

Leading The Industry



HERITAGE

We take care

# The Performers

## Product Catalog





# HERITAGE

[www.heritage-bag.com](http://www.heritage-bag.com)

## Dallas Corporate Office

1648 Diplomat Drive  
Carrollton, TX  
75006-6847

800-527-2247

## Sales Service Locations

### Atlanta

8096 East Highway 78  
Villa Rica, GA  
30180  
800.241.2247

### Cincinnati

4255 Thunderbird Lane  
Fairfield, OH  
45014  
800.543.2247

### Dallas

2201 Luna Road  
Carrollton, TX  
75234  
800.527.2247

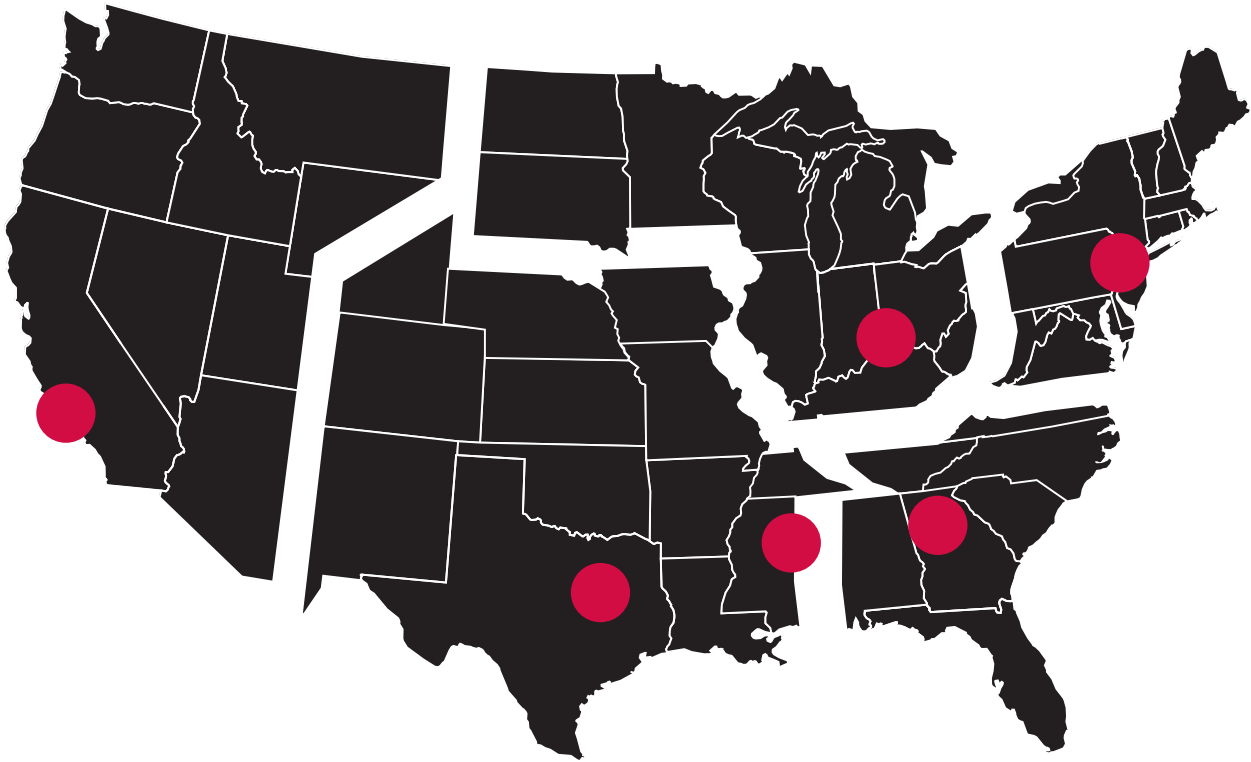
### Los Angeles

12320 Fourth Street  
Rancho Cucamonga, CA  
91730  
800.423.1555

### Philadelphia

2321 High Hill Road  
Logan Township, NJ  
08085  
800.227.2247

# Coast-to-Coast Consistency



**One Committed Company  
Multiple Service Locations  
One Stable Source**



HERITAGE



## The Stage Then

In the early 1960s, when plastic was first used for trash containment, it was viewed as a convenience item and little more. However, within less than a decade, the utilitarian aspect of this once “convenience” item began to be recognized as a product of necessity, and its growth was greatly enhanced by the Clean Air Act in the 1970s.

Plastic trash bags offered a number of advantages over the unlined metal cans or other non-sanitary containers of that day. In large cities and in many residential settings, the trash bag brought reduced labor costs, offensive odor control, and greater sanitation as some of its immediate benefits.

Most people born since the early 1960s have never known a world without trash bags or trash can liners – that is the depth of acceptance and usage of this product in today’s culture.

## The Stage Today

In 1973, Heritage Bag Company was created to be a supplier of plastic trash bags while also helping to develop greater market awareness for their product. Since its inception, Heritage has grown to become one of the largest industrial/institutional can liner manufacturers in the industry today. With multiple facilities strategically located across the United States, Heritage manufactures products in response to market demands. From linear low density and high density trash bags, to low density food and utility bags, we offer a full-range product line to meet all customers’ requirements.

## A Unique Company

Heritage is a unique company. As a second-generation, privately owned business we maintain a stable presence in an ever changing business environment. Our growth is driven by a commitment to superior product quality, excellent service, and support of distribution partners. Dependability is the defining characteristic of our organization. Heritage is proud of its people-to-people, long-term business relationships. With

a focus solely on the institutional can liner markets, our large, national sales force works hard to know and serve each of our customer's unique requirements. Heritage takes time for personal customer care because we believe that true customer satisfaction is distinguished by long-term relationships

## Total Commitment

We recognize and respect the fact that our employees are our greatest asset. After three decades of business, it is significant that 30% of our employees have been with Heritage for more



than 10 years. Company stability is a core strength and point of assurance for our customers. Heritage “Commitment” also includes a critical concern for product quality and

continued development of industry standards.

