INSTRUCTION
For your safety unplug electric cable from wall outlet before replacing any electrical components

Step 1: unscrew the 5 screws that secure the bottom plate to the Hopper Box then Disconnect all the quick disconnect plugs from the controller. Loosen the two screws that secure the end of Temperature Sensor wire to Controller then remove it from the Controller.

Step 2: Unscrew the 4 screws inside the hopper box and 8 screws that secure the Hopper Box to the Auger Box on the out side of the Hopper Box.
**Step 3:** Slowly remove the Hopper Box from the Auger Box by push it up and pull it out.

**Step 4:** Loosen and remove the bolts and nuts that secure the Motor to the Auger Box then unscrew the screw that secure the Auger to the Auger Box.
**Step 5:** Pull the Auger Motor along with the Auger out of the Auger Box.

**Step 6:** With Hex Key unscrew the Bolt and Nut that secure the Auger to the Auger Motor then pull out the old Auger then replace with the new Auger and secure the new Auger to the Auger Motor with a Bolt and a Nut.
**Step 7:** Slid the Auger Motor with the new Auger back into the round hole on the Auger Box then align the screw holes and secure the Auger to the Auger Box with a screw and secure the Auger Motor to the Auger Box with 2 Hex Bolts and 2 Hex Nuts.

**Step 8:** Place the Hopper Box back on top of the Auger Box and screw it in place starting with 4 screws inside the Hopper Box then 8 screws outside the Hopper Box (4 in the front and 4 in the back of the Hopper Box).
**Step 8:** Reconnect all the quick disconnect plugs back to the Controller, MAKING SURE THAT THE COLOR ON THE WIRES AND PLUGS MATCH. RED TO RED, PURPLE TO PURPLE, ORANGE TO ORANGE, AND WHITE TO WHITE. Then reconnect the Temperature Sensor to the Controller. The wire with red cover plastic cover on the Temperature Sensor goes to the top hole on the Controller then secure it by tighten the 2 screws with small flat head screw driver.

**Step 9:** Place the Bottom Plate underneath the Hopper Box and align the screw holes then secure it back in place with 5 screws.