



**VILLA SANDI**  
THE ICONIC PREMIUM PROSECCO





VILLA SANDI A FAMILY COMPANY

## UNIQUENESS AND DISTINCTION

Located in the heart of Marca Trevigiana, 50 km far from Venice

Endorsed by History, Tradition and Experience

Substantial vineyard holdings as well as long-standing relationships with vine growers in the region

Among the top italian wine producers

Represented worldwide by strong partners

Part of the major organisations in the wine trade

Founded in the 1970s with the present name

Awarded every year on many products and in many countries

A complete range of products for: high-end Horeca

Specialised wine shops, key private individuals, duty-free

Known for its Quality

Pioneer in several projects

Partner of ISWA - Italian Signature Wines Academy

Partner of WRT - Wine Research Team

Selected by "Grandi Cru d'Italia"

Distributed in 92 Countries



## ARISTOCRATS ENJOYING VACATION IN COUNTRYSIDE VILLAS

The noble families from Venice spent the summer period in the villas on their vast estates in the countryside enjoying a healthier and more pleasant climate horse riding, hunting or relaxing in the scenery of gardens and vineyards. In the hilly area, they promoted vine growing and wine making giving rise to production of fresh white wines.





## THE SERENISSIMA REPUBLIC OF VENICE

The Serenissima Republic of Venice ruled until the end of the eighteenth century the Venetian territories and much of north-eastern Italy.

During this period, the production of fresh white wines in the Veneto hills found its most flourishing development:

the Venetian aristocrats and rich merchants of Venice had built in these areas Palladian villas and estates,

giving rise to what can be described as an aristocratic winemaking.

The vineyards of the Serenissima boasted a quality not common to other wines, not only thanks to the preparation of the environmental area but also to continuous innovation and the introduction of new viticulture techniques by the Venetian nobles.



## WHY VILLA SANDI IS THE NEW TREND IN PREMIUM PROSECCO?

Because it is:

TIMELESS, rooted in our family tradition.

ENCHANTING like our vineyards in Cartizze,  
D.O.C.G. Valdobbiadene, Asolo and D.O.C. Treviso  
areas.

SOFT, FRESH AND SENSUAL like the flavour of  
our sparkling wine. The result of our unique  
method to chill 100% of the must, once it has been  
crushed.

AUTHENTIC like our Palladian style Villa Sandi.

STYLISH like our unique bottle design.

OUTSTANDING like our international awards,  
that are the essence of our devotion.

TIMELESS, ROOTED IN OUR FAMILY TRADITION.

*"...We have contributed in setting the pace for Prosecco reputation as a wine and as a production area while keeping to extremely high quality and concern and respect for environment. Prosecco has always been the real genuine expression of this specific and unique terroir."*

*Giancarlo Moretti Plegato*



ENCHANTING LIKE OUR VINEYARDS IN:

CARTIZZE

D.O.C.G. VALDOBBIADENE

D.O.C.G. ASOLO and

D.O.C. TREVISO AREAS

CROCETTA DEL MONTELLO ESTATE  
D.O.C. Area Montello and Colli Asolani  
D.O.C.G. Asolo Prosecco Area



VALDOBBIADENE ESTATE  
D.O.C.G. Area of Prosecco Conegliano - Valdobbiadene



CARTIZZE «LA RIVETTA» ESTATE  
D.O.C.G. Area of Prosecco Conegliano - Valdobbiadene