## Rely on Heritage

- ✓ Highest Quality Raw Materials
- ✓ State-of-the-Art Testing Equipment
- ✓ Continuous Research and Product Development
- ✓ High-Performance Standards for Tear Specifications
- ✓ High-Performance Standards for Impact Specifications
- ✓ High-Performance Standards for Dry/Wet Load Capacity Specifications
- ✓ Virtually Zero Quality Complaints
- ✓ Commitment to Quality and Support
- ✓ Passion for the Business

## Stock Trash Bags—Black and Clear

Black Code	Clear Code		Size O.D.	Grade	Capacity	Bags/Case	Static Load Dry	Load Wet
H3417RB	H3417RC	•	17 x 17	Refuse	4 Gal	1000	7	3
H4021RB	H4021RC	•	20 x 21	Refuse	7 Gal	1000	7	3
H4823RB	H4823RC	•	24 x 23	Refuse	8-10 Gal	500	10	5
D4823RB	D4823RC	•	24 x 23	Refuse	8-10 Gal	1000	10	5
D4832RB	D4832RC	•	24 x 32	Refuse	12-16 Gal	1000	10	5
H6036LB	H6036LC	•	30 x 36	Light	20-30 Gal	250	20	10
H6036MB	H6036MC	•	30 x 36	Medium	20-30 Gal	250	30	15
H6036HB	H6036HC	•	30 x 36	Heavy	20-30 Gal	250	40	20
H6639LB	H6639LC	•	33 x 39	Light	33 Gal	250	20	10
H6639MB	H6639MC	•	33 x 39	Medium	33 Gal	250	30	15
H6639HB	H6639HC	•	33 x 39	Heavy	33 Gal	250	40	20
H5242YB	H5242YC	•	26 x 42	Heavy	20-30 Gal	200	55	25
H7444HB	H7444HC	•	37 x 44	Heavy	44 Gal	250	40	20
H8046MB	H8046MC	•	40 x 46	Medium	40-45 Gal	250	30	15
H8046HB	H8046HC	•	40 x 46	Heavy	40-45 Gal	125	40	20
D8046HB	D8046HC	•	40 x 46	Heavy	40-45 Gal	250	40	20
H8647HB	H8647HC	•	43 x 47	Heavy	56 Gal	100	40	20
D8647HB	D8647HC	•	43 x 47	Heavy	56 Gal	200	40	20
H7258MB	H7258MC	•	36 x 58	Medium	55 Gal	200	30	15
H7258HB	H7258HC	•	36 x 58	Heavy	55 Gal	200	40	20
H7658MB	H7658MC	•	38 x 58	Medium	60 Gal	200	30	15
H7658HB	H7658HC	•	38 x 58	Heavy	60 Gal	200	40	20



- ✓ Made from highest quality raw materials
- ✓ Mineral reinforced to enhance physical properties
- ✓ Performance bottom seal resists leakage
- ✓ Top-side dual dispensing box
- ✓ Full-range product line
- ✓ Reliable, consistent quality

## KartPak™—Bags on a Roll

Self-dispensing box that fits on carts—ideal for janitorial and housekeeping.

Black Code	Clear Code	White Code	Size O.D.	Capacity	Blk/Clear	White	Static Load Dry	Load Wet
K4823RB	K4823RC	K4823LW	24 x 23	8-10 Gal	500/Roll	500/Roll	10	5
K4832RB	K4832RC	•	24 x 32	12-16 Gal	350/Roll	•	10	5
•	•	K6036TW	30 x 36	20-30 Gal	•	75/Roll	55	25
•	•	K6639TW	33 x 39	33 Gal	•	75/Roll	60	30
K6639HB	K6639HC	•	33 x 39	33 Gal	100/Roll	•	40	20
K8046HB	K8046HC	K8046TW	40 x 46	40-45 Gal	90/Roll	50/Roll	60	30
•	•	K8647TW	43 x 47	56 Gal	•	50/Roll	60	30
K7258HB	•	•	36 x 58	55 Gal	60/Roll	•	40	20
•	•	K7658TW	38 x 58	60 Gal	•	45/Roll	60	30



- ✓ Ideal for janitorial and housekeeping
- ✓ Self-dispensing box that fits on carts

## 23 Gallon Space Saver

Perfect choice for the 23 gallon space-saving containers found in restaurants, bars, delis, banquet rooms, restrooms and offices.

Product Code	Color		Size O.D.	Grade	Capacity	Bags/Case	Static Load Dry	Load Wet
K6043SK	Black	•	30 X 43	Super Hvy	23 Gal	50/Roll	65	30
K6043TW	White	•	30 X 43	Super Tuf	23 Gal	75/Roll	55	25
Z6043HN K14	Natural	•	30 X 43	Heavy	23 Gal	75/Roll	60	30



- ✓ One size fits all

We have a passion for our business



Foodservice



Healthcare



Janitorial



Lodging



Industrial



Transportation



Entertainment

### Extra Heavy—White

White Code			Size O.D.	Grade	Capacity	Bags/Case	Static Dry	Load Wet
H6036EW	•	•	30 x 36	Extra Heavy	20-30 Gal	200	50	25
H6639EW	•	•	33 x 39	Extra Heavy	33 Gal	150	50	25
H8046EW	•	•	40 x 46	Extra Heavy	40-45 Gal	100	50	25
H8647EW	•	•	43 x 47	Extra Heavy	56 Gal	100	55	25
H7658EW	•	•	38 x 58	Extra Heavy	60 Gal	100	50	25

### Super Tuf—White and Clear

White Code	Clear Code		Size O.D.	Grade	Capacity	Bags/Case	Static Dry	Load Wet
H6036TW	H6036TC	•	30 x 36	Super Tuf	20-30 Gal	200	55	25
H6639TW	H6639TC	•	33 x 39	Super Tuf	33 Gal	150	55	25
D5242TW	D5242TC	•	26 x 42	Super Tuf	20-30 Gal	200	55	25
H6045TW	H6045TC	•	30 x 45	Super Tuf	20-30 Gal	200	55	25
H8046TW	H8046TC	•	40 x 46	Super Tuf	40-45 Gal	100	55	25
H8647TW	H8647TC	•	43 x 47	Super Tuf	56 Gal	100	55	25
H7658TW	H7658TC	•	38 x 58	Super Tuf	60 Gal	100	55	25

