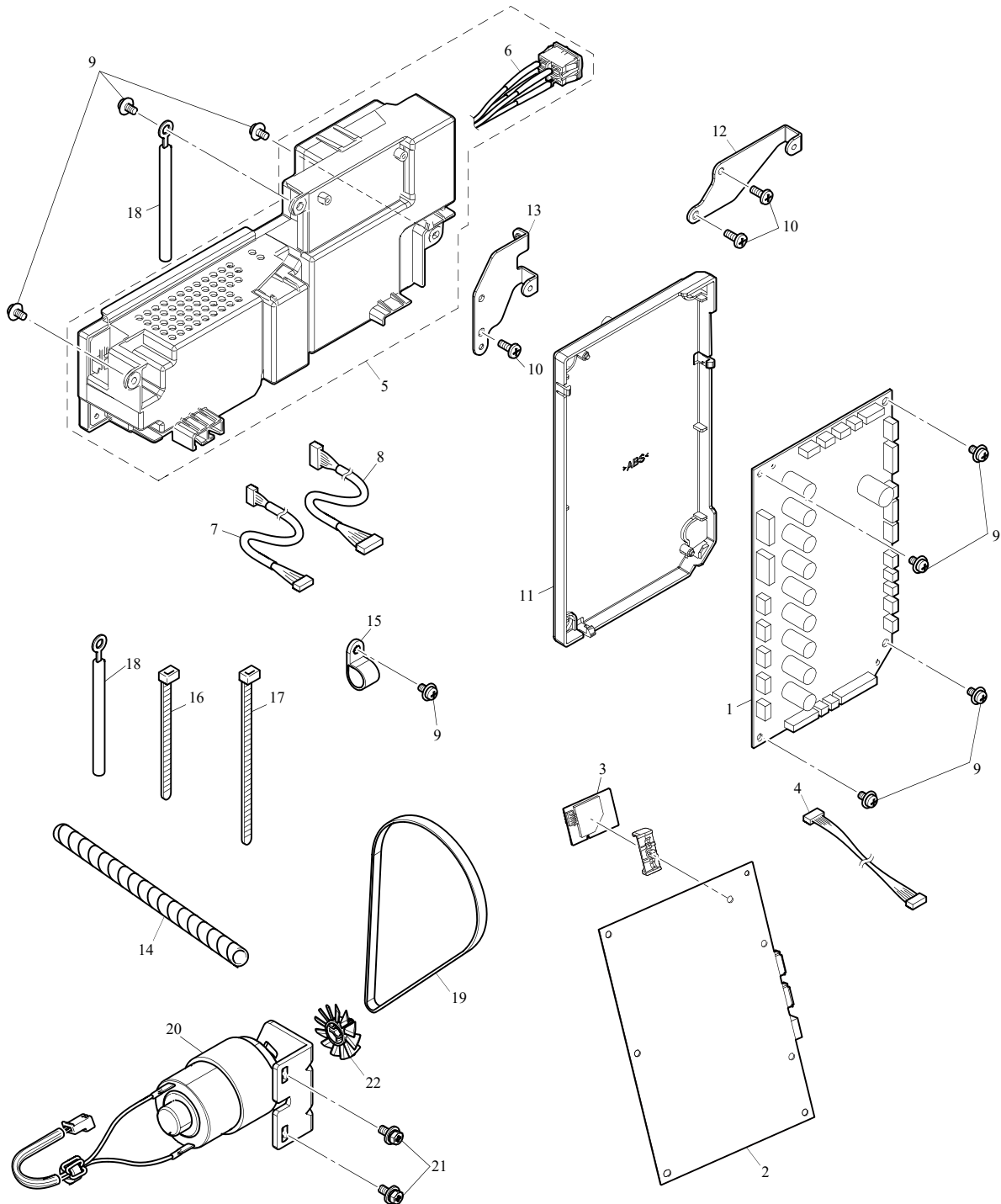
(5)_NEEDLE THREADING MECHANISM



(5)_NEEDLE THREADING MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG1207001	THREAD UNIT SUPPLY ASSY				
2	XE4165001	THREAD TENSION ASSY X1				
3	XC9445351	TENSION RELEASE UNIT D6M				
4	XC9450051	LINK A SHAFT PLATE ASSY				
5	XC9453051	THREAD GUIDE SHUTTER LINK A				
6	XE4168001	THREAD GUIDE SHUTTER LINK B				
7	XE4169002	THREAD GUIDE SHUTTER LINK C				
8	XE4170001	TH GUIDE SHUTTER LINK D ASSY				
9	048030343	RETAINING RING E3				
10	XE4328001	SPRING TENSION				
11	XC2644051	PLATE ASSEMBLY				
12	XF9744001	THREAD GUIDE				
13	XZ0386151	THREAD TAKE UP SPRING				
14	0A4301806	SCREW, PAN (S/P WASHE) M3X18				
15	XC7931050	THREAD GUIDE WIRE				
16	XA9996051	WASHER PLAIN				
17	XC7564021	SCREW PAN(S/P WASHER)M3X6				
18	060300416	SCREW BIND M3X4				
19	XD0804051	ATPM INSULATION ASSY				
20	XC8259051	ASSY: ATPM LEAD WIRE				
21	XF3611001	ATPM SENSOR PLATE				
22	XE4405001	AT INIT PCB ASSY				
23	X58316051	THREADCUTTING SHUTTER				
24	XE4757001	THREAD CATCHING CASE A				
25	XE4758001	THREAD CATCHING CASE B				
26	XE4432001	UPTHREAD PCB ASSY				
27	XC7934051	THREAD SENSOR HOLDER				
28	XE5827001	INSULATION SHEET				
29	060400616	SCREW BIND M4X6				
30	060400816	SCREW BIND M4X8				
31	XF9977001	FRONT THREAD GUARD COVER ASSY				
32	XE4277001	SCREW CAP				
33	XF9956003	THREAD GUIDE COVER ASSY T				
34	XE4176001	IMT HOLDER				
35	XE5250001	THREAD GUARD PLATE B				
36	XF3068001	THREAD GUIDE				
37	060300416	SCREW BIND M3X4				
38	XF3681001	FRONT COVER FIXED PLATE				

