



**MANUAL DE MONTAGEM  
ASSEMBLY INSTRUCTIONS  
INSTRUCCIONES DE MONTAJE**

**COD BR: BC 65  
COD US:178AMC**

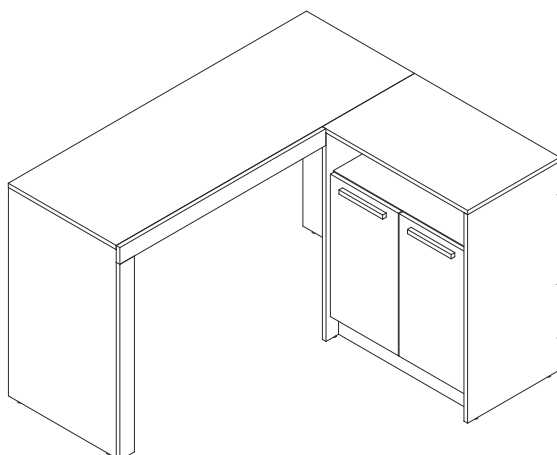


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## Introdução Introduction Introducción

Leia atentamente este manual e siga os passos indicados para uma perfeita montagem.  
Read this manual and follow the steps for the perfect fit.  
Lea este manual y siga los pasos para el ajuste perfecto.

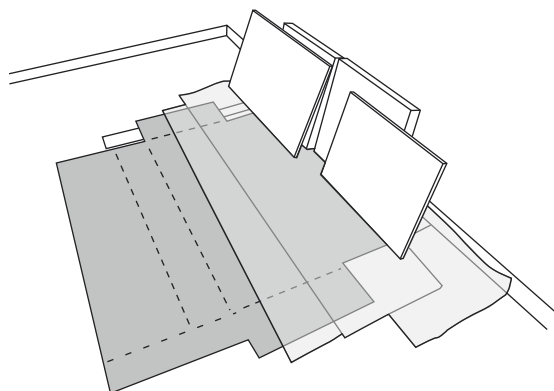


## Antes de começar Before starting Antes de comenzar

Antes de começar a montagem prepare o ambiente, deixando-o completamente limpo e com bom espaço para iniciar o trabalho.

Prepare the room before starting the assembly, leaving it completely clean and the area in good condition to start the work.

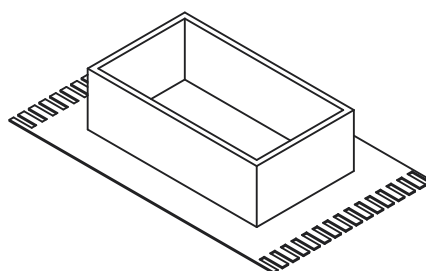
Antes de comenzar el montaje preparar el ambiente, dejándolo completamente limpio y con bueno espacio para comenzar el trabajo.



Utilize o papelão da própria embalagem para separar e apoiar as peças retiradas das caixas.

Use the cardboard of the packaging to separate and support the parts removed from the boxes.

Utilice el cartón de la embalaje para separar y apoyar las piezas desmontadas de las cajas.



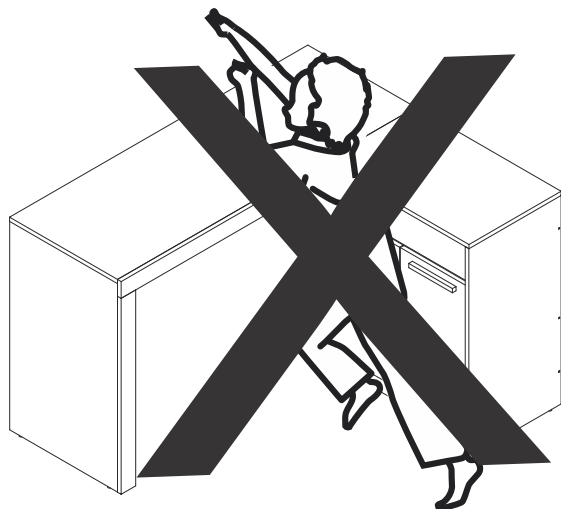
Forre a área de montagem com um cobertor ou tapete. Assim, você evita avarias nas peças durante o processo de montagem.

Cover the assembly area with a blanket or carpet to avoid damaging the parts during the assembly process.

Cubrir la zona de ensamble con una manta o alfombra. De este modo, se evitan daños en las piezas durante el proceso de montaje.

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## Evite acidentes Avoid accidents Prevenir accidentes



Não escale ou se apoie no móvel.

Do not climb or lean on the furniture.

No se suba ni se apoye en el mueble.

Dimensões e ferramentas  
Dimensions and tools  
Dimensiones y herramientas

Dimensões:

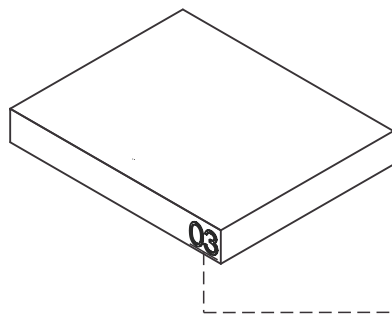
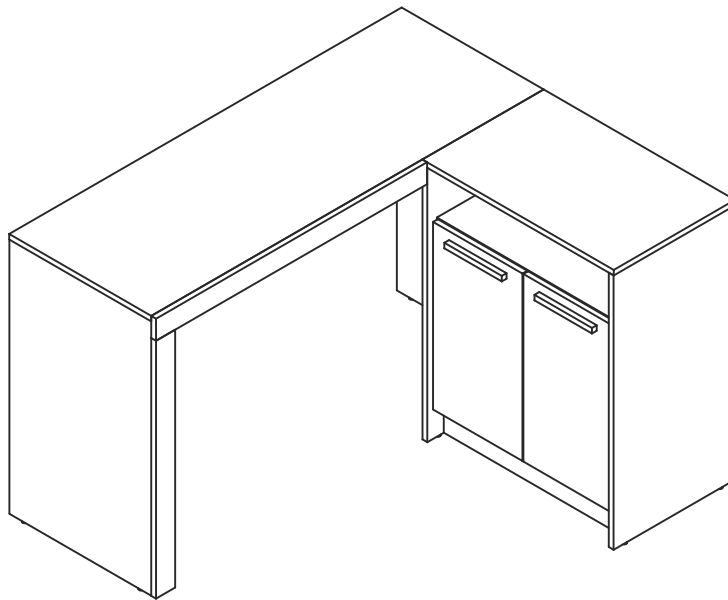
L: 1230 A:760 P:1045 mm

