

PARTS REFERENCE LIST

MODEL: BLAN

CONFIDENTIAL

MODEL_LIST

[illegible]

Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			Europe			Asia/Oceania		
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402	EGY	Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER	Peru				605	VNM	Vietnam
302	ARG	Argentina	501	IRE	Ireland	606	IDN	Indonesia
303	CHL	Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503	BEL	Belgium	608	MYS	Malaysia
305	URY	Uruguay	505	UK	United Kingdom	609	SGP	Singapore
306	BRA	Brazil	506	FRA	France	615	IND	India
307	VEN	Venezuela	507	NOR	Norway	616	THA	Thailand
308	MEX	Mexico	508	NLD	Netherlands	622	CHN	China
309	COL	Colombia	509	AUT	Austria		MMR	Myanmar
310	PAN	Panama	510	GRC	Greece			
318	GTM	Guatemala	511	SWE	Sweden	701	AUS	Australia
324	GUF	FR. Guiana	515	ESP	Spain	702	NZL	New Zealand
330	BRB	Barabados	516	PRT	Portugal			
399	-	Latin Ameriva 2&5	517	ITA	Italy	902	ISR	Israel
			519	FIN	Finland	903	SYR	Syria
			520	CHE	Switzerland	904	TUR	Turkey
			521	DNK	Denmark	905	JOR	Jordan
			524	MLT	Malta	906	KWT	Kuwait
			550	EEU	East Europe	908	SAU	Saudi Arabia
			556	RUS	Russia	909	IRQ	Iraq
			599	NEU	North Europe	910	IRN	Iran
				CZE	Czech	911	CYP	Cyprus
				POL	Poland	915	UAE	United Arab Emirates
				HUN	Hungary			
				ROU	Romania			
				LVA	Latvia			

Meaning of marks

H : High mortality parts

R/H : Recommend spare parts & High mortality parts

R : Recommend spare parts

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XA9644050	T BELT				H
2	XA8474051	UPSET 4X12 DB				
3	XA9652150	MOTOR FAN				
4	XG8451001	MAIN MOTOR ASSY				R/H
5	XA9649050	FENDER RUBBER				
6	XC0443051	SPACER 4X7				
7	XE1142001	NEEDLE PLATE				R
8	XC6404051	SCREW,FLAT M4				
9	062400816	SCREW, PAN M4X8				
10	XC5863251	CUTTER BRACKET			1000055773 ✓	
11	XC5882051	*1 FIXED KNIFE				
12	S32476001	COLLAR, M-KNIFE				

There is additional information
at the bottom of the list.

There is additional information
on the last page.

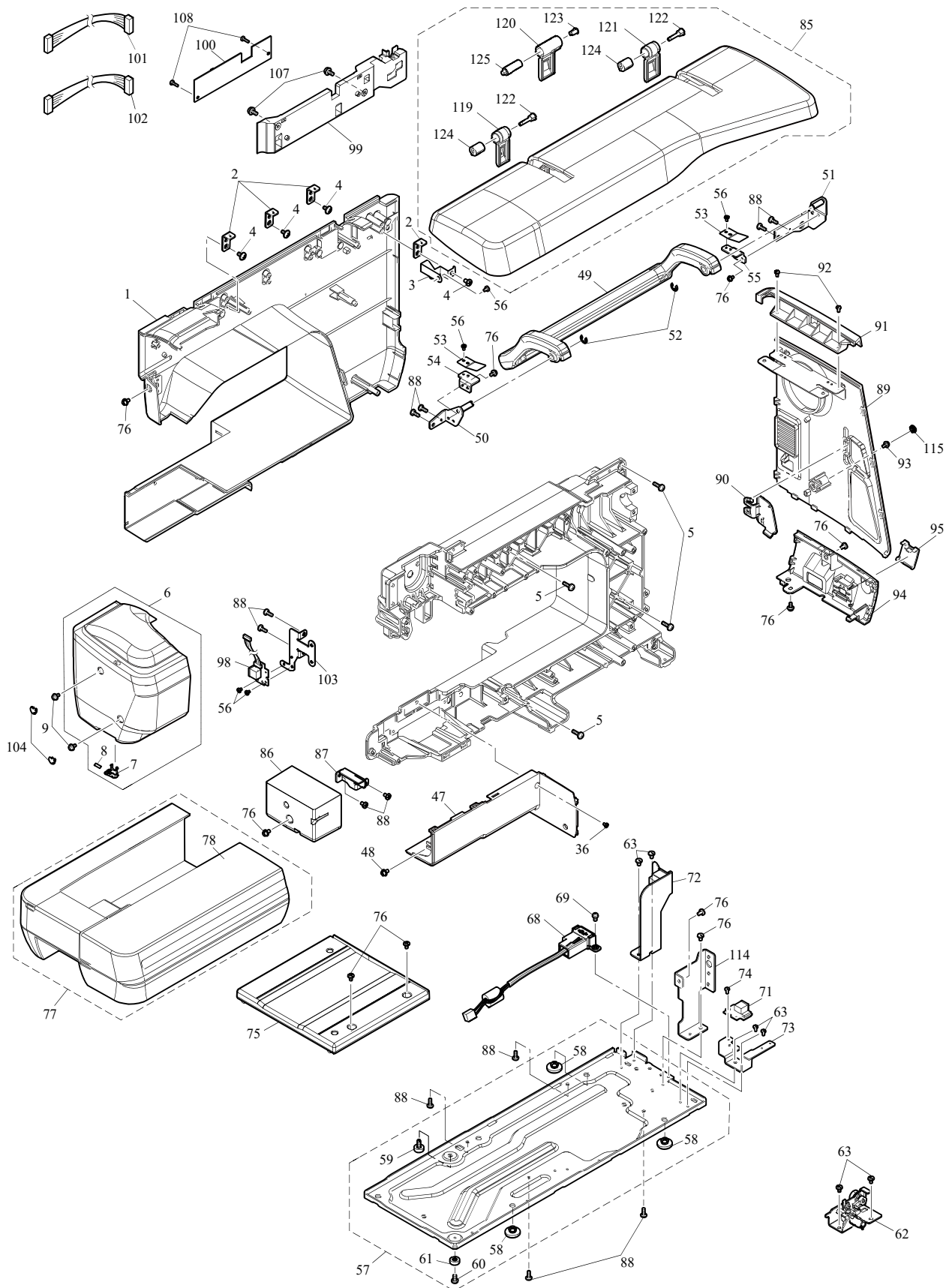
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Note on parts:

We keep performance parts for this product for at least 8 years after this model is discontinued.
Performance parts are the necessary parts to maintain the function of the product.

(1)-1_MAIN FRAME / COVER



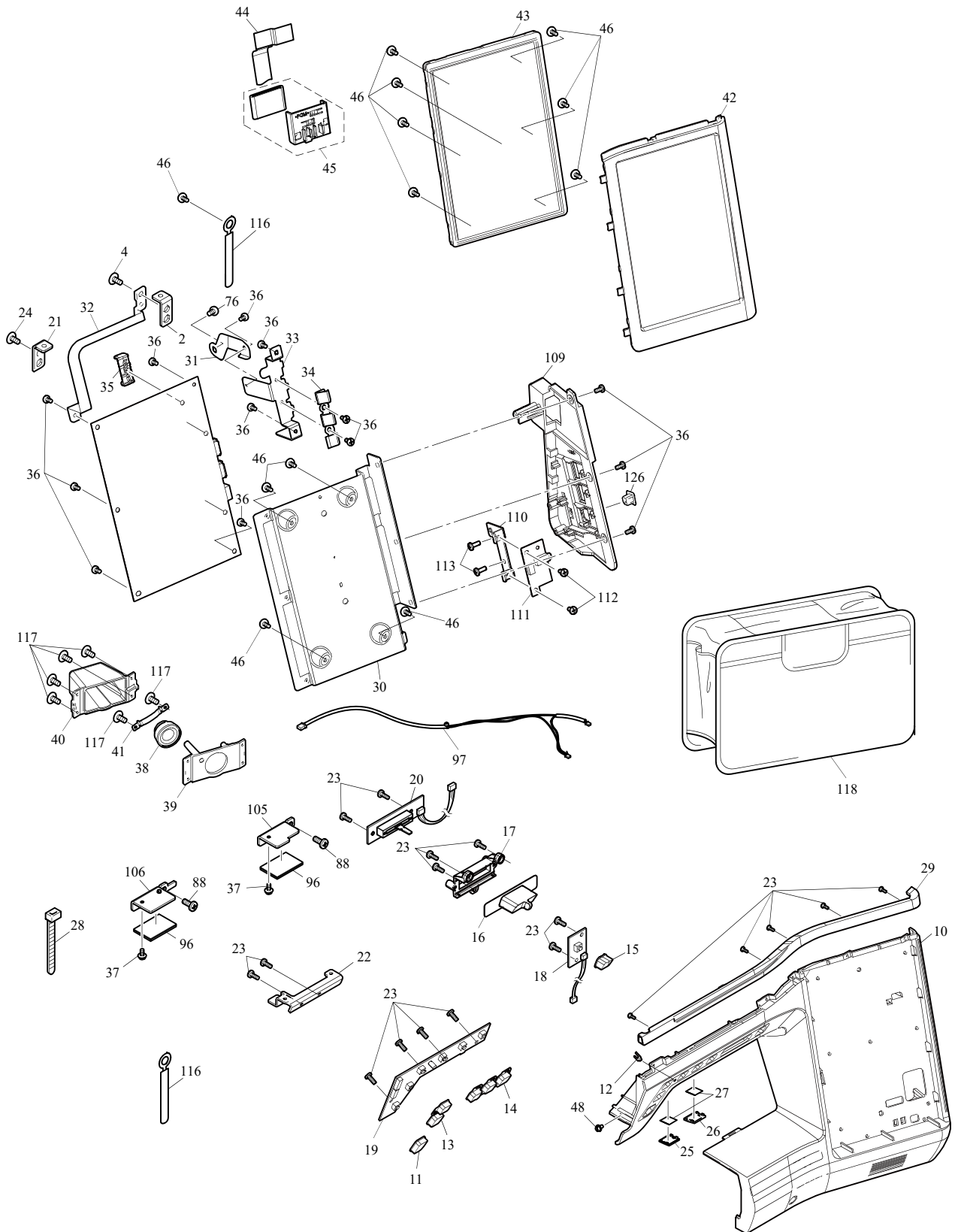
(1)-1_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XF9924001	REAR COVER ASSY				
2	XE3917001	PLATE E				
3	XF9734001	GROUND PLATE REAR				
4	087410816	TAPTITE CUP B M4X8				
5	087411416	TAPTITE CUP B M4X14				
6	D03B21001	FACE PLATE ASSY BLAN				
7	XE4631101	FACE PLATE CUTTER HOLDER				
8	XG2930001	CUTTER BLADE ASSY				
9	XC7566051	SCREW PAN(S/P WASHER)M4X8				
36	060300616	SCREW BIND M3X6				
47	D035AG001	FREE ARM FRONT COVER				R
48	XC4433051	SCREW PAN(T WASHER)M3X6				
49	XF9183107	HANDLE ASSY				
50	XF9192001	HANDLE HOLDER L ASSY				
51	XF9195001	HANDLE HOLDER R ASSY				
52	048060343	RETAINING RING E6				
53	XE3953001	HANDLE HOLDER SPRING PLATE				
54	XF9198001	HANDLE STOPPER PLATE L				
55	XF9851001	HANDLE STOPPER PLATE R				
56	060300416	SCREW BIND M3X4				
57	XF9200001	BASE PLATE SUB ASSY				
58	XA1805021	BASE RUBBER A				
59	XA4687051	ADJUSTING SCREW ASSY				
60	062500816	SCREW PAN M5X8				
61	XA4689051	BASE PLATE RUBBER				
62	XF2950001	KNEE LIFTER ASSEMBLY				
63	060400616	SCREW BIND M4X6				
68	XH1105001	INLET ASSY V/XV 120		120V		
69	0A4400806	SCREW PAN (S/P WASHER) M4X8				
71	XF8941001	EXTENSION IF PCB ASSY L				
72	XF9202001	SW HOLDER				
73	XF9203001	SENSOR CONNECTOR HOLDER D				
74	060300616	SCREW BIND M3X6				
75	XF2956001	BASE PLATE COVER				
76	060400616	SCREW BIND M4X6				
77	XH4101001	ACCESSORY TABLE ASSY				
78	XH4102001	ACC TABLE FRONT COVER ASSY				
85	D03B5Y001	TOP COVER SEAL ASSY BLAN				
86	XF2968101	FREE ARM COVER				
87	XF2969001	FREE ARM PLATE				
88	X57908052	TAPTITE BIND S M4X10				
89	XH4106001	BELT COVER ASSY				
90	XH3905001	CARD COVER				
91	XF9980002	MATERIAL OF B-COVER DECO				