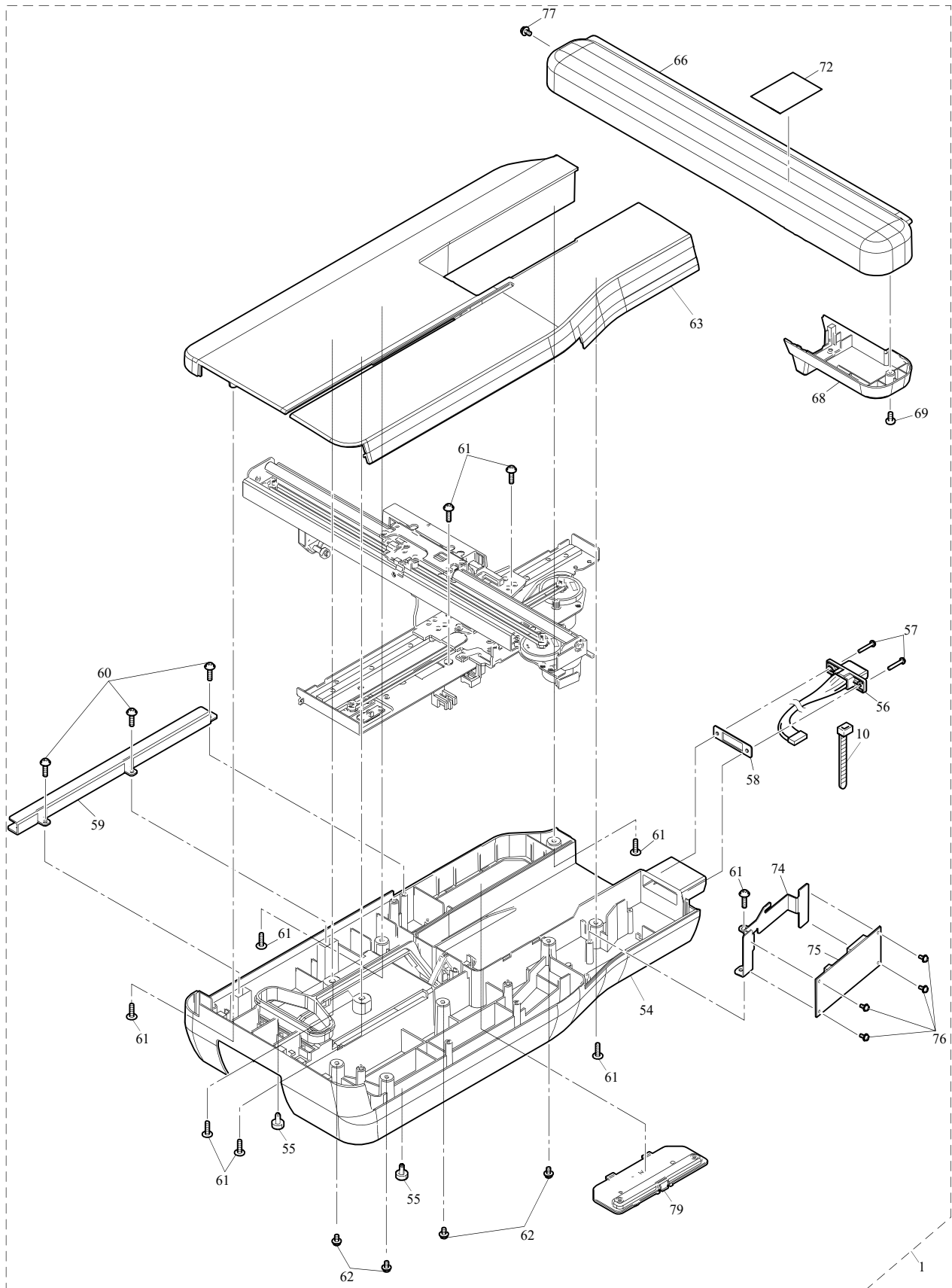
(6)_ELECTRIC PARTS / MAIN MOTOR UNIT



(6)_ELECTRIC PARTS / MAIN MOTOR UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		ELECTRIC PARTS				
1	XH3958001	MAIN PCB SUPPLY ASSY				
2	D03B20001	PANEL PCB SUPPLY ASSY EMB:T				
3	LD1969001	PCB T77H505.00 ASSY 04				
4	XF9421001	LEAD WIRE ASSY MAIN-PANEL				
5	XF9618201	POWER SUPPLY UNIT XV US				
6	XF9919001	POWER SWITCH ASSY XV US				
7	XF3288101	LEAD WIRE ASSY POWER-MAIN V				
8	XF2774101	LEAD WIRE ASSY MOTOR DRIVE				
9	0A5401006	SCREW PAN (S/P WASHER) M4X10				
10	X57908052	TAPTITE BIND S M4X10				
11	XF3072001	MAIN PCB HOLDER				
12	XF3073001	MAIN PCB HOLDER PLATE A				
13	XF3074001	MAIN PCB HOLDER PLATE B				
14	XE4791001	SPIRAL TUBE X1-1				
15	XA8837051	CORD CLAMP				
16	X53169050	BAND				
17	XA9815050	BAND: L150				
18	XG0870001	COATING CLIP				
		MAIN MOTOR UNIT				
19	XA9644050	T BELT				
20	XF2911101	MAIN MOTOR ASSEMBLY V				
21	XA8474051	UPSET 4X12 DB				
22	XA9652150	MOTOR FAN				