Dimensions:

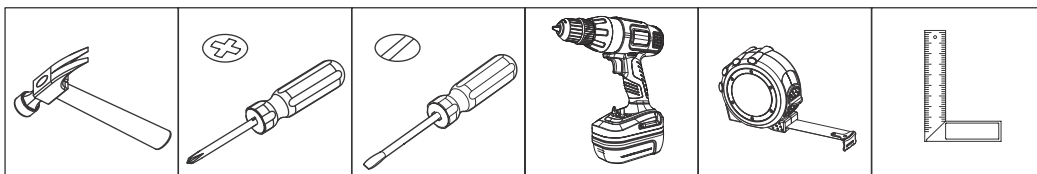
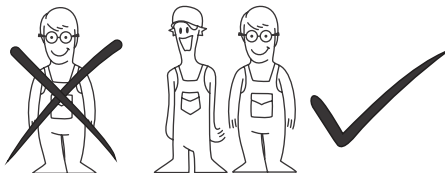
W: 48.42 H: 29.92 D: 41.14 inches

Dimensiones:

L: 1230 A: 760 P:1045 mm



**USE ALCOHOL TO  
REMOVE PART  
NUMBERS**

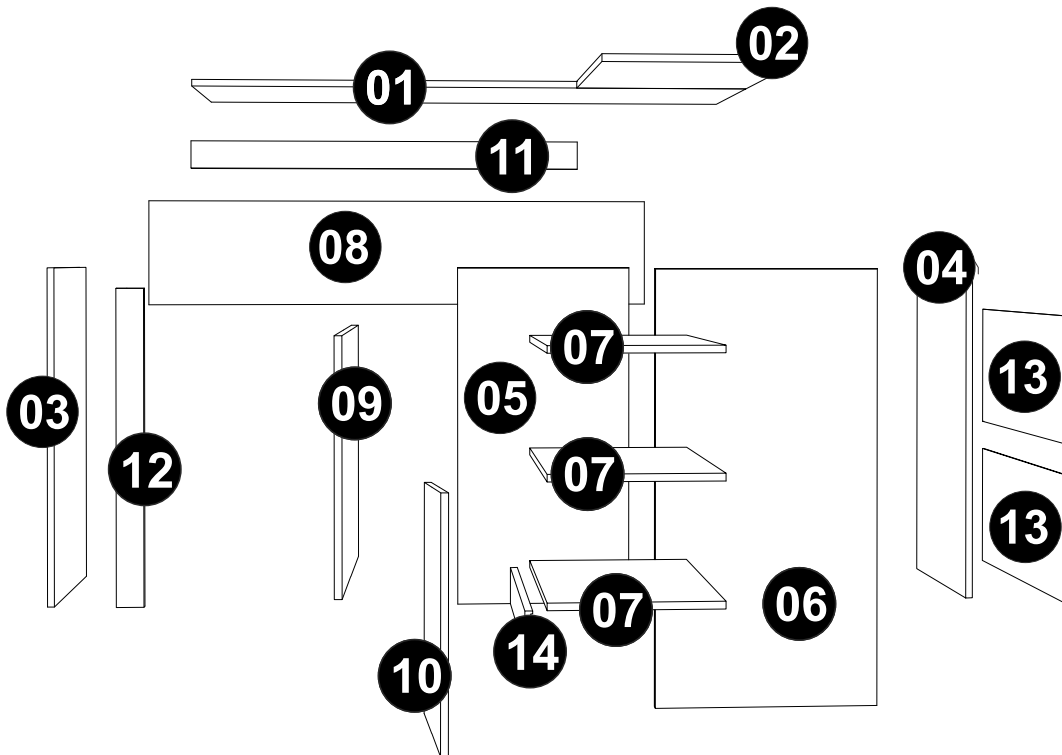


COD BR: BPP 21  
 COD US: 3AMC

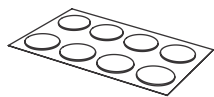
PEÇA	DESCRIÇÃO	QUANT.
001	TAMPO MAIOR	1
002	TAMPO	1
003	LATERAL ESQUERDA MESA	1
004	LATERAL DIREITA MESA	1
005	LATERAL ESQUERDA ARMARIO	1
006	LATERAL DIREITA ARMARIO	1
007	PRATELEIRA	3
008	TRAVESSA	1
009	PORTA ESQUERDA	1
010	PORTA DIREITA	1
011	VISTA MAIOR	1
012	VISTA	1
013	COSTA	2
014	RODAPÉ	1

PART	DESCRIPTION	QTY
001	LARGER TOP	1
002	TOP	1
003	LEFT SIDE DESK	1
004	RIGHT SIDE DESK	1
005	LEFT SIDE CABINET	1
006	RIGHT SIDE CABINET	1
007	SHELF	3
008	DETAIL	1
009	LEFT DOOR	1
010	RIGHT DOOR	1
011	LARGER DETAIL	1
012	LARGER	1
013	BACK	2
014	BASEBOARD	1