### Super Heavy—Gray and Clear

Gray Code	Clear Code		Size O.D.	Grade	Capacity	Bags/Case	Static Dry	Load Wet
H6036SG	H6036SC	•	30 x 36	Super Heavy	20-30 Gal	250	65	30
H6639SG	H6639SC	•	33 x 39	Super Heavy	33 Gal	250	65	30
H8046SG	H8046SC	•	40 x 46	Super Heavy	40-45 Gal	125	65	30
H8647SG	H8647SC	•	43 x 47	Super Heavy	56 Gal	100	65	30
H7658SG	H7658SC	•	38 x 58	Super Heavy	60 Gal	100	65	30

### Right Sack® System—Color Coded and Clear

Code	Color	Clear Code	Size O.D.	Gauge	Capacity	Bags/Case	Static Dry	Load Wet
H08G	Gray	H08C	24 x 30	1.0 Mil	8 Gal	500	40	20
H20E	Green	H20C	30 x 43	1.3 Mil	20 Gal	200	75	35
H32W	White	H32C	33 x 45	1.4 Mil	32 Gal	200	75	35
H44G	Dark Gray	H44C	37 x 50	1.5 Mil	44 Gal	150	75	35
H56G	Light Gray	H56C	44 x 55	1.6 Mil	56 Gal	100	75	35

### Silver Sack—Silver

Silver Code			Size O.D.	Gauge	Capacity	Bags/Case	Static Dry	Load Wet
H6036AS	•	•	30 x 36	1.5 Mil	20-30 Gal	100	75	35
H6640AS	•	•	33 x 40	1.5 Mil	33 Gal	100	75	35
H7846WS	•	•	39 x 46	1.7 Mil	40-45 Gal	50	75	35
H8648WS	•	•	43 x 48	1.7 Mil	56 Gal	50	75	35
H7856WS	•	•	39 x 56	1.7 Mil	50-60 Gal	50	75	35



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## High Density Bags—Individually Folded and Coreless Rolls—Natural Color

Folded Code	Coreless Rolls Code	Size O.D.	Gauge	Capacity	Bags/Roll	Bags/Case	Static Load Dry	Load Wet
•	Z3418RN R01	17 x 18	6 Mic	4 Gal	50	2000	15	5
•	Z4022RN R01	20 x 22	6 Mic	7 Gal	50	2000	15	5
•	Z4824RN R01	24 x 24	6 Mic	8-10 Gal	50	1000	15	5
•	Z4824LN R01	24 x 24	8 Mic	8-10 Gal	50	1000	20	10
•	Z4827RN R01	24 x 27	6 Mic	8-12 Gal	50	1000	15	5
•	Z4833RN R01	24 x 33	6 Mic	12-16 Gal	50	1000	15	5
•	Z4833LN R01	24 x 33	8 Mic	12-16 Gal	50	1000	20	10
Z6037LN	Z6037LN R01	30 x 37	8 Mic	20-30 Gal	25	500	20	10
Z6037MN	Z6037MN R01	30 x 37	10 Mic	20-30 Gal	25	500	25	10
Z6037XN	Z6037XN R01	30 x 37	16 Mic	20-30 Gal	25	500	25	10
Z6640LN	Z6640LN R01	33 x 40	9 Mic	33 Gal	25	500	20	10
Z6640MN	Z6640MN R01	33 x 40	12 Mic	33 Gal	25	500	50	25
Z6640HN	Z6640HN R01	33 x 40	14 Mic	33 Gal	25	250	55	25
Z6640VN	Z6640VN R01	33 X 40	16 Mic	33 Gal	25	250	70	35
Z6640XN	Z6640XN R01	33 x 40	17 Mic	33 Gal	25	250	75	35
Z7446HN	Z7446HN R01	37 x 46	14 Mic	44 Gal	25	250	60	30
Z7446XN	Z7446XN R01	37 x 46	17 Mic	44 Gal	25	250	75	35
Z8048MN	Z8048MN R01	40 x 48	11 Mic	40-45 Gal	25	250	35	15
Z8048HN	Z8048HN R01	40 x 48	13 Mic	40-45 Gal	25	250	55	25
Z8048VN	Z8048VN R01	40 x 48	16 Mic	40-45 Gal	25	250	70	35
Z8048XN	Z8048XN R01	40 x 48	17 Mic	40-45 Gal	25	250	75	35
Z8648MN	Z8648MN R01	43 x 48	12 Mic	56 Gal	25	200	50	25
Z8648HN	Z8648HN R01	43 x 48	14 Mic	56 Gal	25	200	60	30
Z8648VN	Z8648VN R01	43 x 48	16 Mic	56 Gal	25	200	70	35
Z8648XN	Z8648XN R01	43 x 48	17 Mic	56 Gal	25	200	75	35
Z7260HN	Z7260HN R01	36 x 60	13 Mic	55 Gal	25	200	60	30
Z7260XN	Z7260XN R01	36 x 60	17 Mic	55 Gal	25	200	75	35
Z7660HN	Z7660HN R01	38 x 60	14 Mic	60 Gal	25	200	60	30
Z7660VN	Z7660VN R01	38 x 60	16 Mic	60 Gal	25	200	70	35
Z7660XN	Z7660XN R01	38 x 60	17 Mic	60 Gal	25	200	75	35



- ✓ Made from highest quality raw materials
- ✓ Mineral reinforced to enhance physical properties
- ✓ Performance bottom seal resists leakage
- ✓ Top-side dual dispensing box
- ✓ Full-range product line
- ✓ Reliable, consistent quality
- ✓ Individually folded and coreless rolls



High density products are also available in black. Please contact your sales representative for more information.

We are known for our people-to-people philosophy with unparalleled service





# Himolene High Density



## Himolene Liners by Heritage

The Himolene brand of high density can liners is now part of the broad range of products offered by Heritage. Contact your Heritage Sales Representative or Sales Service Representative to receive information on Himolene liners.



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# It Couldn't be This Easy...Could It?

