



FINISHING BRANDS PAINT TANKS – STAINLESS STEEL



PART NUMBERS AND SCHEMATICS GUIDE

Company Profile

Since 1944, Marco has developed a strong tradition of providing innovative and reliable products and services to the surface preparation and protective coatings industries. We are the world's premier provider of Abrasives, Blasting Equipment, Coating Equipment, Engineered Systems, Rental Equipment, Safety Equipment, Service, and Repair.

Through innovative designs and a total commitment to quality, Marco manufactures products that increase production rates, create a safer workplace, and reduce maintenance costs. Marco's industry experience, manufacturing capabilities, legendary customer service, product availability, logistics services, and technology leadership is your assurance that we deliver high quality products and services, providing the best value to you, our customer.

The Marco Difference

- **Industry Experience** – With Marco on your team, you have access to expertise which can only come from decades of industry leadership. We have organized our engineering department, production specialists, customer operations, and safety support into a "Center of Competence." As a Marco customer, you have access to hundreds of years of cumulative experience related to your operations.
- **Manufacturing Excellence** – Marco is a U.S. based, ISO 9001:2008 certified manufacturer of equipment for the Surface Preparation and Protective Coatings industries. Marco's engineers benchmark the industry to ensure that we design and manufacture superior products that set the "Gold Standard" for performance, safety, and quality.
- **Legendary Customer Service** – Marco's legendary customer service team is staffed by friendly, highly-trained individuals who are focused on providing the highest level of product support, order accuracy, and customer satisfaction.
- **Product Availability** – We stock over 10,000 SKU's and have over 45 shipping locations to serve North American and International markets for all major brands of blasting and painting equipment. As the largest provider of surface preparation and protective coatings equipment in the world, our inventory levels and product availability are unmatched.
- **Logistics Services** – Marco's in-house logistics team is dedicated to moving your shipment anywhere in the world. We move over 14,000 truckloads every year, allowing you to save on freight costs by leveraging our buying power. Lower your process costs with a single invoice, which includes product and freight.
- **Technology Leadership** – Our website provides: Operator's Manuals, Part Numbers and Schematics Guides, MSDS information, and Features and Specifications Guides, providing access to information 24/7. Our Extranet application allows you to receive quotes and place orders online. Our Intranet maintains a complete record of your purchase history to assist with ongoing support of your existing equipment and future purchasing decisions.

Vision Statement

Marco is the world's premier provider of Abrasives, Blasting Equipment, Coating Equipment, Engineered Systems, Rental Equipment, Safety Equipment, Service, and Repair.

Mission Statement

Marco provides strong leadership and innovation to the surface preparation and protective coatings industries. We dedicate our efforts to the continuous improvement of our products, services, processes, people, and most importantly, the quality of our customer's experience.

Quality Policy

Marco is committed to providing superior quality in the design, manufacturing, distribution, rental, service, and repair of our products. Our ISO 9001:2008 certification extends throughout all operations in all locations. Continuous improvement of our processes and supply chain Integration comprise the core of our business strategy for delivering exceptional quality and value in all Marco products and services.

Management Philosophy

We are a company dedicated to the success of every customer and associate. We discuss, debate, challenge, measure, and test our ideas. We will be boundless and limitless in our passion to improve. Through sound leadership and dedicated associates, we will ensure a long term, profitable future for Marco, our associates, customers, and suppliers.

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Part Numbers

2 GALLON FINISHING BRANDS PAINT TANKS – STAINLESS STEEL Suitable for waterborne coatings

	Single Regulated	Dual Regulated	Single Regulated with Extra Sensitive Regulator	Dual Regulated with Extra Sensitive Regulator	Direct Drive Agitator	15:1 Gear Reduced Agitator	Internal Volume (Gallon)
20BK183S200							2.8
20BK183S210	X						2.8
20BK183S211	X				X		2.8
20BK183S213	X					X	2.8
20BK183S220		X					2.8
20BK183S221		X			X		2.8
20BK183S223		X				X	2.8
20BK183S230			X				2.8
20BK183S231			X		X		2.8
20BK183S233			X			X	2.8
20BK183S240				X			2.8
20BK183S241				X	X		2.8
20BK183S243				X		X	2.8

2 GALLON FINISHING BRANDS PAINT TANKS – STAINLESS STEEL CAPACITY, DIMENSIONS, AND SHIPPING WEIGHTS

Inside Diameter	9-1/2"
Inside Height at Center	9-1/2"
Overall Height	23-5/8"
Overall Width	13-3/8"
Estimated Shipping Weight (Without Agitators)	38 lbs.
Estimated Shipping Weight (With Agitators)	52 lbs.

PART NUMBERS AND SCHEMATICS GUIDE



**Part
Numbers**

5 GALLON FINISHING BRANDS PAINT TANKS – STAINLESS STEEL Suitable for waterborne coatings

	Single Regulated	Dual Regulated	Single Regulated with Extra Sensitive Regulator	Dual Regulated with Extra Sensitive Regulator	Direct Drive Agitator	15:1 Gear Reduced Agitator	Internal Volume (Gallon)
20BK183S500							9.8
20BK183S510	X						9.8
20BK183S513	X					X	9.8
20BK183S520		X					9.8
20BK183S523		X				X	9.8
20BK183S530			X				9.8
20BK183S533			X			X	9.8
20BK183S540				X			9.8
20BK183S543				X		X	9.8

5 GALLON FINISHING BRANDS PAINT TANKS – STAINLESS STEEL CAPACITY, DIMENSIONS, AND SHIPPING WEIGHTS

Inside Diameter	14"
Inside Height at Center	16"
Overall Height	30-5/16"
Overall Width	18-1/2"
Estimated Shipping Weight (Without Agitators)	69 lbs.
Estimated Shipping Weight (With Agitators)	90 lbs.