(1)-1_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
92	087310816	TAPTITE CUP B M3X8				
93	0A4401006	SCREW PAN (S/P WASHER) M4X10				
94	XH3906001	BELT COVER LOWER ASSY				
95	XF9230001	CONNECTOR COVER				
98	XF2850001	EXTENSION IF PCB ASSY				
99	XF3075001	CONNECTING PCB HOLDER				
100	XF2738101	UPPER UNIT RELAY PCB ASSY				
101	XF2763001	LEAD WIRE ASSY UPPER RELAY1 V				
102	XF2764001	LEAD WIRE ASSY UPPER RELAY2 V				
103	XF2974001	EXTENSION CONNECTOR HOLDER U				
104	XE4277001	SCREW CAP				
107	0A5401006	SCREW PAN (S/P WASHER) M4X10				
108	X59629051	TAPTITE BIND B M3X10				
114	XF9304001	BELT COVER SUPPORT PLATE				
115	XC5594052	SCREW COVER				
119	XF9219001	DAMPER HOLDER L				
120	XF9817001	DAMPER HOLDER C				
121	XF3680001	DAMPER HOLDER				
122	XE3974201	DAMPER SHAFT				
123	XF9220001	DAMPER SHAFT C				
124	XE3975001	DAMPER				
125	XF9221001	DAMPER C				

(1)-2_MAIN FRAME / COVER



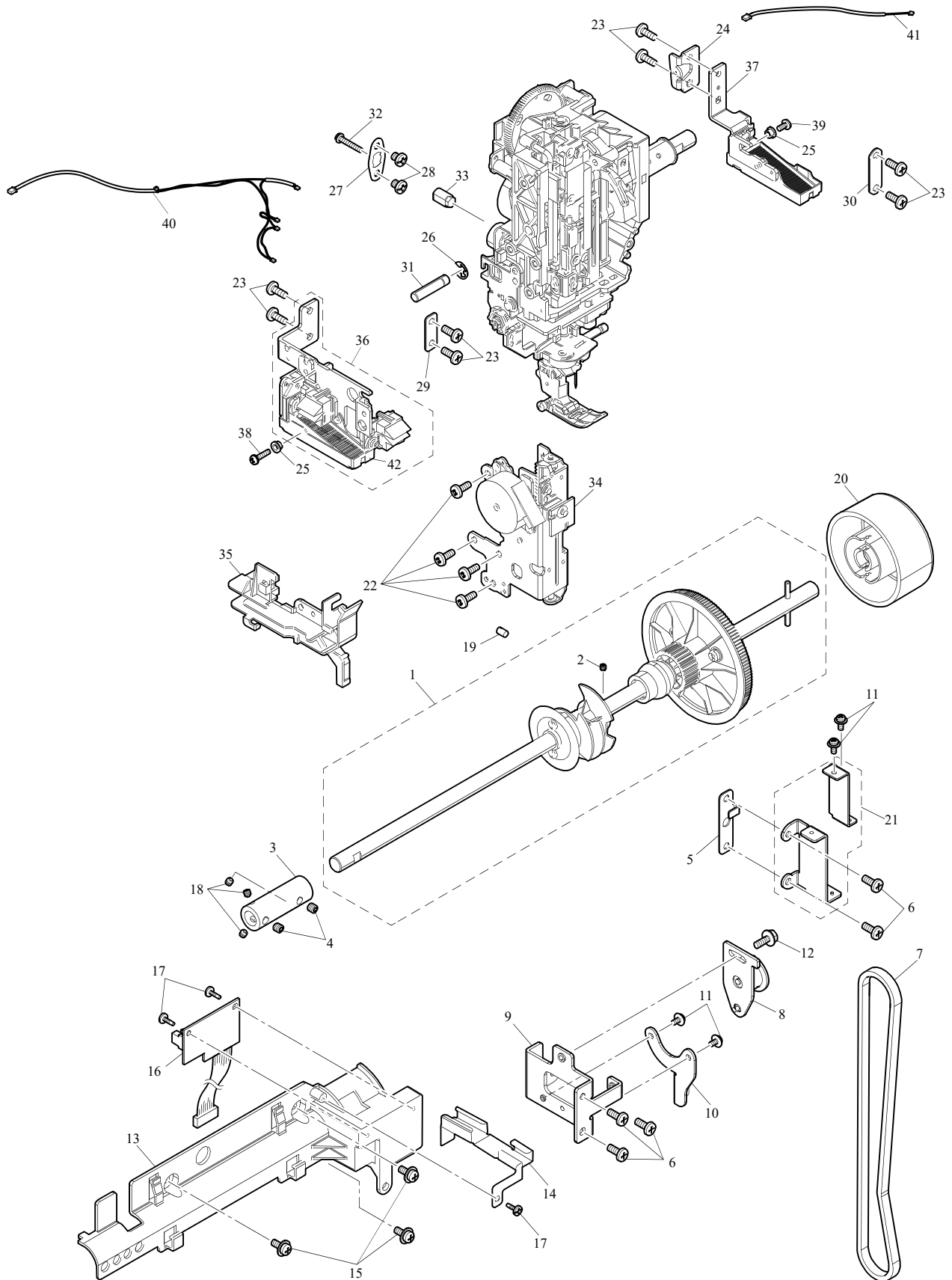
(1)-2_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
2	XE3917001	PLATE E				
4	087410816	TAPTITE CUP B M4X8				
10	XH4096001	FRONT COVER SUB ASSY				
11	D02HYW001	SS BUTTON TAC W V				
12	XF4003001	LED COVER				
13	XF3247001	OPERATION BUTTON A				
14	XF4001001	OPERATION BUTTON B				
15	XG0212001	THREADER BUTTON				
16	XF2965001	SV KEYTOP				
17	XE3935101	SV GUIDE				
18	XF3571001	THREADER SWITCH PCB ASSY				
19	XF9855001	SS PCB ASSY T				
20	XF3586001	VR PCB ASSY				
21	XE3917001	PLATE E				
22	XF9934001	FRONT TG COVER FIXED PLATE				
23	136681051	TAPTITE BIND B M3X8				
24	087410816	TAPTITE CUP B M4X8				
25	XF9935001	LAMP COVER L				
26	XF9936001	LAMP COVER R				
27	XE3916001	DIFFUSION SHEET WORK AREA				
28	X53169050	BAND				
29	D03B23001	FRONT LINE COVER TAPE ASSY				
30	XF9165001	PANEL BOARD HOLDER				
31	XF9166001	PANEL BOARD GROUND PLATE D				
32	XF9167001	PANEL BOARD GROUND PLATE U				
33	XF9168001	GROUND PLATE USB HOLDER				
34	XE5267001	GROUND PLATE USB				
35	XH1263001	WILAN HOLDER				
36	060300616	SCREW BIND M3X6				
37	XC7564021	SCREW PAN(S/P WASHER)M3X6				
38	XF9417001	SPEAKER ASSY				
39	XG8508001	SPEAKER COVER ASSY				
40	XF9171001	SPEAKER COVER R				
41	XF9172001	SPEAKER BRACKET				
42	XH4099001	LCD FRAME ASSY				
43	XG1204101	LCD SUPPLY ASSY				
44	XG1403001	FFC SUPPLY ASSY				
45	XH4138001	FERRITE CORE SUPPLY ASSY				
46	087310816	TAPTITE CUP B M3X8				
48	XC4433051	SCREW PAN(T WASHER)M3X6				
76	060400616	SCREW BIND M4X6				
88	X57908052	TAPTITE BIND S M4X10				
96	D02AF6001	LED PCB SUPPLY ASSY:WORK AREA				
97	XF2811001	LEAD WIRE ASSY LED1				

(1)-2_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
105	XE4186101	LED PCB HOLDER A				
106	XE5133001	LED PCB HOLDER B				
109	XH3909001	USB COVER				
110	XH3912001	MFFC JACK PCB HOLDER				
111	XH3794001	MFFC JACK PCB ASSY				
112	060300616	SCREW BIND M3X6				
113	087310816	TAPTITE CUP B M3X8				
116	137947001	CLIP				
117	085311216	TAPTITE BIND B M3X12				
118	XG0717001	SOFT CASE TAC ASSY				
126	XH1265101	USB CAP				