PIEZA	DESCRIPCIÓN	CANTIDAD
001	TAPA MAYOR	1
002	TAPA	1
003	LATERAL IZQUIERDA MESA	1
004	LATERAL DERECHA MESA	1
005	LATERAL IZQUIERDO ARMARIO	1
006	LATERAL DRECHA ARMARIO	1
007	ESTANTE	3
008	DETALLE	1
009	PUERTA IZQUIERDA	1
010	PUERTA DERECHA	1
011	DETALLE MAYOR	1
012	DETALLE	1
013	REVÉS	2
014	RODAPIE	1



ACESSÓRIOS INCLUÍDOS NA CAIXA 01 - HARDWARE INCLUDED IN BOX 01 - ACCESORIOS INCLUÍDOS EN LA CAJA 0



TAPA FUROS x 33  
STICKER x 33  
TAPAS PLÁSTICAS x 33



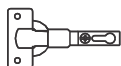
X 2



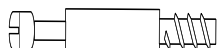
EF 000216 X 24



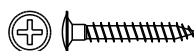
EF 000033 x 24



EF 000044 X 02



EF 000094 X 24



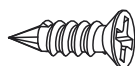
EF 000112 X 04



X 8



EF 000132 x 3



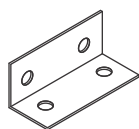
EF 000106 X 38



EF 000168 X 44



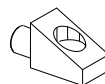
EF 000024 X 2



EF 000061 x 1



X 8



EF 000714 X 02

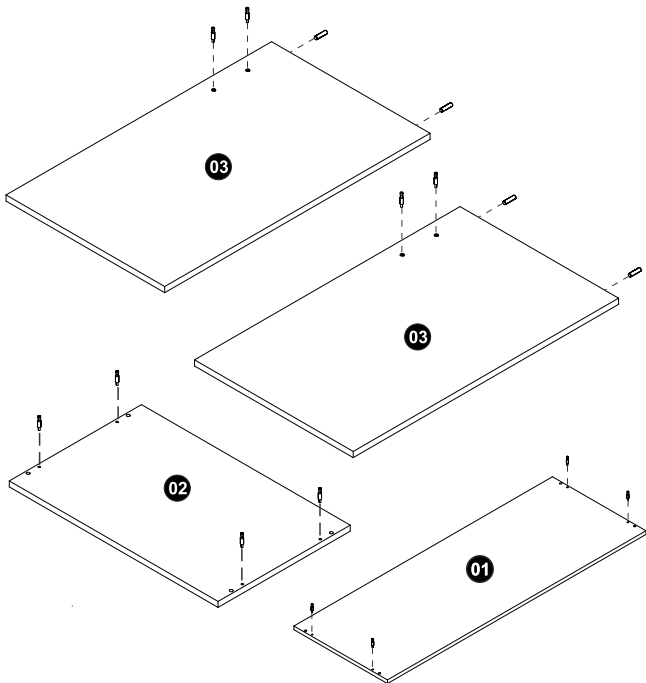
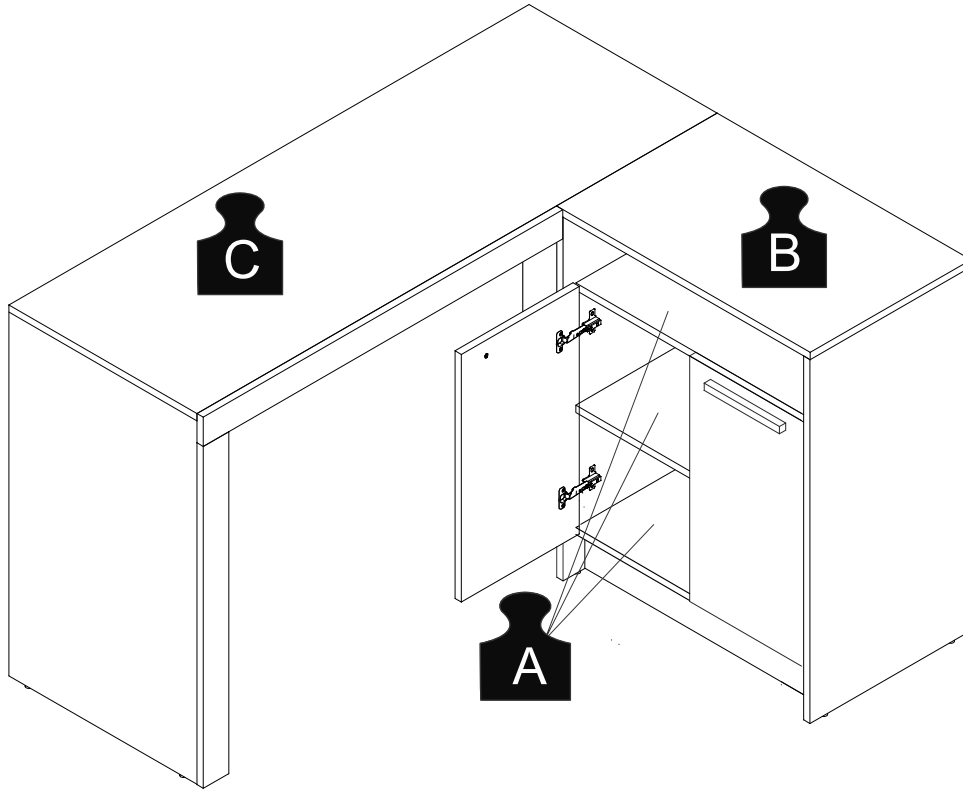


GIZ x 01  
CHALK x 01  
TIZA x 01

**A** = 7KG - 15LB

**B** = 8KG - 17LB

**C** = 19KG - 42LB

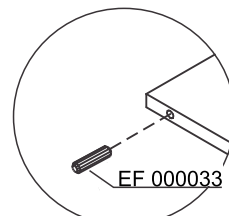
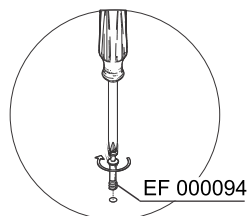


### PASSO 1 / STEP 1 / PASO 1

Insira a ferragem EF 000033 e EF 000094 nas peças 01, 02 e 03.