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Part Numbers

10 GALLON FINISHING BRANDS PAINT TANKS – STAINLESS STEEL Suitable for waterborne coatings

	Single Regulated	Dual Regulated	Single Regulated with Extra Sensitive Regulator	Dual Regulated with Extra Sensitive Regulator	Direct Drive Agitator	15:1 Gear Reduced Agitator	Internal Volume (Gallon)
20BK183S1000							11.8
20BK183S1010	X						11.8
20BK183S1013	X					X	11.8
20BK183S1020		X					11.8
20BK183S1023		X				X	11.8
20BK183S1030			X				11.8
20BK183S1033			X			X	11.8
20BK183S1040				X			11.8
20BK183S1043				X		X	11.8

10 GALLON FINISHING BRANDS PAINT TANKS – STAINLESS STEEL CAPACITY, DIMENSIONS, AND SHIPPING WEIGHTS

Inside Diameter	14"
Inside Height at Center	19-1/16"
Overall Height	33-3/8"
Overall Width	18-1/2"
Estimated Shipping Weight (Without Agitators)	71 lbs.
Estimated Shipping Weight (With Agitators)	90 lbs.

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Part Numbers

15 GALLON FINISHING BRANDS PAINT TANKS – STAINLESS STEEL

Suitable for waterborne coatings

	Single Regulated	Dual Regulated	Single Regulated with Extra Sensitive Regulator	Dual Regulated with Extra Sensitive Regulator	Direct Drive Agitator	15:1 Gear Reduced Agitator	Internal Volume (Gallon)
20BK183S1500							19.8
20BK183S1510	X						19.8
20BK183S1513	X					X	19.8
20BK183S1520		X					19.8
20BK183S1523		X				X	19.8
20BK183S1530			X				19.8
20BK183S1533			X			X	19.8
20BK183S1540				X			19.8
20BK183S1543				X		X	19.8

15 GALLON FINISHING BRANDS PAINT TANKS – STAINLESS STEEL

CAPACITY, DIMENSIONS, AND SHIPPING WEIGHTS

Inside Diameter	14"
Inside Height at Center	26-1/16"
Overall Height	43-3/8"
Overall Width	18-1/2"
Estimated Shipping Weight (Without Agitators)	89 lbs.
Estimated Shipping Weight (With Agitators)	108 lbs.

