



est. 1931

# Assembly Instructions

## Conveyor Unit

### Assembling a basic conveyor unit.

*note: this assembly may require 2 people.* Beginning with the base unit, take part [B] and place tap bolt and washer through holes in mount plate at the bottom of each upright and loosely thread on square nuts. Slide square nuts into the channels on parts [A] about 8" in and tighten. Next step is to take part [C], which is the support gusset for the uprights, and place tap bolts and washers into holes in mount plates and loosely thread rectangular nuts. Position rectangular nuts parallel to parts [A] and [B]. Angle the nuts so that they can slide into the channels and tighten with the nut turned clockwise as far as possible. Connect the two cross struts provided, part [D], by placing tap bolts and washers in the holes provided, then loosely thread rectangular nuts onto bolts. Slide the rectangular into the channel in part [A] and tighten with the the rectangular nut turned clockwise as far as possible. The final step is to attach the light support. Place tap bolts and washers through the holes in the support and loosely thread rectangular nuts to the bolts. Slide the nuts into the channels of the upright at the top leaving enough room for the vinyl caps and tighten with the nuts turned clockwise as far as possible. *Note: the light support is used for angled and 90 degree uprights. If you purchased straight uprights you may or may not have received a stringer depending on the accessory options you purchased. If you have straight uprights and did receive a stringer than this part should be mounted to the top of the upright.* The final step is to place the vinyl caps at the end of each open channel. Instructions are supplied separately for any other accessories purchased.

