



Revision Number: 009.0

Issue date: 01/28/2025

1. IDENTIFICATION

Product name: LOCTITE SF 7649
Product type/ activator
Recommended use:
Restriction of Use: None identified
Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 209715
Item number: 21348
Region: United States
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: H222 - EXTREMELY FLAMMABLE AEROSOL.
 H229 - PRESSURIZED CONTAINER: MAY BURST IF HEATED.
 H319 - CAUSES SERIOUS EYE IRRITATION.
 H336 - MAY CAUSE DROWSINESS OR DIZZINESS.
 H361 - SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
AEROSOL	1
EYE IRRITATION	2A
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention: P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
 P211 - Do not spray on an open flame or other ignition source.
 P251 - Do not pierce or burn, even after use.
 P261 - Avoid breathing mist or spray.
 P264 - Wash affected area thoroughly after handling.
 P271 - Use only outdoors or in a well-ventilated area.
 P280 - Wear protective gloves, clothing, eye and face protection.

Response: P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+P313 - IF exposed or concerned: Get medical attention.
 P337+P313 - If eye irritation persists: Get medical attention.

Storage: P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
 P405 - Store locked up.
 P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

IDH number: 209715

Product name: LOCTITE SF 7649

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
acetone	67-64-1	60 - 80
propane	74-98-6	10 - 30
butane	106-97-8	10 - 30
2-Ethylhexanoic acid	149-57-5	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

Non hazardous components

Actual concentration or concentration range is withheld as a trade secret

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get immediate medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.
Unusual fire or explosion hazards:	Contents under pressure. Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Exposure to temperatures above 49°C (120°F) may cause container to burst. Do not puncture or incinerate pressurized containers.

Hazardous combustion products:

Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate protective equipment and clothing during clean-up. Keep unnecessary personnel away. Wear appropriate personal protective equipment. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Do not puncture or incinerate pressurized containers. Refer to Section 8.

Storage:

For safe storage, store at or below 49 °C (120.2 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

Shelf Life Statement: Not available.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
acetone	250 ppm TWA 500 ppm STEL	1,000 ppm (2,400 mg/m3) PEL	None	None
propane	D: Simple asphyxiant, EX: Explosion hazard (Simple asphyxiant.)	1,000 ppm (1,800 mg/m3) PEL	None	None
butane	1,000 ppm STEL (Simple asphyxiant.)	None	None	None
2-Ethylhexanoic acid	5 mg/m3 TWA Inhalable fraction and vapor.	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Butyl rubber gloves. Neoprene gloves. Natural rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Aerosol
Color:	Green
Odor:	Acetone
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	172 mm hg (68 °F (20°C)) 172 mm hg (20 °C (68°F))
Boiling point/range:	133 °F (56.1 °C)
Melting point/ range:	Not available.
Density/Relative density:	0.7936
Relative vapor density:	2.0 20 °C
Flash point:	-20 °C (-4°F) Estimated
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Extremely flammable aerosol.
Evaporation rate:	1.9 (Ether = 1)
Solubility:	Soluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	1.48 %; 11.7 g/l EPA Method 24
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Acids.
Reactivity:	Not available.
Conditions to avoid:	Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F). Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
----------------------------	-----------------------------------

Potential Health Effects/Symptoms

Inhalation:	May cause dizziness, incoordination, headache, nausea, and vomiting.
Skin contact:	Causes skin irritation.
Eye contact:	May cause eye irritation.
Ingestion:	May cause gastrointestinal disturbances.

Hazardous Component(s)	LD50s and LC50s
acetone	Oral LD50 (Mouse) = 5.2 g/kg Oral LD50 (Mouse) = 3,000 mg/kg Oral LD50 (Rabbit) = 5,340 mg/kg Oral LD50 (Rat) = 5,800 mg/kg Oral LD50 (Rat) = 9,800 mg/kg Dermal LD50 (Rabbit) = 20,000 mg/kg Inhalation LC50 (Rat, 4 h) = 76 mg/l Inhalation LC50 (Rat, 4 h) = 50.1 mg/l
propane	Inhalation LC50 (Rat, 4 h) = > 13023 ppm Inhalation LC50 (Rat, 4 h) = > 13023 ppm
butane	None
2-Ethylhexanoic acid	Oral LD50 (Rat) = 1.6 g/kg Oral LD50 (Rabbit) = 1.3 g/kg Dermal LD50 (Rabbit) = 1,260 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
acetone	Irritant		Central nervous system
propane	Irritant		Cardiac Central nervous system
butane	Irritant		Cardiac Central nervous system
2-Ethylhexanoic acid	Irritant		Eyes Reproductive

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
acetone	No	No	No
propane	No	No	No
butane	No	No	No
2-Ethylhexanoic acid	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Aerosols
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None
DOT Hazardous Substance(s):	Acetone

International Air Transportation (ICAO/IATA)

Proper shipping name:	Aerosols, flammable
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None
Exceptions:	ID8000, (Not more than 30 kg), May Qualify as Consumer Commodity

Water Transportation (IMO/IMDG)

Proper shipping name:	AEROSOLS
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None
Exceptions:	Limited quantity (Not more than 1 L).

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313: None above reporting de minimis.

CERCLA Reportable quantity: acetone (CAS# 67-64-1) 5,000 lbs. (2,270 kg)
propane (CAS# 74-98-6) 100 lbs. (45.4 kg)
butane (CAS# 106-97-8) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2

Prepared by: Product Safety and Regulatory Affairs

Issue date: 01/28/2025

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.