- ✓ Draw Tape Closure
- ✓ Holds More
- ✓ Right Sack Sizes
- ✓ Interleaved Rolls
- ✓ Easier to Tie
- ✓ Easier to Lift and Carry

**BlueCollar**  
Hard Working Convenience

## BlueCollar Can Liners—Coreless Roll

Product Code	Size O.D.	Gauge	Capacity	Color	Case/Pack	Static Load	
						Dry	Wet
J4830TK R	24 x 30	.95 Mil	7-10 Gal	Black	10/25	45	20
J6043SK R	30 x 43	1.2 Mil	20-30 Gal	Black	5/25	65	30
J6645SK R	33 x 45	1.2 Mil	32 Gal	Black	5/25	65	30
J7447SK R	37 x 47	1.2 Mil	44 Gal	Black	5/25	65	30

## BlueCollar Can Liners—Kartpak™

Product Code	Size O.D.	Gauge	Capacity	Color	Case/Pack	Static Load	
						Dry	Wet
J4830TK K	24 x 30	.95 Mil	7-10 Gal	Black	150	45	20
J6043SK K	30 x 43	1.2 Mil	20-30 Gal	Black	50	65	30
J6645SK K	33 x 45	1.2 Mil	32 Gal	Black	50	65	30
J7447SK K	37 x 47	1.2 Mil	44 Gal	Black	50	65	30



# Go Ahead...Fill it to the Rim!

- ✓ Easier to Tie
- ✓ Easier to Lift
- ✓ Easier to Carry
- ✓ Holds More
- ✓ Coreless Rolls
- ✓ Excellent Cost Per Liner

**Tie-Tie**  
The Easier Way®

## Tie-Tie® Can Liners

Product Code	Size O.D.	Gauge	Capacity	Color	Case/Pack	Static Load	
						Dry	Wet
S6839HN	34 x 39	13 Mic	20-30 Gal	Natural	12/20	20	40
S7252XN	36 x 52	17 Mic	55 Gal	Natural	10/20	35	75
S7646HN	38 x 46	14 Mic	44 Gal	Natural	12/20	30	60
S7646VN	38 x 46	16 Mic	44 Gal	Natural	12/20	35	70
S8446HN	42 x 46	14 Mic	56 Gal	Natural	10/20	30	60
S8446XN	42 x 46	17 Mic	56 Gal	Natural	10/20	35	75



Tie-Tie uses an exclusive design to make a bag that works like no other.



Tie-Tie holds more than conventional liners—fewer liners mean lower costs.



When it's full—even to the rim—Tie-Tie holds its contents securely.



The handles make lifting and carrying easier. Tie-Tie saves you time and money.

30% of our employees have been with us for over 10 years



Foodservice



Janitorial



Lodging



Industrial



Transportation



Entertainment

## Food Bags—Clear and Non-Vented

Clear Code	Size O.D.	Grade	Bags/Case
F0608RC	4 x 2 x 8	Regular	1000
F0612RC	4 x 2 x 12	Regular	1000
F0912RC	6 x 3 x 12	Regular	1000
F0813RC	5.5 x 3 x 13	Regular	1000
F0915RC	6 x 3 x 15	Regular	1000
F0915HC	6 x 3 x 15	Heavy	1000
F1015RC	5 x 4.5 x 15	Regular	1000
F1315RC	7 x 6 x 15	Regular	1000
F1115RC	8 x 3 x 15	Regular	1000
F0918RC	6 x 3 x 18	Regular	1000
F1018RC	5 x 4.5 x 18	Regular	1000
F1218RC	8 x 4 x 18	Regular	1000
F1218HC	8 x 4 x 18	Heavy	1000
F1218XC	8 x 4 x 18	Extra Heavy	1000
F1019RC	5.5 x 4.75 x 19	Regular	1000
F1120RC	8 x 3 x 20	Regular	1000
F0824RC	5.5 x 3 x 24	Regular	1000
F1824RC	10 x 8 x 24	Regular	500
F1824HC	10 x 8 x 24	Heavy	500
F1824XC	10 x 8 x 24	Extra Heavy	500
F2030RC	12 x 8 x 30	Regular	500
F2030HC	12 x 8 x 30	Heavy	500
F2030XC	12 x 8 x 30	Extra Heavy	500
F2735RC	21 x 6 x 35	Regular	500

## Rack Covers—High Density Covers on a Roll

Natural Code	Size O.D.	Gauge	Use	Bags/Roll
Z0448XN R01	52 x 48	15 Mic	48" Rack	75/Roll
Z0480XN R01	52 x 80	15 Mic	80" Rack	50/Roll
Z2065XN R01	60 x 65	15 Mic	65" Rack	50/Roll
Z2080XN R01	60 x 80	15 Mic	80" Rack	50/Roll

## Color Seal Reclosable Bags—Non-Vented

Kosher Certified

Clear Code	Size O.D.	Gauge	Capacity	Bags/Case
J0706SC	6.5 x 5.9	1.15 Mil	Sandwich	1000
J0708WC	7 x 8	1.75 Mil	Quart	750
J1011WC	10.5 x 11	1.75 Mil	1 Gal	250
J1315WC	13 x 15.6	1.75 Mil	2 Gal	100

## Ice Bag—Clear

Clear Code	Size O.D.	Gauge	Capacity	Bags/Case
F1221AC	12 x 21	1.5 Mil	10 Pound	1000



✓ Food and utility bags made from prime low density resins

✓ FDA approved

✓ High-clarity bags for great display

✓ Performance seals resist leakage

✓ Easy, one-at-a-time dispensing

✓ Space-saving packaging

✓ Reliable, consistent quality



The new **color** seal.