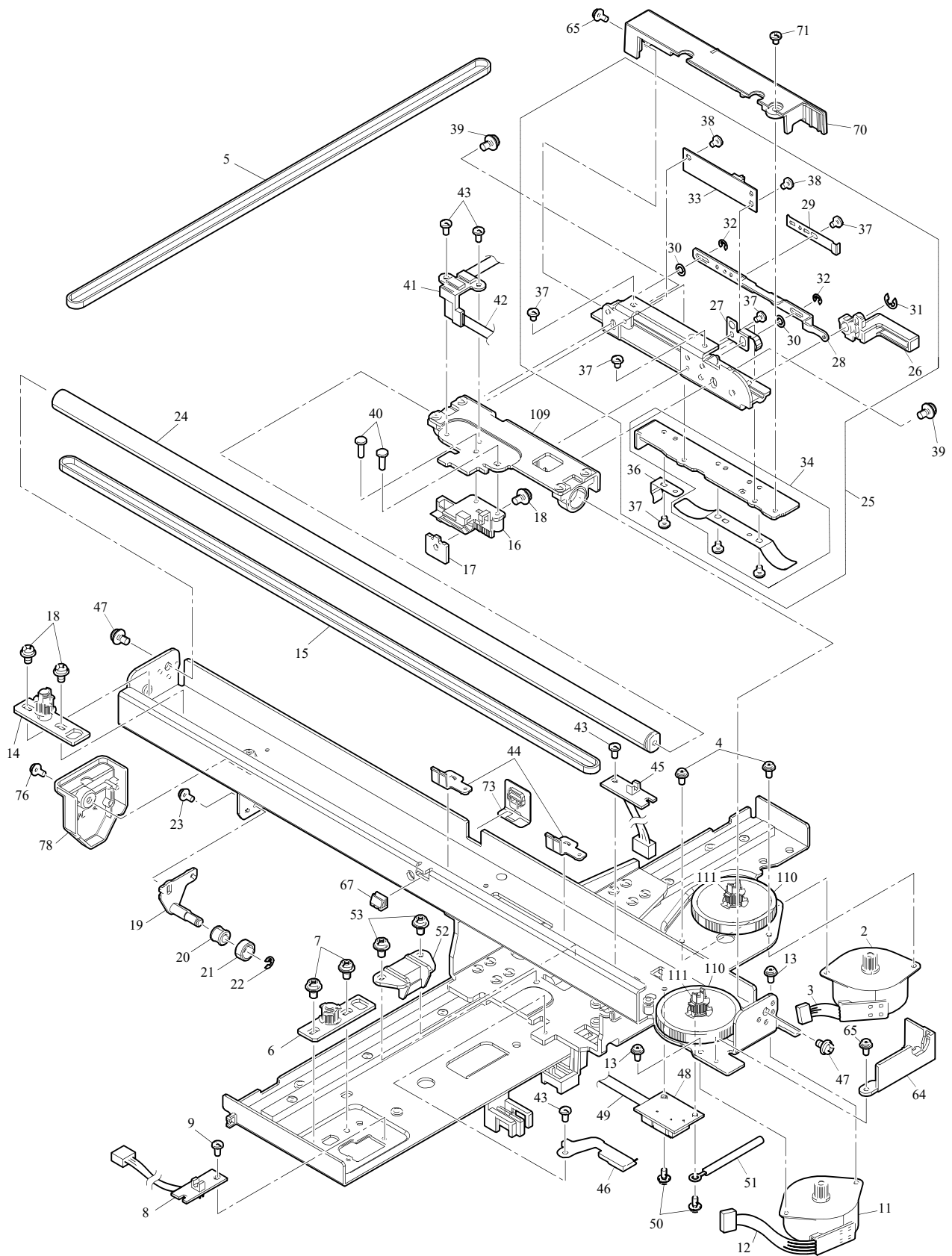
(7)-1_EMBROIDERY UNIT



(7)-1_EMBROIDERY UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XH4120001	EMBROIDERY UNIT SUPPLY FOR W:T				
10	X53169050	BAND				
54	XF9294001	ES BASE COVER UNIT				
55	XA4687051	ADJUSTING SCREW ASSY				
56	XF3284001	LEAD WIRE ASSY EMB UNIT V				
57	XZ0380051	SCREW PAN(WASHER)M3X18				
58	XF3244001	EM CONNECTOR HOLDER				
59	XF9299001	X ROLLER GUIDE PLATE				
60	087411416	TAPTITE CUP B M4X14				
61	087411416	TAPTITE CUP B M4X14				
62	XC7566051	SCREW PAN(S/P WASHER)M4X8				
63	XH4111001	ES MAIN COVER ASSY				
66	XF9305001	X CARRIAGE COVER				
68	XF9307001	YPM COVER				
69	085301013	TAPTITE BIND P M3X10				
72	XC8666051	LOCK LEVER SEAL				
74	XF9308001	RELAY PCB HOLDER				
75	D02G78001	EMB RELAY PCB ASSY				
76	XC7564021	SCREW PAN(S/P WASHER)M3X6				
77	0A6400806	SCREW PAN(T WASHER)M4X8				
79	XG0851001	ES BASE COVER LID CW				

(7)-2_EMBROIDERY UNIT



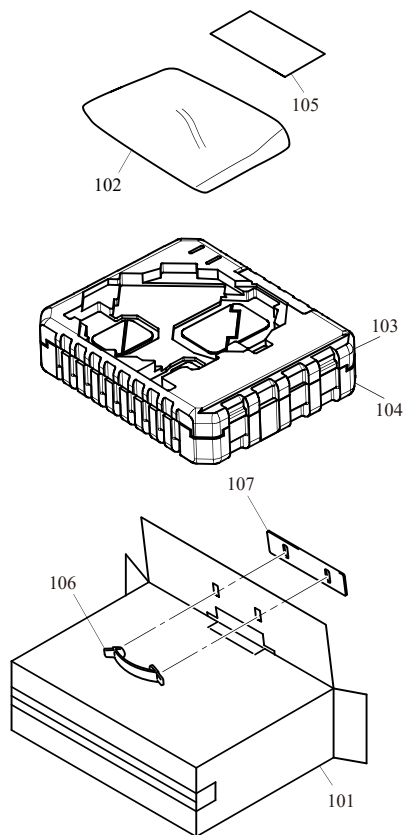
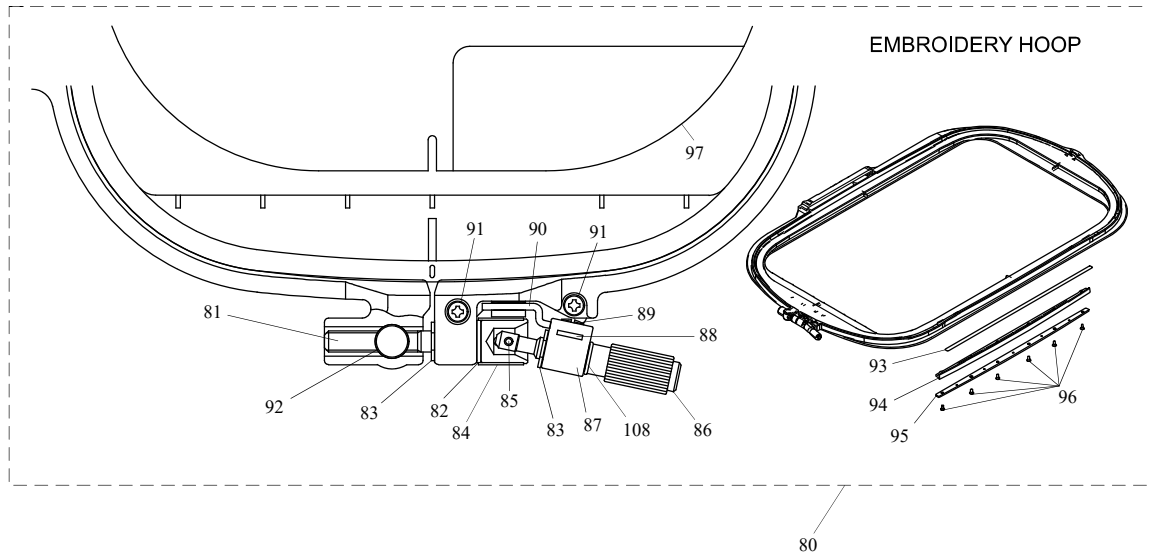
(7)-2_EMBROIDERY UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
2	XC8298051	ASSY: XY PULSE MOTOR				
3	XF3574001	XPM LEAD WIRE ASSY				
4	XA8390021	SCREW				
5	XF9264001	TIMING BELT 40S2M676				
6	XF9747001	TENSION PULLEY ASSY				
7	XC7566051	SCREW PAN(S/P WASHER)M4X8				
8	XF9428001	X INIT PCB ASSY				
9	060300616	SCREW BIND M3X6				
11	XC8298051	ASSY: XY PULSE MOTOR				
12	XF9427001	LEAD WIRE ASSY YPM				
13	XA8390021	SCREW				
14	XC8042051	TENSION PULLEY ASSY				
15	XF9276001	TIMING BELT 40S2M862				
16	XC8061051	Y SLIDER				
17	XC8062051	YT BELT PRESSER PLATE				
18	XC7566051	SCREW PAN(S/P WASHER)M4X8				
19	XF9279001	X ROLLER PLATE ASSY				
20	XF9282001	X ROLLER				
21	XG0712001	X ROLLER RUBBER				
22	048030343	RETAINING RING E3				
23	XE7911001	BOLT SOCKET(S/P WASHER)M3X6				
24	XF9289001	Y GUIDE SHAFT				
25	XG0405101	E HOOP STAY PLATE ASSY				
26	XE3768001	E HOOP LOCK LEVER				
27	XE3757101	E HOOP LOCK LEVER SPRING				
28	XE3759001	LOCK SW PLATE SUB ASSY				
29	XE3766001	HOOP LOCK SW PUSH PLATE				
30	XE3758001	POLYESTER SLIDER				
31	048040343	RETAINING RING E4				
32	048025343	RETAINING RING E2.5				
33	D02G77001	FRAME SENSOR PCB ASSY				
34	XH3361001	E HOOP PRESSURE PLATE ASSY				
36	XG0436101	E HOOP PRESSURE SPRING C				
37	060300416	SCREW BIND M3X4				
38	XC7644051	SCREW PAM (S/P WASHER) M3X5				
39	060400616	SCREW BIND M4X6				
40	085301013	TAPTITE BIND P M3X10				
41	XC8084050	FFC SUPPORT				
42	XF9425001	FLEXIBLE FLAT CABLE:SML2CD-6				
43	060300616	SCREW BIND M3X6				
44	XC8085050	CORD CLIP				
45	XF9804001	Y INIT PCB ASSY				
46	XF9291001	CODE GRIP				
47	XC7566051	SCREW PAN(S/P WASHER)M4X8				

