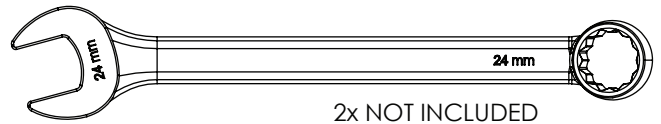


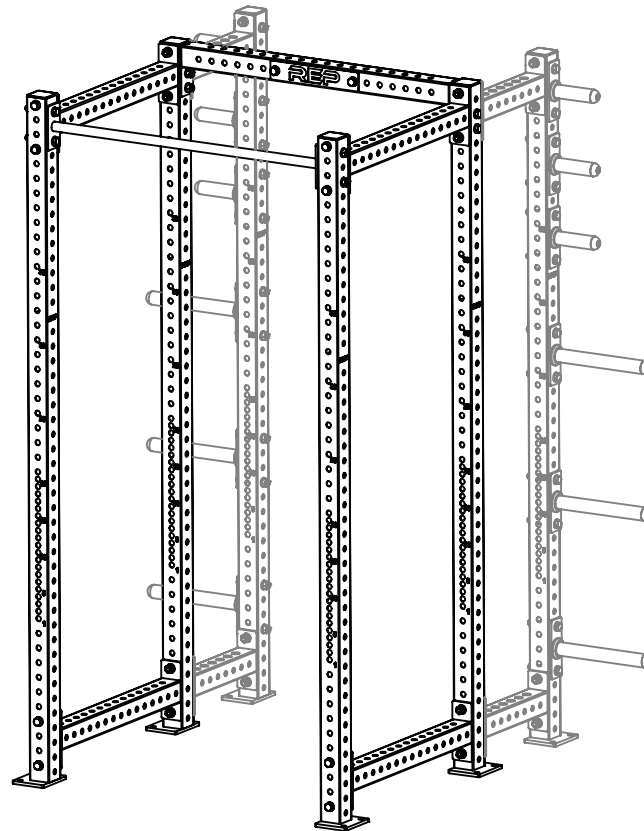
REP

ASSEMBLY INSTRUCTIONS

PR-4000



2x NOT INCLUDED



NOTE: DO NOT FULLY
TIGHTEN HARDWARE
UNTIL FINAL STEP

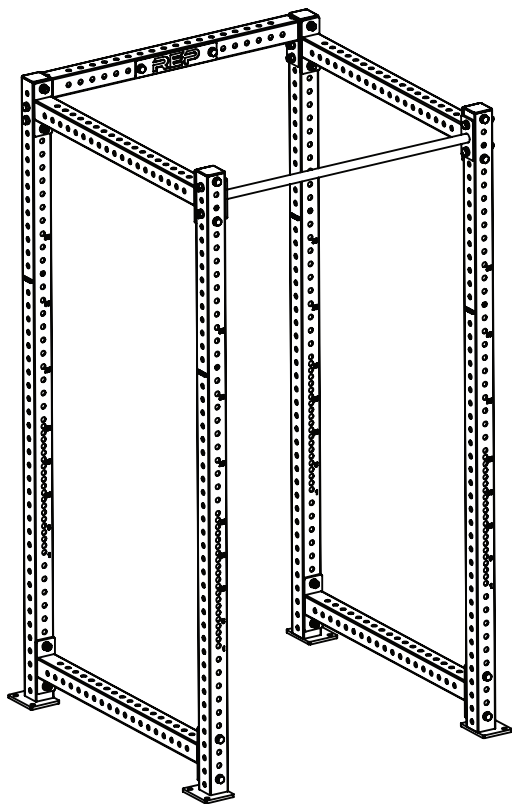


REP RECOMMENDS THAT ALL RACKS BE
BOLTED TO THE GROUND
CONCRETE ANCHORS INCLUDED

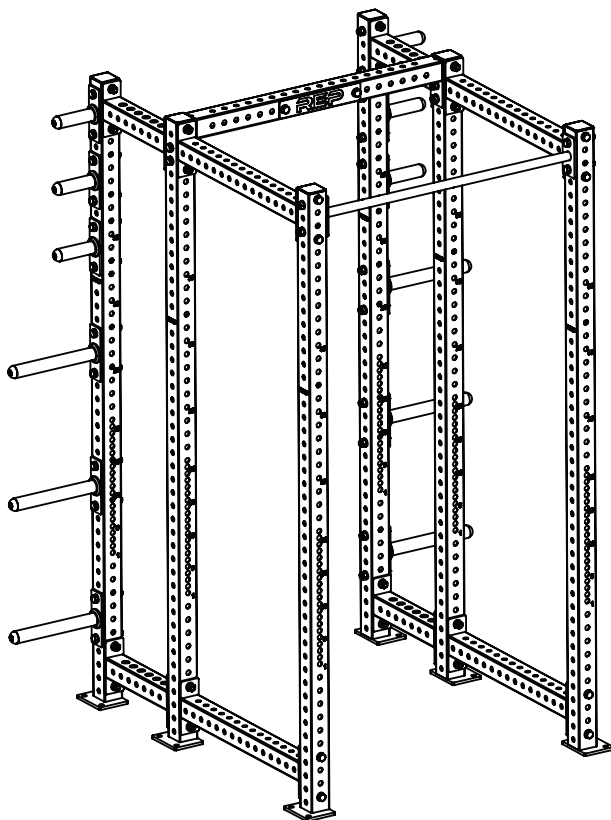
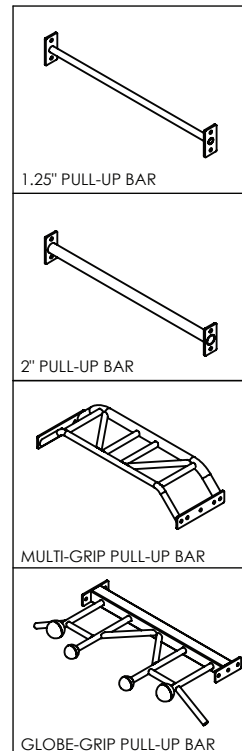
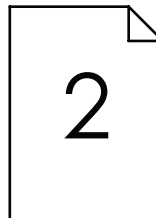
STILL NEED HELP WITH ASSEMBLY?
VISIT OUR ASSEMBLY LIBRARY HERE:
HELP.REPFITNESS.COM

WWW.REPFITNESS.COM

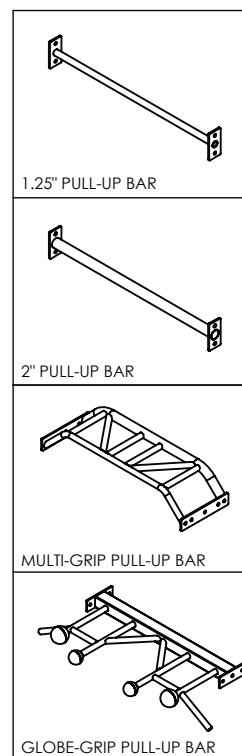
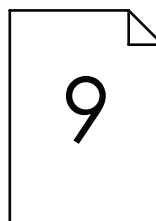
45-0036-V1



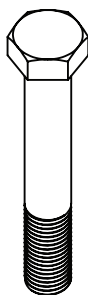
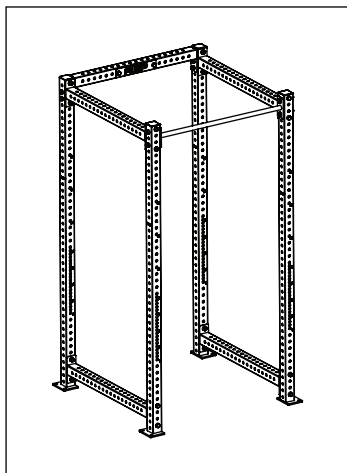
SEE PAGE



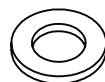
SEE PAGE



PARTS LIST



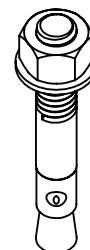
10-0057
STEPS 1-4 x24



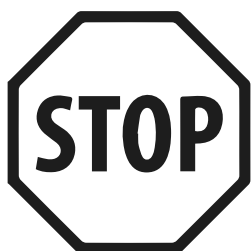
10-0023
STEPS 1-4 x48



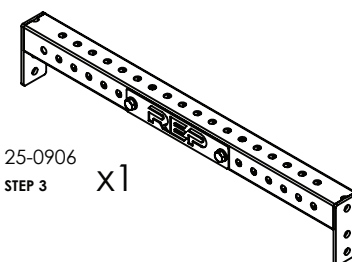
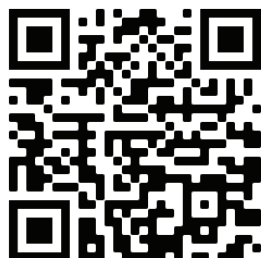
10-0024
STEPS 1-4 x24



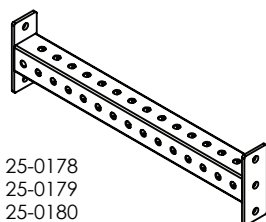
10-0143
STEP 5 x8



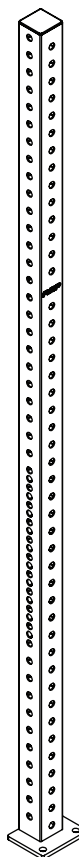
If you are missing
any parts, or
otherwise have
any warranty issues,
please file a
warranty claim
on our website:



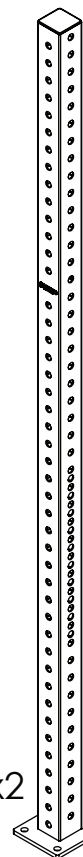
25-0906
STEP 3 x1



16" - 25-0178
24" - 25-0179
30" - 25-0180
41" - 25-0181
STEPS 1 & 2 x4

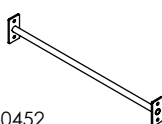


80" - 25-0909
93" - 25-0911
STEPS 1 & 2
(LEFT) x2

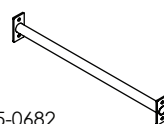


80" - 25-0910
93" - 25-0912
STEPS 1 & 2
(RIGHT) x2

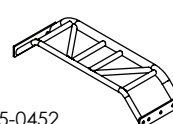
PULL-UP BAR OPTIONS



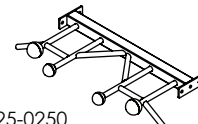
25-0452
STEP 4A x1



25-0682
STEP 4B x1

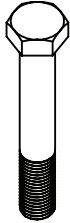
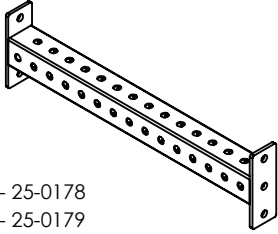
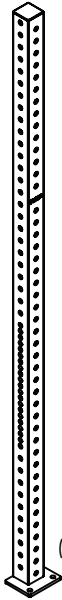