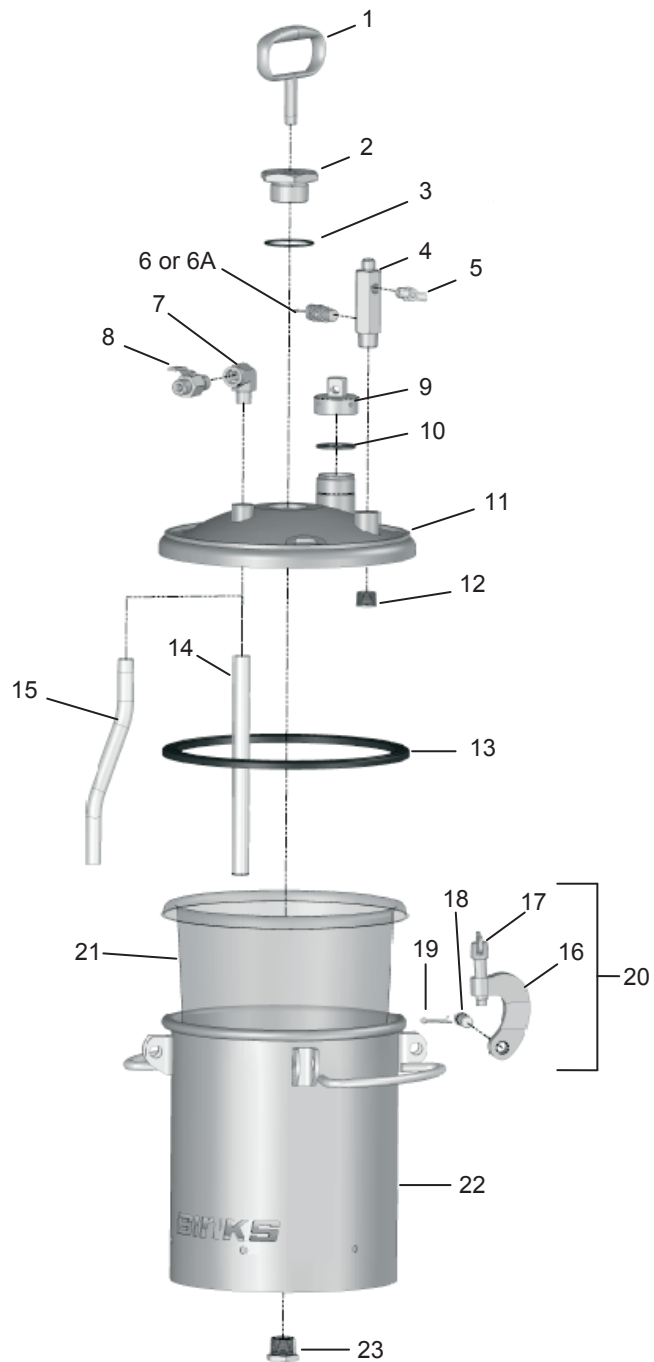
PART NUMBERS AND SCHEMATICS GUIDE

Finishing Brands Paint Tanks – Stainless Steel

Item #	Part #	Description
Fig. 1		
1	20BKQN97	Handle
2	20BKQMG17	Plug (<i>Non-Agitated Tanks Only</i>)
3	20BKSSG8184K2	O-ring (<i>Quantity of Two</i>)
4	20BKQMG21	Air Manifold
5	20BKSS2707	1/4" NPT (m) Air Relief Valve
6	20BKTI5110	Safety Valve Assembly - 110 psi
6A	20BKTI5040	Safety Valve Assembly - 40 psi (<i>For Extra Sensitive Tanks Only</i>)
7	20PFHA25UG0606	3/8-18 Brass Street Elbow
8	20BKVA540	3/8" NPS Outlet Ball Valve
9	20BK83524K	Fill Port Cap (<i>Includes Item #10</i>)
10	20BK831207K5	Fill Port Cap Gasket (<i>Quantity of Five</i>)
11	20BKQMG4001	Tank Lid
12	20BKSSP1439ZN	1/4-14 Plug
13	20BKQMS801	Tank Gasket
14	20BKPT31	Fluid Tube (<i>Direct Drive Agitator</i>)
15	20BKQMG35	Fluid Tube (<i>Gear Reduced Agitator</i>)
16	—	Clamp (<i>See Item #20</i>)
17	20BKQMG46	Thumb Screw (<i>Four Required</i>) (<i>See Item #20</i>)
18	—	Clevis Pin (<i>Four Required</i>) (<i>See Item #20</i>)
19	—	1/8" x 1" Cotter Pin (<i>Four Required</i>) (<i>See Item #20</i>)
20	20BKKK5013	Clamp, Pin, and Thumb Screw Kit (<i>Includes Item #'s: 16, 17, 18, and 19 (Quantity of One Each)</i>)
21	20BKPT78K10	Disposable Tank Liner (<i>Quantity of 10</i>)
22	20BKQMG5021	Tank and Lug Assembly
23	20PFHA24ST12	Bottom Plug
—	109V003	Operator's Manual – 2 Gallon Finishing Brands Paint Tanks
—	206M403	Part Numbers and Schematics Guide – Finishing Brands Paint Tanks

PART NUMBERS AND SCHEMATICS GUIDE

Figure 1: Finishing Brands Paint Tanks – Stainless Steel



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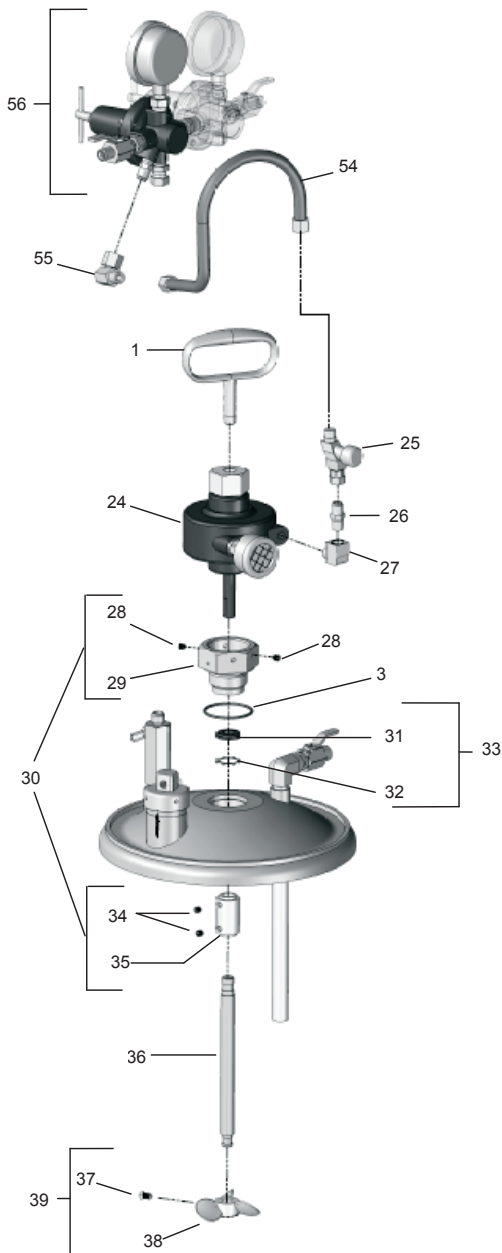
Finishing Brands Paint Tanks – Stainless Steel – Agitator