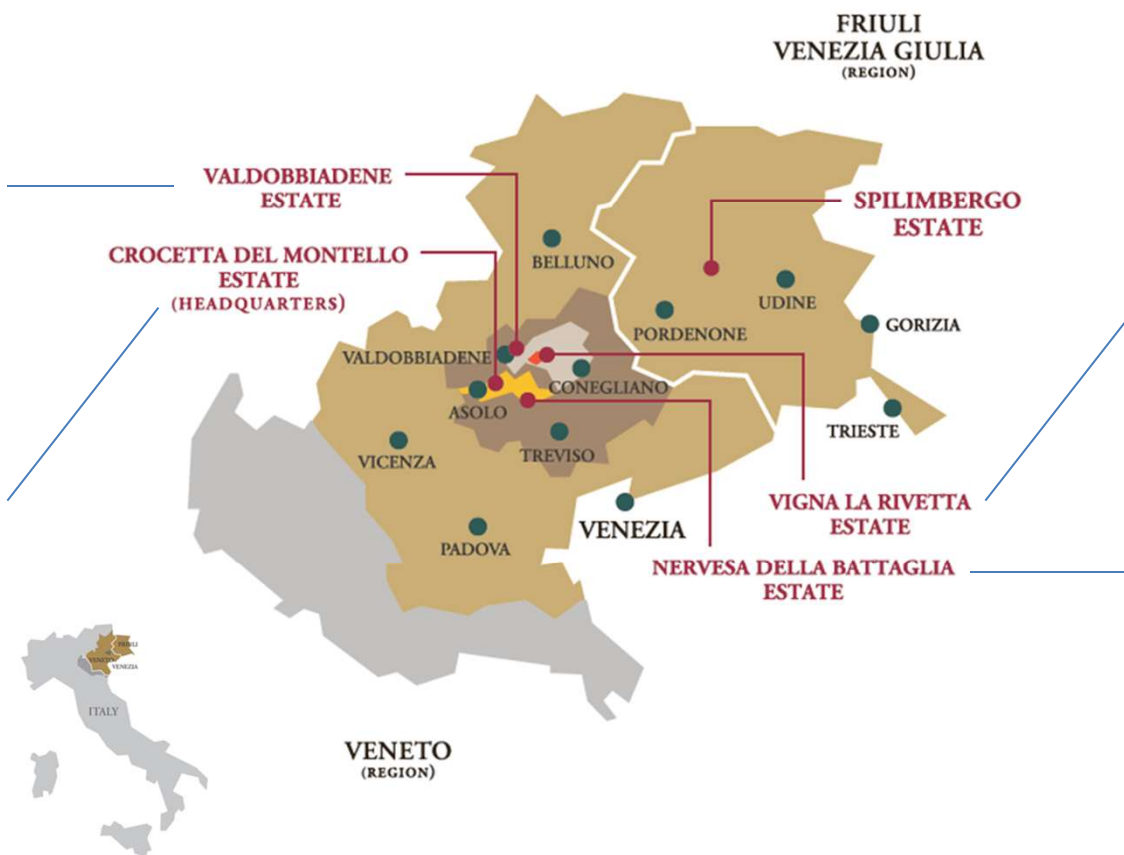


NERVESA DELLA BATTAGLIA ESTATE  
Nervesa Area Montello and Colli Asolani  
D.O.C.G. Asolo Prosecco Area



## SPILIMBERGO ESTATE





SOFT, FRESH AND SENSUAL LIKE THE FLAVOUR OF OUR SPARKLING WINE  
THE RESULT OF OUR UNIQUE METHOD TO CHILL 100% OF THE MUST, ONCE IT HAS BEEN CRUSHED



AUTHENTIC LIKE OUR PALLADIAN STYLE VILLA SANDI



STYLISH LIKE OUR UNIQUE BOTTLE DESIGN



PROSECCO D.O.C.G.  
Le Rive di San Pietro di Barbozza – Dry  
*Alcohol content: 11,5%*



PROSECCO D.O.C.G.  
Millesimato Brut  
*Alcohol content: 11%*



PROSECCO D.O.C.G.  
Asolo Brut  
*Alcohol content: 11%*



PROSECCO D.O.C. Treviso  
«Il Fresco» - Brut  
*Alcohol content: 11%*



ROSÈ  
«Il Fresco» – Brut  
*Alcohol content: 11,5 %*

S E L E C T I O N   2 0 1 8

OUTSTANDING LIKE OUR INTERNATIONAL AWARDS  
THE ESSENCE OF OUR DEVOTION



### PROSECCO

With nearly 4 million cases imported to the U.S. in 2015, Prosecco is now a powerhouse among sparkling wines. The Prosecco DOC encompasses about 50,000 acres of vineyards across northeastern Italy's Veneto and Friuli-Venezia-Giulia regions, including two areas that were recently promoted to D.O.C.G. status, Italy's highest indication of quality: Asolo and Conegliano Valdobbiadene. Treviso and Trieste are also common town designates that can be found on Prosecco labels.

The wines are made from the local Glera grape mostly by the Charmat method. This process is the same as the *methode traditionnelle* up until the point at which the wine undergoes its second fermentation, which takes place in pressurized tanks instead of in the bottle. Dry, off-dry and sweet versions are produced, typically showing bright and lively flavors of peach and citrus.

SCORE WINE	PRICE
90 Villa Sandi Brut Valdobbiadene Superiore di Cartizze Vigna La Rivetta NV	\$45



Gambero Rosso  
2018  
Tre Bicchieri

2 0 1 8



VILLA SANDI FOR LIFE  
A TASK FOR A HEALTHY FUTURE FOR OUR EARTH

Villa Sandi has always cared for environment and earth health, paying attention to the respect for nature, from the vineyards to the store shelf.



INTERNAL RESOURCE: HYDROELECTRIC POWER PLANT



INTERNAL RESOURCE: PHOTOVOLTAIC SYSTEM



## BIODIVERSITY FRIEND

Villa Sandi is certified "Biodiversity Friend" by the WBA (World Biodiversity Association). This certifies the company commitment to viticultural practices with a low environment impact to safeguard the biodiversity, the whole of the animal and vegetal species living in a specific area. This sustainable approach is aimed to protect the vineyards and the surrounding environment to further guarantee healthy and high quality grapes.