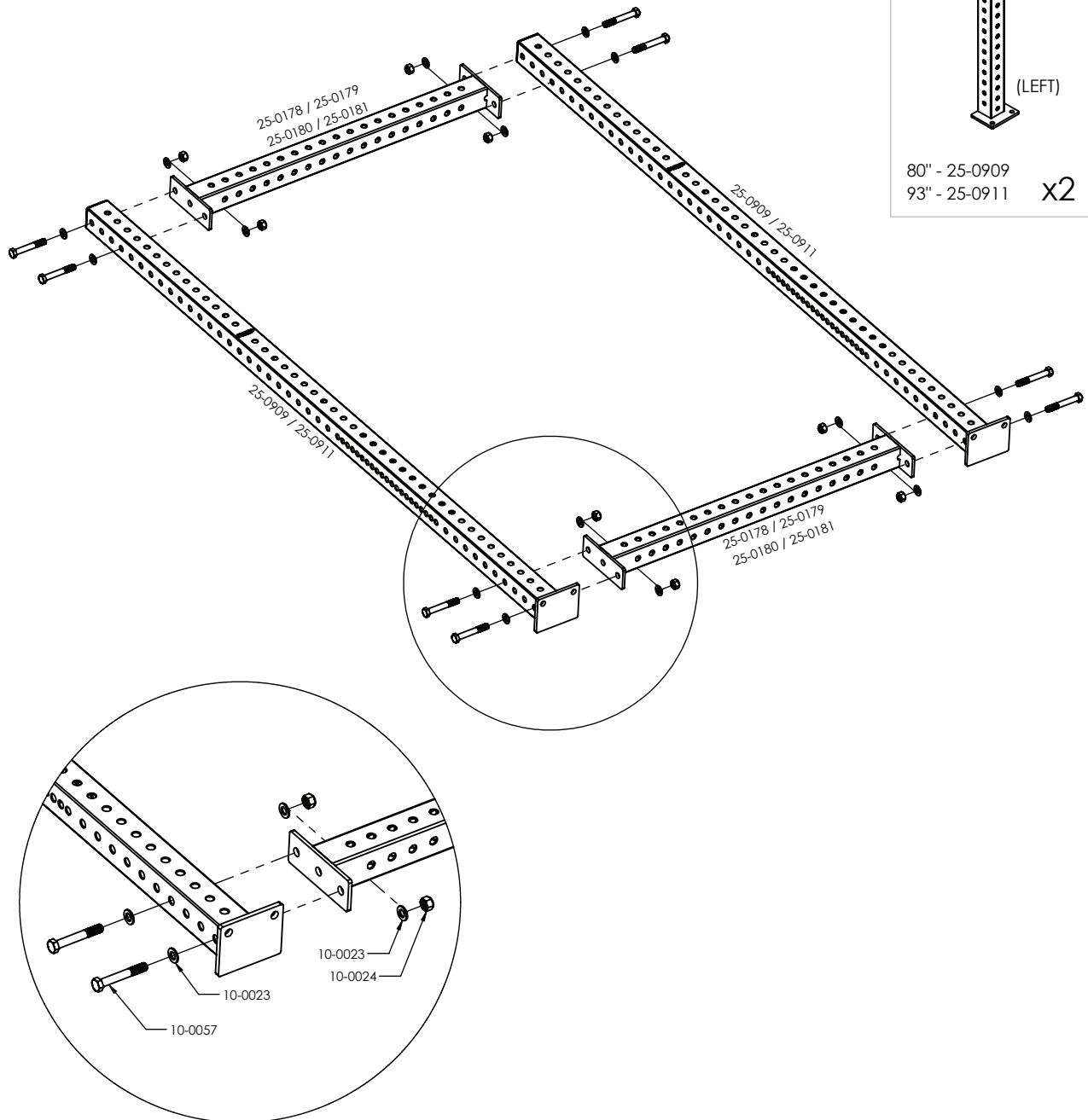
25-0452
STEP 4C x1



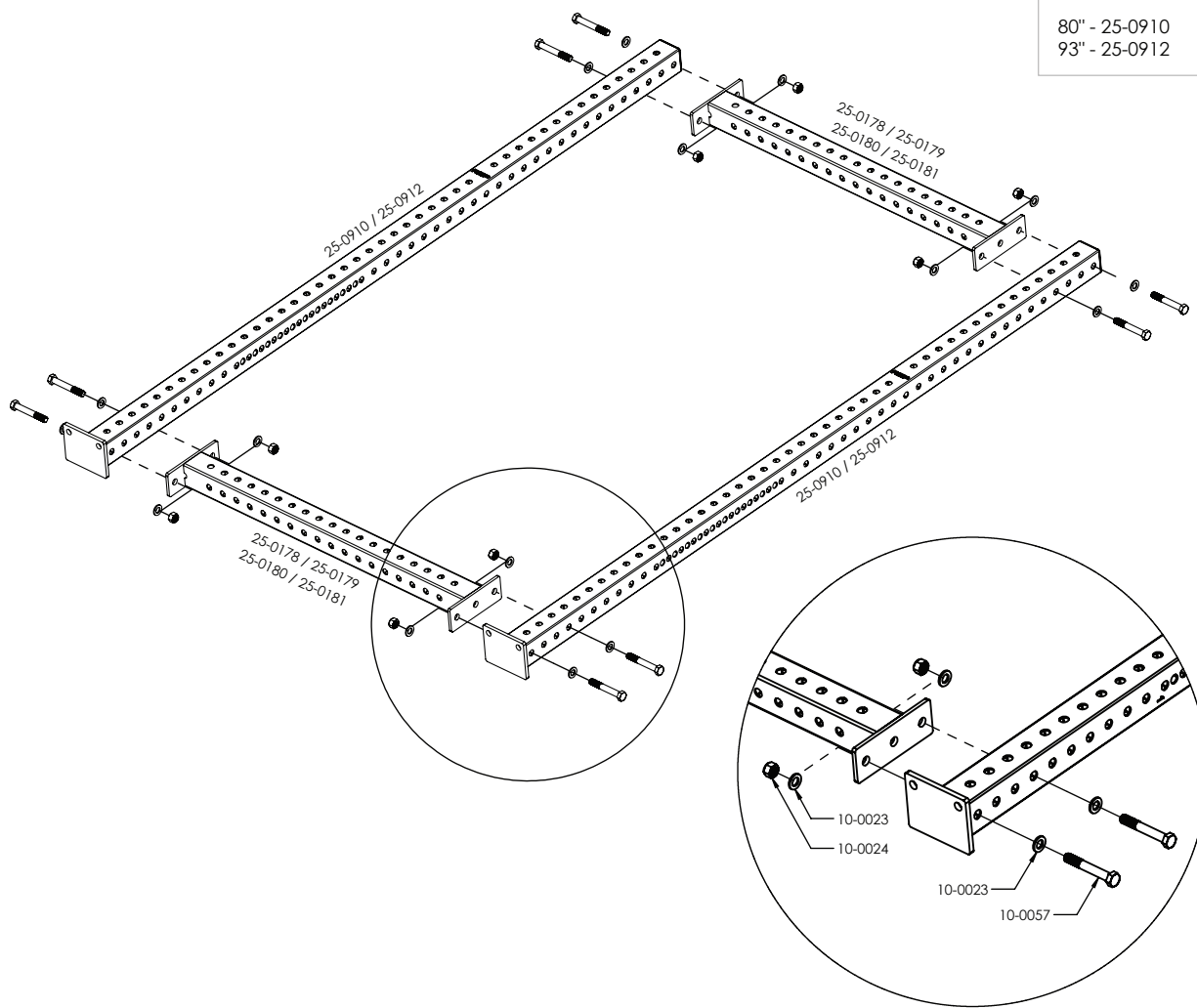
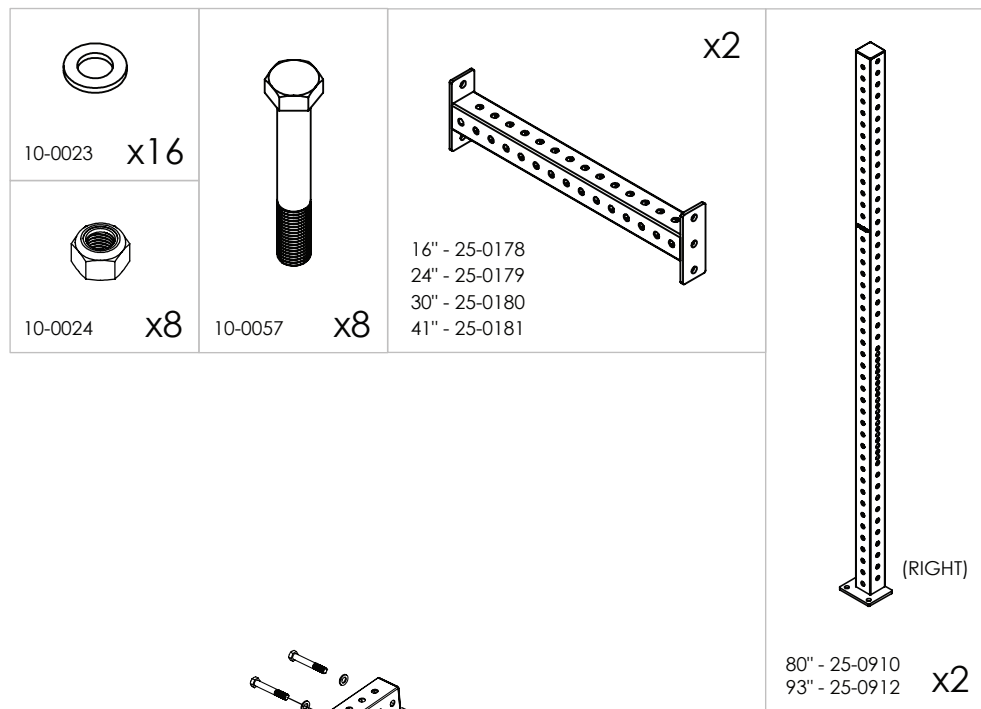
25-0250
STEP 4D x1