Item #	Part #	Description
Fig. 2		
1	20BKQN97	Handle
3	20BKSSG8184K2	O-ring (<i>Quantity of Two</i>)
24	20BKQMG429	Air Motor Assembly
25	20BKHAV500B	Air Adjusting Valve
26	20BKH2008	1/4" NPS x 1/4" NPT Nipple
27	20PFHA25UG0404	1/4-18 NPT Brass Street Elbow
28	20100150	1/4-20 x 1/4 Set Screw (<i>Quantity of Two</i>)
29	—	Adapter (<i>See Item #30</i>)
30	20BKKK4990	Seal Retainer Kit (<i>Includes Item #'s: 28, 29, 34, and 35</i>)
31	—	1/2" I.D. Shaft Seal (<i>For Direct Drive Agitator</i>)
32	—	Internal Retaining Ring (<i>For Direct Drive Agitator</i>)
33	20BKK5041	Shaft Seal Kit (<i>For Direct Drive Agitator</i>) (<i>Includes Item #'s: 31 and 32</i>)
34	20100150	1/4-20 x 1/4" Set Screw (<i>Quantity of Two</i>)
35	—	Shaft Coupling (<i>See Item #30</i>)
36	20BKQMG56	Agitator Shaft
37	—	1/4-20 x 3/8" Stainless Steel Square Head Set Screw
38	—	Propeller
39	20BKQMS448	Agitator Propeller Kit (<i>For Direct Drive Agitator</i>) (<i>Includes Item #'s: 37 and 38</i>)
40	20BKQMS46	Retaining Nut
41	20BKKK5049	Thrust Washer (<i>Quantity of Two</i>)
42	—	Thrust Collar
43	—	5/16-18 x 3/8" Set Screw
44	20BKQMS447	Thrust Collar Kit (<i>Includes Item #'s: 42 and 43</i>)
45	20BKQMG409	Bearing Assembly
46	—	5/8" I.D. Shaft Seal
47	—	Internal Retaining Ring (<i>Gear-Reduced Agitator</i>)
48	20BKKK5045	Shaft Seal Kit (<i>Gear-Reduced Agitator</i>) (<i>Includes Item #'s: 46 and 47</i>)
49	20BKQMG15	Agitator Shaft
50	—	Agitator Paddle
51	—	5/16-18 x 1-1/4" Stainless Steel Socket Head Cap Screw
52	20BKQMS449	Agitator Paddle Kit (<i>Includes Item #'s: 50 and 51</i>)
53	20BKQS5012	Air Motor/Gearbox Drive
54	20BKHA47011	Air Hose Assembly
55	20BKSSP30ZN	Swivel Elbow
56	—	Air Control (<i>See Figures 5 and 6</i>)
—	9V003	Operator's Manual – 2 Gallon Finishing Brands Paint Tanks
—	206M403	Part Numbers and Schematics Guide – Finishing Brands Paint Tanks