(2)_UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT



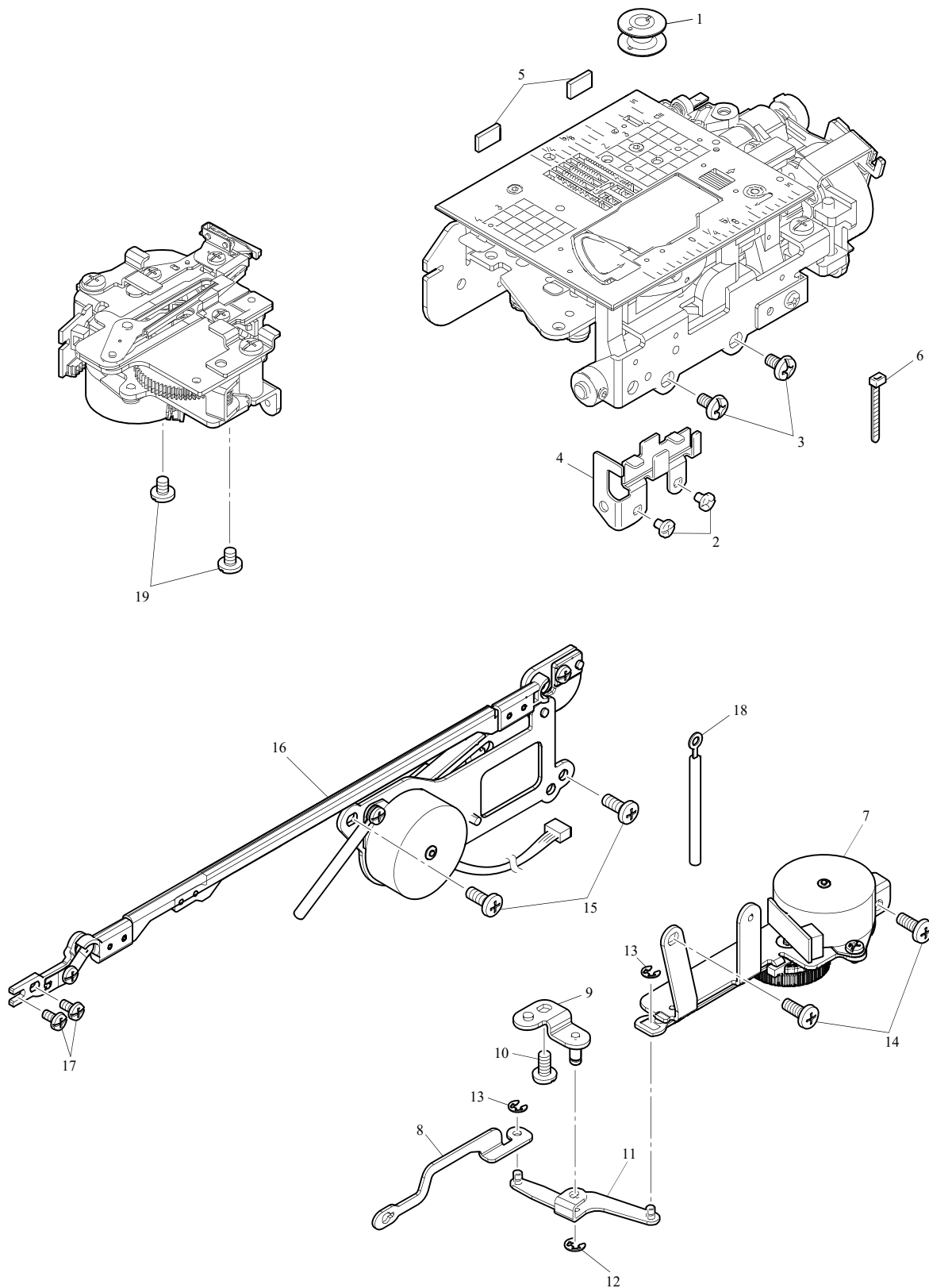
(2)_UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		UPPER SHAFT MECHANISM				
1	XG1206001	UPPER SHAFT SUPPLY ASSY				
2	014300632	SET SCREW SOCKET (CP) M3X6				
3	XC7775051	FIXED JOINT				
4	012500532	SET SCREW SOCKET (FT) M5X5				
5	XC6362051	METAL PRESSER				
6	X57908052	TAPTITE, BIND S M4X10				
7	XF2999001	TIMING BELT 480-3GT-6				
8	XE3998001	TENSION PULLEY A ASSEMBLY				
9	XF3654001	TENSION PULLEY HOLDER B ASSY				
10	XF5116001	BELT SUPPORT LOWER				
11	0A5300606	SCREW PAN (S/P WASHER) M3X6				
12	XA8474051	UPSET 4X12 DB				
13	XF3001001	UPPER SHAFT COVER				
14	XF3002001	CORD GUIDE				
15	0A5401006	SCREW PAN (S/P WASHER) M4X10				
16	XF2742001	NP PCB ASSY				
17	136681051	TAPTITE BIND B M3X8				
18	014400432	SET SCREW SOCKET (CP) M4X4				
19	XC3183051	FELT				
20	XF3004001	MATERIAL OF PULLY				
21	XF5989001	BELT SUPPORT UPPER ASSY				
		NEEDLE BAR / PRESSER FOOT UNIT				
22	085411015	TAPTITE BIND B M4X10				
23	X57908052	TAPTITE BIND S M4X10				
24	XE4733001	PLATE K				
25	XE4468001	LED HOLDER SPACER				
26	048050343	RETAINING RING E5				
27	XC2505050	PLATE SPRING				
28	060400516	SCREW BIND M4X5				
29	XC2297051	PRESSER PLATE A				
30	XC2298051	PRESSER PLATE B				
31	XC2503051	SHAFT				
32	XZ0380051	SCREW PAN (WASHER) M3X18				
33	XC2504050	ADJUSTING SCREW				
34	XH3955001	THREAD DRIVE UNIT SUPPLY ASSY				
35	XE4591101	CORD GUIDE				
36	D01V14101	LED LAMP HOLDER L ASSY				
37	D01V13101	LED LAMP HOLDER R ASSY				
38	0A1301206	SCREW PAN (P WASHER) M3X12				
39	060300616	SCREW BIND M3X6				
40	XG0873001	LEAD WIRE ASSY LED2				
41	XG0874001	LEAD WIRE ASSY LED3				

(2)_UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
42	XF3096001	LIGHT PLATE COVER				

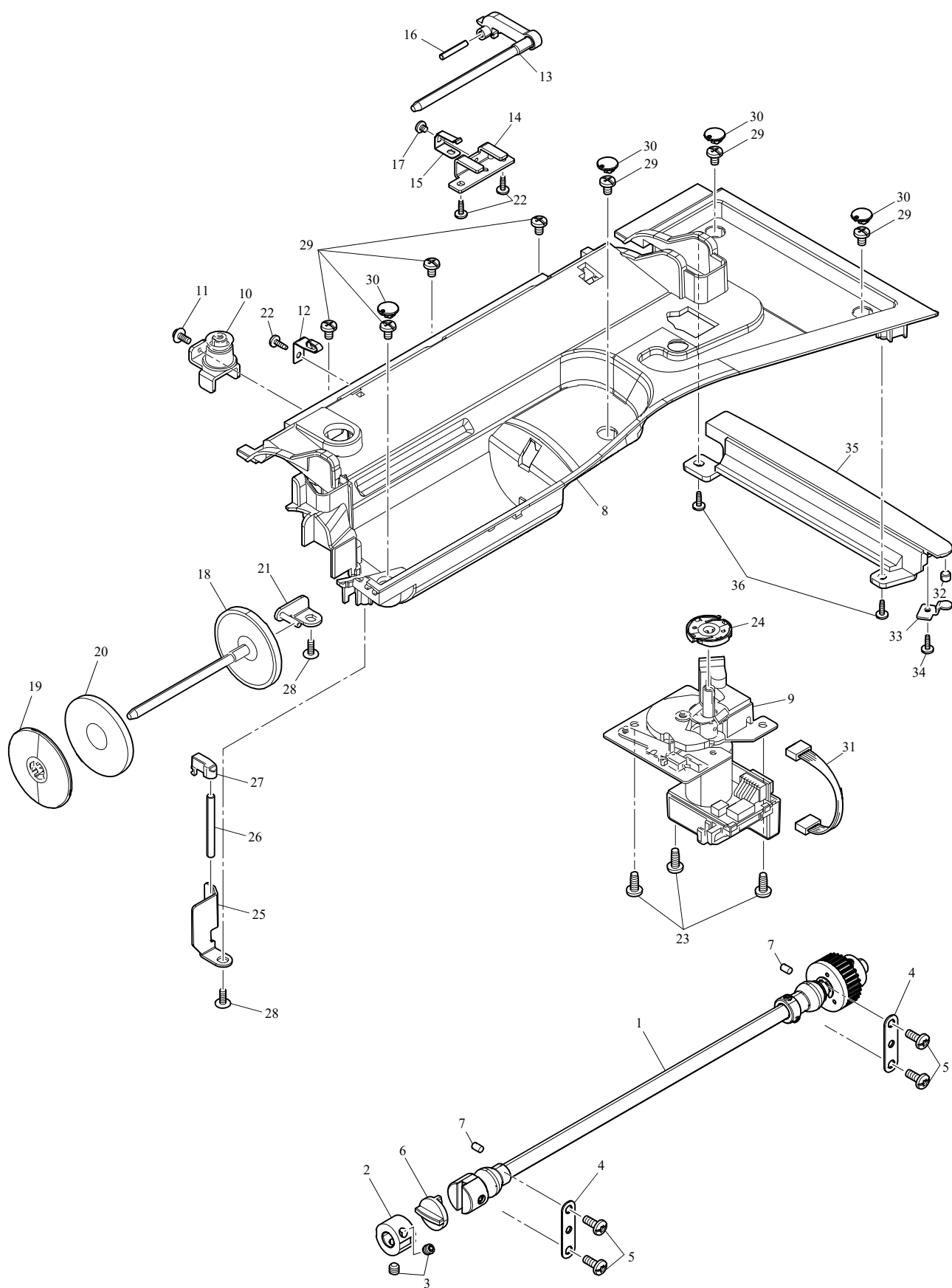
(3)_FEED / SIDE FEED / THREAD CUTTING UNIT



(3)_FEED / SIDE FEED / THREAD CUTTING UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		FEED UNIT				
1	X52800120	BOBBIN				
2	060300416	SCREW BIND M3X4				
3	XC3096051	SCREW M4				
4	XH1835101	LEAD WIRE GUIDE HOLDER				
5	XZ0160051	SHEET				
6	X53169050	BAND				
7	XF3045001	DROP UNIT ASSY				
8	XE4096001	PULL LINK				
9	XE4102001	REVERSAL LINK PLATE ASSY				
10	060400816	SCREW BIND M4X8				
11	XE4105001	REVERSAL LINK ASSY				
12	048030343	RETAINING RING E3				
13	048025343	RETAINING RING E2.5				
14	X57908052	TAPTITE BIND S M4X10				
		SIDE FEED MECHANISM				
15	X57908052	TAPTITE BIND S M4X10				
16	XF3050001	SIDE FEED ASSY				
17	XA8390021	SCREW				
18	XG0870001	COATING CLIP				
		THREAD CUTTING UNIT				
19	060400516	SCREW BIND M4X5				