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# HERITAGE

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Foodservice



Healthcare



Lodging

## Red Printed Healthcare Bags—Infectious Waste

Meets federal and state regulations for tear resistance of 480 grams (ASTM D1922-94a) and impact resistance of 165 grams (ASTM D1709-97)

Product Code	Size O.D.	Gauge	Capacity	Bags/Case	Static Dry	Load Wet
A4621PR	23 x 21	1.3 Mil	4 Gal	500	35	15
A4823PR	24 x 23	1.3 Mil	8-10 Gal	500	35	15
A4830PR	24 x 30	1.3 Mil	8-10 Gal	500	35	15
A4832PR	24 x 32	1.3 Mil	12-16 Gal	500	35	15
A6639PR	33 x 39	1.3 Mil	33 Gal	150	75	35
A6043PR	30 x 43	1.3 Mil	20 Gal †	200	75	35
A7645PR	38 x 45	1.3 Mil	44 Gal	250	75	35
A6645PR	33 x 45	1.3 Mil	32 Gal †	200	75	35
A8046PR	40 x 46	1.3 Mil	40-45 Gal	200	75	35
A7450PR	37 x 50	1.3 Mil	44 Gal †	150	75	35



## Red 3.0 Mil Printed Healthcare Bags—Infectious Waste

Meets federal and state regulations for tear resistance of 480 grams (ASTM D1922-94a) and impact resistance of 165 grams (ASTM D1709-97)

Product Code	Size O.D.	Gauge	Capacity	Bags/Case	Static Dry	Load Wet
A4621ZR	23 x 21	3.0 Mil	4 Gal	250	45	20
A4830ZR	24 x 30	3.0 Mil	8-10 Gal	200	45	20
A6043ZR	30 x 43	3.0 Mil	20 Gal †	100	120	60
A7450ZR	37 x 50	3.0 Mil	44 Gal †	75	120	60



## Red 3.0 Mil Healthcare Bags—Non-Printed

Meets federal and state regulations for tear resistance of 480 grams (ASTM D1922-94a) and impact resistance of 165 grams (ASTM D1709-97)

Product Code	Size O.D.	Gauge	Capacity	Bags/Case	Static Dry	Load Wet
B4621ZR	23 x 21	3.0 Mil	4 Gal	250	45	20
B4830ZR	24 x 30	3.0 Mil	8-10 Gal	200	45	20
B6043ZR	30 x 43	3.0 Mil	20 Gal †	100	120	60
B7450ZR	37 x 50	3.0 Mil	44 Gal †	75	120	60

## Red Healthcare Bags—Non-Printed

Product Code	Size O.D.	Gauge	Capacity	Bags/Case	Static Dry	Load Wet
B4823HR	24 x 23	Heavy	8-10 Gal	1000	20	10
B6036HR	30 x 36	Heavy	20-30 Gal	250	40	20
B6639HR	33 x 39	Heavy	33 Gal	250	55	25
B8046HR	40 x 46	Heavy	40-45 Gal	250	55	25

- ✓ Made from the highest quality raw materials
- ✓ Resists puncture, leaking and abrasion failure
- ✓ Printed in English and Spanish where noted
- ✓ Tested for load capacity and seal integrity
- ✓ Individually folded for easy dispensing
- ✓ Safe for incineration

High-performance standards that lead the industry



Healthcare



## Yellow Printed Healthcare Bags—Infectious Linen

Meets federal and state regulations for tear resistance of 480 grams (ASTM D1922-94a) and impact resistance of 165 grams (ASTM D1709-97)

Product Code	Size O.D.	Gauge	Capacity	Bags/Case	Static Load Dry	Static Load Wet
A4621PY	23 x 21	1.3 Mil	4 Gal	500	35	15
A4830PY	24 x 30	1.3 Mil	8-10 Gal	500	35	15
A6043PY	30 x 43	1.3 Mil	20 Gal †	200	75	35
A7450PY	37 x 50	1.3 Mil	44 Gal †	150	75	35

## Blue Printed Healthcare Bags—Soiled Linen

Product Code	Size O.D.	Gauge	Capacity	Bags/Case	Static Load Dry	Static Load Wet
A4830PX	24 x 30	1.3 Mil	8-10 Gal	500	35	15
A6043PX	30 x 43	1.3 Mil	20 Gal †	200	75	35
A7450PX	37 x 50	1.3 Mil	44 Gal †	150	75	35

## Red Printed High Density Healthcare Bags—Infectious Waste †

Product Code	Size O.D.	Gauge	Capacity	Bags/Case	Static Load Dry	Static Load Wet
Z4824MR P01	24 x 24	11 Mic	8-10 Gal	1000	35	15
Z4833MR P01	24 x 33	11 Mic	12-16 Gal	500	35	15
Z6143HR P01	30.5 x 43	14 Mic	20 Gal	250	60	30
Z6640HR P01	33 x 40	14 Mic	33 Gal	250	60	30
Z7646VR P01	38 x 46	16 Mic	44 Gal	250	70	35
Z8048VR P01	40 x 48	16 Mic	40-45 Gal	250	70	35

## Printing on Bags

### Red Liners Printed

Danger-Peligro  
Infectious Waste  
Basura Infecciosas  
Biohazard  
☠

### Yellow Liners Printed

Danger-Peligro  
Infectious Linen  
Sábanas Infecciosas  
Biohazard  
☠

### Blue Liners Printed

Soiled Linen  
Sábanas Sucias

† Indicates hamper stand applications.

‡ Red printed high density bags are not certified to meet the 480 g tear strength standard (ASTM D1922-00A) as required by D.O.T. Reg. 173.197 for transportation of regulated medical waste.



# HERITAGE

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# How to Choose a Bag



## Step 1 Choose Bag Size

# Packaging

## Topside Dual-Dispensing Packaging

Packed for end-user convenience, our topside dual-dispensing cartons were developed in response to customers' needs. Now, cartons may be stacked to save space while still dispensing liners with greater ease.



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### Aspen/Landmark™ Ash-Trash Round Hole

2.5 Gallon Inner Rigid Liner  
10.25Sq. x 16 H  
**Suggested Bag Size**  
LLD 24x23  
HD 24x24  
**Office** (1,2) MCF 18.50\*23.25



### Profile Series™

15 Gallon  
19.5 L x 11.875 W x 32.625 H  
**Suggested Bag Size**  
LLD 33x39 or 30x45  
HD 33x40  
**Office** (13) MCF 15.70\*24.00



### Steel Combo/Ash-Trash Funnel Top

3 Gallon Inner Rigid Liner  
10 Dia. x 15 H  
**Suggested Bag Size**  
LLD 24x23  
HD 24x24  
**Office** (3,4) MCF 15.70\*24.00



### Untouchable® Half Round

21 Gallon  
21 L x 11 W x 28 H  
**Suggested Bag Size**  
LLD 30x43, 26x46 or 33x39  
HD 30x43 or 33x40  
**Office** (19) MCF 30.00\*39.85



