



Enabling Your Technology

**1,3,5-TRISILACYCLOHEXANE**

Safety Data Sheet SIT8709.3

Date of issue: 01/13/2015

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Version: 1.1

**SECTION 1: Identification****1.1. Identification**

Product name : 1,3,5-TRISILACYCLOHEXANE  
 Product code : SIT8709.3  
 Product form : Substance  
 Physical state : Liquid  
 Formula : C<sub>3</sub>H<sub>12</sub>Si<sub>3</sub>  
 Synonyms : CYCLOTTRISILMETHYLENE  
 CYCLOTTRIMETHYLENETRISILANE  
 Chemical family : ORGANOSILANE

**1.2. Recommended use and restrictions on use**

Recommended use : Chemical intermediate

**1.3. Supplier****GELEST, INC.**

11 East Steel Road  
 Morrisville, PA 19067

**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

**1.4. Emergency telephone number**

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

**SECTION 2: Hazard(s) identification****2.1. Classification of the substance or mixture****GHS-US classification**

Flammable liquids Category 2 H225 Highly flammable liquid and vapor  
 Serious eye damage/eye irritation Category 2A H319 Causes serious eye irritation

Full text of H statements : see section 16

**2.2. GHS Label elements, including precautionary statements****GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H225 - Highly flammable liquid and vapor  
 H319 - Causes serious eye irritation

Precautionary statements (GHS US) :

P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P264 - Wash hands thoroughly after handling.  
 P210 - Keep away from heat, open flames, sparks. - No smoking.  
 P233 - Keep container tightly closed.  
 P240 - Ground/Bond container and receiving equipment  
 P241 - Use explosion-proof electrical equipment  
 P242 - Use only non-sparking tools.  
 P243 - Take precautionary measures against static discharge.  
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 P337+P313 - If eye irritation persists: Get medical advice/attention.  
 P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.  
 P403+P235 - Keep in a cool place  
 P501 - Dispose of contents/container to licensed waste disposal facility.

**2.3. Hazards not otherwise classified (HNOC)**

No additional information available

**2.4. Unknown acute toxicity (GHS US)**

Not applicable

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### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Substance type : Mono-constituent  
Name : 1,3,5-TRISILACYCLOHEXANE  
CAS-No. : 291-27-0

Name	Product identifier	%	GHS-US classification
1,3,5-Trisilacyclohexane	(CAS-No.) 291-27-0	> 95	Flam. Liq. 2, H225 Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

#### 3.2. Mixtures

Not applicable

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

#### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

#### 5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

##### 6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

#### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Vapors can ignite spontaneously if heated or subjected to static discharge. Discharge of vapors through vacuum pumps has been reported to cause "cracking" or "popping" sounds associated with ignition.
- Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Containers must be properly grounded before beginning transfer. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools. Release pressure in an inert atmosphere.
- Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical equipment.
- Storage conditions : Keep container tightly closed. Store in sealed containers under dry inert atmosphere. Store containers below 40°C. Containers can generate pressure during storage.
- Incompatible materials : Acids. Alcohols. Oxidizing agent.
- Storage area : Store in a well-ventilated place. Store away from heat.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Appropriate engineering controls

- Appropriate engineering controls : Provide local exhaust or general room ventilation.

#### 8.3. Individual protection measures/Personal protective equipment

##### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

##### Hand protection:

Neoprene or nitrile rubber gloves

##### Eye protection:

Chemical goggles. Contact lenses should not be worn

##### Skin and body protection:

Wear suitable protective clothing

##### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Appearance : Clear liquid.
- Molecular mass : 132.38 g/mol
- Color : Straw.
- Odor : Mild.
- Odor threshold : No data available
- Refractive index : 1.5059
- pH : No data available
- Relative evaporation rate (butyl acetate=1) : > 1
- Melting point : -10 °C
- Freezing point : No data available
- Boiling point : 135 °C
- Flash point : < 0 °C
- Auto-ignition temperature : No data available
- Decomposition temperature : No data available

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Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: No data available
Relative vapor density at 20 °C	: > 1
Relative density	: 0.9001
% Volatiles	: 100 %
Solubility	: Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

### 10.3. Possibility of hazardous reactions

In the presence of platinum and Lewis acids this compound can generate small quantities of flammable hydrogen gas.

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Acids. Alcohols. Oxidizing agent.

### 10.6. Hazardous decomposition products

Hydrogen. Organic acid vapors.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
	None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

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### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.  
Effect on the ozone layer : No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Product/Packaging disposal recommendations : May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.  
Additional information : Handle empty containers with care because residual vapors are flammable.  
Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

### 14.1. UN number

UN-No.(DOT) : 1993  
DOT NA no. UN1993

### 14.2. UN proper shipping name

Transport document description : UN1993 Flammable liquids, n.o.s. (1,3,5-TRISILACYCLOHEXANE), 3, II  
Proper Shipping Name (DOT) : Flammable liquids, n.o.s.  
(1,3,5-TRISILACYCLOHEXANE)  
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120  
Packing group (DOT) : II - Medium Danger  
Hazard labels (DOT) : 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202  
DOT Packaging Bulk (49 CFR 173.xxx) : 242  
DOT Packaging Exceptions (49 CFR 173.xxx) : 150  
DOT Symbols : G - Identifies PSN requiring a technical name

### 14.3. Additional information

Emergency Response Guide (ERG) Number : 128  
Other information : No supplementary information available.

### Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

### Air transport

DOT Quantity Limitations Passenger aircraft/rail : 5 L  
(49 CFR 173.27)  
DOT Quantity Limitations Cargo aircraft only (49 : 60 L  
CFR 175.75)

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### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

##### 1,3,5-TRISILACYCLOHEXANE (291-27-0)

TSCA Exemption/Exclusion

Low Volume Exemption in accordance with 40 CFR 723.50(c)(1). Use of this substance is restricted to use in precursor for low dielectric barriers in the microelectronics area. Anyone who intends to use this chemical substance for commercial purposes must comply with specific use restrictions and controls specified herein. This LVE limits site of manufacture of this substance to Gelest, Inc. unless otherwise approved by U.S. EPA

##### 1,3,5-Trisilacyclohexane (291-27-0)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. International regulations

##### CANADA

No additional information available

##### EU-Regulations

No additional information available

##### National regulations

No additional information available

#### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

### SECTION 16: Other information

Full text of H-phrases::

H225

Highly flammable liquid and vapor

H319

Causes serious eye irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

#### Hazard Rating

Health

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability

: 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

Physical

: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 01/13/2015

Revision date: 10/30/2018

Version: 1.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

*The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.*

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Safety Data Sheet

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The logo for Gelest features the word "Gelest" in a serif font. The letters "Gele" are light blue, while "st" is white. The "st" is positioned over a light blue triangle that points to the right.



11 E. Steel Road  
Morrisville, PA 19067

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[www.gelest.com](http://www.gelest.com)

**NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR  
SIT8709.3  
1,3,5-TRISILACYCLOHEXANE**

Dear Customer:

The chemical product purchased, SIT8709.3 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

**USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO:** Precursor for low dielectric barriers in the microelectronics area

**CONTROLS:** Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)

Eye Protection: Chemical goggles. Contact lenses should not be worn.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Air-purifying respirator with organic vapor cartridge.

**WASTE DISPOSAL:** Customer must rinse containers with solvent prior to disposal. Residues and wash solvents must be containerized for off-site disposal by incineration at licensed waste disposal facility. Do not release to publicly owned treatment works (POTW) via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.  
Regulatory Affairs Department