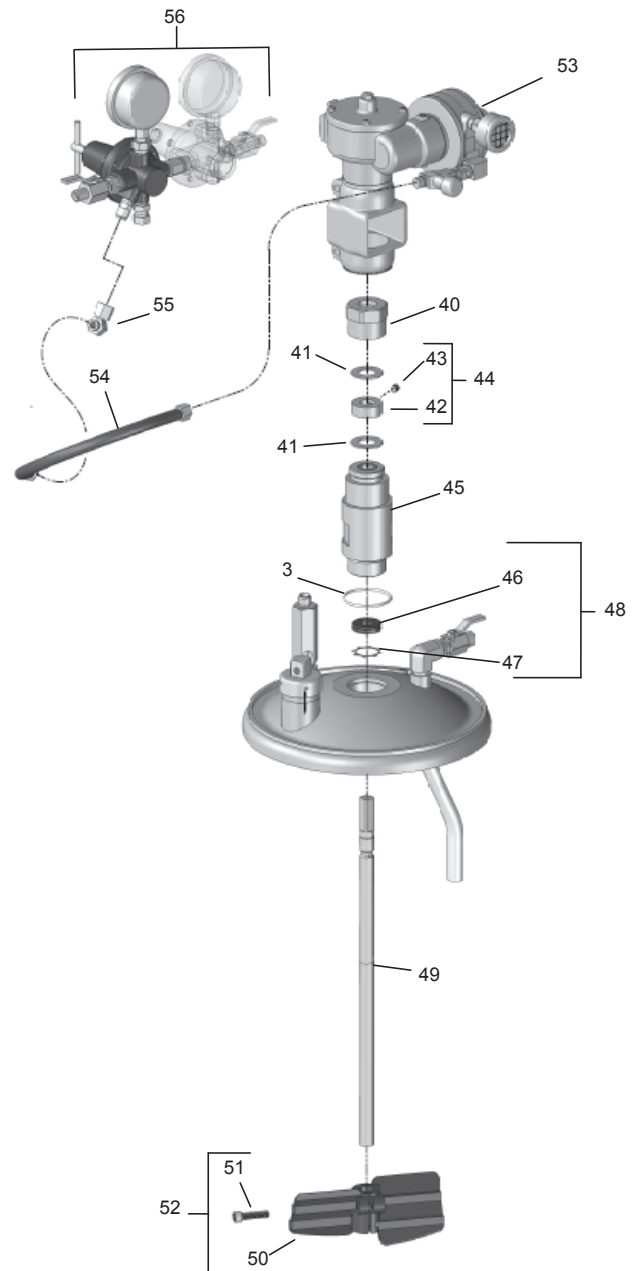
PART NUMBERS AND SCHEMATICS GUIDE

Figure 2: Finishing Brands Paint Tanks – Stainless Steel – Agitator

Direct Drive Agitator



Gear-Reduced Agitator



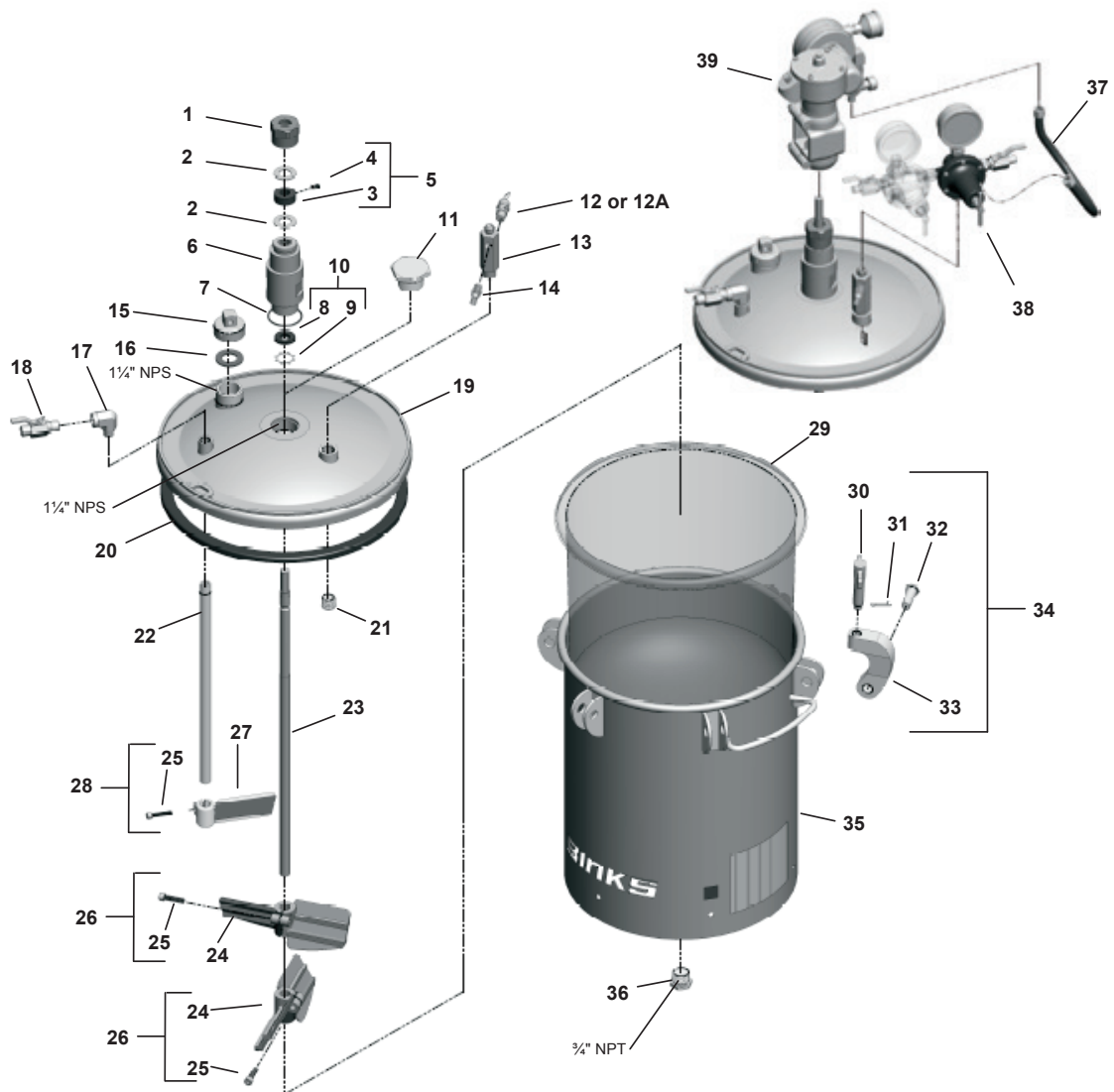
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5, 10, and 15 Gallon Finishing Brands Paint Tanks – Stainless Steel

Item #	Part #	Description
Fig. 3		
1	20BKQMS46	Retaining Nut
2	20BKQMG85	Thrust Washer
3	—	Thrust Collar
4	—	5/16-18 x 3/8" Set Screw
5	20BKQMS447	Thrust Collar Kit (Includes Item #'s: 3 and 4)
6	20BKQMG409	Bearing Assembly - Plain Steel
7	20BKSSG8184K2	O-rings (Quantity of Two)
8	—	5/8" I.D. Shaft Seal
9	—	Internal Retaining Ring
10	20BKKK5042	Shaft Seal Kit (Includes Item #'s: 8 and 9)
11	20BKQMG19	Plug (Non-Agitated Models Only)
12	20BKTIA5110	Safety Valve Assembly, 110 psi
12A	20BKTIA5040	Safety Valve Assembly, 40 psi (Extra Sensitive Models Only)
13	20BKQMG21	Air Manifold
14	20BKSS2707	1/4" NPT (m) Air Relief Valve
15	20BK83524	Fill Port Cap
16	20BK831207	Fill Port Cap Gasket
17	—	3/8-18 NPT Brass Steel Elbow
18	20BKVA540	3/8" NPS Outlet Ball Valve
19	20BKQMG4021	Tank Lid
20	20BKQM14581	Tank Lid Gasket
21	—	1/2-14 NPT Plated Steel Plug
22	20BKQMG32	Fluid Tube
23	20BKQMG28	Agitator Shaft
24	—	Agitator Paddle (Two Required)
25	—	5/16-18 x 1-1/4" Stainless Steel Socket Head Cap Screw (Quantity of Three)
26	20BKQMS444	Agitator Paddle Kit (Two Required) (Includes Item #'s: 24 and 25)
27	—	Stationary Paddle
28	20BKQMS445	Stationary Paddle Kit (Includes Item #'s: 25 and 27)
29	20BKPTL408K20	Disposable Tank Liner - 5 Gallon
30	20BKQM1352	Thumb Screw (Six Required)
31	—	1/8" x 1" Cotter Pin (Six Required)
32	—	Clevis Pin (Six Required)
33	—	Clamp (Six Required)
34	20BKKK5014	Clamp, Pin, and Thumb Screw Kit (Includes Item #'s: 30, 31, 32, and 33 (Quantity of One Each))
35	20BKQMG5051	Tank and Lug Assembly (5 Gallon Only)
36	—	Bottom Plug
37	20BKHA57011	Air Hose Assembly
38	—	Air Controls (See Figures 5, 6, 7, and 8)
39	20BKQS5012	Air Motor/Gearbox Drive (Includes Item #37)
—	20BKQMG418	Agitator Assembly - 5 Gallon (Includes Item #'s: 1, 2 (Quantity of Two), 3, 4, 6, 7, 8, 9, 23, 24, 25, and 27)
—	9V004	Operator's Manual – 5, 10, and 15 Gallon Finishing Brands Paint Tanks
—	206M403	Part Numbers and Schematics Guide – Finishing Brands Paint Tanks

