



# SURFACE BONDER **ULTRA**

THE ULTRA VERSATILE ADHESIVE

## INSTRUCTIONS FOR USE FOR PROFESSIONAL USE ONLY

CLEAN THE SURFACE WITH ACETONE OR ISOPROPYL ALCOHOL AND DRY. IF TINTING, MIX UV STABLE TINTS WITH **PART B** BEFORE COMBINING WITH **PART A**. USE NO MORE THAN 5% TINT BY WEIGHT. POUR THE ENTIRE CONTENTS OF **PART A** CONTAINER INTO THE **PART B** CONTAINER. MIX THOROUGHLY AND USE IMMEDIATELY. AT 77°F (25°C) WORKING TIME IS 10–12 MINUTES, SANDING TIME 80–90 MINUTES, AND 100% STRENGTH AFTER 12–24 HOURS.

FOR SMALLER APPLICATIONS:

IF TINTING, COMBINE UV STABLE TINTS WITH **PART B**. DO NOT USE MORE THAN 5% TINT BY WEIGHT. USE MEASUREMENT CHART FOR EXAMPLES OF PRE-DEFINED MEASUREMENTS BASED ON COVERAGE.

SEAL CONTAINER TIGHT AFTER USE, AND USE WITHIN 1 WEEK OF OPENING.

PART A	PART B	TINT	YIELD*
19 GRAMS	25 GRAMS	MAX 1.25 GRAMS IN PART B	5 LINEAL FT. (1.5M)
38 GRAMS	50 GRAMS	MAX 2.5 GRAMS IN PART B	10 LINEAL FT. (3.0M)
57 GRAMS	75 GRAMS	MAX 3.75 GRAMS IN PART B	15 LINEAL FT. (4.6M)
76 GRAMS	100 GRAMS	MAX 5 GRAMS IN PART B	20 LINEAL FT. (6.1M)
380 GRAMS	500GRAMS	MAX 25 GRAMS IN PART B	100 LINEAL FT. (30.5M)

WARNING. MIX RATIO'S NEED TO BE ACCURATE FOR OPTIMAL BOND STRENGTH AND UV RESISTANCE. FAILURE TO ACCURATELY MEASURE COMPONENTS MAY RESULT IN UNCURED ADHESIVE. ALWAYS USE A SCALE FOR MEASURING SURFACE BONDER ULTRA.

\*YIELD VALUES ARE APPROXIMATIONS BASED ON A BOND LINE OF 0.040" (1MM) ON A 2CM SLAB MITRE CUT (ROUGHLY 3CM), YIELD WILL VARY BY APPLICATION.