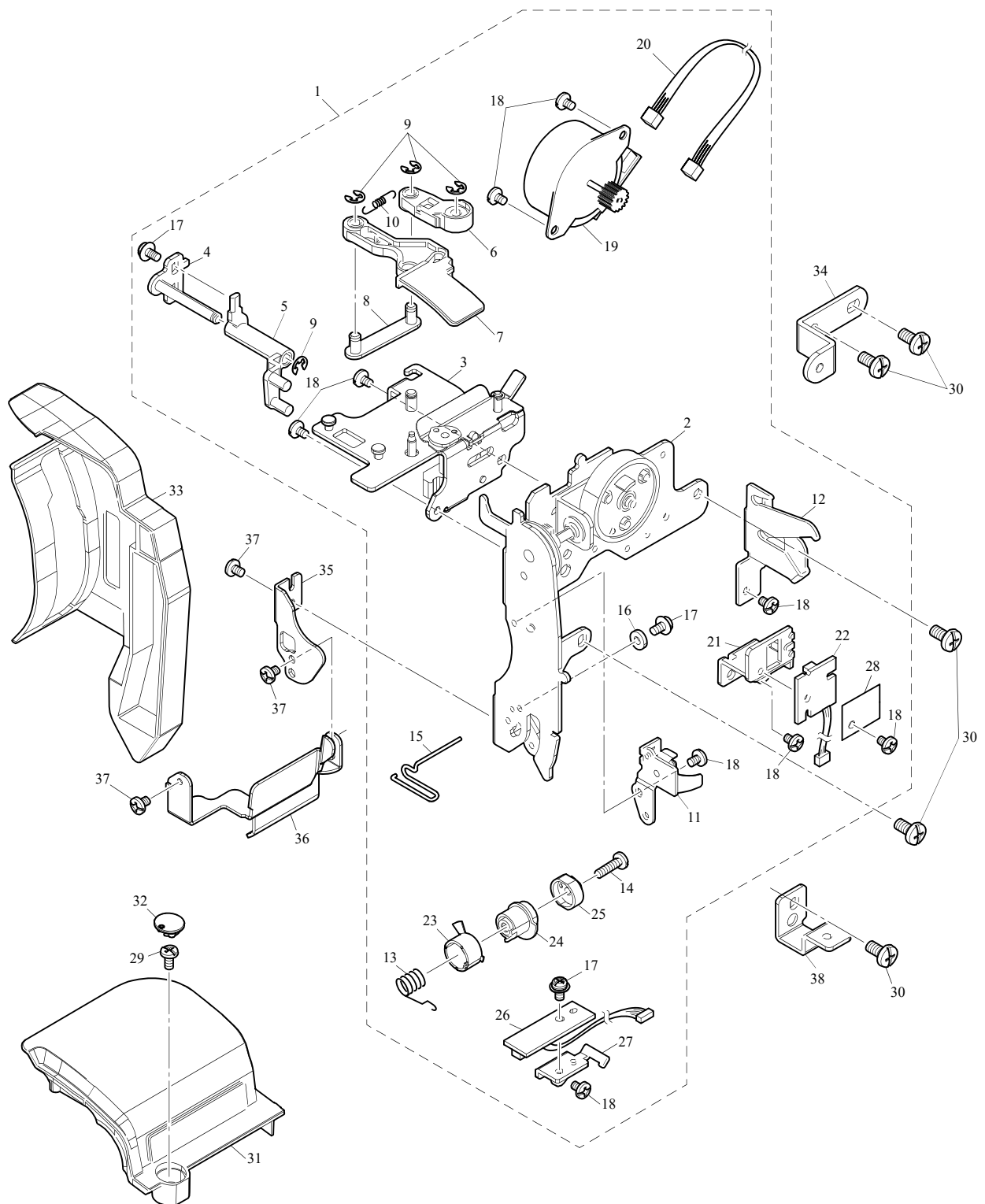
(4)_LOWER SHAFT / BOBIN WINDING MECHANISM



(4)_LOWER SHAFT / BOBIN WINDING MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		LOWER SHAFT MECHANISM				
1	XF3053001	LOWER SHAFT A ASSY				
2	XC2602051	JOINT				
3	012500532	SET SCREW SOCKET (FT) M5X5				
4	XF3056001	BUSHING PRESSER A				
5	X57908052	TAPTITE BIND S M4X10				
6	XC2603050	DISK				
7	XC3183051	FELT				
		BOBBIN WINDING MECHANISM				
8	XH3925001	BOBBIN WINDER UNIT COVER				
9	XE4154002	BOBBIN WINDER UNIT				
10	XF9675001	TENSION GUIDE ASSY				
11	0A5300806	SCREW PAN (S/P WASHER) M3X8				
12	XH2606001	THREAD GUIDE SUPPORTING PLATE				
13	XC7908051	SUB SPOOL STAND PIN				
14	XC7909051	SUB SPOOL PIN HOLDER				
15	XC7910051	NOTCH PLATE				
16	XA9371051	SHAFT				
17	XC6055051	SCREW BIND M3X3				
18	XA1786053	SPOOL PIN				
19	X55260156	SPOOL PRESSER C				
20	X57045051	SPOOL FELT				
21	XF3688001	SPOOL PIN HOLDER ASSY				
22	136681051	TAPTITE BIND B M3X8				
23	085411015	TAPTITE BIND B M4X10				
24	XC7912051	BOBBIN BASE ASSY				
25	XE4269001	THREAD GUARD PLATE				
26	XF9678001	THREAD GUARD PIN				
27	XE4271002	THREAD GUARD PIN CAP				
28	087311015	TAPTITE CUP B M3X10				
29	060400616	SCREW BIND M4X6				
30	XE4277001	SCREW CAP				
31	XF9922001	LEAD WIRE ASSY BW				
32	XE2270001	MAGNET				
33	XF3904001	MAGNET PRESSER PLATE				
34	136681051	TAPTITE BIND B M3X8				
35	XF9954001	BOBBIN WINDER UNIT COVER R				
36	087310816	TAPTITE CUP B M3X8				

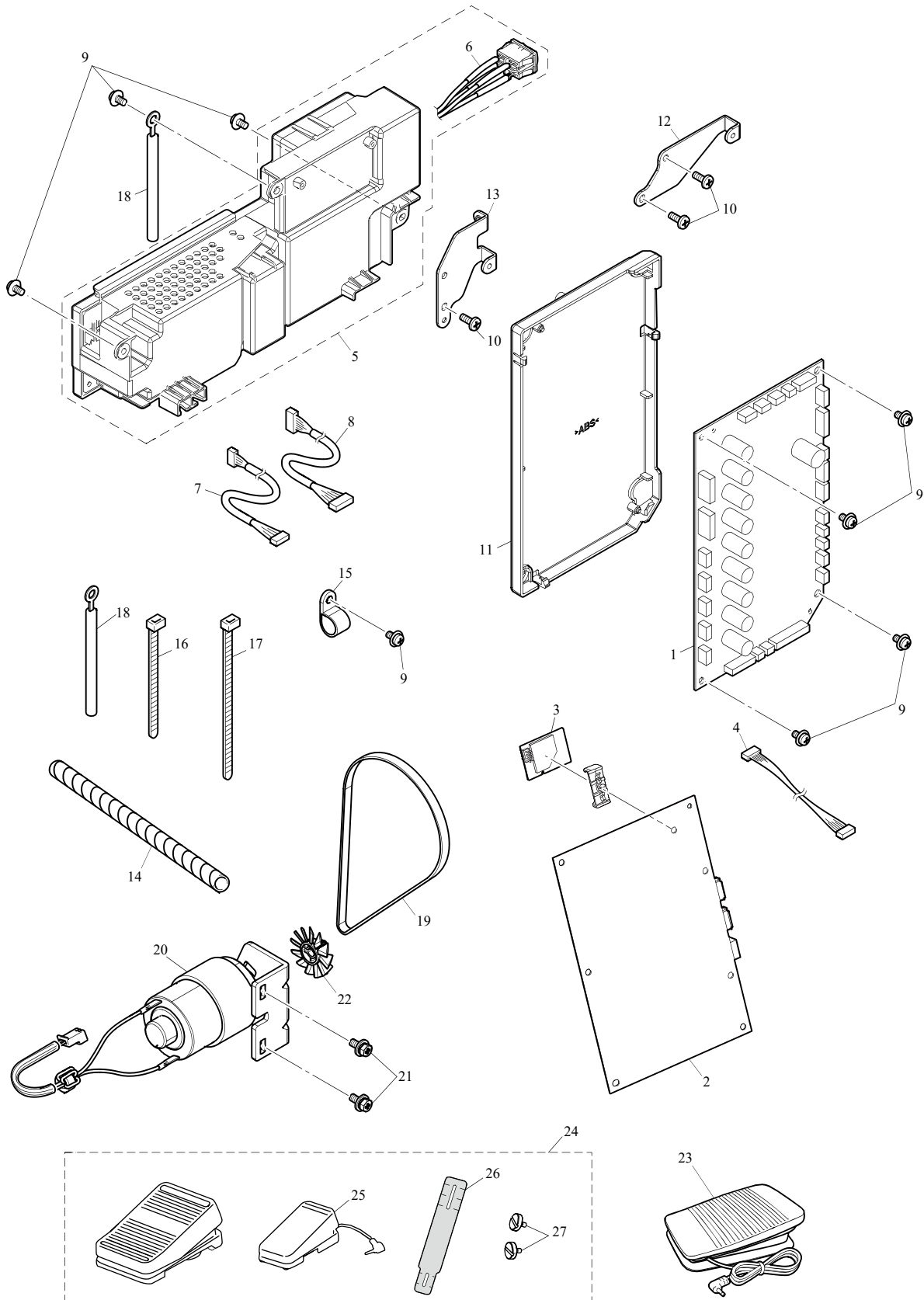
(5)_NEEDLE THREADING MECHANISM



(5)_NEEDLE THREADING MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG1207001	THREAD UNIT SUPPLY ASSY				
2	XE4165001	THREAD TENSION ASSY X1				
3	XC9445351	TENSION RELEASE UNIT D6M				
4	XC9450051	LINK A SHAFT PLATE ASSY				
5	XC9453051	THREAD GUIDE SHUTTER LINK A				
6	XE4168001	THREAD GUIDE SHUTTER LINK B				
7	XE4169002	THREAD GUIDE SHUTTER LINK C				
8	XE4170001	TH GUIDE SHUTTER LINK D ASSY				
9	048030343	RETAINING RING E3				
10	XE4328001	SPRING TENSION				
11	XC2644051	PLATE ASSEMBLY				
12	XF9744001	THREAD GUIDE				
13	XZ0386151	THREAD TAKE UP SPRING				
14	0A4301806	SCREW, PAN (S/P WASHE) M3X18				
15	XC7931050	THREAD GUIDE WIRE				
16	XA9996051	WASHER PLAIN				
17	XC7564021	SCREW PAN(S/P WASHER)M3X6				
18	060300416	SCREW BIND M3X4				
19	XD0804051	ATPM INSULATION ASSY				
20	XC8259051	ASSY: ATPM LEAD WIRE				
21	XF3611001	ATPM SENSOR PLATE				
22	XE4405001	AT INIT PCB ASSY				
23	X58316051	THREADCUTTING SHUTTER				
24	XE4757001	THREAD CATCHING CASE A				
25	XE4758001	THREAD CATCHING CASE B				
26	XE4432001	UPTHREAD PCB ASSY				
27	XC7934051	THREAD SENSOR HOLDER				
28	XE5827001	INSULATION SHEET				
29	060400616	SCREW BIND M4X6				
30	060400816	SCREW BIND M4X8				
31	XF9977001	FRONT THREAD GUARD COVER ASSY				
32	XE4277001	SCREW CAP				
33	D03B28001	THREAD GUIDE COVER ASSY T				
34	XE4176001	IMT HOLDER				
35	XE5250001	THREAD GUARD PLATE B				
36	XF3068001	THREAD GUIDE				
37	060300416	SCREW BIND M3X4				
38	XF3681001	FRONT COVER FIXED PLATE				

