



## 1. Identification

Product name : Sikadur®-32 Hi-Mod Part A

Supplier : Sika Corporation

Address : 201 Polito Avenue  
Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887  
ehs@sika-corp.com


Recommended use of the chemical and restrictions on use : For further information, refer to the product technical data sheet.

## 2. Hazards identification

### GHS Classification

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2A	H319: Causes serious eye irritation.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.
Germ cell mutagenicity, Category 2	H341: Suspected of causing genetic defects.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Reproductive toxicity, Category 2	H361: Suspected of damaging fertility or the unborn child.

### GHS Label element

Hazard pictograms : 

Signal Word : Warning

Hazard Statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H341 Suspected of causing genetic defects.  
H351 Suspected of causing cancer.  
H361 Suspected of damaging fertility or the unborn child.

Precautionary Statements : **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.



P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.  
 P264 Wash skin thoroughly after handling.  
 P272 Contaminated work clothing should not be allowed out of the workplace.  
 P280 Wear eye protection/ face protection.  
 P280 Wear protective gloves.  
 P281 Use personal protective equipment as required.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P337 + P313 If eye irritation persists: Get medical advice/ attention.  
 P362 Take off contaminated clothing and wash before reuse.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

Warning : Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms.

---

### 3. Composition/information on ingredients

**Hazardous ingredients**

Chemical Name	CAS-No.	Concentration (%)
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	>= 50 - <= 100 %
Phenol, 4-nonyl, branched	84852-15-3	>= 5 - < 10 %
2,3-epoxypropyl o-tolyl ether	2210-79-9	>= 2 - < 5 %
solvent naphtha (petroleum), heavy arom.	64742-94-5	>= 1 - < 2 %
Naphthalene, pure	91-20-3	>= 0 - < 1 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

---

### 4. First aid measures

If inhaled : Move to fresh air.  
 Consult a physician after significant exposure.



---

In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Induce vomiting immediately and call a physician. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, both acute and delayed	: irritant effects sensitizing effects  Allergic reactions Excessive lachrymation Erythema Dermatitis See Section 11 for more detailed information on health effects and symptoms.
Protection of first-aiders	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
Notes to physician	: Treat symptomatically.

---

### 5. Fire-fighting measures

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Specific extinguishing methods	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

---

### 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	: Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages

---



cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

**7. Handling and storage**

Advice on safe handling : Do not breathe vapors or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.  
Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.

Materials to avoid : no data available

**8. Exposure controls/personal protection**

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
Naphthalene, pure	91-20-3	ACGIH	TWA	10 ppm
		ACGIH	STEL	15 ppm
		OSHA Z-1	TWA	10 ppm 50 mg/m3
		OSHA P0	TWA	10 ppm 50 mg/m3
		OSHA P0	STEL	15 ppm 75 mg/m3



\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**\*\*Basis**

ACGIH. Threshold Limit Values (TLV)

OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)

OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant

OSHA P2. Permissible Exposure Limits (PEL), Table Z-2

OSHA Z3. Table Z-3, Mineral Dust

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection

: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures

: Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

---

**9. Physical and chemical properties**

Appearance : liquid



Color	:	clear
	:	straw-like
Odor	:	aromatic
Odor Threshold	:	no data available
Flash point	:	> 212 °F (> 100 °C)
Ignition temperature	:	not applicable
Decomposition temperature	:	no data available
Lower explosion limit (Vol%)	:	no data available
Upper explosion limit (Vol%)	:	no data available
Flammability (solid, gas)	:	no data available
Oxidizing properties	:	no data available
Autoignition temperature	:	no data available
pH	:	no data available
Melting point/range / Freezing point	:	no data available
Boiling point/boiling range	:	no data available
Vapor pressure	:	no data available
Density	:	1.14 g/cm <sup>3</sup> at 68 °F (20 °C)
Water solubility	:	Note: insoluble
Partition coefficient: n- octanol/water	:	no data available
Viscosity, dynamic	:	no data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s at 104 °F (40 °C)
Relative vapor density	:	no data available
Evaporation rate	:	no data available
Burning rate	:	no data available
Volatile organic compounds (VOC) content	:	35 g/L (Sikadur®-32 Hi-Mod Part A + Sikadur®-32 Hi-Mod Part B); 55 g/L(Sikadur®-32 Hi-Mod Part A + Sikadur®-32 Hi-Mod LPL Part B)

---

**10. Stability and reactivity**

Reactivity	:	No dangerous reaction known under conditions of normal use.
------------	---	---



Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: no data available
Incompatible materials	: no data available

---

## 11. Toxicological information

### Acute toxicity

#### Product

Acute oral toxicity	: no data available
Acute inhalation toxicity	: no data available
Acute dermal toxicity	: no data available

#### Ingredients:

##### **bisphenol-A-(epichlorhydrin) epoxy resin :**

Acute oral toxicity	: LD50 Oral rat: > 5,000 mg/kg
Acute dermal toxicity	: LD50 Dermal rabbit: > 20,000 mg/kg

##### **Phenol, 4-nonyl, branched :**

Acute dermal toxicity	: LD50 Dermal rabbit: 3,160 mg/kg
-----------------------	-----------------------------------

### Skin corrosion/irritation

#### Product

Result: Skin irritation

Causes skin irritation.

### Serious eye damage/eye irritation

#### Product

Result: Eye irritation  
no data available

Causes serious eye irritation.

### Respiratory or skin sensitization

#### Product

May cause an allergic skin reaction.

**Germ cell mutagenicity****Product**

Mutagenicity : Suspected of causing genetic defects.

**Carcinogenicity****Product**

Carcinogenicity : Suspected of causing cancer.

**IARC**

Group 2B: Possibly carcinogenic to humans

Naphthalene, pure 91-20-3

**NTP**

Reasonably anticipated to be a human carcinogen

Naphthalene, pure 91-20-3

**Reproductive Toxicity/Fertility****Product**

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

**Reproductive Toxicity/Development/Teratogenicity****Product**

Teratogenicity : no data available

**STOT-single exposure****Product**

Assessment: no data available

**STOT-repeated exposure**

Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Product**

Assessment: no data available

**Aspiration toxicity****Product**

no data available

---

**12. Ecological information**

## Other information

Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.





Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.  
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
May be harmful to the environment if released in large quantities.  
Water polluting material.

### 13. Disposal considerations

#### Disposal methods

- Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

Not regulated

#### IATA

UN number	3082
Description of the goods	Environmentally hazardous substance, liquid, n.o.s. (bisphenol-A-(epichlorhydrin) epoxy resin)
Class	9
Packing group	III
Labels	9
Packing instruction (cargo aircraft)	964
Packing instruction (passenger aircraft)	964
Packing instruction (passenger aircraft)	Y964

#### IMDG

UN number	3082
Description of the goods	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin) epoxy resin)
Class	9
Packing group	III
Labels	9
EmS Number 1	F-A
EmS Number 2	S-F



**HMIS Classification**

Health	*	2
Flammability		1
Physical Hazard		0
Personal Protection		X

**Caution:** HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at [www.sikausa.com](http://www.sikausa.com) or 201-933-8800.

Revision Date 05/29/2014

Material number: 459772