

**TRIETHOXYSilANE****Safety Data Sheet SIT8185.0**

Date of issue: 01/13/2015

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Version: 3.0

SECTION 1: Identification**1.1. Identification**

Product name	: TRIETHOXYSilANE
Product code	: SIT8185.0
Product form	: Substance
Physical state	: Liquid
Formula	: C ₆ H ₁₆ O ₃ Si
Synonyms	: SILICON TRIETHOXIDE; TRIETHOXYSilYLHYDRIDE
Chemical family	: SILICATE ESTER

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier**GELEST, INC.**

11 East Steel Road
Morrisville, PA 19067
USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com
1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS-US classification**

Flammable liquids Category 3	H226 Flammable liquid and vapor
Acute toxicity (inhalation:vapor) Category 1	H330 Fatal if inhaled
Skin corrosion/irritation Category 2	H315 Causes skin irritation
Serious eye damage/eye irritation Category 1	H318 Causes serious eye damage
Full text of H statements : see section 16	

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H226 - Flammable liquid and vapor
H315 - Causes skin irritation
H318 - Causes serious eye damage
H330 - Fatal if inhaled

Precautionary statements (GHS US)

: P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P284 - [In case of inadequate ventilation] wear In case of inadequate ventilation wear respiratory protection..
P210 - Keep away from heat, open flames, sparks. - No smoking.
P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical equipment
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P260 - Do not breathe vapors.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a doctor
P320 - Specific treatment is urgent (see first aid instructions on this label)

TRIETHOXSILANE

Safety Data Sheet

P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification : The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. The US OSHA PEL (TWA) for ethanol is 1000 ppm. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent
Name : TRIETHOXSILANE
CAS-No. : 998-30-1

Name	Product identifier	%	GHS-US classification
Triethoxysilane	(CAS-No.) 998-30-1	95 - 100	Flam. Liq. 3, H226 Acute Tox. 1 (Inhalation), H330 Skin Irrit. 2, H315 Eye Dam. 1, H318

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.
First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : Fatal if inhaled. Danger of serious damage to health by prolonged exposure through inhalation. May cause irritation to the respiratory tract.
Symptoms/effects after skin contact : Causes skin irritation. May be harmful if absorbed through skin.
Symptoms/effects after eye contact : Causes serious eye damage.
Symptoms/effects after ingestion : May be harmful if swallowed.
Chronic symptoms : On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
Explosion hazard : May form flammable/explosive vapor-air mixture.

TRIETHOXYSilANE

Safety Data Sheet

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. Fire fighters must wear positive pressure self-contained breathing apparatus.
- Other information : Vapors of triethoxysilane cause corneal injury and blindness on even short exposures.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment as described in Section 8.
- Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Provide ventilation system and use necessary personal protective equipment as described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION". Take up liquid spill into inert absorbent material, e.g.: sand/earth. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Do not handle until all safety precautions have been read and understood. Ground/bond container and receiving equipment. Nitrogen or inerting atmosphere required. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.
- Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.
- Storage conditions : Keep container tightly closed. Containers may build pressure during storage, vent with caution. Keep in a cool place. Store locked up.
- Incompatible materials : Moist air. Water.
- Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Triethoxysilane (998-30-1)		
ACGIH	ACGIH TWA (ppm)	0.08 ppm (8H)
AIHA	WEEL TWA (ppm)	0.05 ppm

8.2. Appropriate engineering controls

- Appropriate engineering controls : Handle in an enclosing hood with exhaust ventilation. Local exhaust is needed at source of vapors.

TRIETHOXSILANE

Safety Data Sheet

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical worker's goggles must be worn. Safety glasses are not adequate eye protection. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. NIOSH-certified full-face supplied air respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid.
Molecular mass	: 164.28 g/mol
Color	: No data available
Odor	: Characteristic. Pleasant. Fruity.
Odor threshold	: No data available
Refractive index	: 1.3767
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: -170 °C
Freezing point	: No data available
Boiling point	: 131 - 132 °C
Flash point	: 26 °C
Critical temperature	: 244 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Flammable liquid and vapor
Vapor pressure	: 20.2 mm Hg @ 20°C
Relative vapor density at 20 °C	: > 1
Relative density	: 0.8753
% Volatiles	: 100 %
Solubility	: Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: 1.18 vol % (lower)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

TRIETHOXSILANE

Safety Data Sheet

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol. Strong bases including amines can cause disproportion of this material to pyrophoric products. Platinum, platinum and iron salts, titanate esters and other Lewis acids can potentially cause generation of flammable hydrogen gas in the presence of moisture or, on prolonged storage or heating, pyrophoric compounds including silane.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Moist air. Water.