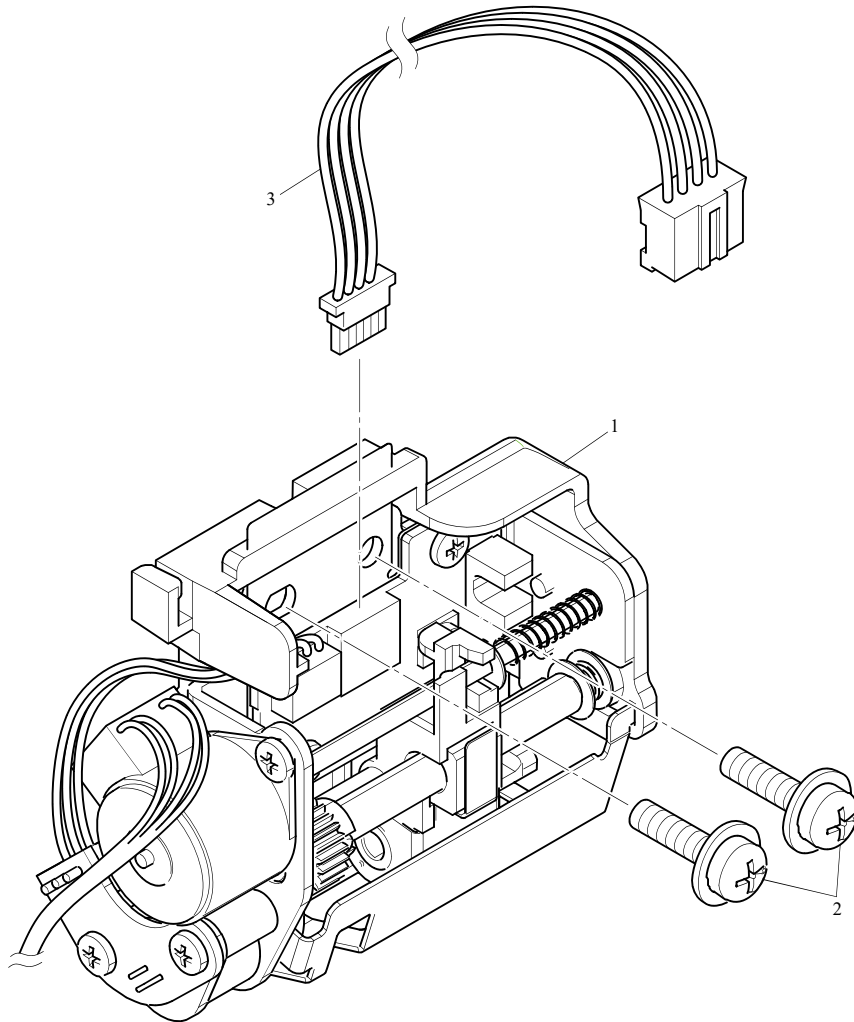
(6)_ELECTRIC PARTS / MAIN MOTOR UNIT



(6)_ELECTRIC PARTS / MAIN MOTOR UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		ELECTRIC PARTS				
1	XH3958001	MAIN PCB SUPPLY ASSY				
2	D03B2D001	PANEL PCB SUPPLY ASSY:T-SEW				
3	LD1969001	PCB T77H505.00 ASSY 04				
4	XF9421001	LEAD WIRE ASSY MAIN-PANEL				
5	XF9618201	POWER SUPPLY UNIT XV US				
6	XF9919001	POWER SWITCH ASSY XV US				
7	XF3288101	LEAD WIRE ASSY POWER-MAIN V				
8	XF2774101	LEAD WIRE ASSY MOTOR DRIVE				
9	0A5401006	SCREW PAN (S/P WASHER) M4X10				
10	X57908052	TAPTITE BIND S M4X10				
11	XF3072001	MAIN PCB HOLDER				
12	XF3073001	MAIN PCB HOLDER PLATE A				
13	XF3074001	MAIN PCB HOLDER PLATE B				
14	XE4791001	SPIRAL TUBE X1-1				
15	XA8837051	CORD CLAMP				
16	X53169050	BAND				
17	XA9815050	BAND:L150				
18	XG0870001	COATING CLIP				
		MAIN MOTOR UNIT				
19	XA9644050	T BELT				
20	XF2911101	MAIN MOTOR ASSEMBLY V				
21	XA8474051	UPSET 4X12 DB				
22	XA9652150	MOTOR FAN				
23	D02BSR001	FOOT CONTROLLER:FC-415-TAC				
24	ACC	MULTI FUNCTION FOOT CONTROLLER				
25	D02ASV001	FOOT CONTROLLER:FC-416				
26	D029XG001	FOOT SW BRACKET XP				
27	XF3223001	THUMB BOLT M4				

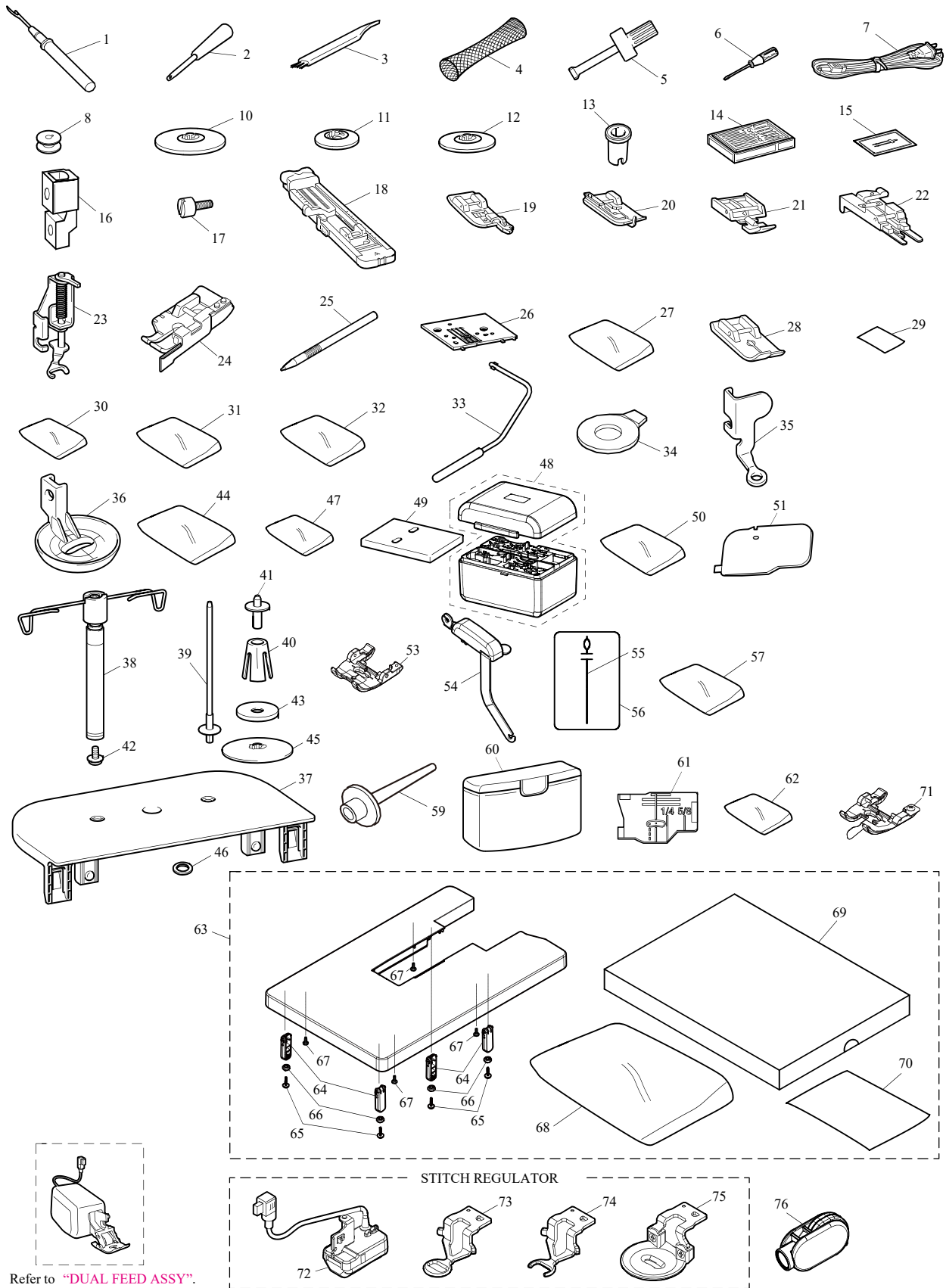
(7)_GUIDE MARKER MACHANISM



(7)_GUIDE MARKER MACHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG1209001	LASER MODULE SUPPLY ASSY				
2	XF5553001	SCREW PAN (S/P WASHER) M3X11				
3	XF2817001	LEAD WIRE ASSY LASER MODULE				

(8)_ACCESSORY PARTS



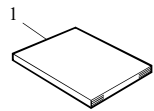
(8)_ACCESSORY PARTS

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XF4967001	RIPPER ASSY				
2	XG7791001	PUNCH				
3	X59476051	CLEANING BRUSH				
4	XA5523050	NET				
5	XC4237021	DRIVER ASSY				
6	X55468051	SCREW DRIVER S				
7	XC6052151	POWER SUPPLY CORD:UL CSA-LF				
8	ACC	BOBBIN				
10	130012027	SPOOL PRESSER A				
11	130013157	SPOOL PRESSER B				
12	X55260156	SPOOL PRESSER C				
13	XA5752121	SPOOL CAP (SMALL)				
14	XE4962001	Z NEEDLE ASSY				
15	XE4963001	TWIN NEEDLE (1PC)				
16	ACC	PRESSER ADAPTER S				
17	XA4813051	SCREW				
18	X57789351	BH PRESSER FOOT				
19	XC3098051	OVERCASTING STITCH FOOT ASSY				
20	X56409051	BLIND STITCH FOOT ASSY				
21	X59370051	ZIPPER FOOT				
22	130489001	BUTTONING FOOT				
23	ACC	QUILTING FOOT O ASSY				
24	ACC	QUARTER INCH FOOT ASSY				
25	XA9940051	TOUCH PEN				
26	D02RPB001	STR STITCH NEEDLE PLATE ASSY				
27	XZ0126051	BAG 140X150C				
28	ACC	STRAIGHT STITCH FOOT				
29	XD0795151	ST FOOT INSERTION				
30	X60838051	BAG 70X110C				
31	XE5132001	BAG-100X100				
32	X60687150	BAG 95X135				
33	D02VJJ001	KNEE LIFTER				
34	XC1074051	DISC-SHAPED SCREWDRIVER				
35	XF4737001	QUILTING FOOT C				
36	XE0766001	QUILTING FOOT E				
37	XE4958101	SPOOL STAND ASSY TAC				
38	XE0776001	SPOOL ANTENNA ASSY				
39	XA6313051	SPOOL ANTENNA				
40	XE0779001	SPOOL PRESSER D				
41	XE0780001	SPOOL PRESSER BASE				
42	XC7568051	SCREW PAN(S/P WASHER)M4X14				
43	XC7134051	SPOOL FELT				
44	XA5918051	BAG 170X440				
45	XA0679050	SPOOL CUSHION				