### Rectangle Wastebasket

3.5 Gallon  
11.375 L x 8.25 W x 12.125 H  
**Suggested Bag Size**  
LLD 20x21  
HD 20x22  
**Office** (5) MCF 17.63\*19.15



### Untouchable® Round Base

22 Gallon  
15.75 Dia. x 30.175 H  
**Suggested Bag Size**  
LLD 30x43, 26x42 or 33x39  
HD 30x43 or 33x40  
**Office** (21) MCF 24.73\*42.05



### 7 Gallon

14.375 L x 10.25 W x 15 H  
**Suggested Bag Size**  
LLD 24x23  
HD 24x24  
**Office** (7) MCF 22.63\*23.83



### Slim Jim®

23 Gallon  
20 L x 11 W x 30 H  
**Suggested Bag Size**  
LLD 30x43 or 33x39  
HD 30x43 or 33x40  
**Office** (23) MCF 29.00\*41.41



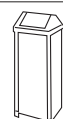
### 10 Gallon

15.25 L x 11 W x 19.875 H  
**Suggested Bag Size**  
LLD 24x32  
HD 24x33, 24x27  
**Office** (8) MCF 24.25\*29.28



### Wastemaster™

24 Gallon Without Rigid Liner  
14 Sq. x 35.5 H  
**Suggested Bag Size**  
LLD 40x46 or 37x44  
HD 37x46 or 40x48  
**Office** (24) MCF 26.00\*45.40



### Round Wastebasket

6.5 Gallon  
13.5 Dia. x 14.5 H  
**Suggested Bag Size**  
LLD 24x23 or 24x32  
HD 24x24 or 24x27  
**Office Only** (6) MCF 21.20\*25.25



### Marshall®/Roun' Top

15 Gallon Inner Rigid Liner  
15.375 Dia. x 27.25 H  
**Suggested Bag Size**  
LLD 30x36 or 26x42  
HD 30x37  
**Office** (15,16) MCF 24.14\*38.94



### 21 Gallon Inner Rigid Liner

14.5 Dia. x 30 H  
**Suggested Bag Size**  
LLD 30x43 or 33x39  
HD 30x43 or 33x40  
**Office** (20) MCF 22.7\*41.25

### Janitorial Cart

25 Gallon  
17.25 L x 10.5 W x 30.5 H  
**Suggested Bag Size**  
LLD 33x39, or 26x42  
HD 33x40, 26x42, or 30x43  
**Office** (27) MCF 25.75\*40.60



### 25 Gallon Without Rigid Liner

16.25 Dia. x 30.5 H  
**Suggested Bag Size**  
LLD 40x46 or 37x44  
HD 37x46 or 40x48  
**Office** (25) MCF 25.51\*42.63

### Ash-Trash

15 Gallon Without Rigid Liner  
15.5 Dia. x 27.25 H  
**Suggested Bag Size**  
LLD 30x36 or 26x42  
HD 30x37  
**Office** (14) MCF 24.34\*39.00



### 25 Gallon Without Rigid Liner

18 Dia. x 30.5 H  
**Suggested Bag Size**  
LLD 40x46 or 37x44  
HD 37x46 or 40x48  
**Office** (26) MCF 28.26\*43.50

### Untouchable® Square

19 Gallon  
14.5 Sq. x 24 H  
**Suggested Bag Size**  
LLD 30x36  
HD 30x37  
**Office** (17) MCF 27.00\*34.25



### 23 Gallon

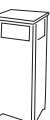
14.5 Sq. x 28 H  
**Suggested Bag Size**  
LLD 33x39 or 30x43  
HD 30x40 or 30x43  
**Office** (22) MCF 27.00\*38.25

### 35 Gallon

19.5 Sq. x 27.625 H  
**Suggested Bag Size**  
LLD 40x46 or 37x44  
HD 40x48 or 37x46  
**Office** (34) MCF 37.00\*41.41

### Aspen

12 Gallon Inner Rigid Liner  
13.75 Sq. x 27.375 H  
**Suggested Bag Size**  
LLD 33x39 or 26x42  
HD 33x40  
**Office** (11) MCF 25.50\*37.10



### 35 Gallon Inner Rigid Liner

19.5 Sq. x 28 H  
**Suggested Bag Size**  
LLD 40x48  
HD 37x46  
**Office** (38) MCF 37.00\*41.79

### Liner Cart

30 Gallon  
18 L x 8 W x 37 H  
**Suggested Bag Size**  
LLD 30x43 or 33x39  
HD 30x43 or 33x40  
**Office** (29)



### 38 Gallon

18 L x 12 W x 40 H  
**Suggested Bag Size**  
LLD 30x43 or 33x39  
HD 30x43 or 33x40  
**Office** (39)

### Ranger®

35 Gallon Inner Rigid Liner  
16.625 Sq. x 28.5 H  
**Suggested Bag Size**  
LLD 33x39  
HD 33x40  
**Office** (35) MCF 31.25\*40.26



### 45 Gallon Inner Rigid Liner

18.25 Sq. x 29.125 H  
**Suggested Bag Size**  
LLD 40x46 or 37x44  
HD 40x48 or 37x46  
**Office** (43) MCF 34.50\*42.03

### Landmark Series™

35 Gallon Inner Rigid Liner  
19.5 Sq. x 28.5 H  
**Suggested Bag Size**  
LLD 44x55  
HD 37x46  
**Office** (37) MCF 37.00\*41.79



### 45 Gallon Inner Rigid Liner

19.5 Sq. x 34.25 H  
**Suggested Bag Size**  
LLD 40x46  
HD 40x48 or 37x46  
**Office** (44) MCF 37.00\*48.04

### Square Brute®

Square Huskee  
28 Gallon  
21.5 Sq. x 22.5 H  
**Suggested Bag Size**  
LLD 43x47  
HD 43x48  
**Office** (28) MCF 41.00\*37.70