(7)-2_EMBROIDERY UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
48	XE3779001	Y RELAY PCB ASSY				
49	XF9424001	FLEXIBLE FLAT CABLE:SML2CD-7				
50	XA8390021	SCREW				
51	137947001	CLIP				
52	XF9293001	X BELT PRESSER				
53	XC7566051	SCREW PAN(S/P WASHER)M4X8				
64	XC8112251	XC SUB COVER				
65	XA8390021	SCREW				
67	XF9660001	X CARRIAGE COVER RUBBER				
70	XC8089151	E HOOP STAY COVER				
71	060300416	SCREW BIND M3X4				
73	XE3795001	HOLE COVER				
76	XC7564021	SCREW PAN(S/P WASHER)M3X6				
78	XF9169001	X CARRIAGE GUIDE PLATE B COVER				
109	XF9284001	Y CARRIAGE ASSY				
110	XC8039050	DRIVING GEAR				
111	XC8038050	DRIVING PULLEY				

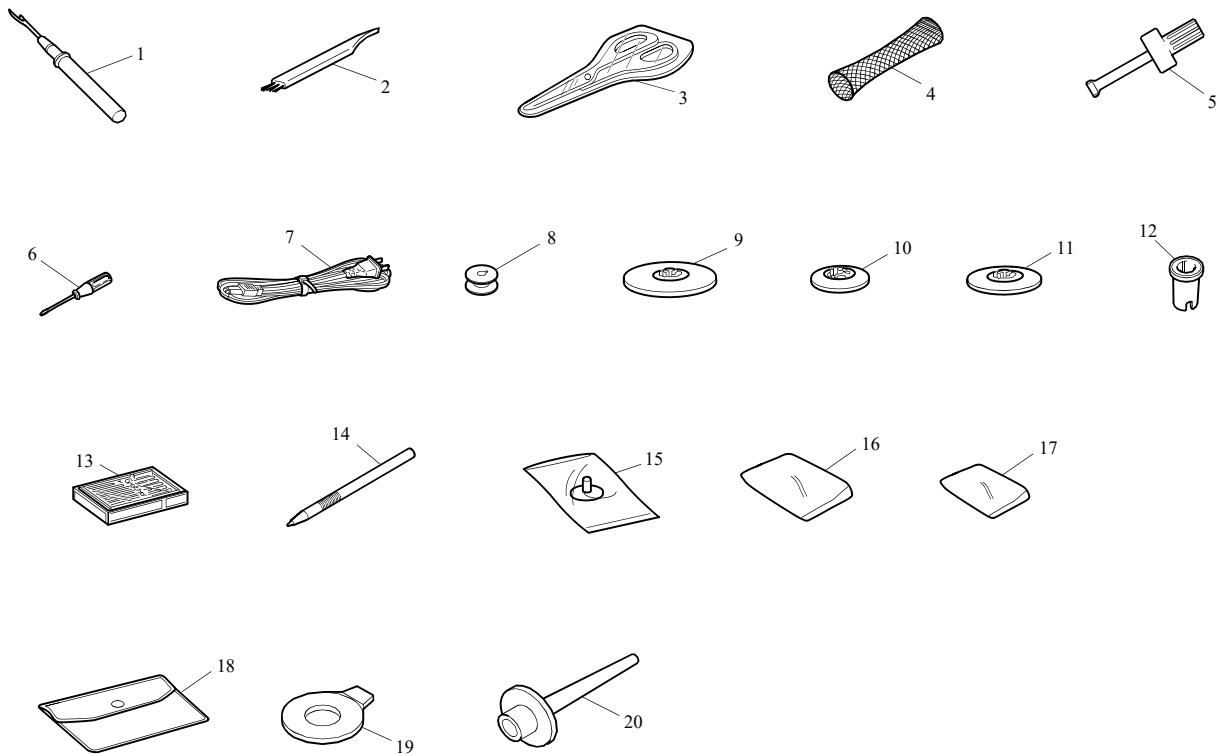
(7)-3_EMBROIDERY UNIT



(7)-3_EMBROIDERY UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
80	ACC 1	EMBROIDERY HOOP ASSY 130D6				
80	ACC 2	EMBROIDERY HOOP ASSY 360X240				
81	XC8118051	THUMB SCREW				
82	026050136	WASHER PLAIN S 5				
83	048040343	RETAINING RING E4				
84	XC8119051	RING				
85	XC8120051	KNOB PIN				
86	XC8121051	KNOB SHAFT				
87	XC8122051	KNOB HOLDER				
88	XC8123051	KNOB FIXED PLATE				
89	060260416	SCREW BIND M2.6X4				
90	XC8124051	HOLDER ASSY				
91	0A4260806	SCREW PAN (S/P WASHER) M2.6X8				
92	XC8129051	OUTER HOOP NUT				
93	XE5558101	SLIDE SHEET ASSY		for EMBROIDERY HOOP ASSY 360X240		
94	XF9312001	EMBROIDERY HOOP PAD 360X240		for EMBROIDERY HOOP ASSY 360X240		
95	XF9313001	EMBROIDERY HOOP PLATE 360X240		for EMBROIDERY HOOP ASSY 360X240		
96	084270616	TAPTITE FLAT B M2.6X6		for EMBROIDERY HOOP ASSY 360X240		
97	XC8359051	EMBROIDERY SHEET 130D6 ASSY				
97	XF9314001	EMBROIDERY SHEET 360X240 ASSY				
101	D035A5001	ES CARTON MODEL:BLRT				
102	X60678151	BAG 700X630H				
103	XF9318001	EMBROIDERY UNIT SF U				
104	XF9319001	EMBROIDERY UNIT SF D				
105	XF3256001	EMBROIDERY UNIT PAD				
106	XC9628051	HANDLE				
107	XC8890050	HANDLE PLATE				
108	XG4525001	BEND WASHER				