STEP 1

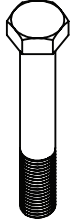
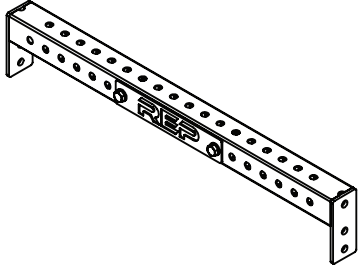
 10-0023 x16	 10-0057 x8	 x2 16" - 25-0178 24" - 25-0179 30" - 25-0180 41" - 25-0181	 (LIGHT) 80" - 25-0909 93" - 25-0911 x2
 10-0024 x8			

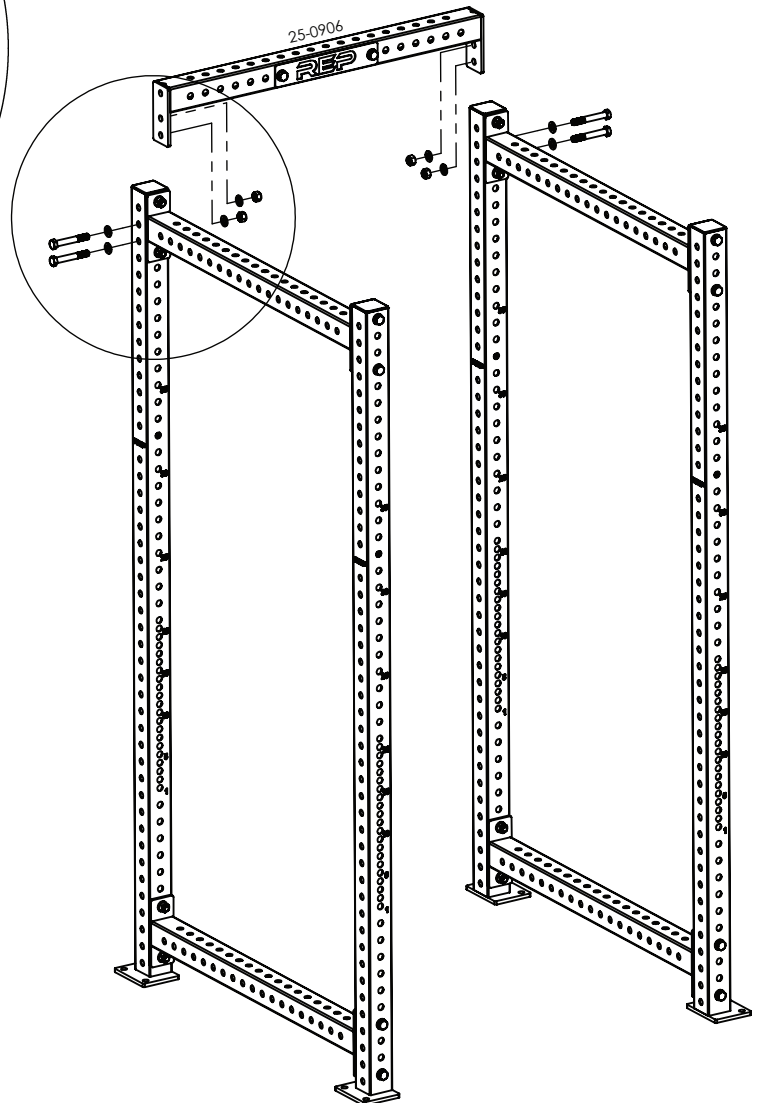
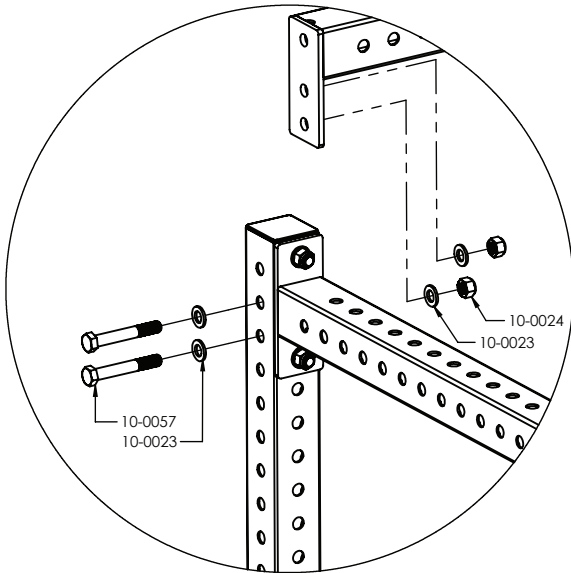


**STEP
2**



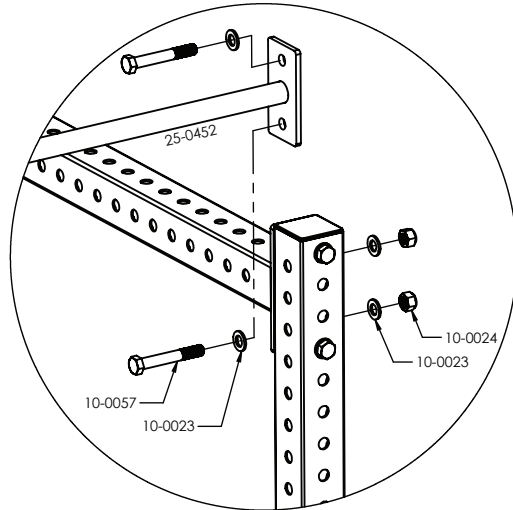
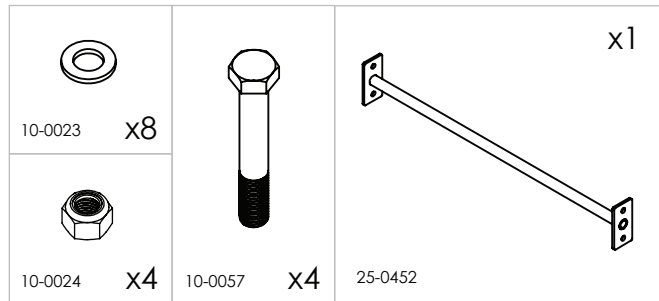
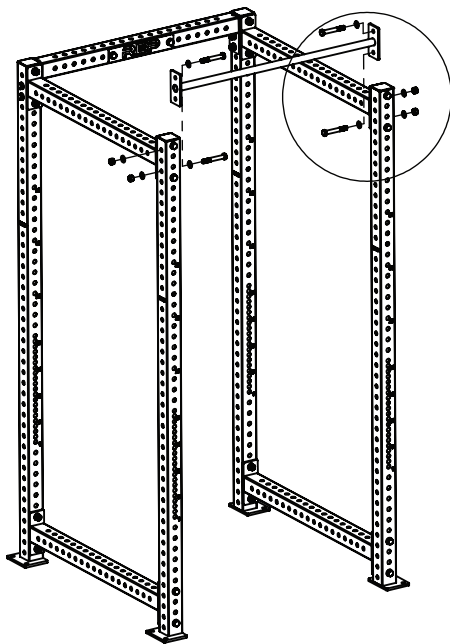
**STEP
3**

 10-0023 x8	 10-0057 x4	 25-0906 x1
 10-0024 x4		



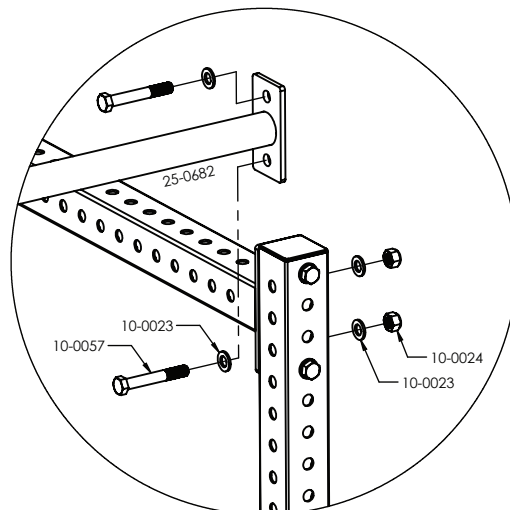
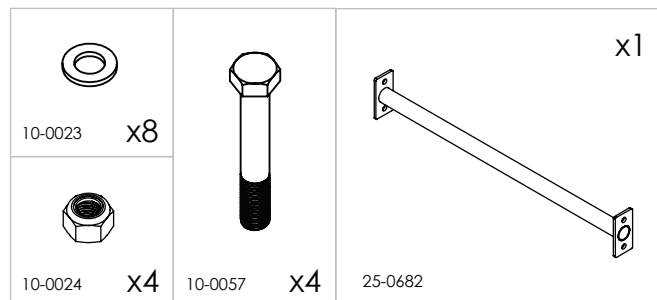
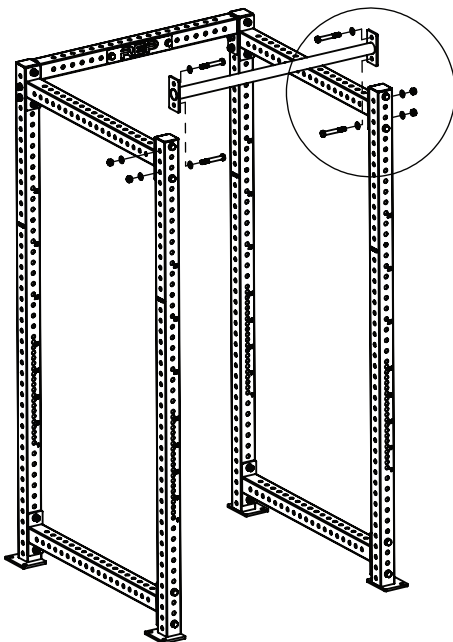
**STEP
4A**