Insert hardware EF 000033 and EF 000094 into pieces 01, 02 and 03.

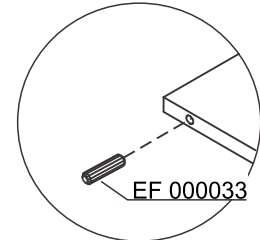
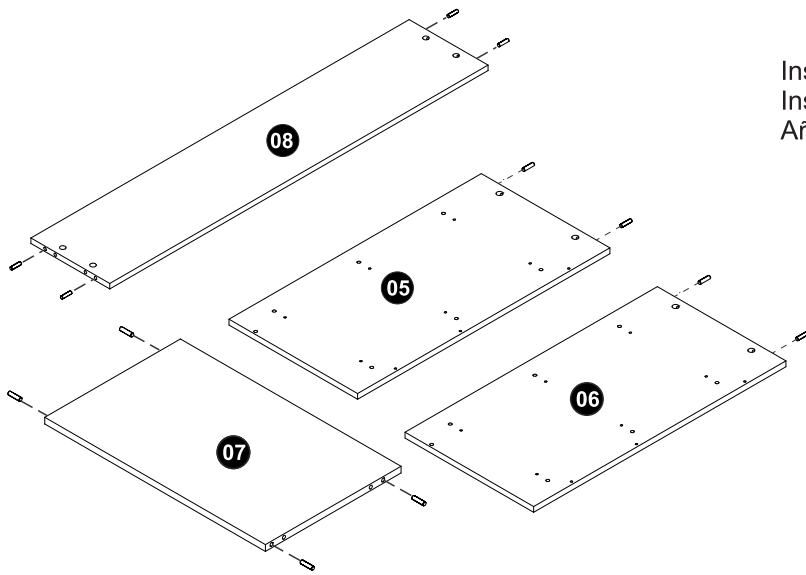
Añade herraje EF000033 y EF000094 en las piezas 01, 02 y 03.





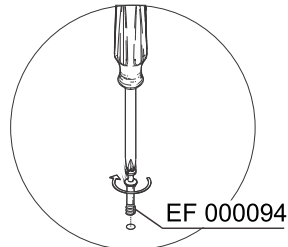
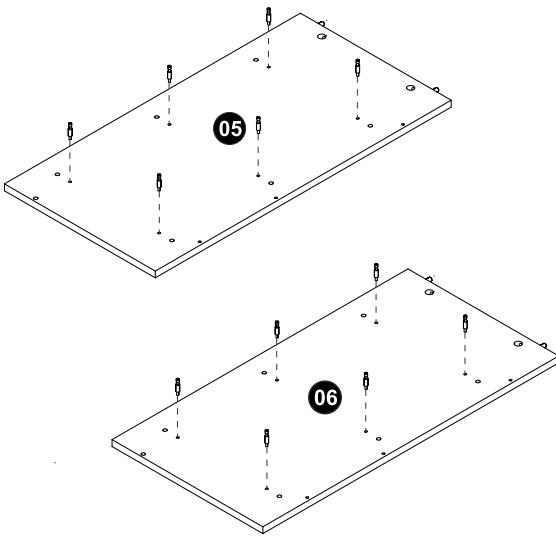
## PASSO 2 / STEP 2 / PASO 2

Insira a ferragem EF 000033 nas peças 05, 06, 07 e 08.  
Insert hardware EF 000033 into pieces 05, 06, 07 and 08.  
Añade herraje EF000033 en las piezas 05, 06, 07 y 08.



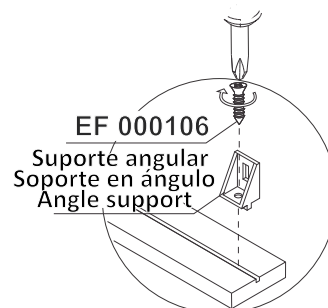
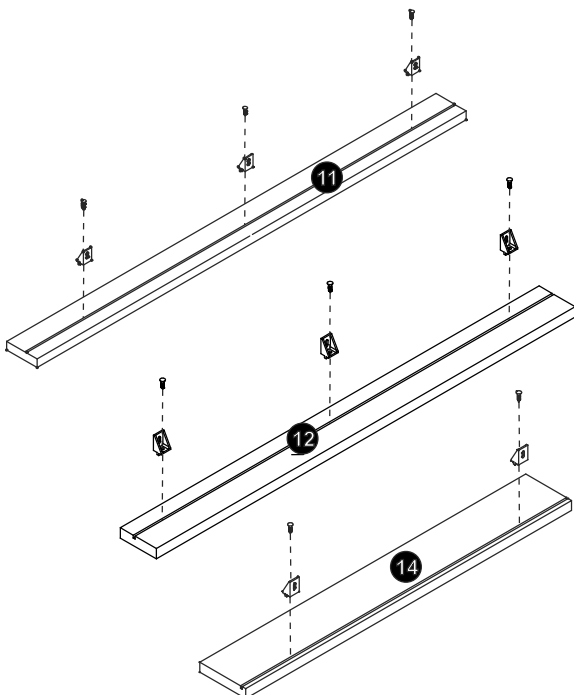
## PASSO 3 / STEP 3 / PASO 3

Insira a ferragem EF 000094 nas peças 05 e 06.  
Insert hardware EF 000094 into pieces 05 and 06.  
Añade herraje EF000094 en las piezas 05 y 06.