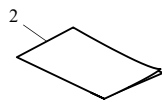
(8)_ACCESSORY PARTS

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
46	026030136	WASHER PLAIN S 3				
47	XZ0189051	BAG 160X200				
48	D03B2A001	ACCESSORY BOX ASSY W2SEW TAC				
49	XE4494001	CUSHION				
50	XC2226051	BAG 270X370H				
51	XE5992001	CORD GUIDE COVER SUPPLY ASSY				
53	XF9332101	YARN GUIDE DF FOOT ASSY				
54	XG0786101	YARN GUIDE ASSY				
55	XF7187001	YARN THREADER				
56	XG1017001	YARN THREADER SHEET DUAL F				
57	XH3365001	BAG BUBBLE PACK 180X220				
59	XC8619052	EXTRA SPOOL PIN				
60	XG0717001	SOFT CASE TAC ASSY				
61	D02T27001	NEEDLE PLATE COVER SUPPLY ASSY				
62	X57367051	BAG 135X150				
63	XF5705001	V EXTENSION TABLE UNIT				
64	XE5054001	TABLE FOOT				
65	XC4550051	ADJUSTING FOOT				
66	021400206	NUT 2 M4				
67	087411416	TAPTITE CUP B M4X14				
68	X60678151	BAG 700X630H				
69	XF3093001	PAD V				
70	XF4903001	MANUAL FOR WT TAC V				
71	XG3039001	DF DITCH FOOT ASSY				
72	D031C9001	SR TOP ASSY TAC				
73	D02W51001	SR FREEMOTION FOOT				
74	D02W52001	SR FM OPEN TOE FOOT				
75	D02W53001	SR ECHO FOOT ASSY				
76	ACC	3WAY DRIVER ASSY TAC				

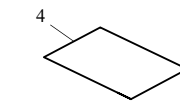
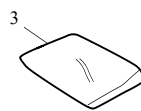
(9)_USER MANUAL / OTHER PARTS / PACKAGE



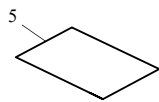
(INSTRUCTION BOOK)



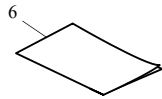
(QUICK REFERENCE
GUIDE)



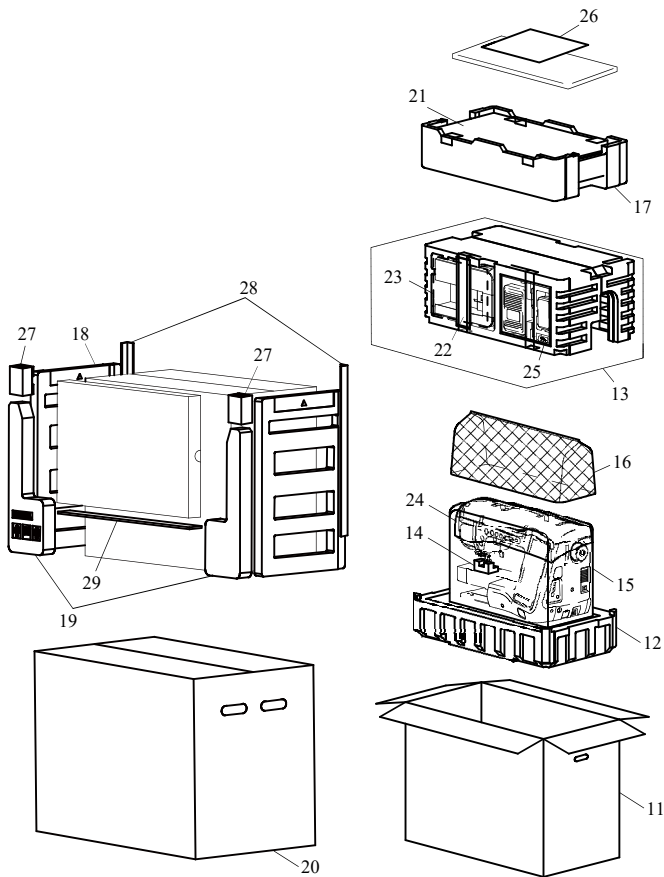
(BABY LOCK CATALOG)



(BABY LOCK CATALOG
KOALA)



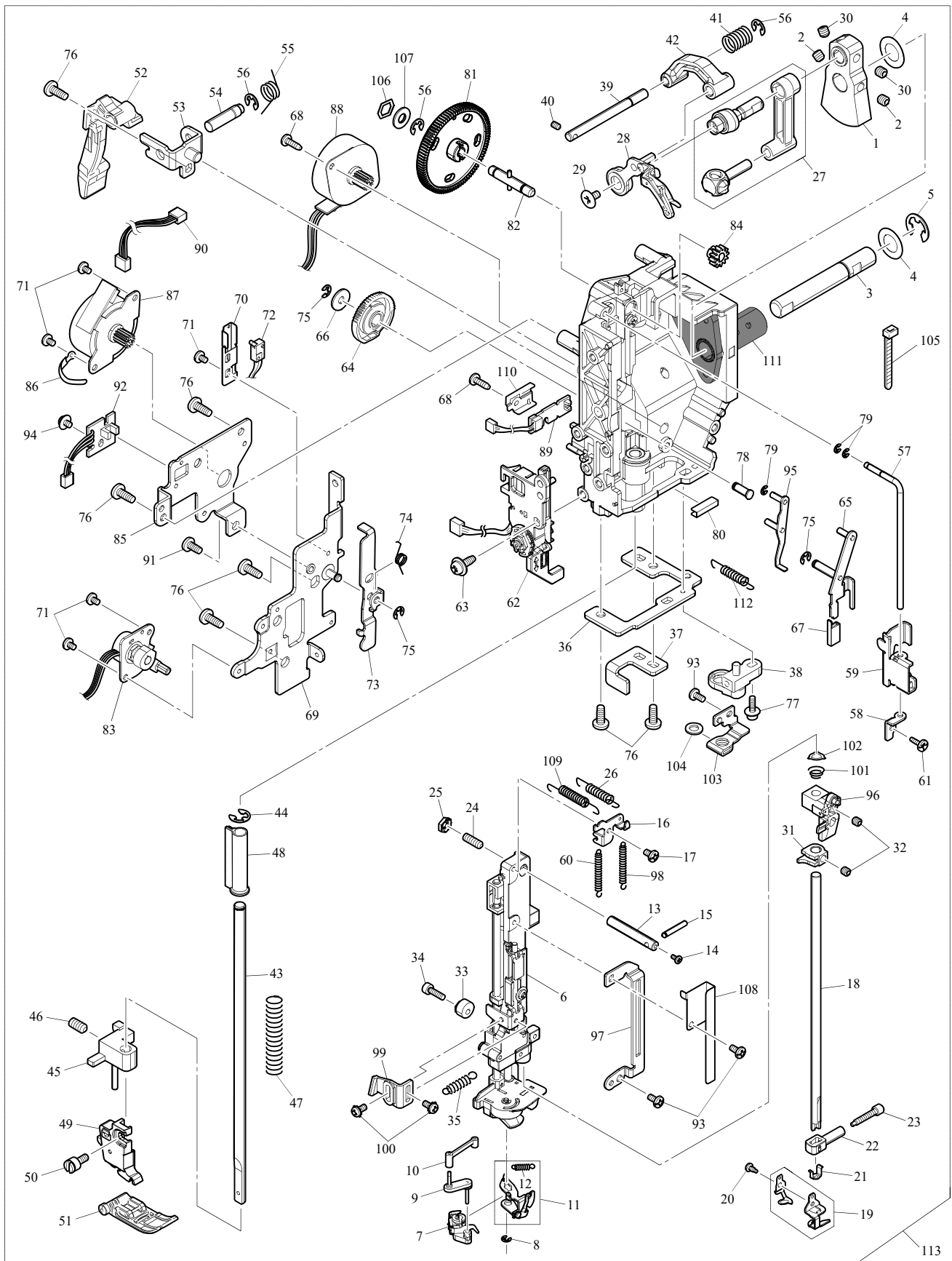
(REGISTRATION
FLYER TAC)



(9)_USER MANUAL / OTHER PARTS / PACKAGE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		USER MANUAL / OTHER PARTS				
1	D037ZZ001	INSTRUCTION BOOK ENG T		English		
2	D03805001	QUICK REFERENCE GUIDE T				
3	XA0188050	BAG 260X375HC				
4	XH3737001	BABY LOCK CATALOG				
5	XH3738001	BABY LOCK CATALOG KOALA				
6	D02TZC001	REGISTRATION FLYER TAC				
		PACKAGE				
11	D0359K001	CARTON MODEL:BLAN				
12	XF9340001	PORYSTYRENE FOAM PAD BOTTOM				
13	D02RKF001	POLYSTYRENE FOAM PAD ASSY BODY				
14	XC4762350	THREADER SUPPORT SF				
15	XC8535151	BAG 850X600T				
16	XH3217001	BAG 900X400H				
17	XF9344001	PS FOAM PAD ACCESSORY				
18	D0359M001	CUSHIONING PS FOAM PAD				
19	D0359L001	CUSHIONING PS FOAM PAD WT				
20	D035A6001	CARTON TP MODEL:BLAN				
21	XF9347001	PAD D ACCSESSORY				
22	XF9348001	ACCESSORY TABLE PAD D				
23	X50902051	BAG 350X470H				
24	XG1160001	SHEET 244X670				
25	XF5871001	MFFC PAD				
26	XE5493001	PAD D CARTON				
27	D03FLX001	CORNER PAD WT				
28	D03FLY001	CORNER PAD				
29	D03FLZ001	BOTTOM PAD WT				

(10)_NEEDLE-PRESSER MODULE



(10)_NEEDLE-PRESSER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XC7784051	THREAD TAKE-UP COUNTER WEIGHT				
2	012500532	SET SCREW SOCKET (FT) M5X5				
3	XC7785051	UNIT SHAFT				
4	131976050	WASHER THRUST				
5	048080343	RETAINING RING E8				
6	XF3006001	NEEDLE BAR SUPPORTER ASSY				
7	XD1549351	THREADER HOOK ASSY				
8	048025343	RETAINING RING E2.5				
9	XD1546051	LINK A ASSY				
10	XG5716001	LINK B				
11	XC9613121	THREAD GUIDE ASSY				
12	XC9616051	SPRING				
13	XC2419021	SHAFT				
14	000020416	SCREW BIND M2X4				
15	XC2420050	SHAFT				
16	XD1488051	PLATE				
17	060300516	SCREW BIND M3X5				
18	XE4028001	NEEDLE BAR				
19	XH2503101	N/B THREAD GUIDE SUPPLY ASSY				
20	X53053052	SCREW SM2.38				
21	XC2426120	NEEDLE THREAD PLATE				
22	XC2427151	NEEDLE BLOCK				
23	XZ0388251	NEEDLE CLAMP SCREW				
24	014401232	SET SCREW SOCKET (CP) M4X12				
25	X56851051	LOCK NUT				
26	XC2429021	SPRING				
27	D03APV001	NEEDLE BAR CRANK R SUPPLY ASSY				
28	XE4029201	THREAD TAKE-UP LEVER ASSY				
29	132051052	SCREW FLAT SM3.57-40X7 L				
30	012500532	SET SCREW SOCKET (FT) M5X5				
31	XC2434021	NEEDLE THREAD BLOCK				
32	012400432	SET SCREW SOCKET (FT) M4X4				
33	XC2435020	ZIGZAG ADJUSTING NUT				
34	018301032	BOLT SOCKET M3X10				
35	XC2748021	SPRING-Z				
36	XF3020001	NEEDLE HOLDER BLOCK BASE				
37	XF3034001	PRESSER BAR SUPPORT PLATE				
38	XF3035101	NEEDLE HOLDER BLOCK ASSY				
39	XC8374051	SHAFT				
40	014300532	SET SCREW SOCKET (CP) M3X5				
41	XC2441021	SPRING				
42	XC2443020	THREAD TAKE-UP LEVER LINK				
43	XF3021001	PRESSER BAR				
44	048050343	RETAINING RING E5				