1.25" PULL-UP BAR



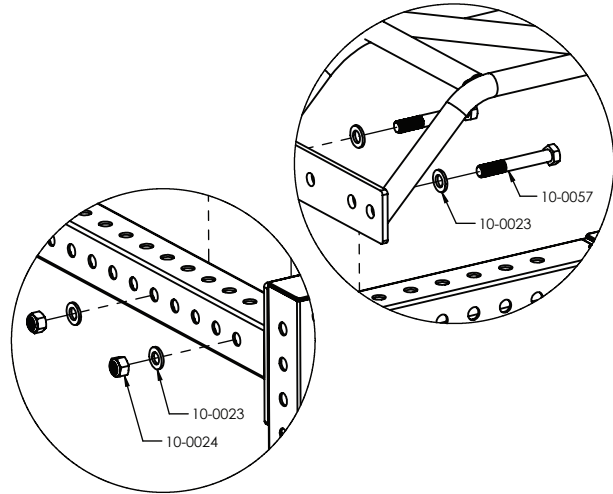
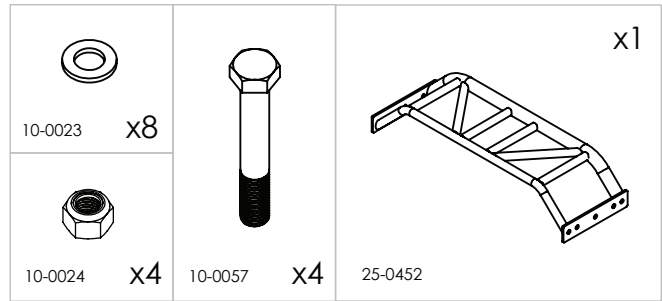
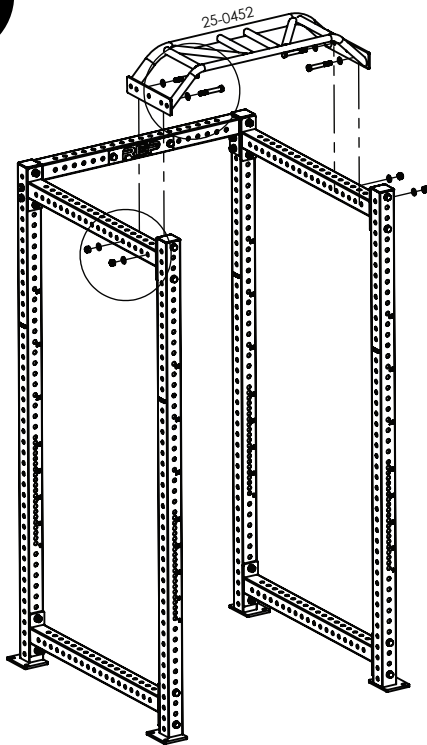
**STEP
4B**

2" PULL-UP BAR



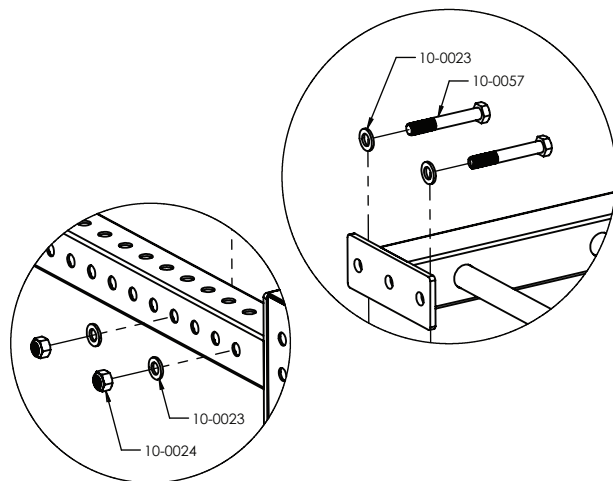
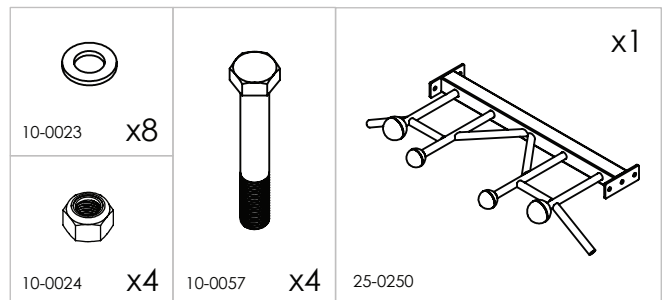
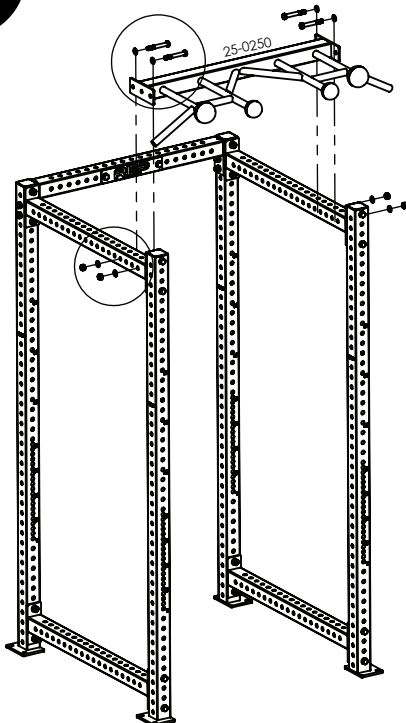
**STEP
4C**

MULTI-GRIP PULL-UP BAR



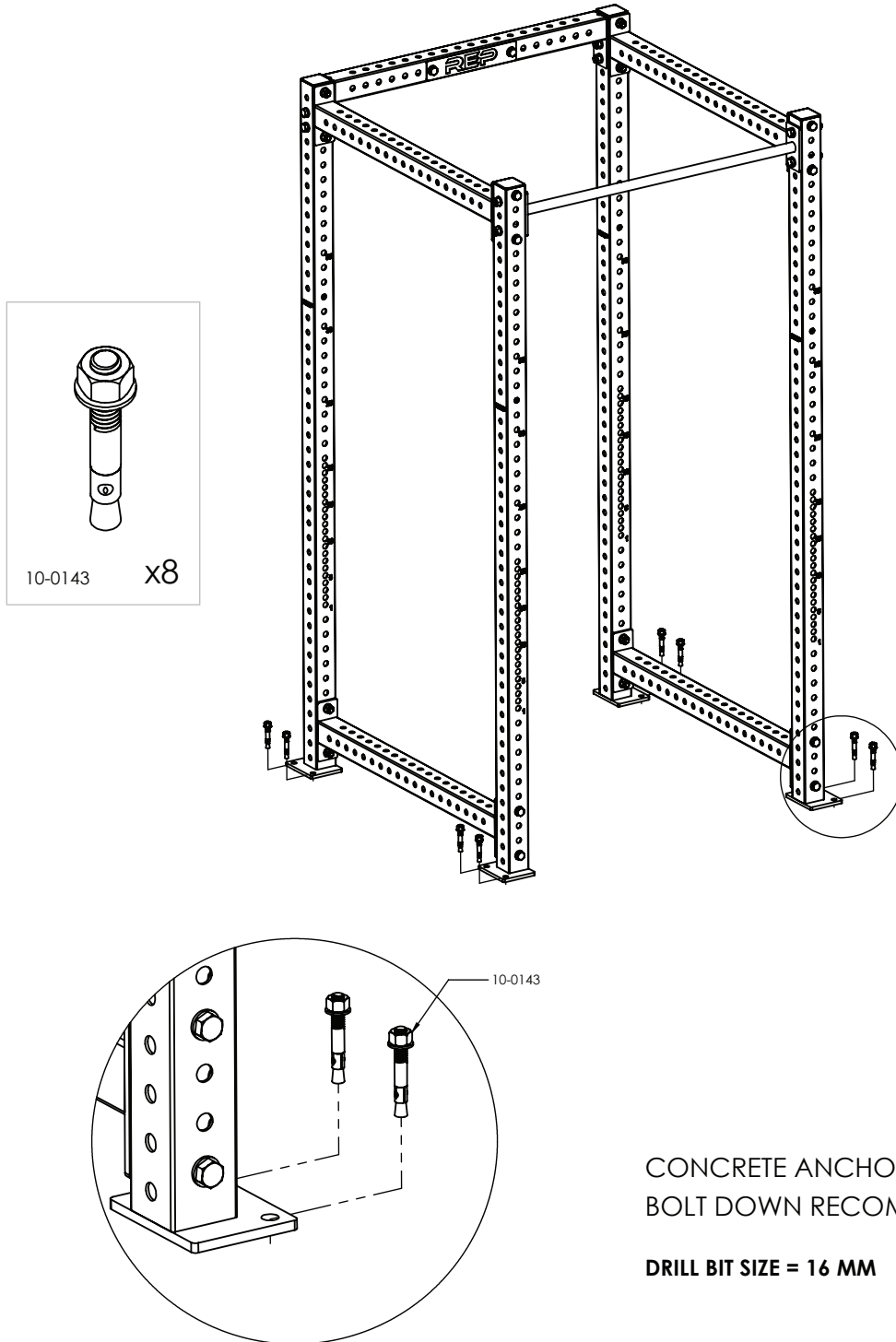
**STEP
4D**

GLOBE-GRIP PULL-UP BAR



STEP
5

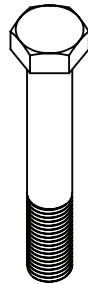
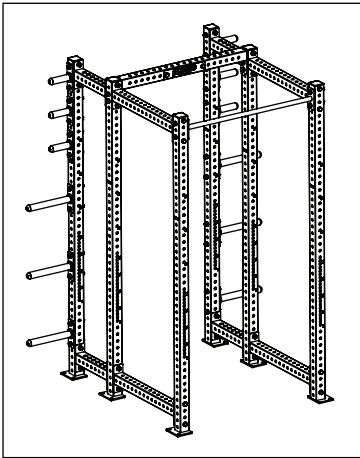
POSITION RACK AND FULLY TIGHTEN ALL HARDWARE