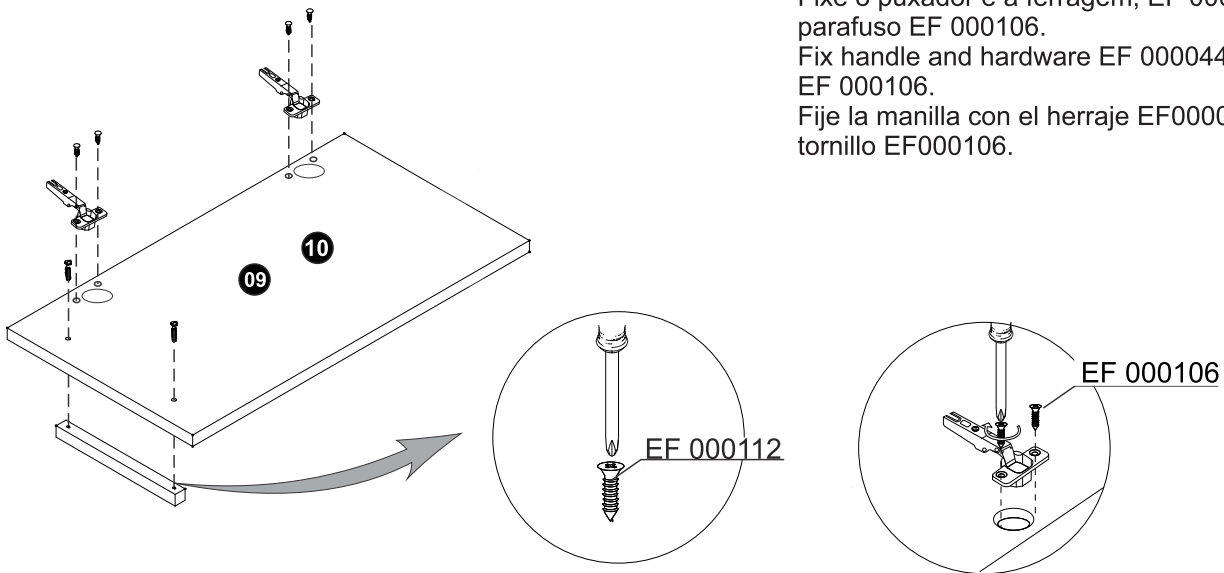
## PASSO 4 / STEP 4 / PASO 4

Encaixe o suporte angular nas ranhuras das peças 11, 12 e 14. Fixe usando a ferragem EF 000106.  
Fit angular support at indicated spaces at pieces 11, 12 and 14. Fix it using hardware EF000106.  
Encastre el soporte angular en las ranuras de las piezas 11, 12 y 14. Fije con el hardware EF 000106.



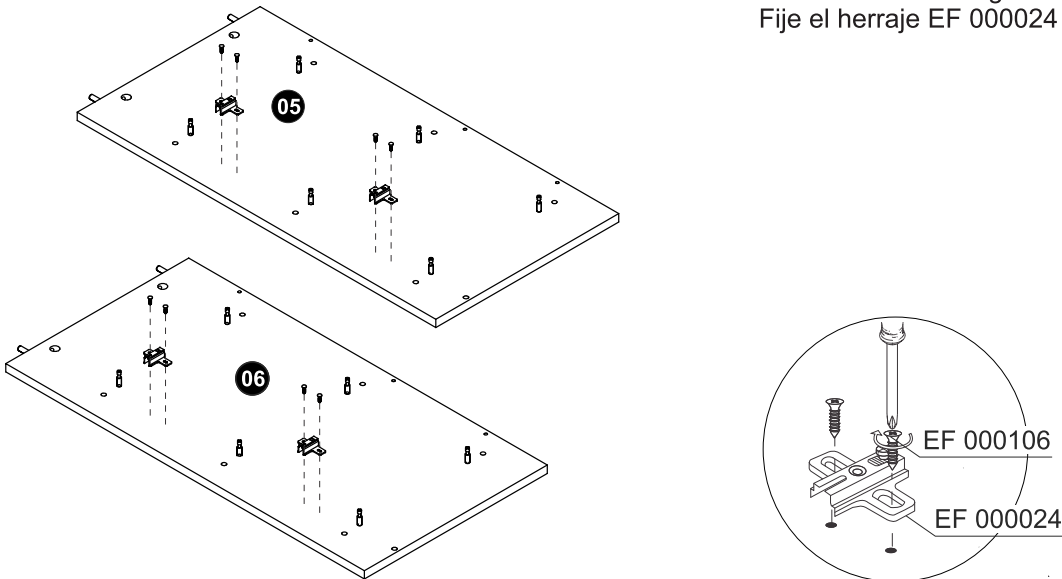
### PASSO 5 / STEP 5 / PASO 5

Fixe o puxador e a ferragem, EF 000044 usando o parafuso EF 000106.  
Fix handle and hardware EF 000044 using the screw EF 000106.  
Fije la manilla con el herraje EF000044 utilizando el tornillo EF000106.



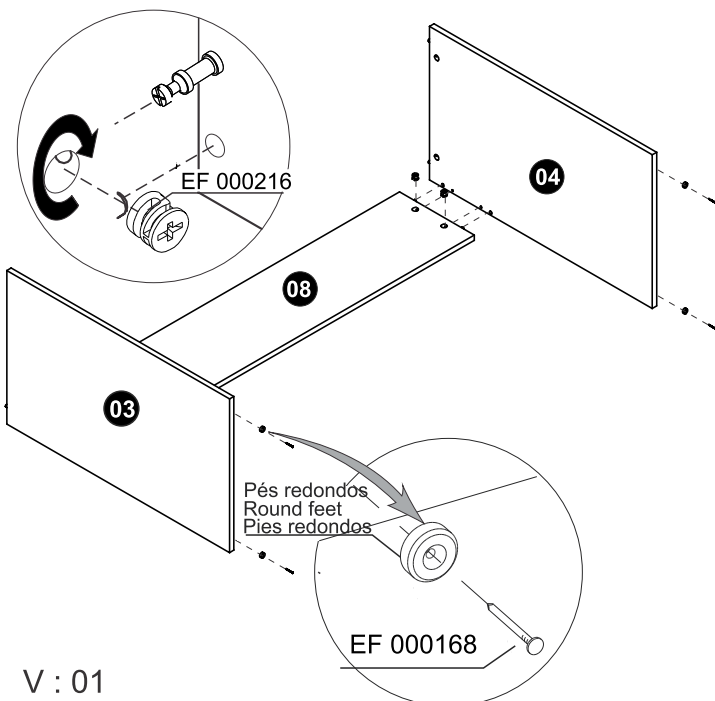
### PASSO 6 / STEP 6 / PASO 6

Fixe a ferragem EF 000024 usando o parafuso EF 000106.  
Fix EF 000024 using the screw EF 000106.  
Fije el herraje EF 000024 utilizando el tornillo EF 000106.