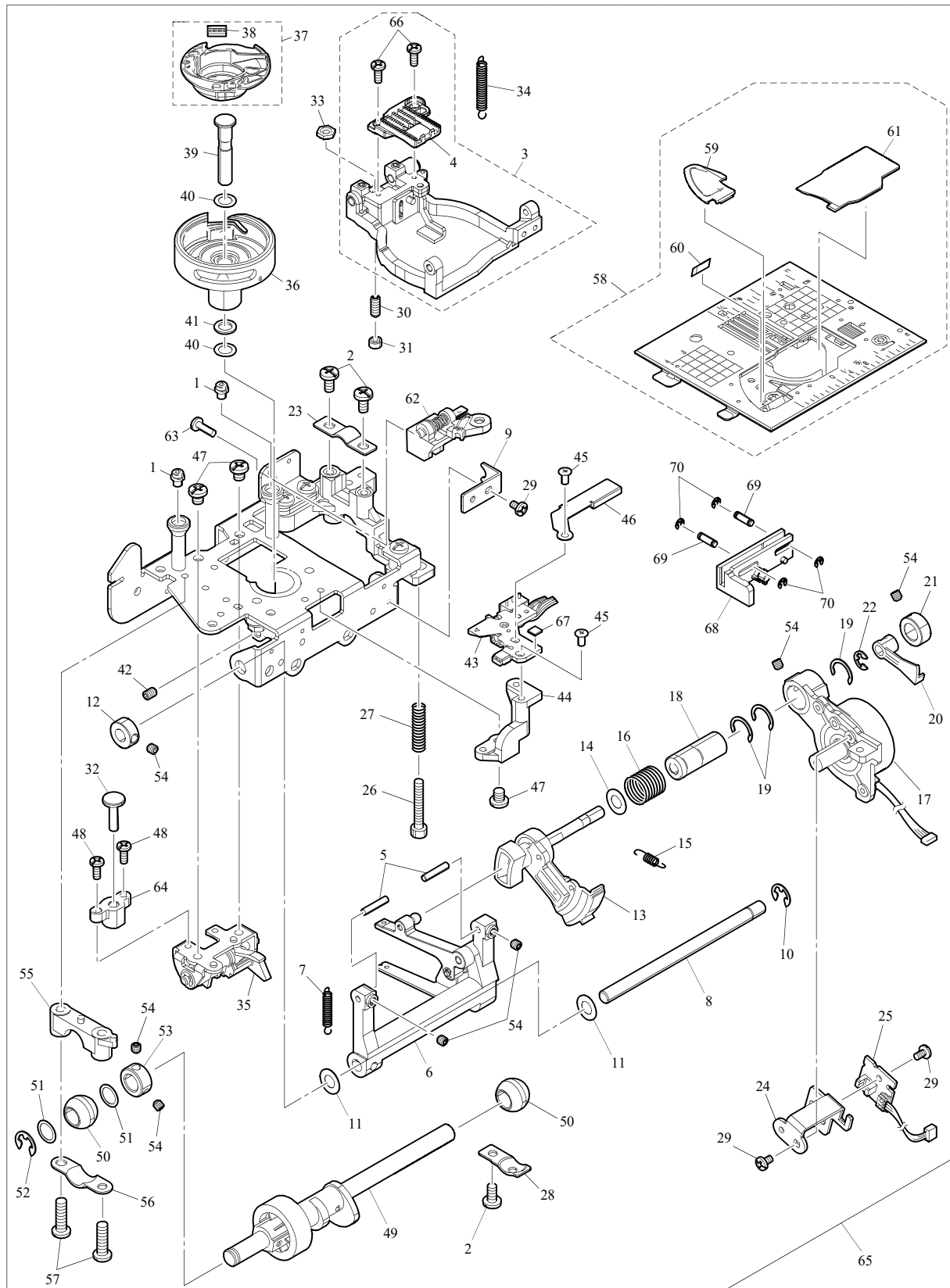
(10)_NEEDLE-PRESSER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
45	XE4033001	PRESSER BAR CLAMP ASSY				
46	014501032	SET SCREW SOCKET (CP) M5X10				
47	XC7810051	SPRING				
48	XC7811150	PRESSER FOOT RACK				
49	XC2242151	PRESSER FOOT HOLDER ASSY				
50	XA5904051	SCREW				
51	XF3022001	J FOOT ASSY				
52	XF3025001	LIFT LEVER				
53	XE4036001	LIFT LEVER HOLDER ASSY				
54	XE4039001	PRESSER LIFT LEVER SHAFT				
55	XE4040001	SPRING TORSION				
56	048040343	RETAINING RING E4				
57	XE4041001	LEVER GUIDE SHAFT				
58	XE4022001	LEVER SUPPORTER PLATE				
59	XF3026001	LEVER AB				
60	XC7816051	SPRING				
61	136681051	TAPTITE BIND B M3X8				
62	XF3027101	BH SWITCH ASSY				
63	XZ0149051	TAPTITE PAN B 4X12				
64	XE4047001	Z ZIGZAG RELEASE CAM				
65	XE4048001	Z ZIGZAG LEVER SUB ASSY				
66	XD0751051	WASHER				
67	XC2480020	Z LEVER CUP				
68	X59629051	TAPTITE BIND B M3X10				
69	XE4052201	ADJUSTING PLATE ASSY				
70	XC2641051	PRESSER SWITCH HOLDER				
71	060300416	SCREW BIND M3X4				
72	XE4512001	PF SWITCH ASSY				
73	XE4054001	TENSION RELEASE SWITCH LEVER				
74	XC9435051	SPRING				
75	048030343	RETAINING RING E3				
76	085411015	TAPTITE BIND B M4X10				
77	XC3037051	SCREW3X10				
78	XE4055001	Z CAM SHAFT				
79	048020343	RETAINING RING E2				
80	XC3034020	THREAD GUIDE PLATE				
81	XC7827151	PRESSER DIAL				
82	XC8372151	PRESSER DIAL SHAFT ASSY				
83	XE4057001	PT HOLDER ASSEMBLY				
84	XC7830050	PRESSER DIAL GEAR				
85	XE4059001	PRESSER PM HOLDER				
86	137947001	CLIP				
87	XE5681001	PFPM INSULATION ASSY				
88	XE4375001	PULSE MOTOR: Z SMW35-4807-A				

(10)_NEEDLE-PRESSER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
89	XE4406001	Z INIT PCB ASSY				
90	XE4419001	LEAD WIRE ASSY PFPM				
91	060400516	SCREW BIND M4X5				
92	XH3712001	PF INT PCB ASSY				
93	060300616	SCREW BIND M3X6				
94	XC7644051	SCREW PAN (S/P WASHER) M3X5				
95	XC6241251	RELEASE PLATE ASSY				
96	XC6245251	NEEDLE BAR HOOK STAND ASSY				
97	XE9086001	RELEASE GUIDE PLATE				
98	XH2984001	SPRING				
99	XH2597001	RELEASE ADJUSTER				
100	XC4433051	SCREW PAN (T WASHER) M3X6				
101	XC6254051	NEEDLE BAR PRESSER SPRING				
102	XC6255050	WASHER THRUST				
103	XF3030101	W PRESSER ADJUST PLATE				
104	XF3031001	NEEDLE BAR FELT				
105	X53169050	BAND				
106	103810052	WASHER WAVE SPRING				
107	XA0362051	WASHER				
108	XD0604050	SPRING GUARD				
109	XE5580001	SPRING TENSION				
110	XE5104001	Z INIT PCB HOLDER				
111	XC7781051	SHAFT BUSHING ASSEMBLY				
112	XG0403001	SPRING				
113	D03APU001	N/P MODULE SUPPLY ASSY				

(11)_FEED MODULE



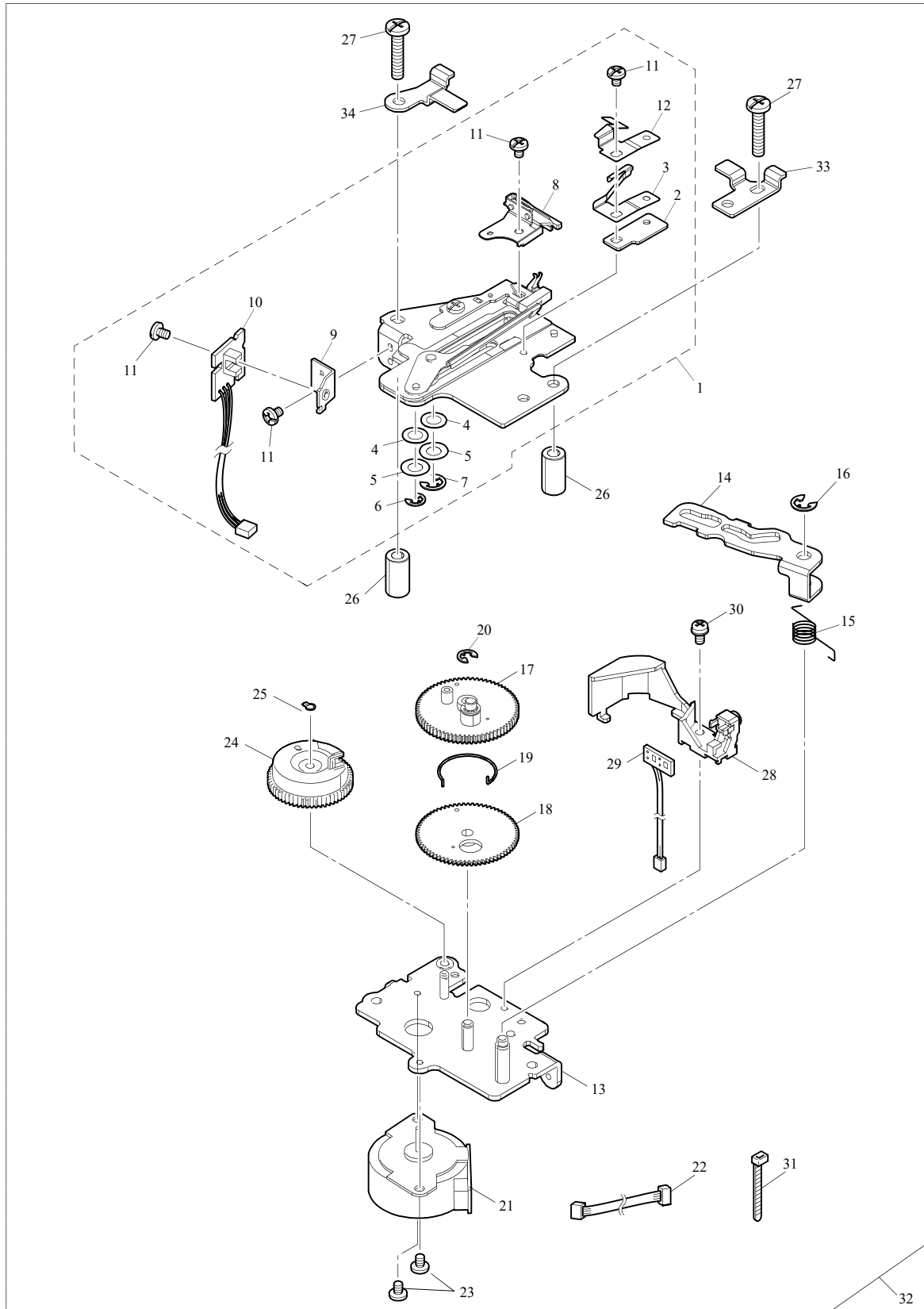
(11)_FEED MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XH1580001	NEEDLE PLATE POSITION PIN				
2	060400816	SCREW BIND M4X8				
3	XF3039001	FEED BAR ASSY				
4	XF3042101	FEED DOG				
5	XC2512051	FEED BAR SHAFT A				
6	XH2490001	FEED ARM ASSY				
7	XC9277051	SPRING				
8	XC7835051	HORIZONTAL FEED SHAFT				
9	XC8195051	SHAFT STOPPER PLATE				
10	048050343	RETAINING RING E5				
11	X50546020	WASHER THRUST				
12	130676121	SET SCREW COLLAR				
13	XE5819001	FEED ADJUSTER GEAR ASSY				
14	XC1418050	WASHER				
15	XH2489001	SPRING				
16	XE4082001	SPRING				
17	XE4083001	FPM HOLDER ASSY				
18	XE4085101	SHAFT BUSHING				
19	XC9924021	RETAINING RING 10				
20	XE4086001	F INITIAL SHUTTER				
21	XE4087001	SET COLLAR				
22	048040343	RETAINING RING E4				
23	XE4088001	STOPPER PLATE				
24	XE4089001	FPM SENSOR PLATE				
25	XH3714001	F INT PCB ASSY				
26	018402532	BOLT SOCKET M4X25				
27	XC2537021	SPRING				
28	132421051	BUSHING PRESSER				
29	060300516	SCREW BIND M3X5				
30	012401032	SET SCREW SOCKET (FT) M4X10				
31	XC7853250	CAP				
32	XC7854051	VERTICAL ROD				
33	X56851051	LOCK NUT				
34	XZ0385051	SPRING				
35	XE4633201	DROP ASSY				
36	XG9621001	OUTER ROTARY HOOK ASSY				
37	XE5342101	INNER ROTARY HOOK ASSY				
38	XE5341001	PILE				
39	XC2230051	OUTER ROTARY HOOK SHAFT				
40	137805052	SPACER				
41	137976051	WASHER 6				
42	014400632	SET SCREW SOCKET (CP) M4X6				
43	D02RK2101	INNER ROTARY HOOK BRACKET ASSY				
44	XH1824001	STOPPER PLATE BLOCK ASSY				