CONCRETE ANCHORS PROVIDED
BOLT DOWN RECOMMENDED

DRILL BIT SIZE = 16 MM

PARTS LIST



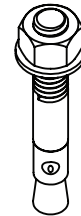
10-0057
STEPS 1-4 x24



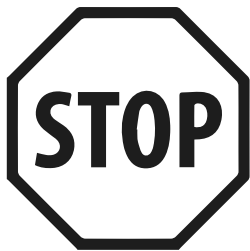
10-0023
STEPS 1-4 x48



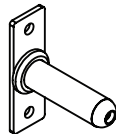
10-0024
STEPS 1-4 x24



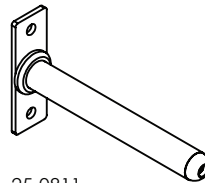
10-0143
STEP 5 x8



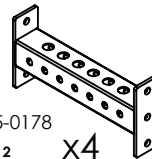
If you are missing
any parts, or
otherwise have
any warranty issues,
please file a
warranty claim
on our website:



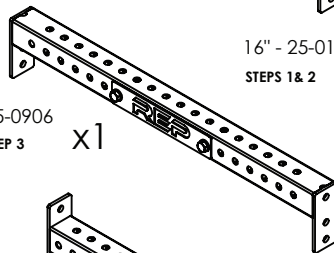
25-0809
STEP 5 x6



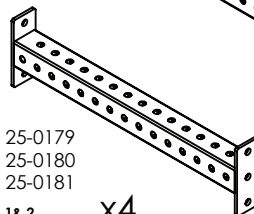
25-0811
STEP 5 x6



16" - 25-0178
STEPS 1 & 2 x4

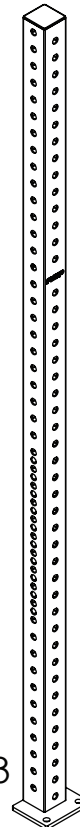


25-0906
STEP 3 x1

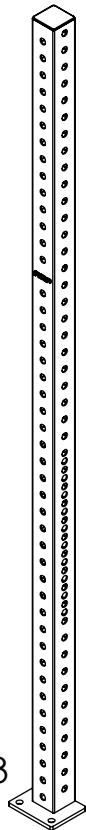


24" - 25-0179
30" - 25-0180
41" - 25-0181
STEPS 1 & 2 x4

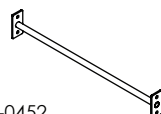
80" - 25-0909
93" - 25-0911
STEPS 1 & 2
(LEFT) x3



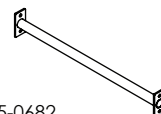
80" - 25-0910
93" - 25-0912
STEPS 1 & 2
(RIGHT) x3