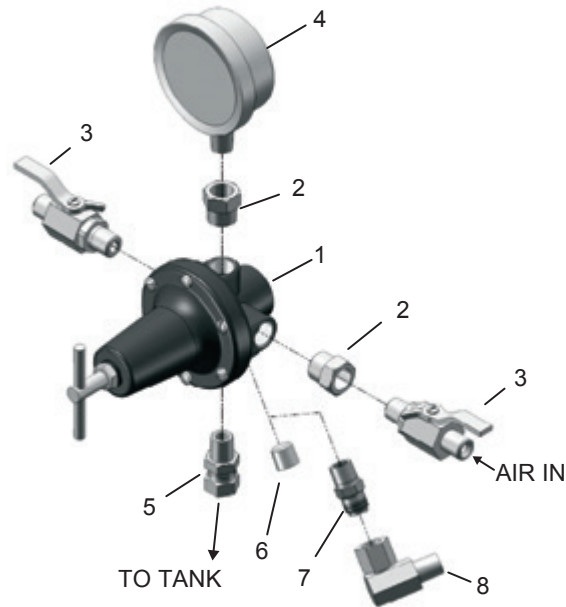
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Figure 3: 5, 10, and 15 Gallon Finishing Brands Paint Tanks – Stainless Steel



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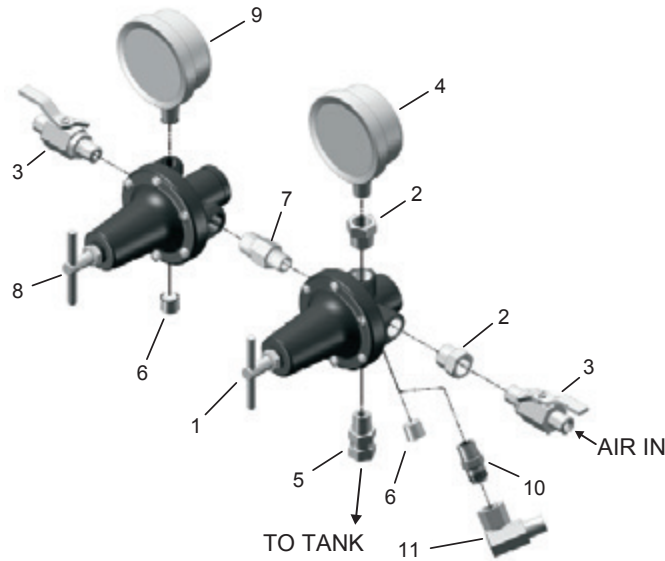
Figure 4: Single Regulator Air Controls



Item #	Part #	Description
Fig. 4		
—	20BK85470	Single Regulator Air Control – For Non-Agitated Tanks - Complete
—	20BK85471	Single Regulator Air Control – For Agitated Tanks - Complete
1	20BKHAR511	Air Regulator (Includes Item #6)
2	—	3/8"(M) x 1/4" (F) Steel Plated Bushing (Two Required)
3	10BKVA542	Ball Valve (Two Required)
4	20BK831290	Gauge – 150 psi
5	20BKSSP8217ZN	Swivel Adapter
6	—	1/4" NPT Plug (Non-Agitated Tanks Only)
7	20BKH2008	1/4" NPS x 1/4" NPT Nipple (Agitated Tanks Only)
8	20BKSSP30ZN	1/4" NPS (M) x 1/4" NPS Swivel Elbow (Agitated Tanks Only)

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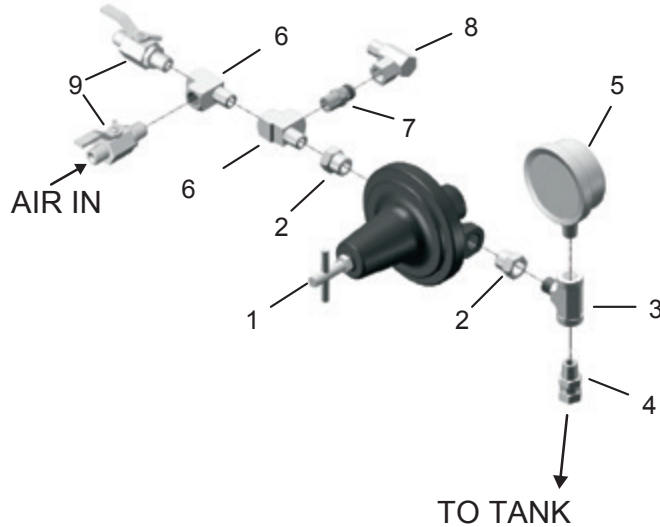
Figure 5: Dual Regulator Air Controls