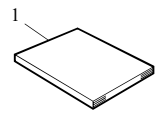
(8)_ACCESSORY PARTS



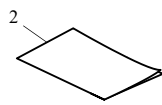
(8)_ACCESSORY PARTS

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XF4967001	RIPPER ASSY				
2	X59476051	CLEANING BRUSH				
3	XF2052101	SCISSORS				
4	XA5523050	NET				
5	XC4237021	DRIVER ASSY				
6	X55468051	SCREW DRIVER S				
7	XC6052151	POWER SUPPLY CORD:UL CSA-LF				
8	ACC	BOBBIN				
9	130012027	SPOOL PRESSER A				
10	130013157	SPOOL PRESSER B				
11	X55260156	SPOOL PRESSER C				
12	XA5752121	SPOOL CAP (SMALL)				
13	XC6469001	NEEDLE ASSEMBLY				
14	XA9940051	TOUCH PEN				
15	XF5048001	BOBBIN GUIDE SET				
16	XZ0126051	BAG 140X150C				
17	X60838051	BAG 70X110C				
18	XC4487021	ACCESSORY BAG				
19	XC1074051	DISC-SHAPED SCREWDRIVER				
20	XC8619052	EXTRA SPOOL PIN				

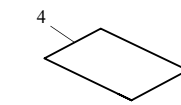
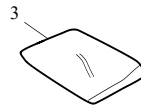
(9)_USER MANUAL / OTHER PARTS / PACKAGE



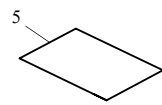
(INSTRUCTION BOOK)



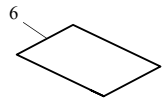
(QUICK REFERENCE
GUIDE)



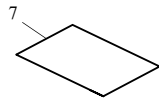
(BABY LOCK CATALOG)



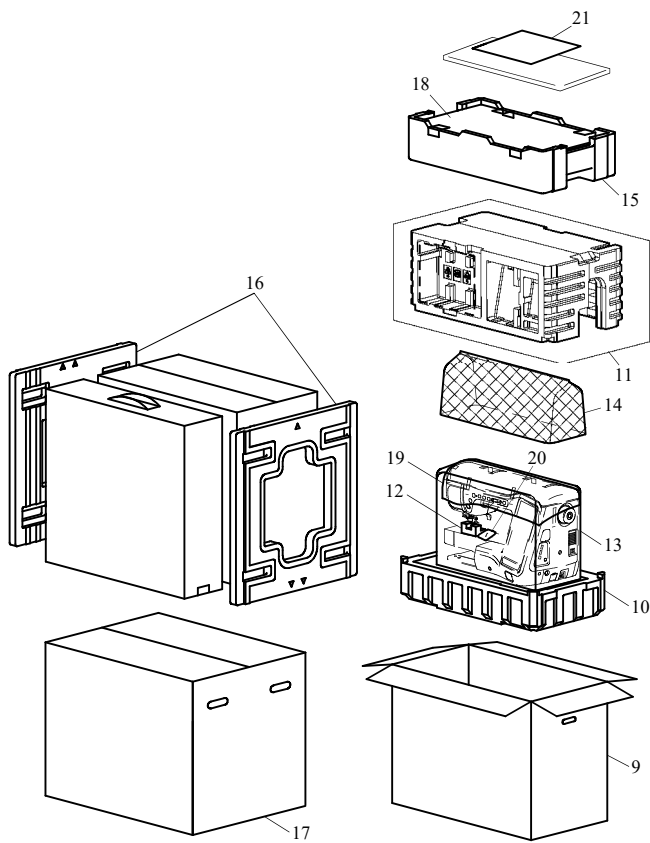
(BABY LOCK CATALOG
KOALA)



(REGISTRATION
FLYER TAC)



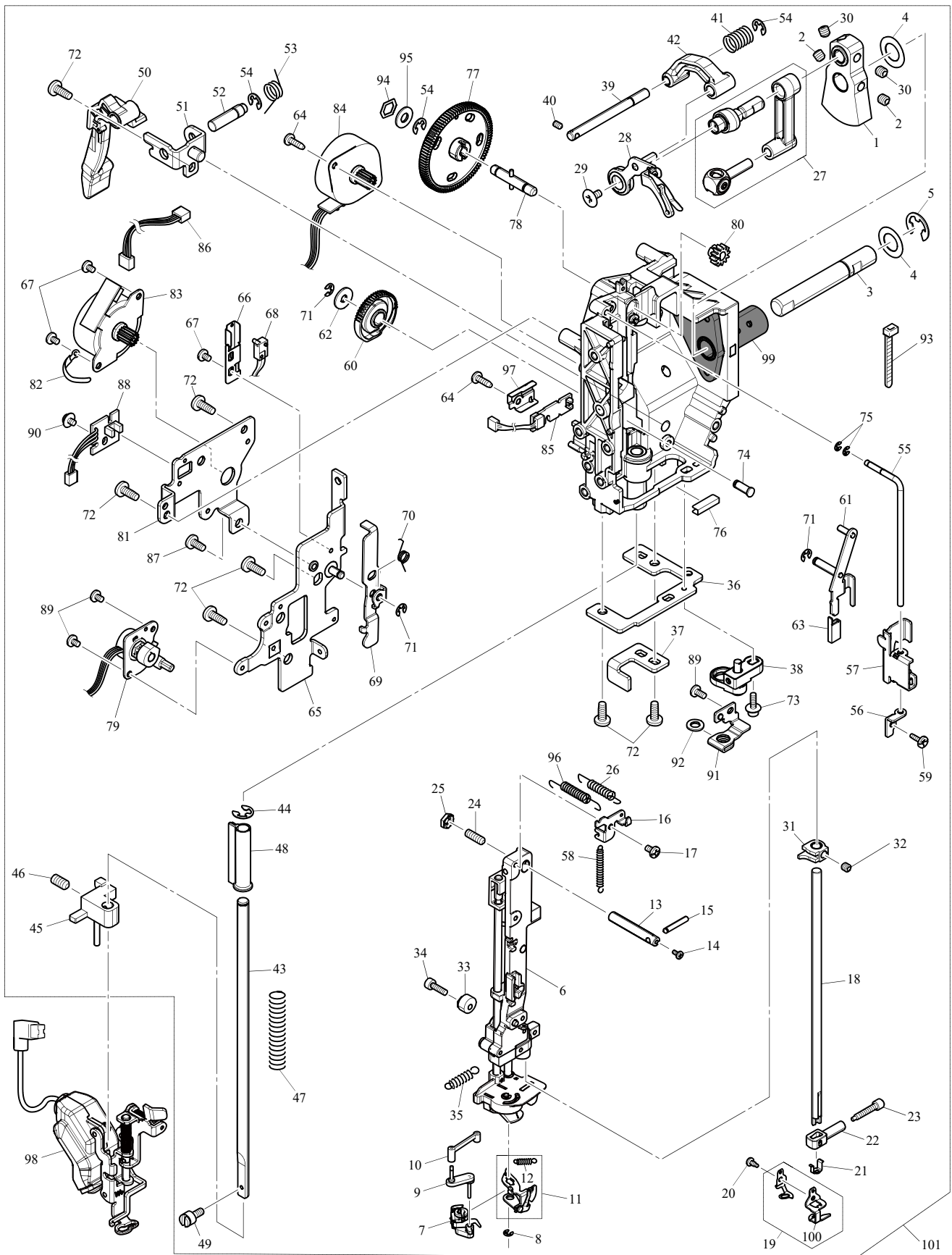
(APP INSERTION)