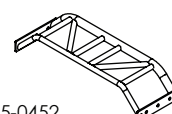
PULL-UP BAR OPTIONS



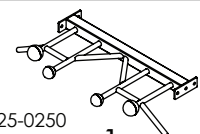
25-0452
STEP 4A x1



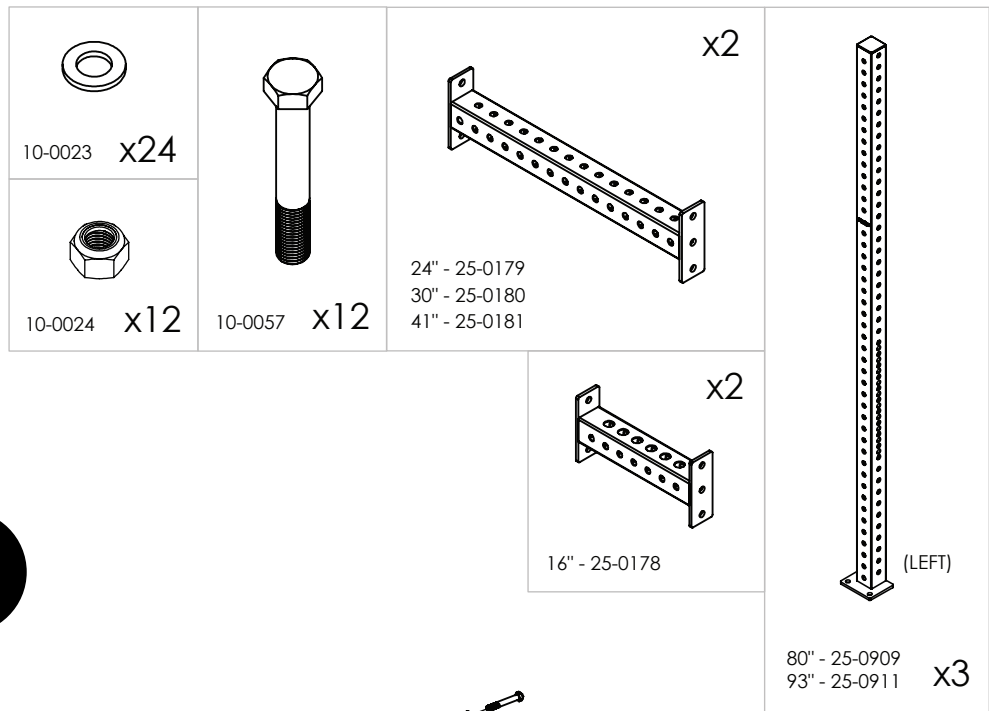
25-0682
STEP 4B x1



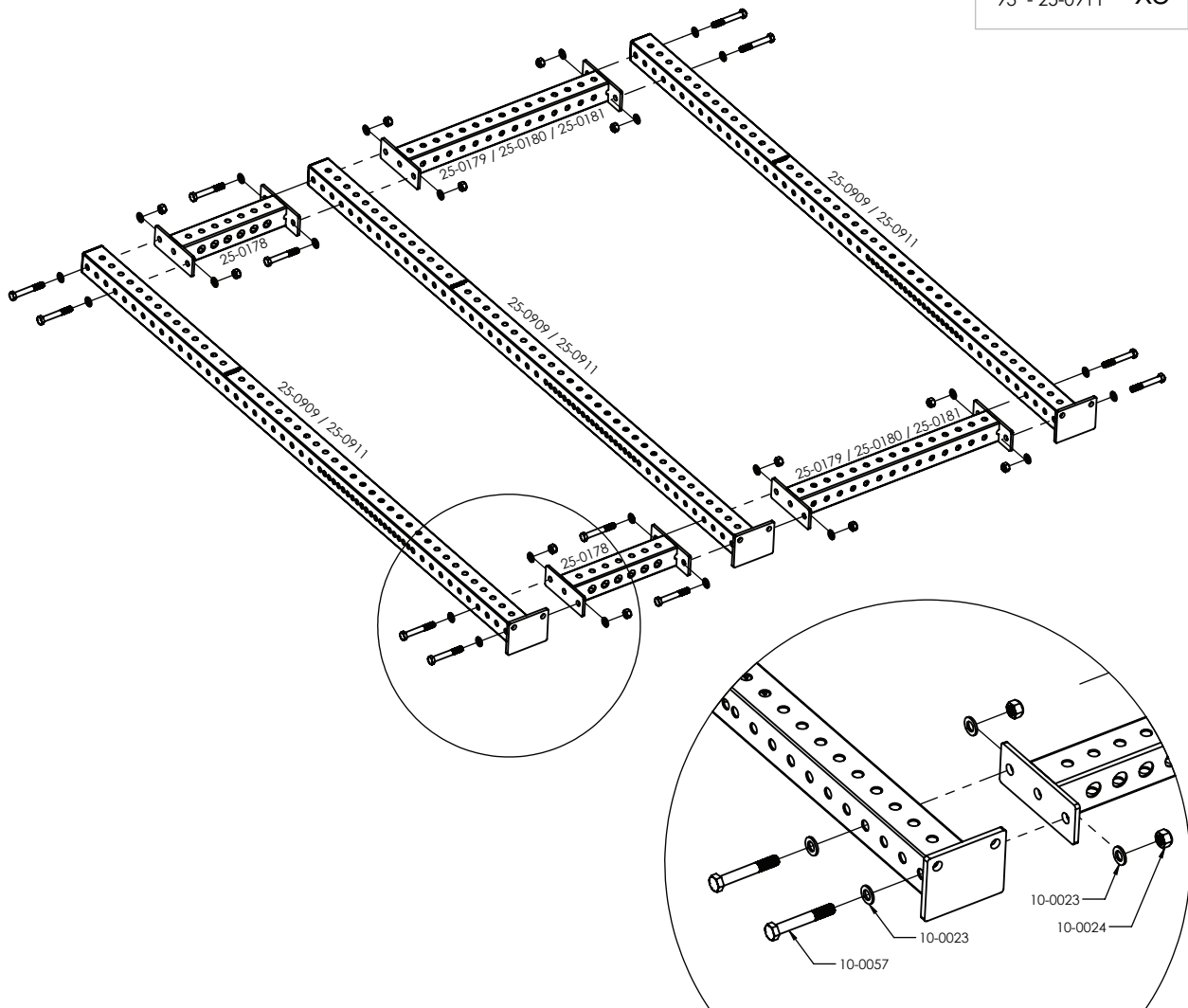
25-0452
STEP 4C x1

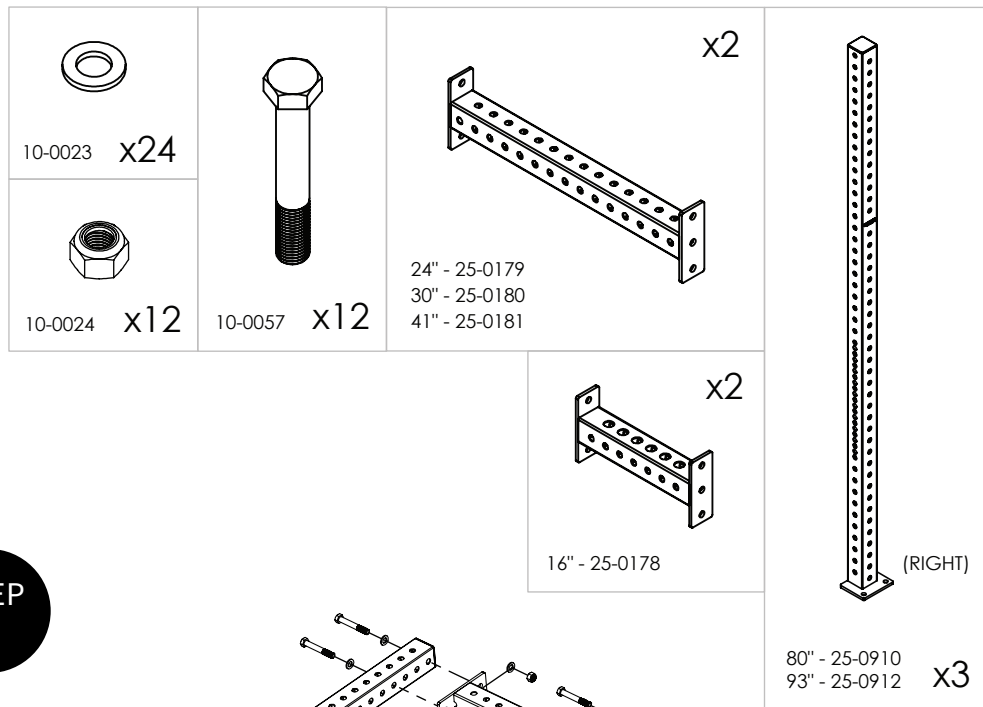


25-0250
STEP 4D x1

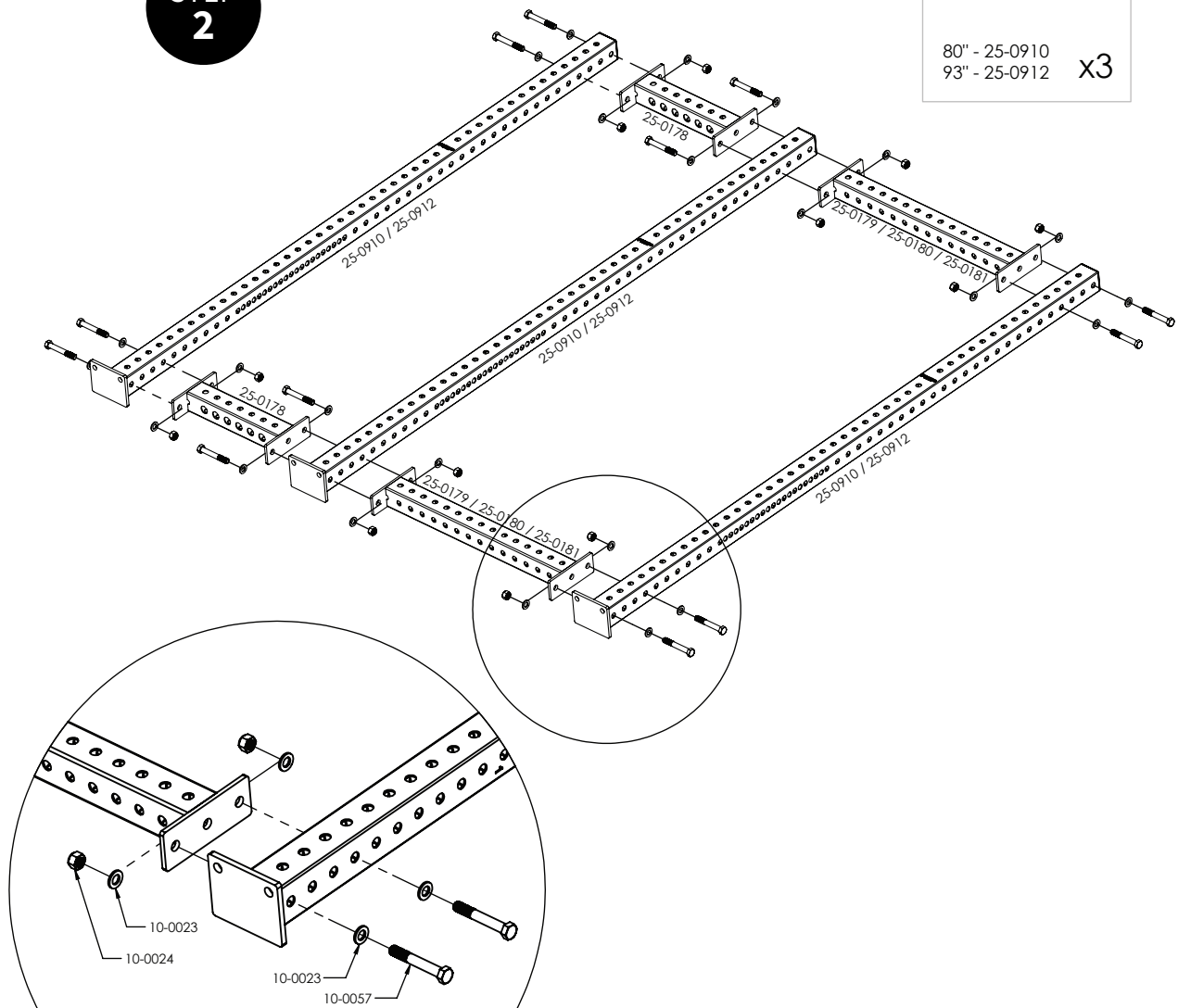


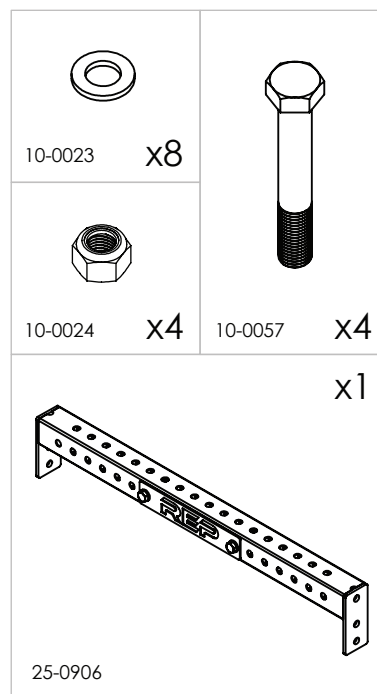
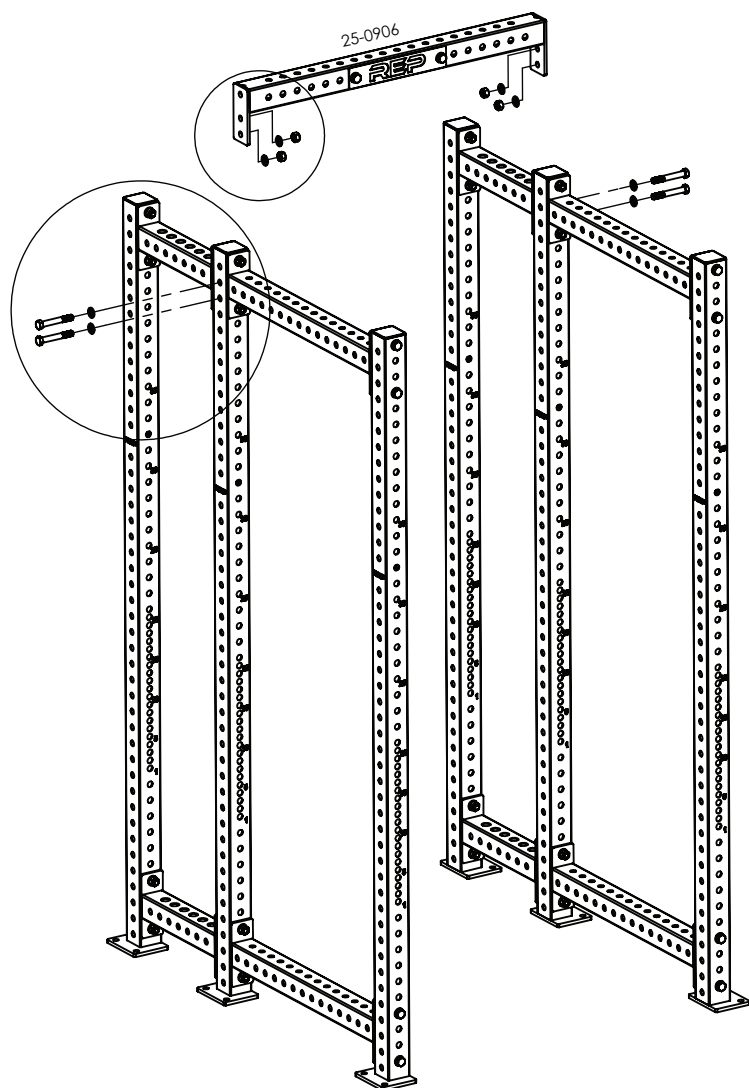
**STEP
1**



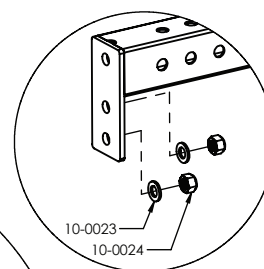
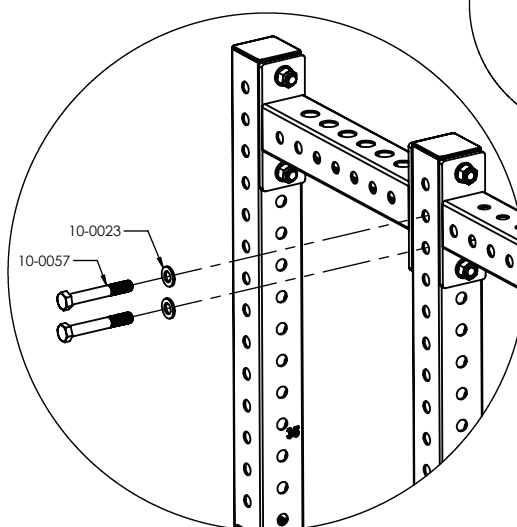


STEP 2



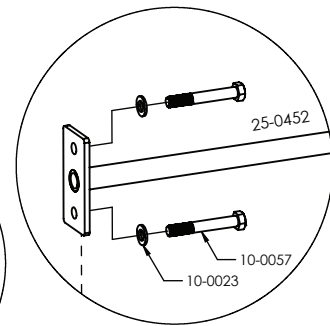
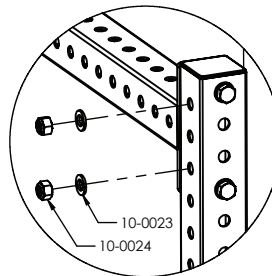
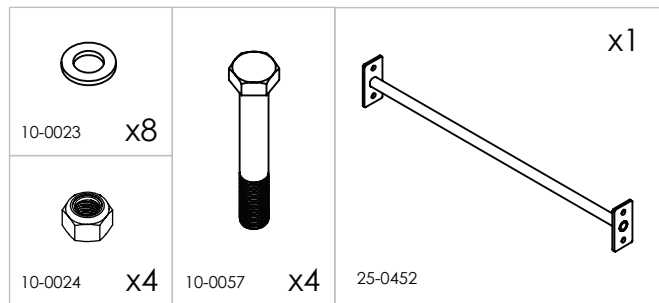
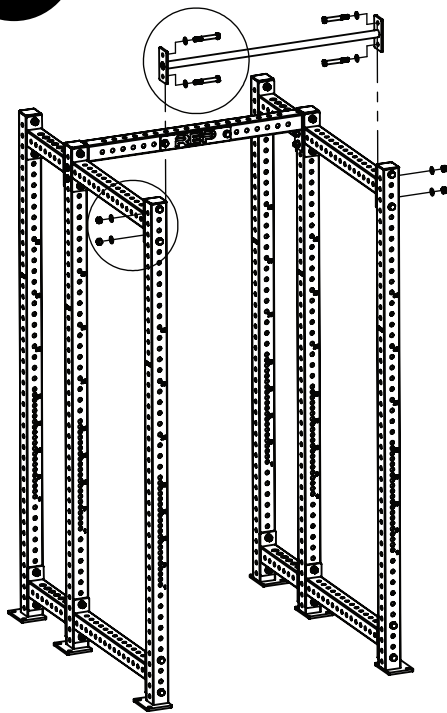


