# Integra Adhesives





## Food grade silicone for all your surfacing needs.

Si Bonder is a high performance, one component, acetoxy cure, 100% silicone sealant and adhesive designed for backsplash installations and the attachment of substrates. Si Bonder is available in Clear, White Linen and Aqueous colors in case quantities or pallet quantities at a competitive price.



#### Offered in Clear, Aqueous and White Linen

For assembly and seamless backsplashes

#### **Affordable Performance**

Pallet and mix case quantities available at competitive prices

#### Professional two-piece cartridge system

Screw on nozzle for superior bead control with nozzle cap to seal

#### **Weather resistant**

For Indoor & Outdoor Use

#### **FDA & NSF Certified**

Non Toxic, approved for use in Food Zones

Learn more at www.integra-adhesives.com/si-bonder Or call us at 1-888-862-6665





### SI BONDER

Food Grade 100% RTV Silicone Sealant for the surfacing industry

#### **ADVANTAGES**

100% RTV Silicone Sealant Food grade Indoor and Outdoor use UV stable Won't yellow Mildew resistant

#### **APPLICATIONS**

Flexible sealing on:

- √ Quartz
- √ Sintered Surfaces
- ✓ Natural Stone
- √ Ceramic
- √ Glass
- √ Solid Surface
- ✓ ... and more





#### CONTACT

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#### **Product Overview**

SiBonder is a 100% silicone high performance sealant and adhesive perfect for back-splash installations, attachment of substrates, and non-porous surfacing applications. Excellent adhesion to almost every surface with no priming needed. Flexible enough to allow +/- 25% joint movement, SiBonder won't crack or shrink. The UV stable formula won't fade, yellow or otherwise discolor at the edges. Easily dry tool to a smooth, attractive gloss finish.

Get superior gunning across a wide range of temperatures horizontally, vertically or even overhead with SiBonder's no sag formula, indoors and out.

#### **Available Colors**

Crystal Clear, White Linen, Aqueous

#### Characteristics

Characteristic	SiBonder			
Chemistry	Acetoxy			
Appearance	Smooth			
Colors	Clear, White Linen, Aqueous			
Specific Gravity	1.01			
Extrusion Rate	400g/m			
Sag/Slump	Nil @120°F (49°C)	ASTM C 639		
Skin Formation (*)	5–10 minutes	@ 75°F (24°C) & 50% relative humidity		
Tack Free Time (*)	10–20 minutes	ASTM C 679		
Curing time (*)	24 hrs, 1/8" diameter bead	@ 75°F (24°C) & 50% relative humidity		
Oil Gel Test	No gel formation			
Application Temperature	-35°F to 140°F (-37°C to 60°C)			
Shore "A" Hardness (*)	25 points	ASTM C 661		
Tensile Strengh (*)	265 psi	ASTM D 412		
Elongation (*)	500%	ASTM D 412		
Movement capability	+/- 25%	ASTM C 719		
Service Temperature	-40°F to 400°F (-40°C to 204°C)			
Artificial Weathering	No Cracking	ASTM C 793		
Shelf life	12 months	Stored between 41°F–77°F (5°C–25°C)		
VOC	23g/L			
(h) These values may vary depending an environmental factors such as temperature, moisture, and type of substrates. Test results are				

(\*) These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.

#### **Dispensing / Packaging**

SiBonder is packaged in a professional two-piece cartridge system with a screw on nozzle for superior bead control.

#### **Storage**

Store at temperatures between 60° - 80°F (16° - 27°C). Long-term exposure to higher temperatures will reduce shelf life and alter cure properties. Do not freeze. See MFG data on cartridge for expiry information.

#### **Shipping Options**

Integra Adhesives products are available across North America, Europe and many other parts of world. Please visit <a href="https://www.integra-adhesives.com">www.integra-adhesives.com</a> to find a distributor near you.

Available at:		