

Mission Foods – Plainfield, Indy

Truck and vehicle traffic

Employee vehicle traffic

Total 544 plant employees projected from start up on 2021 to 2025.

The plant will be operating on three shifts.

175 employees on 1st shift, 175 on 2nd shift and 175 on 3rd shift.

19 employees office hours North side.

Shift times and hours of operation:

- 6 am – 2 pm (1st shift)
- 2 pm – 10 pm (2nd shift)
- 10pm – 6am (3rd shift)
- 8 am – 5 pm (Office hours)

There is an expected 30 min before and 30 min after overlap on the shift changes.

Employee distribution:

North

Office : 20 employees

1st Shift : 150 employees

2nd Shift: 150 employees

3rd Shift: 150 employees

South

1st Shift : 25 employees

2nd Shift: 25 employees

3rd Shift: 25 employees

Truck traffic

	SUNDAY				MONDAY				TUESDAY				WEDNESDAY				THURSDAY				FRIDAY				SATURDAY				TOTAL			
	6am - 2pm	2pm - 10pm	10pm - 6am	Total Daily	6am - 2pm	2pm - 10pm	10pm - 6am	Total Daily	6am - 2pm	2pm - 10pm	10pm - 6am	Total Daily	6am - 2pm	2pm - 10pm	10pm - 6am	Total Daily	6am - 2pm	2pm - 10pm	10pm - 6am	Total Daily	6am - 2pm	2pm - 10pm	10pm - 6am	Total Daily	6am - 2pm	2pm - 10pm	10pm - 6am	Total Daily	6am - 2pm	2pm - 10pm	10pm - 6am	Total
Trailer	18	7	17	43	21	12	41	74	21	6	40	67	28	12	10	50	23	7	37	67	21	6	33	60	21	11	32	64	153	61	210	423
Trucks / Misc								17				15				17				10				10				2				71
Total	18	7	17	43	21	12	41	91	21	6	40	82	28	12	10	67	23	7	37	77	21	6	33	70	21	11	32	66	153	61	210	494