### PASSO 7 / STEP 7 / PASO 7

Conecte as peças 03, 04 e 08, insira a ferragem EF 000216 e gire até apertar. Fixe os pés redondos utilizando a ferragem EF 000168.  
Connect pieces 03, 04 and 08, insert hardware EF 000216 and turn to tighten. Fix the round feet using EF 000168.  
Fije las piezas 03, 04 and 08, añade el herraje EF000216 y gire hasta apretar. Fije los pies redondos utilizando el herraje EF 000168.

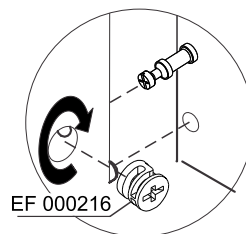
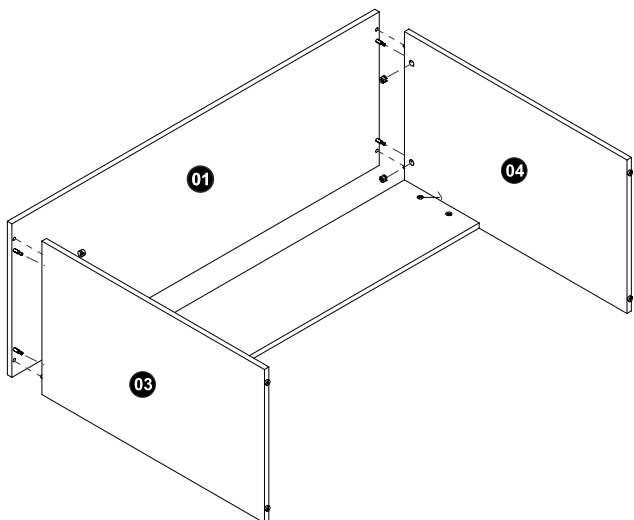


## PASSO 8 / STEP 8 / PASO 8

Conecte a peça 01 na parte montada no passo anterior, insira EF 000216 e gire até apertar.

Connect piece 01, at part assembled on previous step, insert hardware EF 000216 and turn to tighten.

Fije la pieza 01 en la parte ya armada en el último paso, añada el herraje EF000216 y gire hasta apretar.

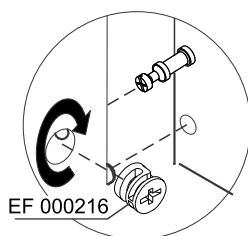
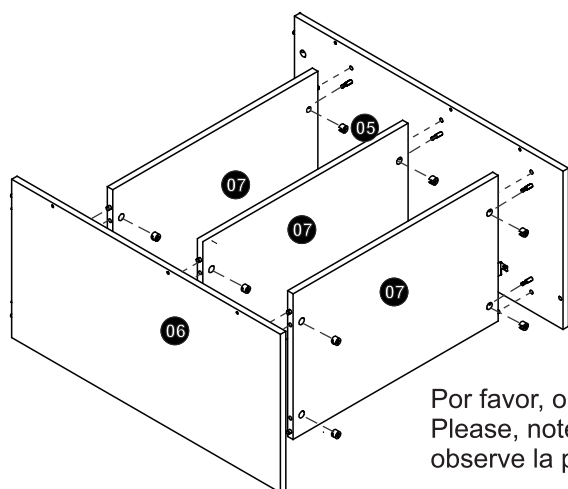


## PASSO 9 / STEP 9 / PASO 9

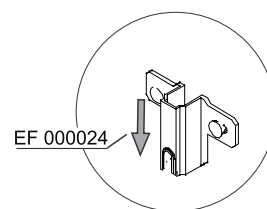
Conecte as peças 07, 05 e 06, insira EF 000216 e gire até apertar.

Connect pieces 07, 05 and 06, insert hardware EF 000216 and turn to tighten.

Fije las piezas 07, 05 y 06, añada y gire hasta apretar.



Por favor, observe a posição da ferragem EF 000024  
Please, note hardware EF 000024 position. Por favor  
observe la posición del herraje EF000024.

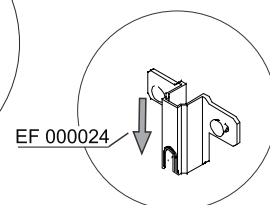
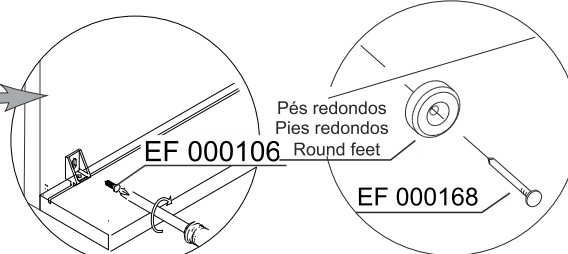
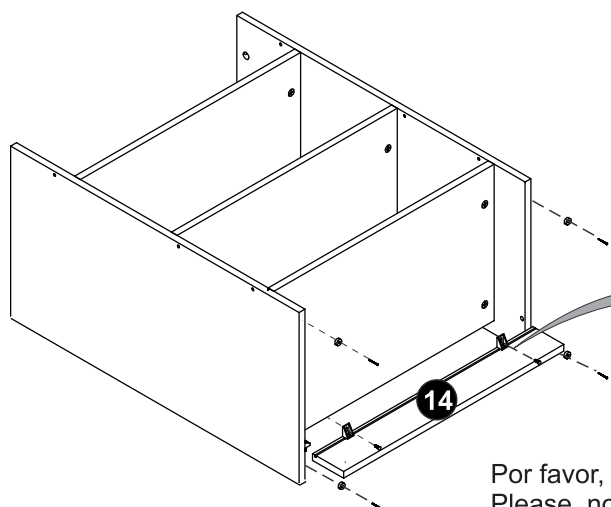