**STEP
3**



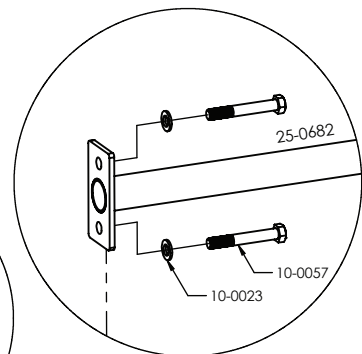
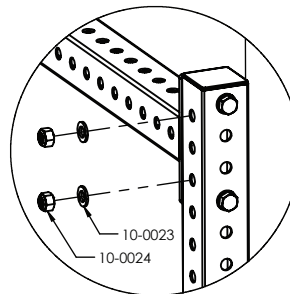
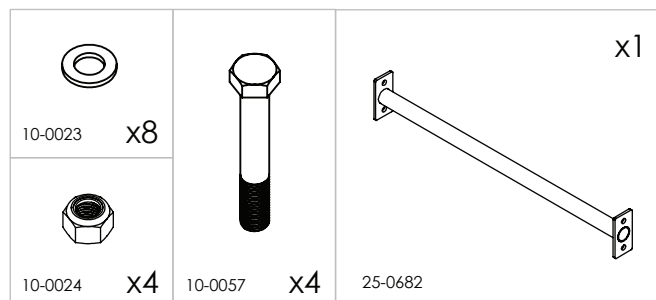
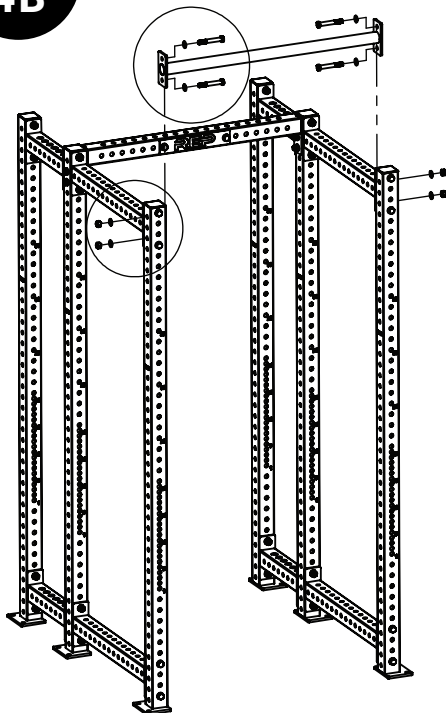
**STEP
4A**

1.25" PULL-UP BAR



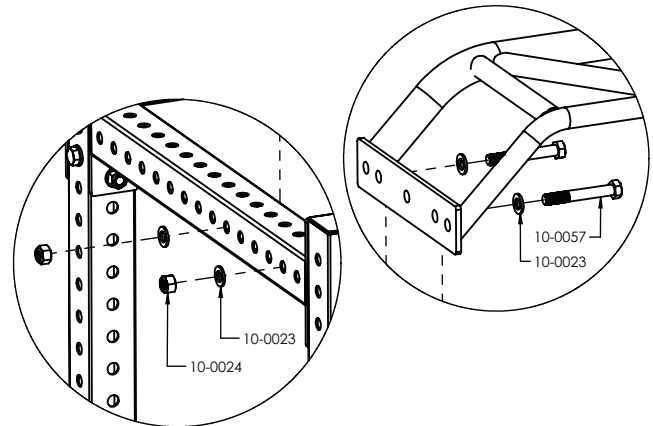
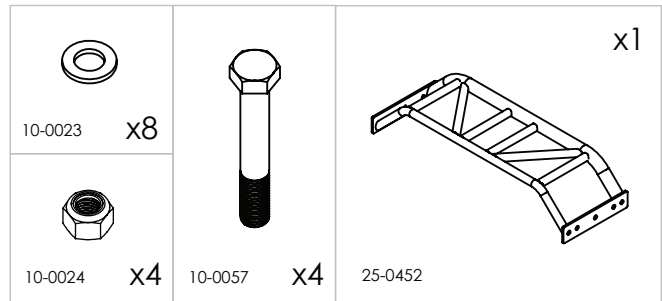
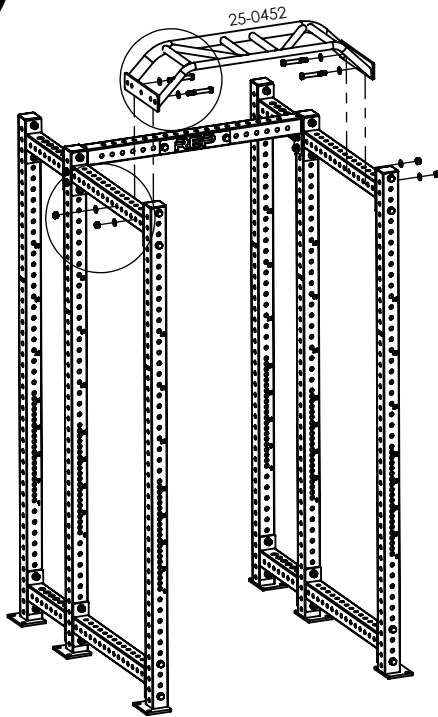
**STEP
4B**

2" PULL-UP BAR



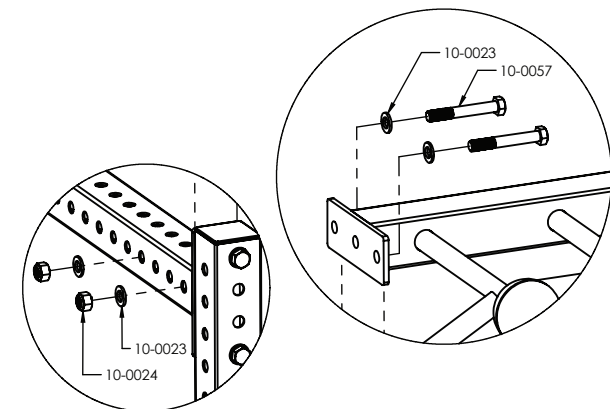
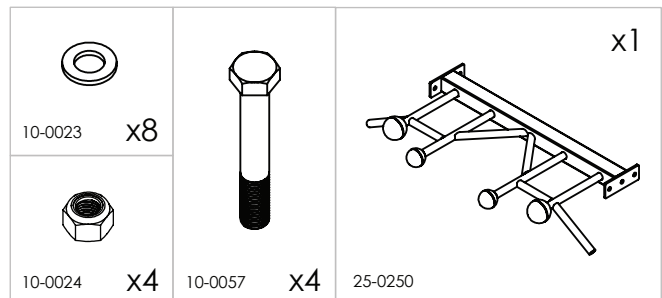
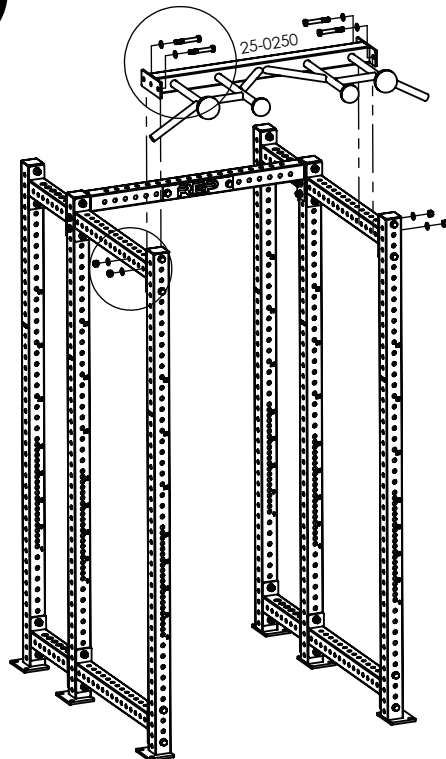
**STEP
4C**

