SECTION 1: Identification

1.1. Identification

Product name: N-(TRIETHOXYSILYLPROPYL)-O-POLYETHYLENE OXIDE URETHANE, 95%
Product code: SIT8192.0
Product form: Substance
Physical state: Liquid
Formula: C10H22NO4SiO(CH2CH2O)4-6H
Synonyms: O-POLYETHYLENE OXIDE-N-(TRIETHOXYSILYLPROPYL)-URETHANE
Chemical family: POLYALKYLENE OXIDE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification
Serious eye damage/eye irritation Category 2A
H319 Causes serious eye irritation
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Hazard pictograms (GHS US):

Signal word (GHS US): Warning
Hazard statements (GHS US): H319 - Causes serious eye irritation
Precautionary statements (GHS US):
P264 - Wash hands thoroughly after handling.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.
N-(TRIETHOXYSILYLPROPYL)-O-POLYETHYLENE OXIDE
URETHANE, 95%
Safety Data Sheet

2.3. Hazards not otherwise classified (HNOC)

Other hazards which do not result in classification: The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Mono-constituent
Name: N-(TRIETHOXYSILYLPROPYL)-O-POLYETHYLENE OXIDE URETHANE, 95%
CAS-No.: 74695-91-3

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-(Triethoxisylylpropyl)-o-polyethylene oxide urethane</td>
<td>CAS-No.: 74695-91-3</td>
<td>&gt; 95</td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact: May cause skin irritation.

Symptoms/effects after eye contact: Causes serious eye irritation.

Symptoms/effects after ingestion: May be harmful if swallowed.

Chronic symptoms: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available
SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


5.2. Specific hazards arising from the chemical

Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.
Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed.
Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available
N-(TRIETHOXYSILYLPROPYL)-O-POLYETHYLENE OXIDE URETHANE, 95%
Safety Data Sheet

8.2. Appropriate engineering controls
Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment
Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection: Neoprene or nitrile rubber gloves
Eye protection: Chemical goggles. Contact lenses should not be worn
Skin and body protection: Wear suitable protective clothing
Respiratory protection: Air-purifying respirator with a combination of HEPA filter.

SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>400 – 500 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Straw.</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 180 °C decomposes</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 110 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 1 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Relative vapor density at 20°C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.09</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Partition coefficient n-octanol/water (Log Pow)</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient n-octanol/water (Log Kow)</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>75 – 125 mm²/s</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity
10.1. Reactivity
No additional information available
10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating ethanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Moisture. Water.

10.6. Hazardous decomposition products
Ethanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity (oral)</td>
<td>Not classified</td>
</tr>
<tr>
<td>Acute toxicity (dermal)</td>
<td>Not classified</td>
</tr>
<tr>
<td>Acute toxicity (inhalation)</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

Reproductive toxicity: Not classified

STOT-single exposure: Not classified
STOT-repeated exposure: Not classified
Aspiration hazard: Not classified

Symptoms/effects after inhalation: May cause irritation to the respiratory tract. Overexposure may cause: Coughing, Headache, Nausea.

Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Chronic symptoms: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available
**12.4. Mobility in soil**

No additional information available

**12.5. Other adverse effects**

Effect on the ozone layer:

No additional information available

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Product/Packaging disposal recommendations:

May be incinerated. Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials:

Avoid release to the environment.

**SECTION 14: Transport information**

In accordance with DOT / TDG / IMDG / IATA

<table>
<thead>
<tr>
<th>DOT</th>
<th>TDG</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>14.1. UN number</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not regulated for transport</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>14.2. Proper Shipping Name</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Transport document description</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>14.3. Transport hazard class(es)</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>14.4. Packing group</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>14.5. Environmental hazards</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dangerous for the environment: No</td>
<td>Dangerous for the environment: No</td>
<td>Dangerous for the environment: No</td>
<td>Dangerous for the environment: No</td>
</tr>
<tr>
<td>Marine pollutant: No</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>No supplementary information available</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>14.6. Special precautions for user</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>DOT</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>No data available</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>TDG</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>No data available</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>IMDG</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>No data available</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>IATA</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>No data available</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not applicable</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
N-(TRIETHOXYSILYLPROPYL)-O-POLYETHYLENE OXIDE URETHANE, 95%
Safety Data Sheet

SECTION 15: Regulatory information

15.1. US Federal regulations

<table>
<thead>
<tr>
<th>TSCA Exemption/Exclusion</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low Volume Exemption in accordance with 40 CFR 723.50(c)(1). Use of this substance is restricted to use in hydrophilic modification of surfaces such as silica, glass and titania. Anyone who intends to use this chemical substance for commercial purposes must comply with specific use restrictions and controls specified herein. This LVE limits site of manufacture of this substance to Gelest, Inc. unless otherwise approved by U.S. EPA</td>
<td></td>
</tr>
</tbody>
</table>

Commercial status of components according to the United States Environmental Protection Agency’s Toxic Substances Control Act (TSCA):

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS-No.</th>
<th>Listing</th>
<th>Commercial status</th>
<th>Flags</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-(Triethoxysilylpropyl)-o-polyethylene oxide urethane</td>
<td>74695-91-3</td>
<td>Not present</td>
<td>-</td>
<td></td>
</tr>
</tbody>
</table>

15.2. International regulations

CANADA
No additional information available

EU-Regulations
No additional information available

National regulations
No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

| H319 | Causes serious eye irritation |

Abbreviations and acronyms:
- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
- Health: 2 Moderate Hazard - Temporary or minor injury may occur
- Flammability: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
- Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Print date: 11/09/2023
NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR
SIT8192.0
N-(TRIETHOXYSILYLPROPYL)-O-POLYETHYLENE OXIDE URETHANE 95%

Dear Customer:

The chemical product purchased, SIT8192.0 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Hydrophilic modification of surfaces such as silica, glass, titania

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)
Eye Protection: Chemical goggles. Contact lenses should not be worn.
Skin and Body Protection: Wear suitable protective clothing.
Respiratory Protection: Air-purifying respirator with a combination of HEPA filter.

WASTE DISPOSAL: Customer must rinse containers with solvent prior to disposal. Residues and wash solvents must be containerized for off-site disposal by incineration at licensed waste disposal facility. Do not release to publicly owned treatment works (POTW) via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department