(9)_USER MANUAL / OTHER PARTS / PACKAGE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		USER MANUAL / OTHER PARTS				
1	D03808001	INSTRUCTION BOOK ENG T		English		
2	D0380F001	QUICK REFERENCE GUIDE TAC				
3	XA0188050	BAG 260X375HC				
4	XH3737001	BABY LOCK CATALOG				
5	XH3738001	BABY LOCK CATALOG KOALA				
6	D02TZC001	REGISTRATION FLYER TAC				
7	D01WXB001	DATA TRANSFER APP INSERTION TA				
		PACKAGE				
9	D0359P001	CARTON MODEL:BLRT				
10	XF9340001	PORYSTYRENE FOAM PAD BOTTOM				
11	D02RKF001	POLYSTYRENE FOAM PAD ASSY BODY				
12	XC4762350	THREADER SUPPORT SF				
13	XC8535151	BAG 850X600T				
14	XH3217001	BAG 900X400H				
15	XF9344001	PS FOAM PAD ACCESSORY				
16	XG0465101	CUSHIONING PS FOAM PAD				
17	D035A7001	CARTON TP MODEL:BLRT				
18	XF9347001	PAD D ACCSESSORY				
19	XG1160001	SHEET 244X670				
20	XF4584001	SHEET BUBBLE PACK 100X100				
21	XE5493001	PAD D CARTON				

(10)_NEEDLE-PRESSER MODULE



(10)_NEEDLE-PRESSER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XC7784051	THREAD TAKE-UP COUNTER WEIGHT				
2	012500532	SET SCREW SOCKET (FT) M5X5				
3	XC7785051	UNIT SHAFT				
4	131976050	WASHER THRUST				
5	048080343	RETAINING RING E8				
6	XF4573001	NEEDLE BAR SUPPORTER ASSY				
7	XD1549351	THREADER HOOK ASSY				
8	048025343	RETAINING RING E2.5				
9	XD1546051	LINK A ASSY				
10	XG5716001	LINK B				
11	XC9613121	THREAD GUIDE ASSY				
12	XC9616051	SPRING				
13	XC2419021	SHAFT				
14	000020416	SCREW BIND M2X4				
15	XC2420050	SHAFT				
16	XD1488051	PLATE				
17	060300516	SCREW BIND M3X5				
18	XE4028001	NEEDLE BAR				
19	XH2503101	N/B THREAD GUIDE SUPPLY ASSY				
20	X53053052	SCREW SM2.38				
21	XC2426120	NEEDLE THREAD PLATE				
22	XC2427151	NEEDLE BLOCK				
23	XZ0388251	NEEDLE CLAMP SCREW				
24	014401232	SET SCREW SOCKET (CP) M4X12				
25	X56851051	LOCK NUT				
26	XC2429021	SPRING				
27	D03APR001	NEEDLE BAR CRANK R SUPPLY ASSY				
28	XE4029201	THREAD TAKE-UP LEVER ASSY				
29	132051052	SCREW FLAT SM3.57-40X7 L				
30	012500532	SET SCREW SOCKET (FT) M5X5				
31	XC2434021	NEEDLE THREAD BLOCK				
32	012400432	SET SCREW SOCKET (FT) M4X4				
33	XC2435020	ZIGZAG ADJUSTING NUT				
34	018301032	BOLT SOCKET M3X10				
35	XC2748021	SPRING-Z				
36	XF3020001	NEEDLE HOLDER BLOCK BASE				
37	XF3034001	PRESSER BAR SUPPORT PLATE				
38	XF3035101	NEEDLE HOLDER BLOCK ASSY				
39	XC8374051	SHAFT				
40	014300532	SET SCREW SOCKET (CP) M3X5				
41	XC2441021	SPRING				
42	XC2443020	THREAD TAKE-UP LEVER LINK				
43	XF3021001	PRESSER BAR				
44	048050343	RETAINING RING E5				