### 32 Gallon

21.5 Sq. x 22.5 H  
**Suggested Bag Size**  
LLD 43x47  
HD 43x48  
**Office** (33) MCF 41.00\*37.70

### 40 Gallon

23.5 Sq. x 28.75 H  
**Suggested Bag Size**  
LLD 40x46 or 43x48  
HD 40x48 or 43x48  
**Office** (41) MCF 45.00\*45.37

### 48 Gallon

23.5 Sq. x 28.75 H  
**Suggested Bag Size**  
LLD 46x50  
HD 46x50  
**Office** (46) MCF 45.00\*45.37

### X-Frame

26 L x 25.5 W x 36 H  
**Suggested Bag Size**  
LLD 50x48  
HD 52x48  
**Office** (56) MCF 49.50\*54.21



### Round Brute®

10 Gallon  
15.625 Dia. x 17.125 H  
**Suggested Bag Size**  
LLD 24x32  
HD 24x33 or 24x27  
**Office** (9) MCF 24.53\*28.94



### 20 Gallon

19.5 Dia. x 22.875 H  
**Suggested Bag Size**  
LLD 30x43 or 30x36  
HD 30x37  
**Office** (18) MCF 30.62\*36.63

### 32 Gallon

22 Dia. x 27.25 H  
**Suggested Bag Size**  
LLD 33x45, 37x44 or 40x46  
HD 37x46 or 40x48  
**Office** (31) MCF 34.54\*42.25

### 44 Gallon

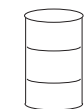
24 Dia. x 31.5 H  
**Suggested Bag Size**  
LLD 37x50 or 40x46  
HD 40x48 or 37x46  
**Office** (42) MCF 37.68\*47.50

### 55 Gallon

26.5 Dia. x 33 H  
**Suggested Bag Size**  
LLD 43x47 or 44x55  
HD 43x48  
**Office** (55) MCF 41.61\*50.25

### Drum

55 Gallon  
24 Dia. x 34 H  
**Suggested Bag Size**  
LLD 38x58  
HD 38x60  
**Office** (52) MCF 37.68\*50.00



### Galvanized

31 Gallon  
24 Dia. x 27 H  
**Suggested Bag Size**  
LLD 33x39  
HD 33x40  
**Office** (30) MCF 32.97\*41.50



### Glutton®

56 Gallon Without Rigid Liner  
25.5 L x 22.75 W x 31.125 H  
**Suggested Bag Size**  
LLD 43x47  
HD 43x48  
**Office** (53) MCF 46.25\*48.21



# Bottom Seals

**Almost all Heritage bags are made with Star Seals**

because they provide the strongest seal. Because a Star Seal is not possible with the thickest-gauge material, a Flat Seal is used to create the strongest possible seal for these heavy-weight bags.

**Star Seal** The Star Seal is the most common type of seal on the market. Designed without gussets, the Star Seal eliminates gaps along the seal where leaks can occur. This allows the bag to more easily conform to the shape of the container and distributes refuse weight evenly inside the bag. Star Seal liners maximize the bag's carrying capacity and virtually eliminate leaks. Star Seal liners are designed in two dimensions, e.g., 40 x 46.

**Gusset Seal** A Gusseted Bag is a flat-style bag manufactured with both sides tucked in to form gussets. Where indented, the bag is sealed through four layers of film while the middle of the bag has only two. This leads to a potentially weak bottom seal. Gusseted Seal liners are designed in three dimensions, e.g., 23 x 17 x 46.

**Flat Seal** A Flat Seal is a two-dimensional bag with a bottom seal, much like a pillow case. Though Flat Seals are strong, they may have a tendency to leak wet trash from the corners. Also, they do not conform well to the shape of most trash receptacles. Flat Seal liners are designed in two dimensions, e.g., 40 x 46.



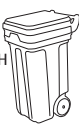
**King Kan**  
35 Gallon  
20 Sq. x 39.5 H  
**Suggested Bag Size**  
LLD 44x55  
HD 38x60  
**Office (36) MCF 38.00+53.64**




**50 Gallon Inner Rigid Liner**  
22 Sq. x 24.5 H  
**Suggested Bag Size**  
LLD 43x47 or 44x55  
HD 43x48  
**Office (50) MCF 42.00+40.06**

**65 Gallon Inner Rigid Liner**  
22 Sq. x 24.5 H  
**Suggested Bag Size**  
LLD 43x47  
HD 43x48  
**Office (55) MCF 42.00+40.06**

**Big Wheel®**  
50 Gallon  
22.65 L x 26.75 W x 38.75 H  
**Suggested Bag Size**  
LLD Custom Liner  
HD Custom Liner  
**Office (47) MCF 43.38+54.79**



**Tilt 'N Wheel**  
50 Gallon  
27.25 L x 23 W x 41 H  
**Suggested Bag Size**  
LLD Custom Liner  
HD Custom Liner  
**Office (49) MCF 48.25+58.83**



## Step 2 Choose Plastic Type

Plastic Type (Choose the right plastic for the right application)

Plastic Type ▶	Linear Low Density Bag	High Density Bag
	Recommended for sharper objects under tougher transport conditions. Linear Low Density bags have excellent resistance to puncture and tearing.	Great for paper and non-sharp objects under moderate transport conditions. Uses less plastic than Linear Low Density. Has excellent resistance to puncture and light resistance to tearing.
<b>Puncture Resistance ▶</b>	Good Resistance	Greater Resistance
<b>Tear Resistance ▶</b>	Greater Resistance	Good Resistance
<b>Load Capacity ▶</b>	Good Load Capacity	Greater Load Capacity

## Step 3 Choose Gauge (Thickness)

Film thickness is no longer the standard for judging bag strength. Advanced resins and additives have allowed manufacturers to produce thinner, lighter trash bags that are stronger than thicker bags made from lesser quality raw materials.

**Static load (lifting strength) is the best way to choose bag strength. See example in Step 4.**

## Step 4 Choose Product Number

Select from "Product" section on website or from Product Catalog.