## PASSO 10 / STEP 10 / PASO 10

Fixe a peça 14 utilizando a ferragem EF 000106 e os pés redondos utilizando a ferragem EF 000168.

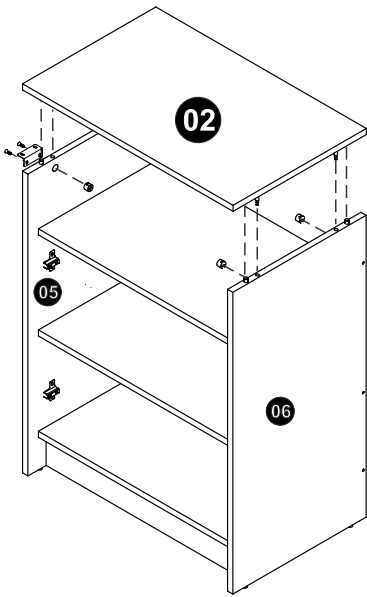
Fix piece 14 using hardware EF 000106 and the round feet using hardware EF 000168.

Fije la pieza 14 utilizando el herraje EF 000106 y los pies redondos utilizando el herraje EF 000168.



Por favor, observe a posição da ferragem EF 000024  
Please, note hardware EF 000024 position. Por favor  
observe la posición del herraje EF000024.

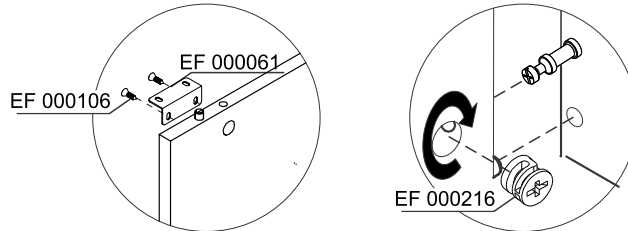
### PASSO 11 / STEP 11 / PASO 11



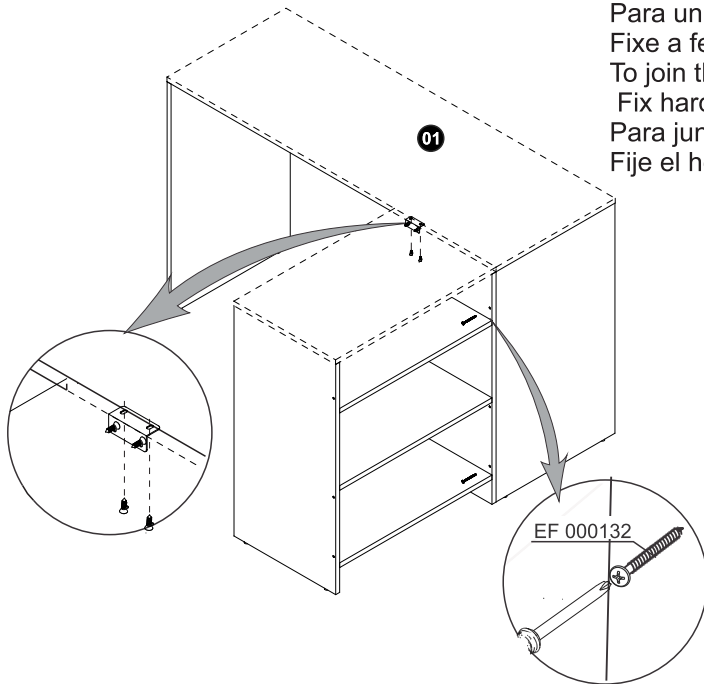
Conecte a peça 02 na parte montada no passo anterior, insira EF 000216 e gire até apertar. Fixe a ferragem EF 000061 na peça 05 utilizando a ferragem EF 000106.

Connect piece 02, at part assembled on previous step, insert hardware EF 000216 and turn to tighten. Fix hardware EF 000061 at piece 05 using hardware EF 000106.

Fije la pieza 02 en la parte ya armada, añáde el herraje EF000216 y gire hasta apretar. Fije el herraje EF 000061 en la pieza 05 utilizando el herraje EF 000106.



### PASSO 12 / STEP 12 / PASO 12



Para unir as partes montadas nos passos 8 e 11, utilize a ferragem EF 000132. Fixe a ferragem EF 000061 na peça 01 usando a ferragem EF 000106.

To join the parts assembled in STEP 8 and 11, use hardware EF 000132, Fix hardware EF 000061 at piece 01 using hardware EF 000106.

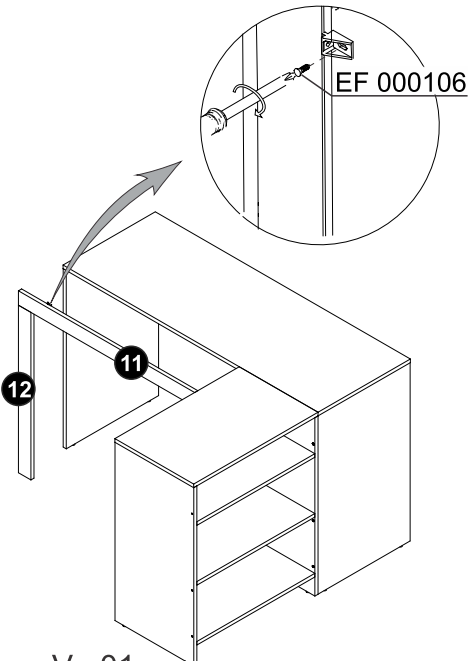
Para juntar las partes armadas en los pasos 8 y 11, utilice el herraje EF000132. Fije el herraje EF 000061 en la pieza 01 utilizando el herraje EF 000106.