10.6. Hazardous decomposition products

Ethanol. Hydrogen. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

TRIETHOXSILANE (998-30-1)	
ATE US (vapors)	0.05 mg/l/4h
Triethoxysilane (998-30-1)	
LD50 oral rat	male: 5400 mg/kg; female: <2000 mg/kg
LD50 intravenous mouse	180 mg/kg
LC50 inhalation rat (mg/l)	500 mg/m ³ (Exposure time: 2 h)
ATE US (gases)	10 ppmV/4h
ATE US (vapors)	0.05 mg/l/4h
ATE US (dust, mist)	0.005 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.

Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

Specific target organ toxicity – single exposure : Not classified

Specific target organ toxicity – repeated exposure : Not classified

Aspiration hazard : Not classified

Potential Adverse human health effects and symptoms : Even mild exposures can cause conjunctivitis and corneal scarring. Initial symptoms of exposure may include a "scratchy" feeling in the eyes. Triethoxysilane causes severe eye injuries, as well as necrosis of corneal cells, which can progress after exposure has ceased. These destructive effects resist treatment and permanent blindness is possible from exposure. This material slowly generates ethanol on contact with water and moisture in living tissues.

Symptoms/effects after inhalation : Fatal if inhaled. Danger of serious damage to health by prolonged exposure through inhalation. May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : Causes skin irritation. May be harmful if absorbed through skin.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May be harmful if swallowed.

Chronic symptoms : On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

TRIETHOXSILANE

Safety Data Sheet

12.5. Other adverse effects

Other adverse effects	: This substance may be hazardous to the environment.
Effect on the ozone layer	: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT)	: 3489
DOT NA no.	UN3489

14.2. UN proper shipping name

Transport document description	: UN3489 Toxic by inhalation liquid, flammable, corrosive, n.o.s. (Inhalation Hazard Zone B (TRIETHOXSILANE)), 6.1 (3;8), I
Proper Shipping Name (DOT)	: Toxic by inhalation liquid, flammable, corrosive, n.o.s. Inhalation Hazard Zone B (TRIETHOXSILANE)
Class (DOT)	: 6.1 - Class 6.1 - Poisonous materials 49 CFR 173.132
Packing group (DOT)	: I - Great Danger
Hazard labels (DOT)	: 6.1 - Poison inhalation hazard 3 - Flammable liquid 8 - Corrosive



DOT Packaging Non Bulk (49 CFR 173.xxx)	: 227
DOT Packaging Bulk (49 CFR 173.xxx)	: 244
DOT Packaging Exceptions (49 CFR 173.xxx)	: None
DOT Symbols	: G - Identifies PSN requiring a technical name

14.3. Additional information

Emergency Response Guide (ERG) Number	: 131
Other information	: No supplementary information available.

Transport by sea

DOT Vessel Stowage Location	: D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters", 125 - Segregation same as for flammable liquids, but also "away from" flammable solids

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: Forbidden
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: Forbidden

SECTION 15: Regulatory information

15.1. US Federal regulations

TRIETHOXSILANE

Safety Data Sheet

Triethoxysilane (998-30-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on the United States SARA Section 302

SARA Section 302 Threshold Planning Quantity (TPQ)	500
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15.2. International regulations

CANADA

Triethoxysilane (998-30-1)

Listed on the Canadian NDSL (Non-Domestic Substances List)

WHMIS Classification	Class B Division 2 - Flammable Liquid Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects
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EU-Regulations

Triethoxysilane (998-30-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Triethoxysilane (998-30-1)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Triethoxysilane (998-30-1)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H226	Flammable liquid and vapor
H315	Causes skin irritation
H318	Causes serious eye damage
H330	Fatal if inhaled

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health	: 4 Severe Hazard - Life-threatening, major or permanent damage may result from single or repeated overexposures
Flammability	: 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)
Physical	: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

TRIETHOXYSilANE

Safety Data Sheet

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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