

## SURFACE BONDER ZERO

Zero Sag Seaming Adhesive

**ADHESIVE  
STAYS IN PLACE**



**PERFECT  
FOR MITERING**

## THE ULTIMATE QUARTZ SEAMING ADHESIVE

Surface Bonder Zero can be applied vertically as well as horizontally without sagging. This allows for fast, clean assembly of countertops, whether laminating, mitering or installing in the field. Even vertical wall panels can be joined together with adhesive that stays in place.

Surface Bonder Zero has a working time of 10-15 minutes and can be polished in 20-30 minutes for speedy and efficient fabrication.

# SURFACE BONDER ZERO

Zero sag adhesive for seaming Quartz and Natural Stone

## APPLICATIONS

Zero sag adhesive for the fabrication of mitered edges, laminations and deck seams on Quartz and Natural Stone surfaces.

## ADVANTAGES

Zero Sag  
Auto-dispense system  
Invisible seams  
Pre-mixed for common Quartz and Natural Stone colors  
High strength  
Greenguard Gold Certified

## CONTACT

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**Integra**  
**Adhesives**

## Product Overview

Surface Bonder Zero is a non sagging adhesive specifically designed for Quartz and Natural Stone products. Its non-sag properties make it ideal for mitered edges. The adhesive stays right where you put it. Surface Bonder Zero is also great for vertical applications making it an ideal adhesive for deck seam installations in the field. Easy assembly, no mess.

Surface Bonder Zero comes packaged in our 250ml 10:1 cartridges and is compatible with the standard Integra Adhesives 250ml dispenser, as well as any other 250ml dispensers of your choice. Surface Bonder

Zero is offered in multiple colors matching the most popular Quartz and Stone designs in the industry. There is also a wide range of true whites available for all the trending white Quartz and Natural Stone slabs.

Download our online color charts or our app to achieve accurate color matches for endless surfaces. Consult our experts in-the-field or in-house on how our products can simplify your fabrication, for exceptional results.

## Characteristics

Characteristic	Surface Bonder Zero
Working Time	10 – 12 minutes
Fixture time	20 – 30 minutes
Operating Temperature	65°F – 85°F (18°C – 30°C)
Viscosity – Adhesive	200,000 – 400,000 cps
Viscosity – Activator	60,000 – 90,000 cps
Color – Adhesive	Various
Color – Activator	Colorless / Translucent
Mix ratio	10:1
Flexural Strength – Natural Stone	4,000 – 5,000 PSI / Substrate Failure
Flexural Strength – Quartz	4,500 – 6,500 PSI / Substrate Failure
Shelf Life	2 years
Recommended Operating Temperature	60°–85°F (15°–30°C) <small>* Use at temperatures below 55°F(12°C) or above 90°F(32°C) may cause incomplete cure, yellowing and poor bonding strength.</small>

## Color Matching

Integra is known industry wide for its excellence in matching colors. The lab uses a combination of technical equipment and experience to produce unrivalled color matches for every surface. Color match charts are updated regularly with new matches for new sheets from manufacturers. Most common Quartz and Natural Stone slabs can be matched with our line of Surface Bonder Zero.

## Dispensing / Packaging

Surface Bonder Zero is packaged in dual component cartridges as part of a meter/mix/dispense system utilizing a specialized dispensing gun and static mixing tips. Surface Bonder Zero is currently available in 250ml cartridge sizes.

## Shipping Options

Integra's adhesives are stocked at multiple locations across North America and Europe. A 1–2 day lead time can generally be expected for ground delivery within the continental US and Canada.