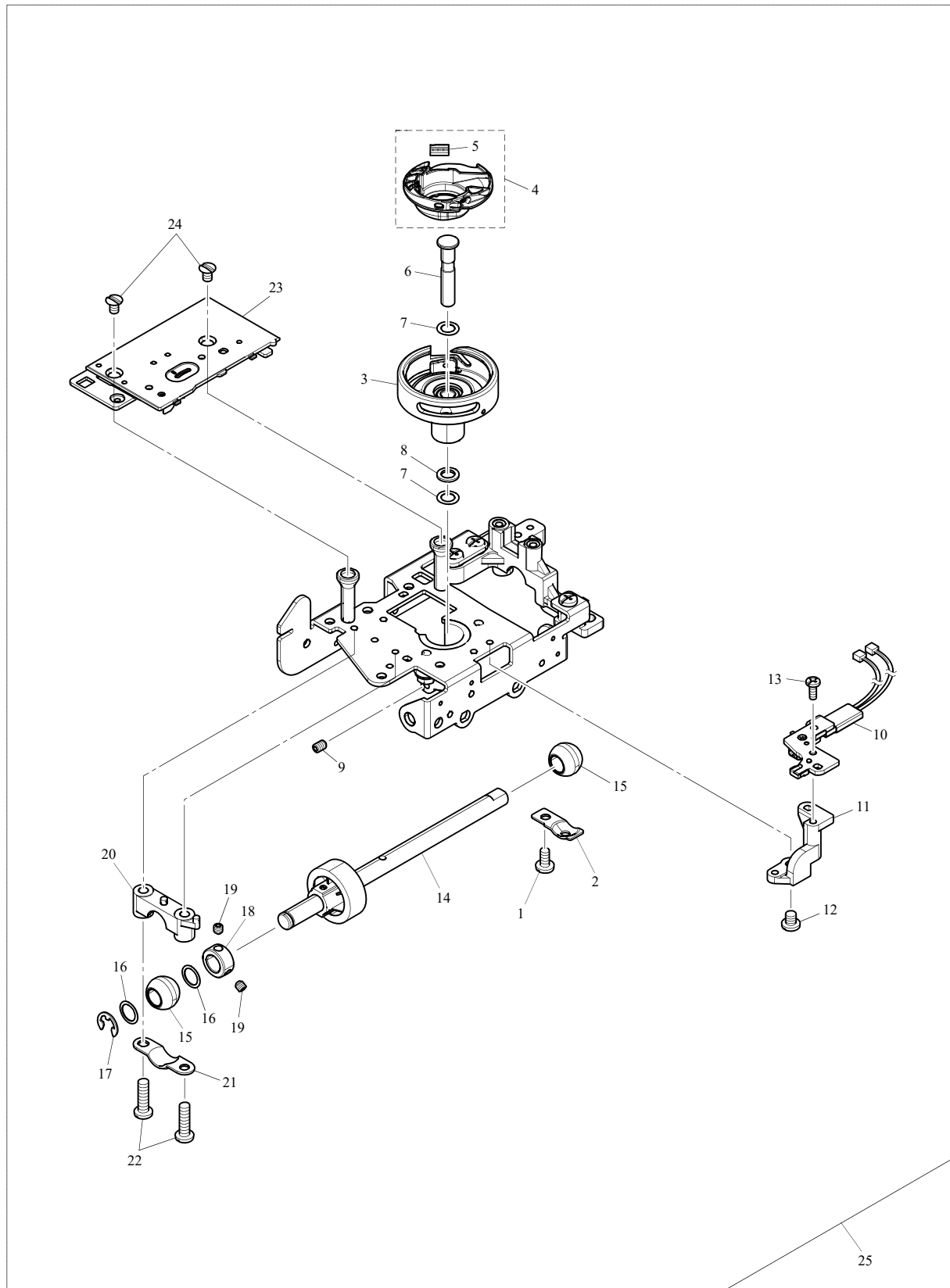
(10)_NEEDLE-PRESSER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
45	XE4033001	PRESSER BAR CLAMP ASSY				
46	014501032	SET SCREW SOCKET (CP) M5X10				
47	XC7810051	SPRING				
48	XC7811150	PRESSER FOOT RACK				
49	XA5904051	SCREW				
50	XF3025001	LIFT LEVER				
51	XE4036001	LIFT LEVER HOLDER ASSY				
52	XE4039001	PRESSER LIFT LEVER SHAFT				
53	XE4040001	SPRING TORSION				
54	048040343	RETAINING RING E4				
55	XE4041001	LEVER GUIDE SHAFT				
56	XE4022001	LEVER SUPPORTER PLATE				
57	XF3026001	LEVER AB				
58	XC7816051	SPRING				
59	136681051	TAPTITE BIND B M3X8				
60	XE4047001	Z ZIGZAG RELEASE CAM				
61	XE4048001	Z ZIGZAG LEVER SUB ASSY				
62	XD0751051	WASHER				
63	XC2480020	Z LEVER CUP				
64	X59629051	TAPTITE BIND B M3X10				
65	XE4052201	ADJUSTING PLATE ASSY				
66	XC2641051	PRESSER SWITCH HOLDER				
67	060300416	SCREW BIND M3X4				
68	XE4512001	PF SWITCH ASSY				
69	XE4054001	TENSION RELEASE SWITCH LEVER				
70	XC9435051	SPRING				
71	048030343	RETAINING RING E3				
72	085411015	TAPTITE BIND B M4X10				
73	XC3037051	SCREW3X10				
74	XE4055001	Z CAM SHAFT				
75	048020343	RETAINING RING E2				
76	XC3034020	THREAD GUIDE PLATE				
77	XC7827151	PRESSER DIAL				
78	XC8372151	PRESSER DIAL SHAFT ASSY				
79	XE4057001	PT HOLDER ASSEMBLY				
80	XC7830050	PRESSER DIAL GEAR				
81	XE4059001	PRESSER PM HOLDER				
82	137947001	CLIP				
83	XE5681001	PFPM INSULATION ASSY				
84	XE4375001	PULSE MOTOR: Z SMW35-4807-A				
85	XE4406001	Z INIT PCB ASSY				
86	XE4419001	LEAD WIRE ASSY PFPM				
87	060400516	SCREW BIND M4X5				
88	XH3712001	PF INT PCB ASSY				

(10)_NEEDLE-PRESSER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
89	060300616	SCREW BIND M3X6				
90	XC7644051	SCREW PAM (S/P WASHER) M3X5				
91	XF3030101	W PRESSER ADJUST PLATE				
92	XF3031001	NEEDLE BAR FELT				
93	X53169050	BAND				
94	103810052	WASHER WAVE SPRING				
95	XA0362051	WASHER				
96	XE5580001	SPRING TENSION				
97	XE5104001	Z INT PCB HOLDER				
98	XF3124001	WPLUS PRESSER UNIT				
99	XC7781051	SHAFT BUSHING ASSEMBLY				
100	XG7869101	NEEDLE BAR THREAD GUIDE Q				
101	D03APS001	N/P MODULE SUPPLY ASSY				