MULTI-GRIP PULL-UP BAR

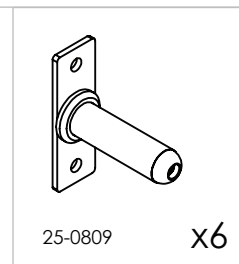
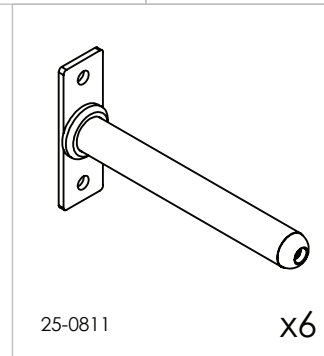
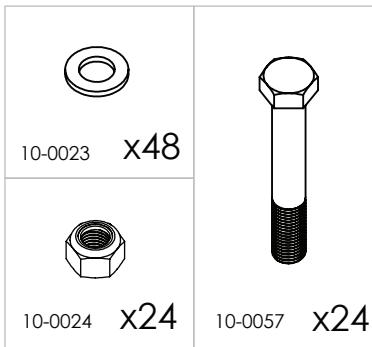
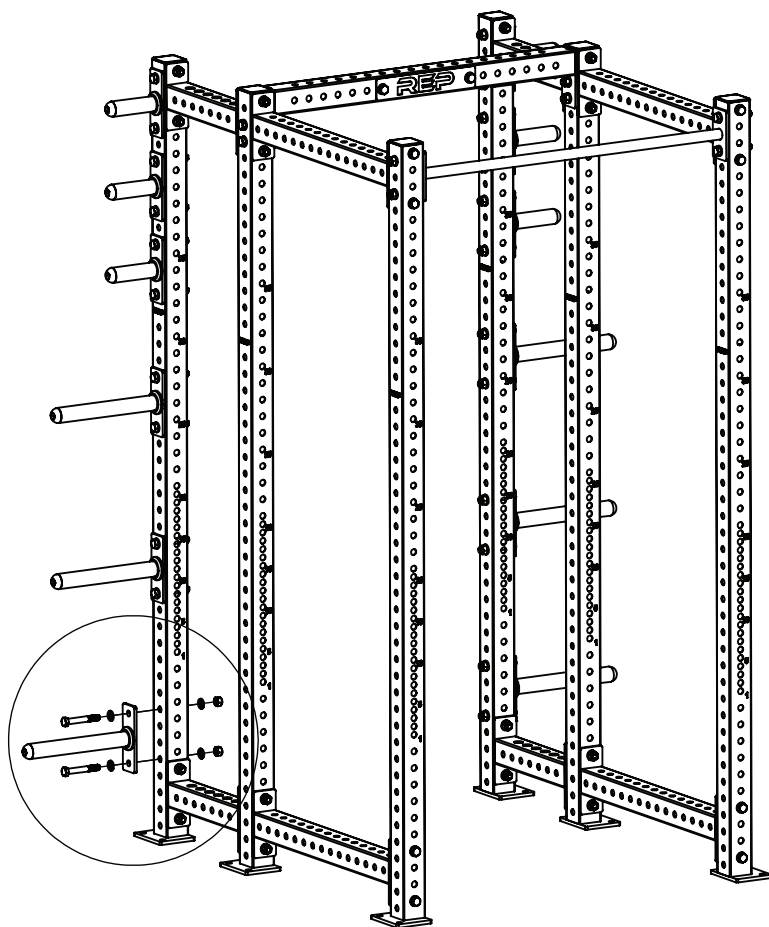


**STEP
4D**

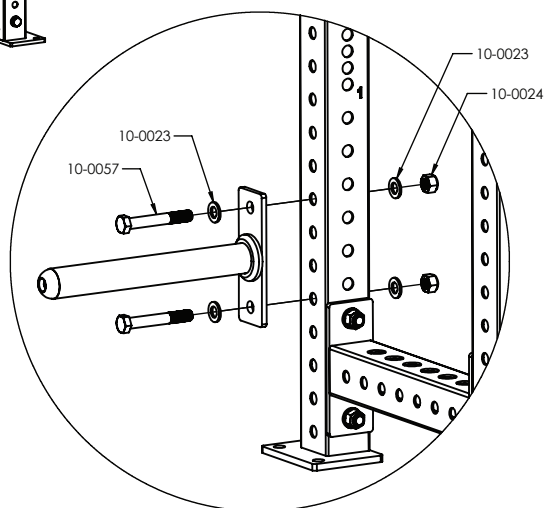
GLOBE-GRIP PULL-UP BAR



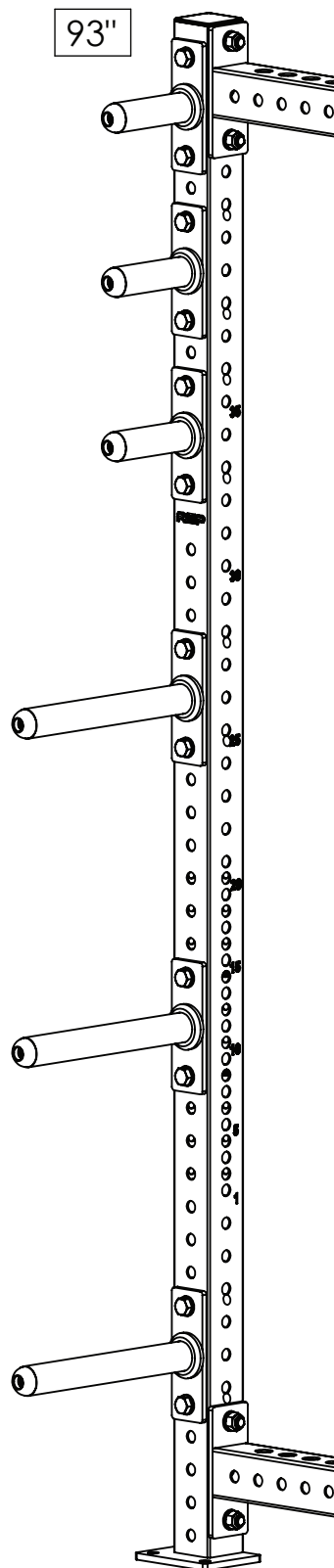
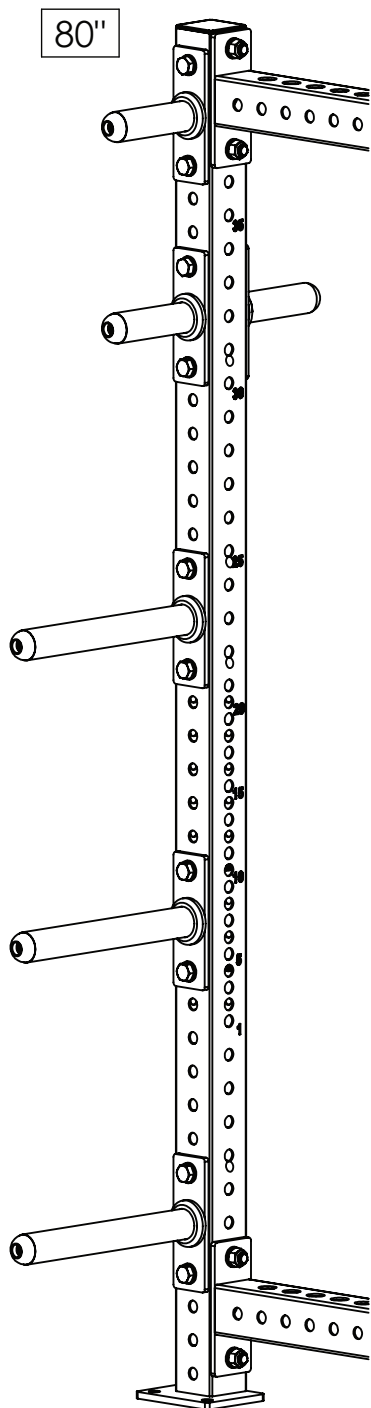
**STEP
5A**



OPTIMAL WEIGHT HORN
SPACING SHOWN ON NEXT PAGE

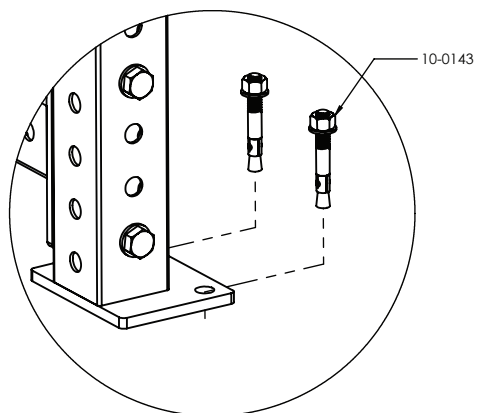
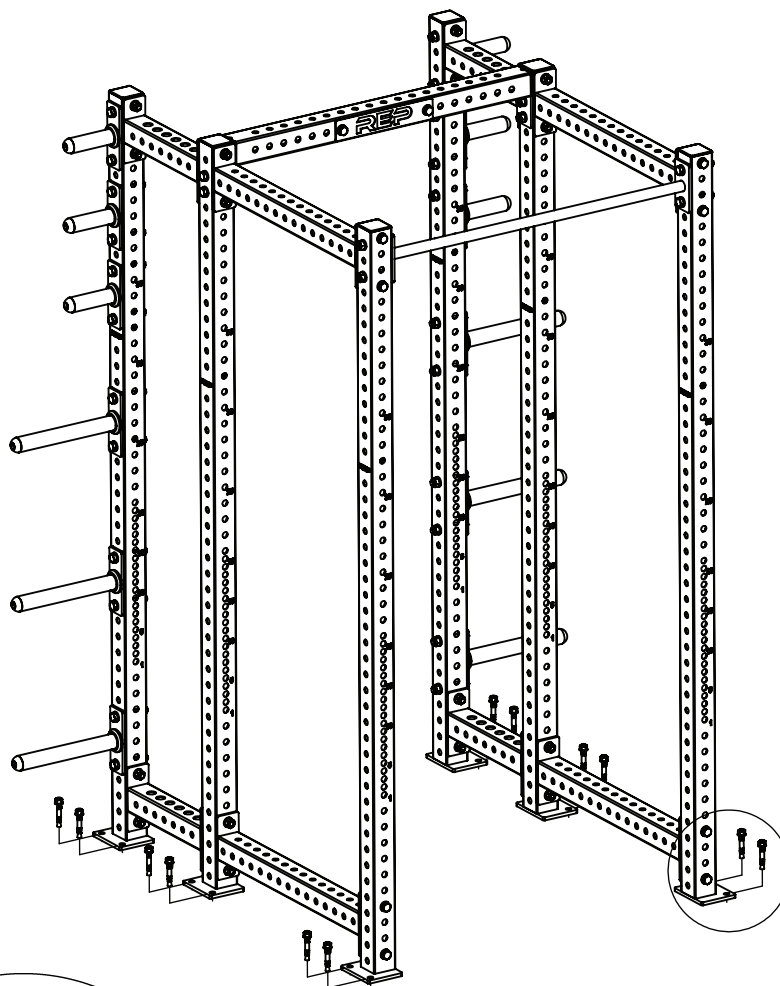
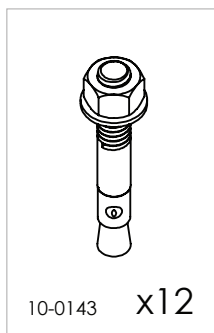


**STEP
5B**



STEP
6

POSITION RACK AND FULLY TIGHTEN ALL HARDWARE



CONCRETE ANCHORS PROVIDED
BOLT DOWN RECOMMENDED

DRILL BIT SIZE = 16 MM