



GRACE BIBLE CHURCH

June 29, 2025

*Blessed*

*is the*

**NATION**

*whose*

**GOD**

*is the*

**LORD**

PSALM 33:12

AT GRACE BIBLE CHURCH  
WE MAKE, MATURE, AND  
MULTIPLY DISCIPLES OF JESUS.

# SUNDAY WORSHIP SERVICES

8:30 AM • 10:30 AM (Livestreamed)

GBC ORCHESTRA PRELUDE: *An American Salute*

*America, the Beautiful* #799

Narration: John Sipple

Pledge of Allegiance

*The Star Spangled Banner*

*God of Our Fathers* #809

*The Longer I Serve Him* #520

*Pray for America*

Worship Choir, Soloist Debbie Zielin

*I'm Just A Flag Waving American*

Pastor Jim Carpenter

PRAYER: Pastor Randy Fulton

MESSAGE: Pastor Bill Bjork

*Walking in the Fear of God*

Nehemiah 5:1-19

GBC ORCHESTRA POSTLUDE: *Patriotic Salute*

WORSHIP LEADER: Pastor Jim Carpenter

PIANO: Sue Gaub

ORGAN: Don Richards

GBC ORCHESTRA

TRUMPET: John Eth, Allyn Swanson

TUBA: Will Tucker

TROMBONE: Mark Witt, Billy Abbott

FLUTE: Jean Pierce

FRENCH HORN: Gail Rittenhouse

OBOE: Caryn Kunz

CLARINET: Mike Wojciechowicz

PERCUSSION: Angelita Ponce, Hannah Martin

Pastor Randy Fulton  
Bible Study Teacher



Wednesday • July 2  
10:00 AM • Worship Center  
*God Is Love: As God's Children*  
1 John 3:1-18

**REENTRY:** Do you feel like you've "been on the shelf" or "coasting in neutral"? Do you sense a need to shift gears? Transitions in life such as divorce, relocation, retirement, declining health...any number of things can cause overwhelming feelings of loss and lack of direction. REENTRY is a program designed to help you reenter meaningful Christian living. Rod and Cyndi Dosier will conduct the course on Thursdays beginning July 10, at 10:00 AM in the Fireside Room. **Sign up for the course today or Sunday July 6.** (See insert in this bulletin.)

**GRACE MISSIONARY FELLOWSHIP** is a group of women that gather each week to knit, crochet, sew, or assemble items for our missionaries, local mission agencies, and parishioners in need. (Sewing machines and supplies provided.) Why not join them? Come to the Missions Room on Thursday at 9:00 AM.

**MEN'S SATURDAY BIBLE STUDY:** Elder Jim Kuehl will continue his series on *A Biblical Perspective on Future Events* this Saturday at 7:30 AM in Gerig Hall. All men are invited to come.

**ANNOUNCEMENTS FOR THE BULLETIN** must be submitted using the "*Request for Publicity*" form to Carolyn King, our church receptionist, at least two weeks in advance.

**PRAISE & PRAYER NOTICES** may be submitted to Carolyn Juhas in the church office (Prayer@GBCSunCity.org) by noon on Wednesdays.

**PLEASE HELP US KEEP OUR INFORMATION UP-TO-DATE:** If you have changed your email address, phone number, and/or home address, please notify Carolyn King in the church office (CarolynK@GBCSunCity.org). We also need to know whom to contact in the event of an emergency.

**NEURO REHAB TREATMENT FOR STROKE RECOVERY:** Stroke is a leading cause of disability and affects the mental, emotional, and physical health of a survivor's life. Tuesday, July 15, at 1:30 PM in Gerig Hall, Mikayla Derochie, DPT, from *Wall 2 Wall Sports and Rehab*, will discuss how neurological physical therapy helps patients improve movement, balance, strength, and coordination. You must register at 623-471-9355 or SunHealthWellness.org.

**OUR CHURCH LIBRARY** is open before the worship services on Sundays 7:45—8:25 AM & 9:30—10:25 AM, and again on Wednesdays 11:00 AM—2:00 PM.

## THIS WEEK AT GRACE

### MON—JUNE 30

9:30 AM GriefShare, Missions Room

9:30 AM Women of Prayer, Library

### TUE—JULY 1

7:00 AM Men of Prayer, Library

1:30 PM Worship Council, Library

### WED—JULY 2

8:30 AM Grandparenting Matters Group, Fireside Room

10:00 AM JOURNEY BIBLE STUDY (Fulton), Worship Center

1:00 PM WOMEN'S BIBLE STUDY: *Psalms* (Stiller), Missions Room

### THU—JULY 3

9:00 AM Grace Missionary Fellowship, Missions Room

### FRI—JULY 4

No Activities Scheduled

### SAT—JULY 5

7:30 AM MEN'S STUDY: ...*Perspective on Future...* (Kuehl), Gerig Hall

### SUN—JULY 6

8:30 & 10:30 AM COMMUNION SERVICES: Pastor Bill Bjork

*A Fearful Nation Celebrates Her Birthday*

(2 Chronicles 20:1-30)

**NOTICE**

**PLEASE DO NOT BRING FOOD  
OR DRINK (EXCEPT WATER)  
INTO THE WORSHIP CENTER**

## MISSIONARIES OF THE WEEK 6-29-25

This page is intentionally blank to protect the work and identity of our missionaries.

# BROWN BAG PHARMACY EVENT



BY APPOINTMENT ONLY

WEDNESDAY, JULY 9

Make an appointment by calling Brenda Staples, our church nurse, at 623-556-6244 Monday through Thursday, between 9:00 AM and noon. Bring all your prescription and over-the-counter medicines, eye drops, supplements, ointments, etc., for a private review by a pharmacist to learn how they affect your organs, your body, interactions, timing, and other things you wish you had known!

Due to time limitations, no walk-ins will be accommodated.



## CAUTION WATCH YOUR STEP

With construction inside and out, you need to be particularly cautious. It would be best if you entered and exited the building using the glass doors nearest the office.

SCAN FOR GBC  
WEBSITE



GBCSunCity.org

WATCH US  
ON YOUTUBE



Grace Bible Church  
Sun City AZ

SCAN FOR Wi-Fi  
CONNECTION



Code: GraceBible



## GRACE BIBLE CHURCH

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**BILL BJORK**  
SENIOR  
PASTOR



**RANDY FULTON**  
ASSOCIATE  
PASTOR



**JIM CARPENTER**  
WORSHIP  
PASTOR



**DAN ROBERTS**  
ADMIN.  
DIRECTOR