



# TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol

Safety Data Sheet SSP-060

Date of issue: 01/13/2015 Version: 1.0

## SECTION 1: Identification

### 1.1. Identification

Product name : TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol  
 Product code : SSP-060  
 Product form : Mixture  
 Physical state : Liquid  
 Synonyms : AZIRIDINE, POLYMER WITH (3-CHLOROPROPYL)TRIMETHOXYSILANE;  
 POLYETHYLENIMINE, [N-(TRI(ISOPROPOXY, METHOXY)SILYLPROPYL)-,  
 HYDROCHLORIDES  
 Chemical family : ORGANOSILANE

### 1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

### 1.3. Supplier

#### GELEST, INC.

11 East Steel Road  
 Morrisville, PA 19067

#### USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

### 1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS-US classification

Flammable liquids Category 2	H225 Highly flammable liquid and vapor
Skin corrosion/irritation Category 2	H315 Causes skin irritation
Serious eye damage/eye irritation Category 2A	H319 Causes serious eye irritation
Specific target organ toxicity (single exposure) Category 3	H336 May cause drowsiness or dizziness

Full text of H statements : see section 16

### 2.2. GHS Label elements, including precautionary statements

#### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor  
 H315 - Causes skin irritation  
 H319 - Causes serious eye irritation  
 H336 - May cause drowsiness or dizziness

Precautionary statements (GHS US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P210 - Keep away from heat, open flames, sparks. - No smoking.  
 P233 - Keep container tightly closed.  
 P240 - Ground/Bond container and receiving equipment  
 P241 - Use explosion-proof electrical equipment  
 P242 - Use only non-sparking tools.  
 P243 - Take precautionary measures against static discharge.  
 P261 - Avoid breathing vapors.  
 P264 - Wash hands thoroughly after handling.  
 P271 - Use only outdoors or in a well-ventilated area.  
 P302+P352 - If on skin: Wash with plenty of water  
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower  
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 P312 - Call a POISON CENTER if you feel unwell  
 P332+P313 - If skin irritation occurs: Get medical advice/attention.  
 P337+P313 - If eye irritation persists: Get medical advice/attention.

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P362 - Take off contaminated clothing and wash before reuse.  
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.  
P403+P235 - Keep in a cool place  
P405 - Store locked up.  
P501 - Dispose of contents/container to licensed waste disposal facility.

### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Isopropanol	(CAS-No.) 67-63-0	> 45	Flam. Liq. 2, H225 Acute Tox. 4 (Oral), H302 Eye Irrit. 2A, H319 STOT SE 3, H336
Trimethoxysilylpropyl modified (polyethylenimine)	(CAS-No.) 136856-91-2/37251-86-8	> 45	Skin Irrit. 2, H315 Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

- First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
- First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after inhalation : May cause drowsiness or dizziness. May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
- Symptoms/effects after skin contact : Causes skin irritation.
- Symptoms/effects after eye contact : Causes serious eye irritation.
- Symptoms/effects after ingestion : May be harmful if swallowed. Oral toxicity is associated with isopropanol or methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.

### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

### 5.2. Specific hazards arising from the chemical

- Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
- Explosion hazard : May form flammable/explosive vapor-air mixture.

### 5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Remove ignition sources. Use special care to avoid static electric charges.

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### 6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.  
Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Use only outdoors or in a well-ventilated area. Provide good ventilation in process area to prevent accumulation of vapors. Containers and transfer lines require grounding during use. Take precautionary measures against static discharge. Use only non-sparking tools.  
Hygiene measures : Wash contaminated clothing before reuse. Wash hands thoroughly after handling.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical equipment.  
Storage conditions : Keep container tightly closed.  
Incompatible materials : Acids. Alcohols. Oxidizing agent. Peroxides.  
Storage area : Store in a well-ventilated place. Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Isopropanol (67-63-0)		
ACGIH	ACGIH TWA (ppm)	200 ppm
ACGIH	ACGIH STEL (ppm)	400 ppm
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	980 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	400 ppm
IDLH	US IDLH (ppm)	2000 ppm (10% LEL)
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	980 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	400 ppm
NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	1225 mg/m <sup>3</sup>
NIOSH	NIOSH REL (STEL) (ppm)	500 ppm