INSECTS HOTEL IN THE NERVESA DELLA BATTAGLIA ESTATE



## Slow Food in the UK

Dear Member,



### Villa Sandi



Many of us will be celebrating Christmas with a bottle of Prosecco, and we are pleased that Villa Sandi, one of our Partners Supporters has been certified with the prestigious Biodiversity Friend Certification. The certification process considers the environmental impacts of all the agricultural activities, ensures biodiversity and sets out steps to continue to enhance the environmental quality of the agricultural area. In total 10 categories are evaluated from low-impact methods of pest and weed control, enhancing of soil fertility, water conservation, hedging, woodland management, farm biodiversity, use of renewable energy, reducing CO2 emissions, and maintaining air and water quality. In essence this certifies the company as having minimal impact on the wider environment. Congratulations.

## SYNERGIES

From comparison, growth. Common commitment to environmental issues, shared strategies for enhancing Italian quality wines in the world and promoting the Italian Grand Cru are the goals of the alliances we are part of.



# VILLA SANDI HOSPITALITY

LOCANDA SANDI IN VALDOBBIADENE



## VILLA SANDI HOSPITALITY

BOTTEGHE DEL VINO IN CROCETTA DEL MONTELLO - VALDOBBIADENE - CORTINA D'AMPEZZO

**BOTTEGA DEL VINO  
CROCETTA DEL MONTELLO**



Via Erizzo, 105  
31035 Crocetta del Montello (TV) Italia  
Tel. +39 0423 860916

Orario apertura  
lun – sab 9.30-12.30 / 15.00-19.00

**BOTTEGA DEL VINO  
VALDOBBIADENE**



Tenuta Villa Sandi,  
Via Tessere, Località Zecchei  
31049 Valdobbiadene (TV) Italia  
Tel. +39 0423 976299

Orario apertura  
lun – dom 10.30 / 18.30

**BOTTEGA DEL VINO  
CORTINA D'AMPEZZO**



Corso Italia  
Angolo Largo Delle Poste, 30-32  
32043 Cortina d'Ampezzo (BL) Italia  
Tel. +39 0436 060474

