## 2.7 Replacing Service Station Sled

The Service Station Sled has a roll-to-roll wiping material that cleans the printhead surface. This will remove foreign material such as paper fibers, dust, and excess ink. Regular maintenance (cleaning) of the print nozzles will ensure optimal print quality. Eventually the roll of wiping material will be used up and the entire maintenance tray will need to be replaced.

On your interface you will see an estimated % of the remaining service station life left. Once this gets to 0% it will need to be replaced. Please note that this value is only an estimate. It may be required to replace the sled before the value gets to 0%.

## Remaining Service Station Life: 100%

When the service station cloth is depleted, you will receive an "Attention needed Error" and the sled must be replaced. The printer will not print when in error because the printhead cannot be cleaned.

FI-1000					
Status:	Offline				
Printer:	Error				
System:	Ready	17%	44%	46%	95%
Message:	attention needed				
	0				

Note: Please always keep an extra service station on hand to reduce downtime and ensure smooth printing.

<u>Warning</u>: If the service station runs out and you do not have a replacement on hand, leave the old station in the printer until you are ready to swap stations. Doing so will ensure that the printhead remains capped and hydrated.

Never leave the printhead uncapped (no service station under it) for more than <u>three minutes</u> or serious damage may occur.

## To replace your Service Station:

1. Pull the feeder away from the printhead.



2. Loosen the two thumbscrews securing the maintenance tray door and open the door <u>fully</u>.



3. In the HP advanced tab on the main display click on the **"Eject Service Sled"** button. This will drive the service sled out of the printhead.

Check Service Sled	Mid-job	Service Download	l Firmware	
Eject Service Sled	Pen Reci	overy Level 0 Stall Reco	overy	
Install Service Sled				
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4. Pull the Service Station out of the printhead housing. It may be tight on the non-operator side, but it will come out.



5. Slide the new maintenance tray into the opening and slide it in until it stops.

6. In the HP advanced tab on the main display click on the **"Install Service Sled"** button. This will pull the service station sled into the system. If the sled does not start pulling it in, slightly push the sled in to engage the gears. The sled should then be pulled in.

Check Service Sled	Mid-job Se	rvice Download	d Firmware	
Check Service Sieu				
Eject Service Sled	Pen Recove	ery Level 0 Stall Reco	overy	
Install Service Sled				
Calibrate Service Sled				
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- 7. As soon as the sled is pulled in, close the door, and retighten the thumbscrews.
- 8. In the HP Advanced window, click on the "Calibrate Service Sled" button. This will set the % remaining to 100%. Note: To see the service station life update in the DFE, fully reboot the navigator server.

Check Service Sled	Mid-job Se	rvice Download	Firmware	
Eject Service Sled	Pen Recove	ery Level 0 Stall Reco	overy	
Install Service Sled				
Calibrate Service Sled				
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Calibrate Service Sled	sled operation: Check S	Service Sled		
rrent operation: None st Message: Executing service	sled operation: Check s	Service Sled Lead Spitbar Lines:	0	
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