### PASSO 13 / STEP 13 / PASO 13

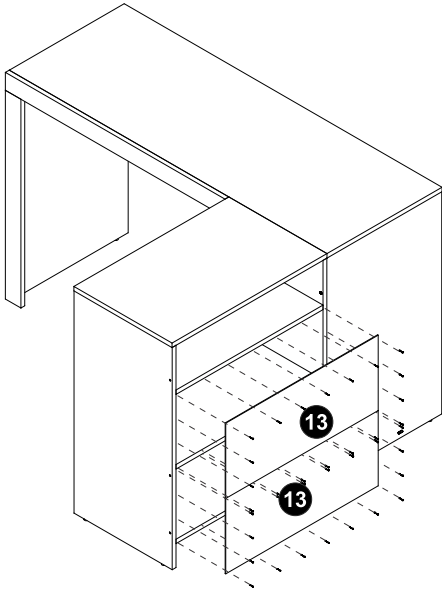
Fixe as peças 11 e 12 no móvel utilizando a ferragem EF 000106.

Fix pieces 11 and 12 to the assembled furniture using hardware EF 000106.

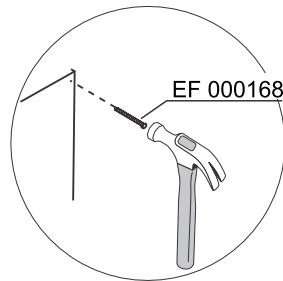
Fije las piezas 11 y 12 en el mueble utilizando el herraje EF000106.



## PASSO 14 / STEP 14 / PASO 14

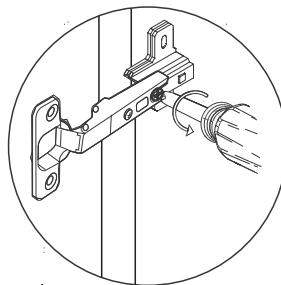
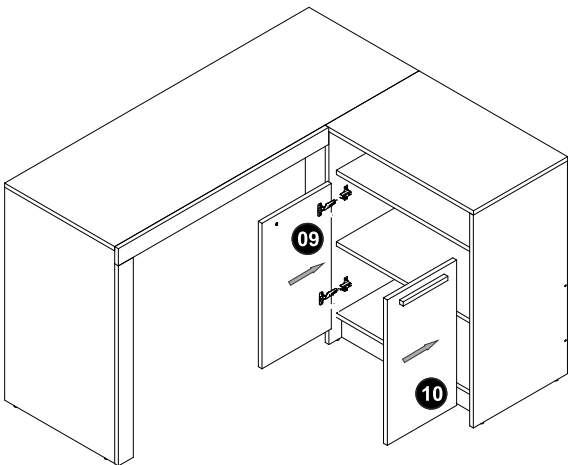


Use a ferragem EF 000168 para conectar as peças 13 ao móvel montado.  
Use hardware EF 000168 to connect pieces 13 to the assembled furniture.  
Utilice el herraje EF 000168 para juntar las piezas 13 y la parte armada del mueble.



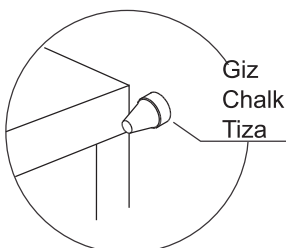
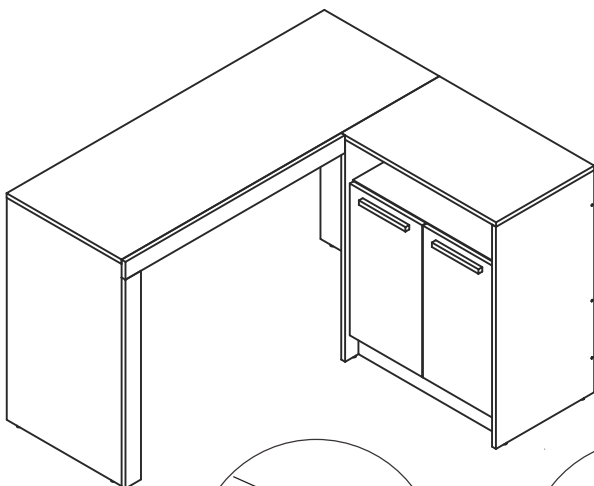
## PASSO 15 / STEP 15 / PASO 15

Fixe a peça 09 e 10 ao móvel montado.  
Fix piece 09 and 10 at the assembled furniture.  
Ponga las piezas 09 y 10 en el mueble.

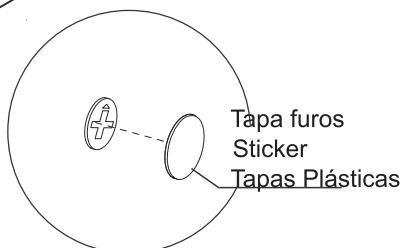


## PASSO 16 / STEP 16 / PASO 16

Use o giz para dar o acabamento final ao produto. Use os tapa furos para cobrir os parafusos aparentes.  
Use the chalk to give the final finish on the product. Use stickers to cover apparent screws.  
Utilice la tiza para dar el acabado final al producto. Utilice los tapa huecos para cubrir los tornillos aparentes.



Giz  
Chalk  
Tiza



Tapa furos  
Sticker  
Tapas Plásticas