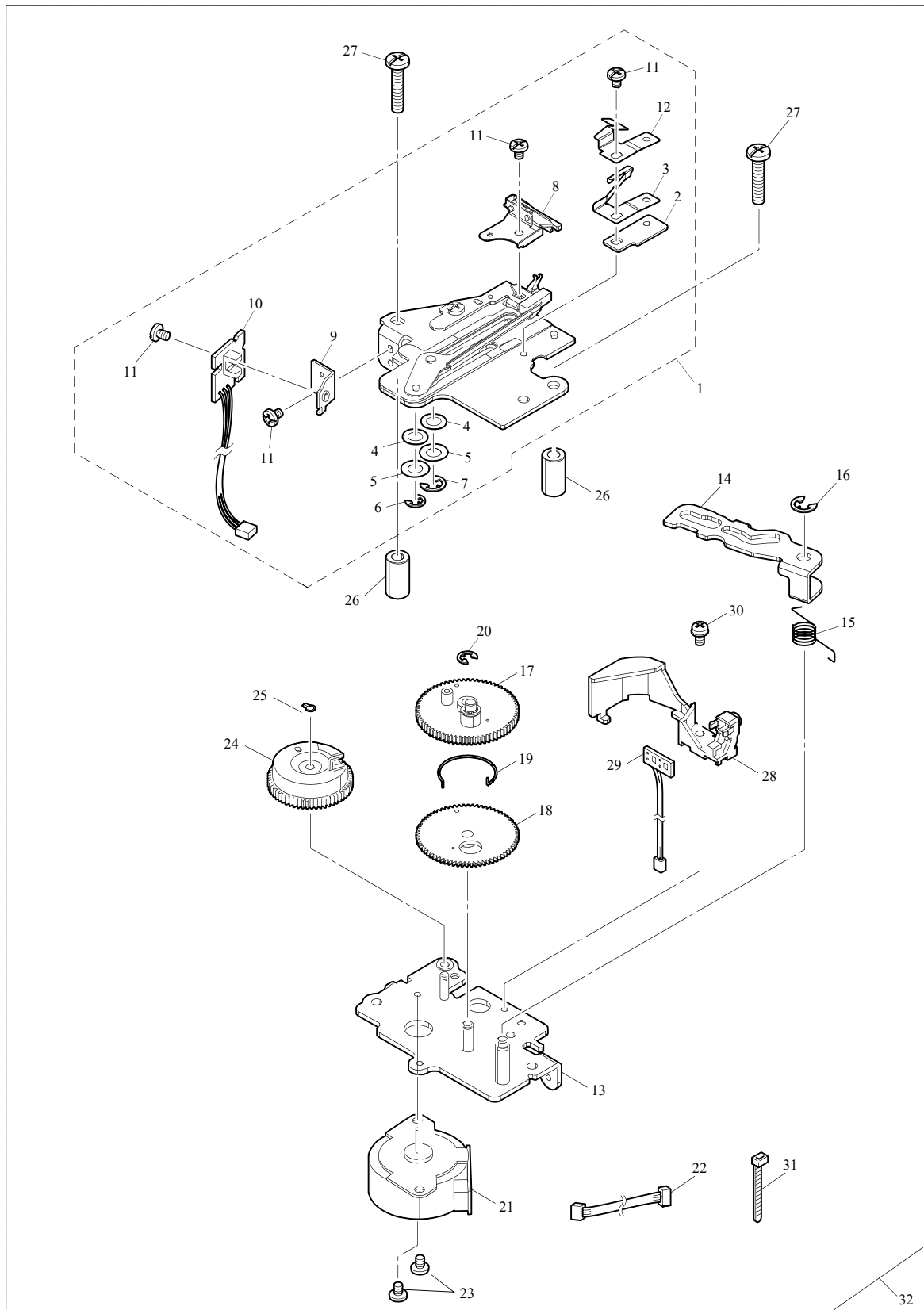
(11)_FEED MODULE



(11)_FEED MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	060400816	SCREW BIND M4X8				
2	132421051	BUSHING PRESSER				
3	XG9621001	OUTER ROTARY HOOK ASSY				
4	XC8167651	INNER ROTARY HOOK ASSY				
5	XC3137000	PILE				
6	XC2230051	OUTER ROTARY HOOK SHAFT				
7	137805052	SPACER				
8	137976051	WASHER 6				
9	014400632	SET SCREW SOCKET (CP) M4X6				
10	XH3995001	INNER ROTARY HOOK BRACKET ASSY				
11	XE5384001	STOPPER PLATE BLOCK ASSY				
12	060400516	SCREW BIND M4X5				
13	060300816	SCREW BIND M3X8				
14	XF4577001	LOWER SHAFT B ASSY				
15	X52664050	LOWER SHAFT BUSHING				
16	X51383050	WASHER THRUST				
17	048060343	RETAINING RING E6				
18	XC8798021	SET COLLAR				
19	014400432	SET SCREW SOCKET (CP) M4X4				
20	XC2566021	BUSHING SUPPORTER A				
21	XC2567021	BUSHING PRESSER A				
22	060401616	SCREW BIND M4X16				
23	XF4578101	NEEDLE PLATE A ASSY				
24	X50487051	SCREW M4				
25	XH4002001	FEED MODULE SUPPLY ASSY				

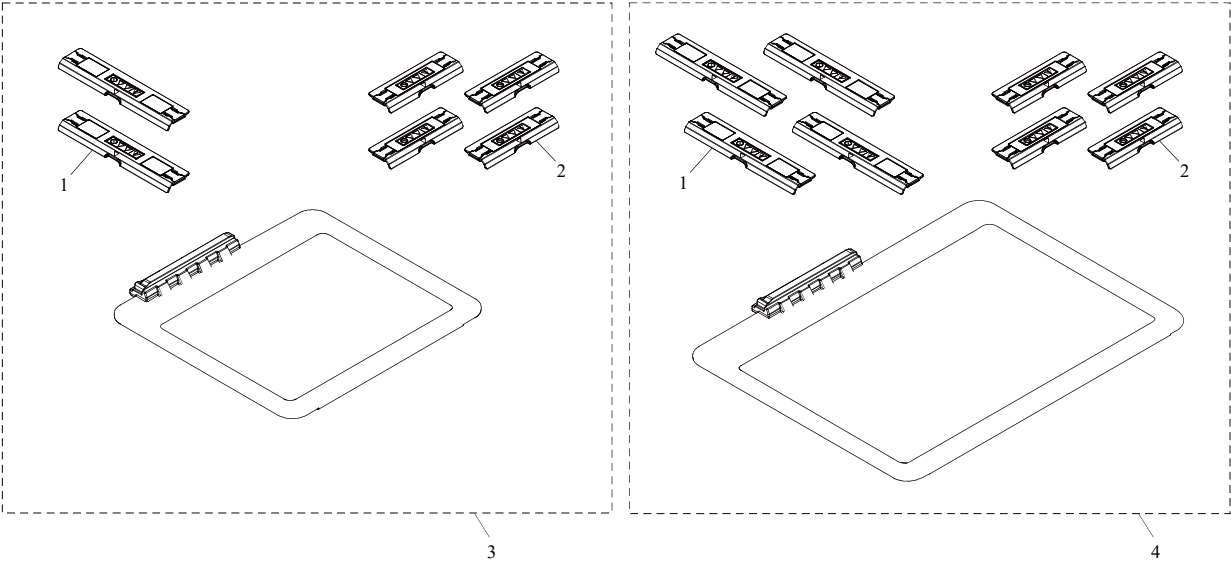
(12)_THREAD CUTTER MODULE



(12)_THREAD CUTTER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XH3923101	THREAD CUTTER ASSY				
2	XE4113001	PRESSER PLATE				
3	XE5338001	SPRING PLATE				
4	137713050	POLYESTER SLIDER				
5	X56731050	WASHER				
6	048030343	RETAINING RING E3				
7	048040343	RETAINING RING E4				
8	XE4486201	CUTTER PILE ASSY				
9	XE4147001	INITIAL HOLDER				
10	XH3713001	C INT PCB ASSY				
11	060300416	SCREW BIND M3X4				
12	XE4114201	SPRING PLATE				
13	XE4133001	MOTOR HOLDER ASSY				
14	XE4138001	THREAD CUTTER LEVER				
15	XE4139001	SPRING TWIST				
16	048040343	RETAINING RING E4				
17	XE4140001	THREAD CUTTER LEVER GEAR ASSY				
18	XE4143001	THREAD CUTTER LEVER GEAR B				
19	XE4144001	SPRING				
20	048030343	RETAINING RING E3				
21	D01TGJ001	ASSY:PF PULSE MOTOR				
22	XF3314001	LEAD WIRE ASSY CPM V				
23	060300416	SCREW BIND M3X4				
24	XE4145001	CUTTER CAM GEAR				
25	XE4920001	RETAINING RING EXTERNAL C3				
26	XC2594151	COLLAR				
27	060402016	SCREW BIND M4X20				
28	XE4146001	SENSOR HOLDER				
29	XE4788001	PHOTO TRANSISTOR PCB ASSY				
30	0A4300606	SCREW PAN (S/P WASHER) M3X6				
31	X53169050	BAND				
32	XH3957101	THRAED CUTTER SUPPLY ASSY				

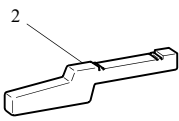
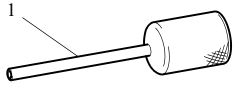
(13)_MAGNETIC FRAME



(13)_MAGNETIC FRAME

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	D01X4V001	MAGNET COVER L ASSY				
2	D01X4W001	MAGNET COVER S ASSY				
3	ACC	MAGNETIC FRAME		180x130 mm		
4	ACC	MAGNETIC FRAME		180x300 mm		

(14)_SPARE PARTS



(14)_SPARE PARTS

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		DRIVER				
1	XE2396001	BOX SCREW DRIVER 7				
1	XE2395001	BOX SCREW DRIVER 6				
		GAUGE				
2	XC2278001	FEED GAUGE				