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles. Contact lenses should not be worn

#### Skin and body protection:

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Wear suitable protective clothing

### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear solution.
Molecular mass	: 1500 - 1800 g/mol
Color	: Straw yellow. Amber.
Odor	: No data available
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < 0 °C
Freezing point	: No data available
Boiling point	: 82 °C ( initial, isopropanol)
Flash point	: 12 °C
Auto-ignition temperature	: 455 (isopropanol)
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: No data available
Relative vapor density at 20 °C	: > 2
Relative density	: 0.92
% Volatiles	: > 45 °C
Solubility	: Reacts with water. Dissolves.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 125 - 175 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: 2.5 - 12 vol % (isopropanol)

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

### 10.3. Possibility of hazardous reactions

No additional information available

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Acids. Alcohols. Oxidizing agent. Peroxides.

### 10.6. Hazardous decomposition products

Methanol. Organic amine vapors.

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### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity : Not classified

Isopropanol (67-63-0)	
LD50 oral rat	1870 mg/kg
LD50 dermal rabbit	4059 mg/kg
LC50 inhalation rat (mg/l)	72600 mg/m <sup>3</sup> (Exposure time: 4 h)
ATE US (oral)	1870 mg/kg body weight
ATE US (dermal)	4059 mg/kg body weight

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Causes serious eye irritation.  
Respiratory or skin sensitization : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified

Isopropanol (67-63-0)	
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified  
Specific target organ toxicity – single exposure : May cause drowsiness or dizziness.

Specific target organ toxicity – repeated exposure : Not classified

Aspiration hazard : Not classified

Symptoms/effects after inhalation : May cause drowsiness or dizziness. May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact : Causes skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed. Oral toxicity is associated with isopropanol or methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Isopropanol (67-63-0)	
LC50 fish 1	9640 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	13299 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 fish 2	11130 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

Isopropanol (67-63-0)	
Log Pow	0.05 (at 25 °C)

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on the ozone layer : No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Product/Packaging disposal recommendations : May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

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### SECTION 14: Transport information

#### 14.1. UN number

UN-No.(DOT) : 1993  
DOT NA no. UN1993

#### 14.2. UN proper shipping name

Transport document description : UN1993 Flammable liquids, n.o.s. (TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol), 3, II  
Proper Shipping Name (DOT) : Flammable liquids, n.o.s.  
(TRIMETHOXYSILYLPROPYL MODIFIED (POLYETHYLENIMINE), 50% in isopropanol)  
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120  
Packing group (DOT) : II - Medium Danger  
Hazard labels (DOT) : 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202  
DOT Packaging Bulk (49 CFR 173.xxx) : 242  
DOT Packaging Exceptions (49 CFR 173.xxx) : 150  
DOT Symbols : G - Identifies PSN requiring a technical name

#### 14.3. Additional information

Emergency Response Guide (ERG) Number : 128  
Other information : No supplementary information available.

#### Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

#### Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L  
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

##### Isopropanol (67-63-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a final TSCA section 4 test rule.
SARA Section 313 - Emission Reporting	1 % (only if manufactured by the strong acid process, no supplier notification)

##### Trimethoxysilylpropyl modified (polyethylenimine) (136856-91-2/37251-86-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. International regulations

##### CANADA

##### Isopropanol (67-63-0)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class B Division 2 - Flammable Liquid Class D Division 2 Subdivision B - Toxic material causing other toxic effects
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##### Trimethoxysilylpropyl modified (polyethylenimine) (136856-91-2/37251-86-8)

Listed on the Canadian NDSL (Non-Domestic Substances List)



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### EU-Regulations

#### Isopropanol (67-63-0)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

### National regulations

#### Isopropanol (67-63-0)

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on the Japanese ISHL (Industrial Safety and Health Law)  
Listed on the Korean ECL (Existing Chemicals List)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Listed on the Canadian IDL (Ingredient Disclosure List)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed on CICR (Turkish Inventory and Control of Chemicals)

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

#### Isopropanol (67-63-0)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H302	Harmful if swallowed
H315	Causes skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

### Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur  
Flammability : 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)  
Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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