**Linear Low Density Bags**  
Extra Heavy-White

Code #	Color	Size Inches	Capacity	Grade	Bags/Case	Static Load	
						Dry	Wet
H8647EW	White	43 x 47	56 Gallon	Extra Heavy	100	55	25

### Approximate Gauge Equivalents

Linear Low Density		High Density	
Refuse Weight	.30-.35 Mil	Refuse	6 Mic
Light Weight	.36-.49 Mil	Light	7-9 Mic
Medium Weight	.50-.60 Mil	Medium	10-12 Mic
Heavy Weight	.61-.74 Mil	Heavy	13-14 Mic
Extra Heavy	.75-.80 Mil	Extra Heavy	15-17 Mic
Super Tuf	.81-1.0 Mil	XXH	18-24 Mic
Super Heavy	1.1-1.2 Mil		
XXH	1.3-1.9 Mil		
XXXH	2.0-3.0 Mil		

## Microns to Mills

- 6 = 0.23
- 7 = 0.27
- 8 = 0.31
- 9 = 0.35
- 10 = 0.39
- 11 = 0.43
- 12 = 0.47
- 13 = 0.51
- 14 = 0.55
- 15 = 0.59
- 16 = 0.62
- 17 = 0.66
- 18 = 0.70
- 19 = 0.74
- 20 = 0.78
- 21 = 0.82
- 22 = 0.86
- 23 = 0.90
- 24 = 0.94
- 25 = 0.98

## Formulas

### Case Weight Formulas

**Linear Low Density**  
Length x Width x Gauge (in mils) ÷ 15  
÷ 1000 x bags per case = net lbs. per case

**High Density**  
Length x Width x Gauge (in microns) ÷  
14.5 ÷ 25.4 ÷ 1000 x bags per case =  
net lbs. per case

### Microns to Mills Formula

Divide the microns by 25.4 to arrive at mic thickness. Example:  
10 Microns ÷ 25.4 = .39 Mil  
24 Microns ÷ 25.4 = .94 Mil

### Mils to Microns Formula

Multiply the mils by 25.4 to arrive at mil thickness. Example:  
1.00 Mil = 25.4 Microns  
.30 Mil x 25.4 = 7.6 Microns  
.65 Mil x 25.4 = 16.5 Microns

**Next Page For Glossary ▶**



**Can Liner** Term used for garbage, trash or waste bags. Used in industrial, institutional and medical applications.

**Colors** Can liners come in standard colors: clear, black, white, gray, red, blue and yellow. (Other colors available.)

**Food and Utility Bags** Small clear bags designed to hold a variety of small objects (e.g., bread, poultry, vegetables, etc.)

**Film Strength** Refers to the physical strength of the can liner. Some resins have a higher film strength than others. Our can liners are made from highest quality resins, giving them the highest quality film in the market place.

**Dart Drop Test** ASTM test used to determine the resistance of a bag to local failure or puncturing of the film.

**Elmendorf Tear Test** ASTM test used to measure the resistance to tearing.

**Wet Load Capacity** Measurement of how much wet weight a can liner will hold.

**Dry Load Capacity** Measurement of how much dry weight a can liner will hold.

**Gauge** Term used to describe thickness. LDPE and LLDPE can liners are measured by mil thickness and HMW-HDPE can liners are measured by micron thickness.

**Mil** (One thousandths of an inch) Term used in the measurement of LDPE and LLDPE can liners. One mil is .001". Can liners range between .35 to 4.0 mil.

**Micron** Term used in the measurement of HMW-HD can liners. 25.4 microns equals .001". 1,000 microns (M) = 1mm. HMW-HDPE can liners are 6 to 24 microns.

**Resin** Short term for Polyethylene (PE) resin. The three types of PE resins are LDPE, LLDPE and HMW-HDPE (see below). Other plastic resins include vinyl, polypropylene, styrene and nylon.

**LDPE** (Low Density Polyethylene) This resin was used with older can liner technology. Resin has good clarity but weak film strength. Today it is used primarily for Food and Utility Bags.

**LLDPE** (Linear Low Density Polyethylene) This is the primary type of resin used in modern can liner manufacturing technology. Bags made from LLDPE film provide excellent combination of film strength, puncture resistance and tear resistance.

**HMW-HDPE** (High Molecular Weight-High Density Polyethylene) Bags made from HMW-HDPE resin provide excellent film strength and puncture resistance, but less tear resistance than LLDPE.

**HAO** (Higher Alpha Olefin resin) A high-grade Hexene or Octene-based resin used in all Heritage LLD liners. The properties of this resin allow for a higher-quality can liner.

**Butene** One of three types of LLDPE resin. Butene has weaker film-strength properties than Hexene or Octene.

**Hexene** One of three types of LLDPE resin. Heritage uses Higher Alpha Olefin (High Grade Hexene) in the manufacturing of can liners. Properties include high film strength and increased tear resistance.

**Octene** One of three types of LLDPE resin. Heritage uses Higher Alpha Olefin (High Grade Octene) in the manufacturing of can liners. Used in other applications because of its excellent physical properties.

**Prime Resin** Refers to the usage of high-quality, "fresh from the reactor," resin. Heritage uses only prime resins in all of the products we produce, unless specified otherwise.

**Blended Resin** Refers to the combination of two or more types of resin.

**Reprocessed Resin** Refers to resin that has been used at least once before. Can be post-industrial (scrap) or post-consumer (recycling). Property of resin is decreased each time it is reused.

**Seal** Term used to describe bottom of a can liner. The three types of seals are flat, gusseted and star. (See Bottom Seal section on previous page.)

**Flat Seal** Straight seal along bottom of a can liner (looks like a pillow case). Though Flat Seals are strong, they may have a tendency to leak wet trash from the corners.

**Gusset Seals** A flat-style bag manufactured with both sides tucked in to form gussets. Has a tendency to leak wet trash from the center at gusset points where four layers of film meet two.

**Star Seal** This multilayered seal is full gusseted and then folded prior to sealing, allowing for the trash to be evenly distributed.

### Top-Side Dispenser Box

An innovative style of box that allows stacking in small spaces. It is just as easy to pull a can liner from the side as it is the top.

**Individually Folded** Can liners are separately folded, then stacked on top of one another. This allows the end-user to pull liners out of the box with much more ease vs. bulk-folded bags.

**Cored Rolls** Can liners are rolled together on cardboard cylinders (looks similar to a roll of paper towels). Can liners come inside a special box that dispenses them with ease.

**Coreless Rolls** Can liners are rolled in groups of 25 or 50 per roll. There are 4 to 10 rolls per case. Rolls are perforated or interleaved.

We take care

We take care