(11)_FEED MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
45	XH1826001	LOW HEAD SCREW M3X6				
46	XH2558001	CORD HOLDER				
47	060400516	SCREW BIND M4X5				
48	060300816	SCREW BIND M3X8				
49	XF3783001	LOWER SHAFT B ASSY				
50	X52664050	LOWER SHAFT BUSHING				
51	X51383050	WASHER THRUST				
52	048060343	RETAINING RING E6				
53	XC8798021	SET SCREW COLLAR				
54	014400432	SET SCREW SOCKET (CP) M4X4				
55	XC2566021	BUSHING SUPPORTER A				
56	XC2567021	BUSHING PRESSER A				
57	060401616	SCREW BIND M4X16				
58	D02RPA001	NEEDLE PLATE ASSY				
59	XE9410001	CUTTER COVER				
60	XG2930001	CUTTER BLADE ASSY				
61	D02T26001	NEEDLE PLATE COVER SUPPLY ASSY				
62	D02RK4001	RELEASE BUSH ASSY W2				
63	060301006	SCREW BIND M3X10				
64	XC7862051	VERTICAL FEED BUSH				
65	D02RM9001	FEED MODULE SUPPLY ASSY				
66	060300616	SCREW BIND M3X6				
67	XH3107001	DUST FORM 6X6				
68	XE0705001	DROP LEVER Q				
69	XC3587021	SLIDE SHAFT A				
70	048020343	RETAINING RING E2				

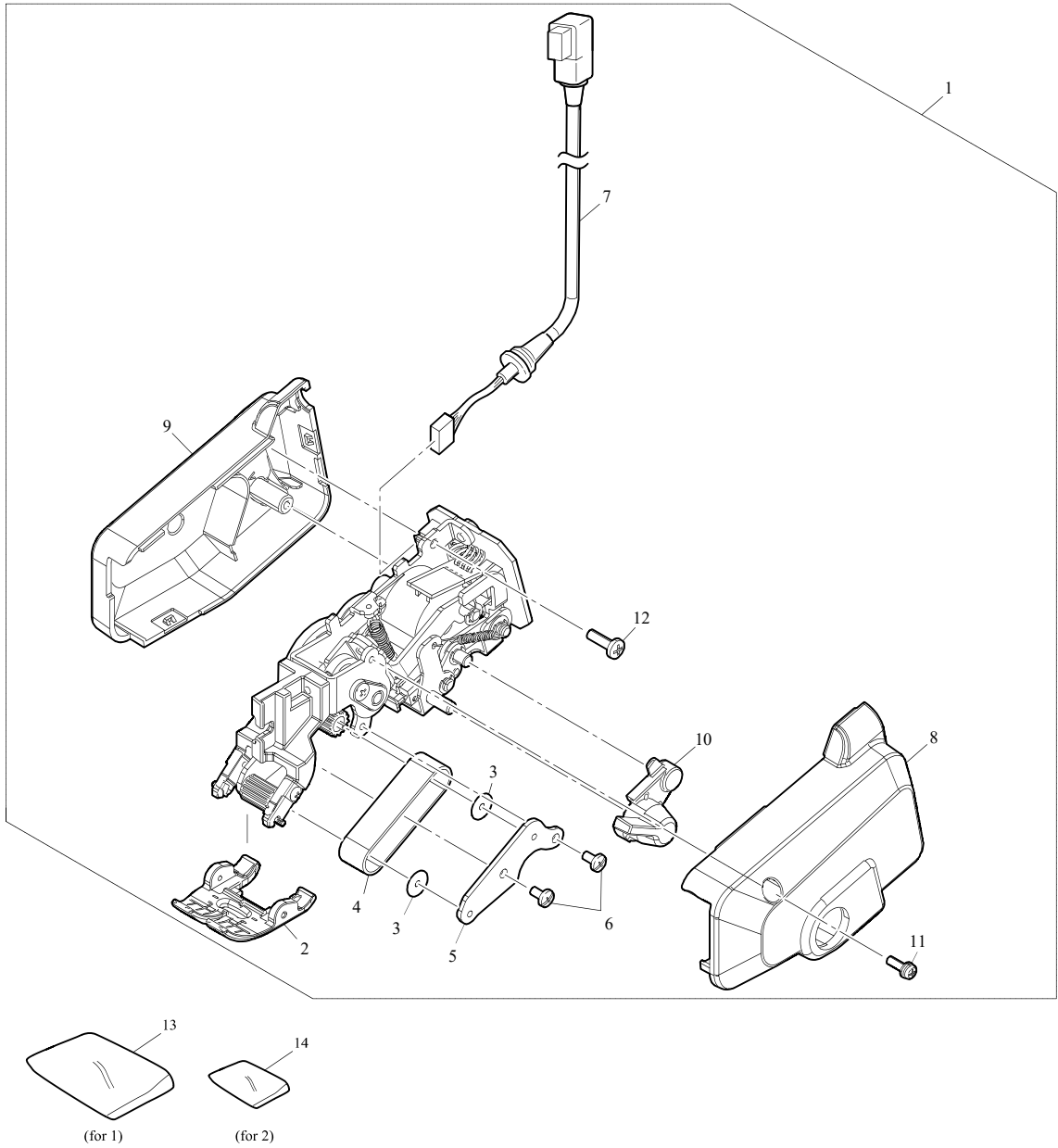
(12)_THREAD CUTTER MODULE



(12)_THREAD CUTTER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XH3923101	THREAD CUTTER ASSY				
2	XE4113001	PRESSER PLATE				
3	XE5338001	SPRING PLATE				
4	137713050	POLYESTER SLIDER				
5	X56731050	WASHER				
6	048030343	RETAINING RING E3				
7	048040343	RETAINING RING E4				
8	XE4486201	CUTTER PILE ASSY				
9	XE4147001	INITIAL HOLDER				
10	XH3713001	C INT PCB ASSY				
11	060300416	SCREW BIND M3X4				
12	XE4114201	SPRING PLATE				
13	XE4133001	MOTOR HOLDER ASSY				
14	XE4138001	THREAD CUTTER LEVER				
15	XE4139001	SPRING TWIST				
16	048040343	RETAINING RING E4				
17	XE4140001	THREAD CUTTER LEVER GEAR ASSY				
18	XE4143001	THREAD CUTTER LEVER GEAR B				
19	XE4144001	SPRING				
20	048030343	RETAINING RING E3				
21	D01TGJ001	ASSY:PF PULSE MOTOR				
22	XF3314001	LEAD WIRE ASSY CPM V				
23	060300416	SCREW BIND M3X4				
24	XE4145001	CUTTER CAM GEAR				
25	XE4920001	RETAINING RING EXTERNAL C3				
26	XC2594151	COLLAR				
27	060402016	SCREW BIND M4X20				
28	XE4146001	SENSOR HOLDER				
29	XE4788001	PHOTO TRANSISTOR PCB ASSY				
30	0A4300606	SCREW PAN (S/P WASHER) M3X6				
31	X53169050	BAND				
32	D02RKP001	THRAED CUTTER SUPPLY ASSY				
33	XH1584001	NEEDLE PLATE HOLDER 1				
34	XH1585001	NEEDLE PLATE HOLDER 2				

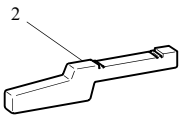
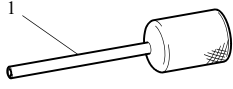
(13)_DUAL FEED ASSY



(13)_DUAL FEED ASSY

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	ACC	DUAL FEED ASSY				
2	XF4419101	DF FOOT ASSY				
3	XF3193001	WASHER THRUST2				
4	D01VA6001	DF BELT				
5	D01VA7001	PULLEY PLATE B				
6	060260506	SCREW BIND M2.6X5				
7	XF2778001	EXTENSION CODE				
8	D01VAN001	DF COVER R				
9	D01Z6H001	DF COVER L				
10	XF3178001	CHANGEOVER THUMB				
11	0A4260806	SCREW PAN (S/P WASHER) M2.6X8				
12	085311013	TAPTITE BIND B M3X10				
13	XZ0189051	BAG 160X200				
14	X60838051	BAG 70X110C				

(14)_SPARE PARTS



(14)_SPARE PARTS

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		DRIVER				
1	XE2396001	BOX SCREW DRIVER 7				
1	XE2395001	BOX SCREW DRIVER 6				
		GAUGE				
2	XC2278001	FEED GAUGE				