## VILLA SANDI AND THE INTERNATIONAL PRESS



VILLA SANDI EXPERIENCE  
THE WINE TASTING

# PINOT GRIGIO D.O.C. delle VENEZIE

VILLA SANDI ESTATES AREA



CROCEITA DEL MONTELLO  
ESTATE

## VENETO

*Freshness and pleasant acidity*



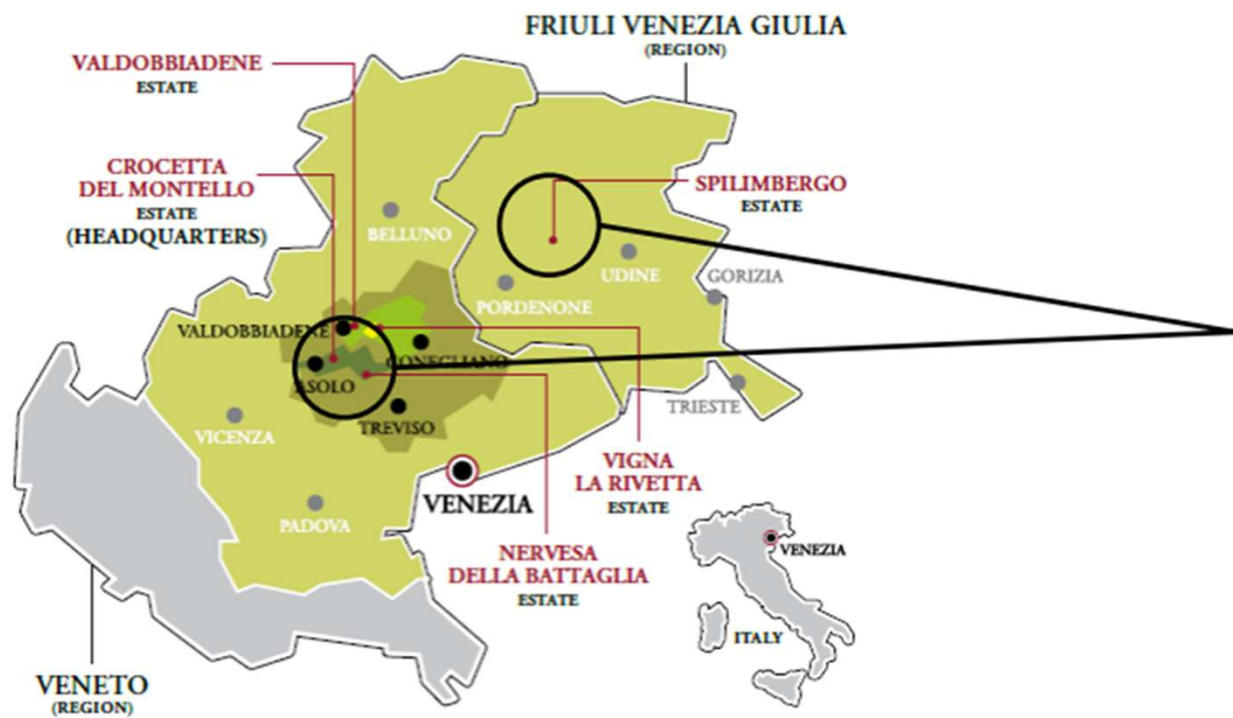
SPILIMBERGO  
ESTATE

## FRIULI

*Body, fruits, aromatic richness*

# PINOT GRIGIO D.O.C. delle VENEZIE

VILLA SANDI ESTATES AREA



## VILLA SANDI PROSECCO PYRAMID

### PROSECCO AREA

Area: Cartizze hill in Valdobbiadene  
Total: Ha 106,80 - 1.458.000 bottles

Area: Asolo (17 towns)  
Total: Ha 1.300 - ca 5.332.933 bottles

Area: Valdobbiadene (15 towns)  
Total: Ha 7.290 - ca 90.000.000 bottles

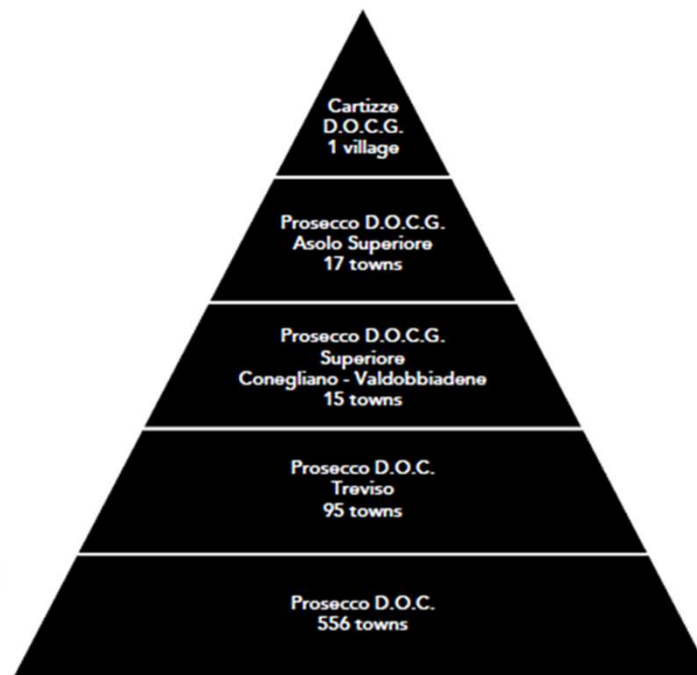
Area: Treviso Province (95 towns)



Total: Ha ca 23.250 - 410.000.000 bottles



Area: Veneto and Friuli (556 towns)



### VILLA SANDI

Cartizze "Vigna La Rivetta" Brut

Prosecco D.O.C.G.  
Asolo Superiore

Valdobbiadene Prosecco Superiore  
D.O.C.G. Millesimato Brut

Prosecco D.O.C. Treviso  
"il Fresco" Brut

PROSECCO  
«IL FRESCO»

D.O.C.  
TREVISO

BRUT



# PROSECCO SUPERIORE

VALDOBBIADENE  
D.O.C.G.

EXTRA DRY



Nel cuore dei 106,8 ettari di Cartizze  
sorge Vigna La Rivetta di Villa Sandi.  
La felice posizione e la ricchezza del terreno arenario,  
la cui origine risale al Miocene, sono ideali  
per la formazione dei profumi e la maturazione delle uve.

*Vigna La Rivetta*

*The Villa Sandi estate Vigna La Rivetta lies in  
the heart of the 106,8 hectares of the Cartizze area.  
The perfect position and the richness of the sandy soil,  
whose origins date back to the Miocene period,  
are ideal for the perfumes and the ripening of the grapes.*



**VALDOBBIADENE**  
**D.O.C.G.**  
**SUPERIORE DI CARTIZZE**  
**BRUT**

**ZONA DI PRODUZIONE**  
**PRODUCTION AREA**

Microarea Cartizze  
*"Tenuta Vigna La Rivetta"*

**GRADAZIONE**  
**ALCOHOLIC CONTENT**

11,5% vol.



**PRODUZIONE LIMITATA**  
**VENDITA SU PRENOTAZIONE**

ROSÈ  
«IL FRESCO»

SPUMANTE

BRUT



THANK YOU

[www.villasandi.it](http://www.villasandi.it)