Item #	Part #	Description
Fig. 5		
—	20BK85472	Dual Regulator Air Control for Non-Agitated Tanks - Complete
—	20BK85473	Dual Regulator Air Control for Agitated Tanks - Complete
1	20BKHAR511	Air Regulator (Includes Item #6)
2	—	3/8" (M) x 1/4" (F) Steel Plated Bushing (Two Required)
3	20BKVA542	Ball Valve (Two Required)
4	20BK831290	Gauge – 150 psi
5	20BKSSP8217ZN	Swivel Adapter
6	—	1/4" NPT Plug (Two Required for Non-Agitated Tanks)
7	20BK834233	1/4" x 3/8" DM Nipple
8	20BKHAR507	Air Regulator
9	20BK831355	Gauge - 100 psi
10	20BKH2008	1/4" NPS x 1/4" NPT Nipple (Agitated Tanks Only)
11	20BKSSP30ZN	1/4" NPS (M) x 1/4" NPS Swivel Elbow (Agitated Tanks Only)

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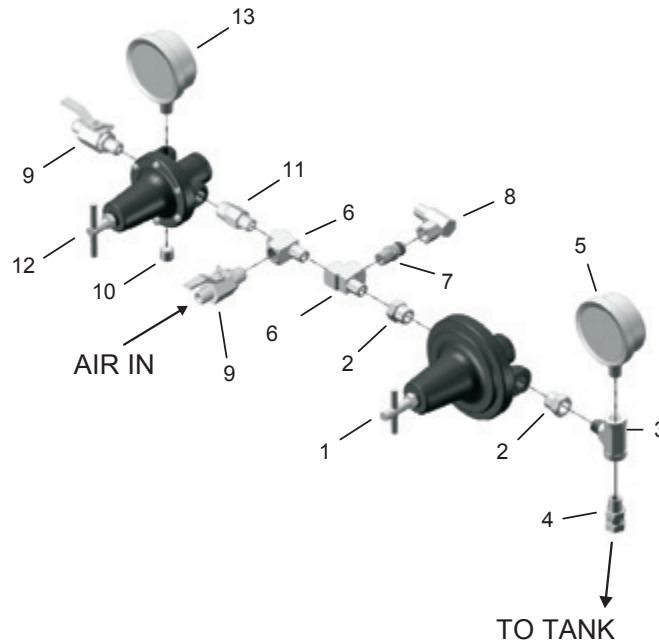
Figure 6: Extra Sensitive Single Regulator Air Controls



Item #	Part #	Description
Fig. 6		
—	20BK85490	Extra Sensitive Single Regulator Air Control for Non-Agitated Tanks – Complete
—	20BK85491	Extra Sensitive Single Regulator Air Control for Agitated Tanks – Complete
1	20BKHAR501	Extra Sensitive Regulator
2	—	3/8" (M) x 1/4" (F) Steel Plated Bushing <i>(Two Required)</i>
3	20BKSSP2629ZN	1/4" NPT Male Branch Tee
4	20BKSSP8217ZN	Swivel Adapter
5	20BK831414	Gauge - 30 psi
6	—	1/4" NPT Street Tee <i>(Two Required for Agitated Tanks)</i>
7	20BKH2008	1/4" NPS x 1/4" NPT Nipple
8	20BKSSPZN30	1/4" NPS (M) x 1/4" NPS Swivel Elbow
9	20BKVA542	Ball Valve <i>(Two Required)</i>
10	20BKTIA5040	Safety Valve - 40 psi <i>(Not Shown)</i>

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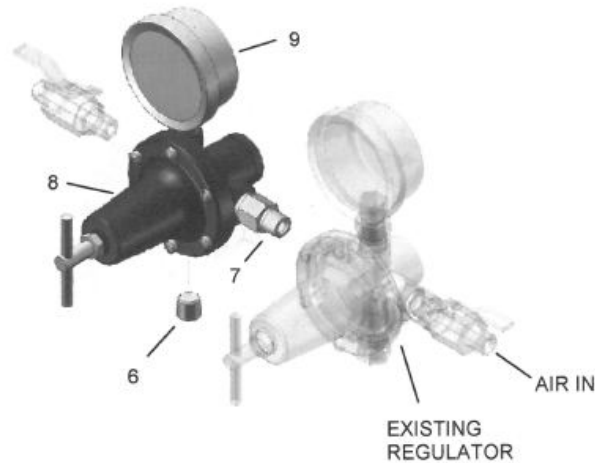
Figure 7: Extra Sensitive Dual Regulator Air Controls



Item #	Part #	Description
Fig. 7		
—	20BK85492	Extra Sensitive Dual Regulator Air Control for Non-Agitated Tanks
—	20BK85493	Extra Sensitive Dual Regulator Air Control for Agitated Tanks
1	20BKHAR501	Extra Sensitive Regulator (Includes Item #10)
2	—	3/8" (M) x 1/4" (F) Steel Plated Bushing (Two Required)
3	20BKSSP2629ZN	1/4" NPT Male Branch Tee
4	20BKSSP8217ZN	Swivel Adapter
5	20BK831414	Gauge - 30 psi
6	—	1/4" NPT Street Tee (Two Required for Agitated Tanks)
7	20BKH2008	1/4" NPS x 1/4" NPT Nipple
8	20BKSSPZN30	1/4" NPS (M) x 1/4" NPS Swivel Elbow
9	20BKVA542	Ball Valve (Two Required)
10	—	1/4" NPT Plug
11	20BK834233	1/4" x 3/8" DM Nipple
12	20BKHAR507	Air Regulator
13	20BK831355	Gauge - 100 psi
14	20BKTIA5040	Safety Valve - 40 psi (Not Shown)

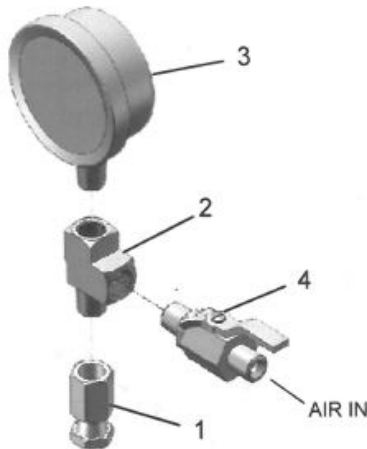
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Figure 8: Single to Dual Regulator Conversion Kit



Item #	Part #	Description
Fig. 8		
—	20BK85469	Single to Dual Regulator Conversion Kit - Complete
6	—	1/4" NPT Plug
7	20BK834233	DM Nipple 1/4" X 3/8"
8	20BKHAR507	Air Regulator (Includes Item #6)
9	20BK831355	Gauge - 100 psi

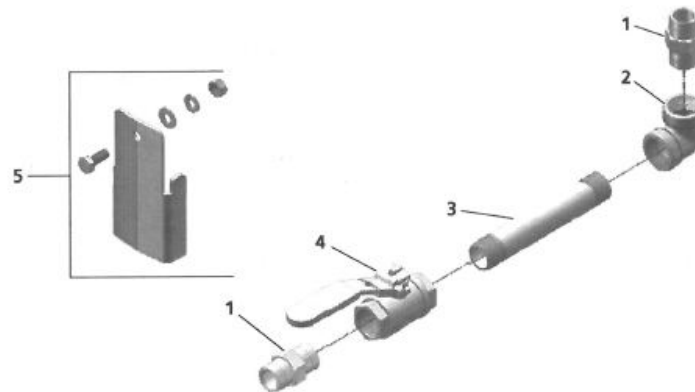
Figure 9: No Regulator Kit



Item #	Part #	Description
Fig. 9		
—	20BKQMS4003	No Regulator Kit - Complete
1	—	1/4" NPT (F) x 1/4" NPS Adapter
2	—	Street Tee
3	20BK831290	Gauge -150 psi
4	20BKVA542	Ball Valve


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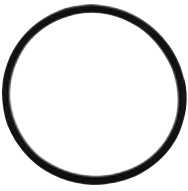
Figure 10: Leg and Bottom Outlet Kits



Item #	Part #	Description
Fig. 10		
—	20BK1833000	Leg Kits for 2 Gallon Tanks with 3/4" Bottom Outlets - Complete <i>(Includes Item #'s: 1, 2, 3, 4, and 5 (Quantity of Three))</i>
—	20BK1833001	Leg Kits for 5, 10, and 15 Gallon Tanks with 3/4" Bottom Outlets - Complete <i>(Includes Item #'s: 1, 2, 3, 4, and 5 (Quantity of Three))</i>
1	—	3/4" NPT - NPS Universal Adapter <i>(Two Required)</i>
2	—	3/4" NPT (F) Elbow
3	—	Pipe Nipple
4	—	3/4" NPT Full Port Ball Valve
5	20BK1833005	Leg Kit <i>(Three Required)</i>

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	Part Numbers	DISPOSABLE TANK LINERS		
		Tank Size	Liner Dimensions	Package Quantity
	20BK6228B	2 Gallon	9-1/8" x 9-3/16"	One Each
	20BKPT78K10B	2.8 Gallon	10-11/32" x 9-5/8"	One Each
	20BKPT78K60	2.8 Gallon	10-11/32" x 9-5/8"	60
	20BK6239B	5 Gallon	12" x 15-5/8"	One Each
	20DPTL405K20B	5 Gallon	13-7/8" x 13-11/16"	One Each
	20DPTL408K20	5 Gallon	13-7/8" x 16-1/8"	20
	20BK6239	5 Gallon	12" x 15-5/8"	24
	20BK6240B	10 Gallon	13-7/8" x 21-5/8"	One Each
	20DPTL410K8B	10 Gallon	13-7/8" x 19-7/16"	One Each
	20BK6240	10 Gallon	13-7/8" x 21-5/8"	12
	20BKPTL415K10	15 Gallon	13-7/8" x 29-1/16"	10

	Part Numbers	HEAD GASKETS	
		Tank Size	Package Quantity
	20BKQMS801	2 Gallon	One Each
	20BKQM14581	5, 10, and 15 Gallon	One Each

MAINTENANCE NOTES

[illegible]

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[illegible]

MAINTENANCE NOTES

[illegible]

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