

**TRIETHOXYCHLOROSILANE, tech-95****Safety Data Sheet SIT8178.0**

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SECTION 1: Identification**1.1. Identification**

Product name	: TRIETHOXYCHLOROSILANE, tech-95
Product code	: SIT8178.0
Product form	: Substance
Physical state	: Liquid
Formula	: C ₆ H ₁₅ ClO ₃ Si
Synonyms	: SILICON CHLORIDE TRIETHOXIDE; RIETHOXSILYLCHLORIDE; CHLOROTRIETHOXSILANE
Chemical family	: SILICATE ESTER

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier**GELEST, INC.**11 East Steel Road
Morrisville, PA 19067**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com**1.4. Emergency telephone number**

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS-US classification**

Flammable liquids Category 3	H226 Flammable liquid and vapor
Skin corrosion/irritation Category 1B	H314 Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	H318 Causes serious eye damage
Full text of H statements : see section 16	

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H226 - Flammable liquid and vapor
 H314 - Causes severe skin burns and eye damage
 H318 - Causes serious eye damage

Precautionary statements (GHS US)

: P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P210 - Keep away from heat, open flames, sparks. - No smoking.
 P233 - Keep container tightly closed.
 P240 - Ground/Bond container and receiving equipment
 P241 - Use explosion-proof electrical equipment
 P242 - Use only non-sparking tools.
 P243 - Take precautionary measures against static discharge.
 P260 - Do not breathe vapors.
 P264 - Wash hands thoroughly after handling.
 P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P310 - Immediately call a doctor
 P363 - Wash contaminated clothing before reuse.
 P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.
 P403+P235 - Keep in a cool place

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P405 - Store locked up.

P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Multi-constituent
Name : TRIETHOXYCHLOROSILANE, tech-95
CAS-No. : 4667-99-6

Name	Product identifier	%	GHS-US classification
Triethoxychlorosilane	(CAS-No.) 4667-99-6	> 90	Flam. Liq. 3, H226 Skin Corr. 1B, H314 Eye Dam. 1, H318
Ethyl silicate	(CAS-No.) 78-10-4	> 5	Flam. Liq. 3, H226 Eye Irrit. 2A, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.

First-aid measures after skin contact : Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Causes severe skin burns and eye damage.

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact : Causes (severe) skin burns.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

5.2. Specific hazards arising from the chemical

Fire hazard : Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

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6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Containers must be properly grounded before beginning transfer. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment. Use explosion-proof electrical equipment.

Storage conditions : Keep container tightly closed. Store cold.

Incompatible materials : Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethyl silicate (78-10-4)		
ACGIH	ACGIH TWA (ppm)	10 ppm
OSHA	OSHA PEL (TWA) (mg/m ³)	850 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	100 ppm
IDLH	US IDLH (ppm)	700 ppm
NIOSH	NIOSH REL (TWA) (mg/m ³)	85 mg/m ³
NIOSH	NIOSH REL (TWA) (ppm)	10 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles or face shield. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

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Appearance	: Clear liquid.
Molecular mass	: 198.72 g/mol
Color	: No data available
Odor	: Characteristic. Acrid. Similar to hydrogen chloride.
Odor threshold	: No data available
Refractive index	: 1.388
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: ~ 51 °C
Boiling point	: 156 - 157 °C
Flash point	: 47 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Flammable liquid and vapor
Vapor pressure	: 200 mm Hg @ 100°C
Relative vapor density at 20 °C	: > 1
Relative density	: 1.012
% Volatiles	: 100 %
Solubility	: Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Acid vapors. Ethanol. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Ethyl silicate (78-10-4)	
LD50 oral rat	6270 mg/kg
LDLo inhalation rat	1000 ppm/4h
ATE US (oral)	6270 mg/kg body weight

Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

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Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
Symptoms/effects after skin contact	: Causes (severe) skin burns.
Symptoms/effects after eye contact	: Causes serious eye damage.
Symptoms/effects after ingestion	: May be harmful if swallowed.
Reason for classification	: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects	: This substance may be hazardous to the environment.
Effect on the ozone layer	: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT)	: 2986
DOT NA no.	UN2986

14.2. UN proper shipping name

Transport document description	: UN2986 Chlorosilanes, corrosive, flammable, n.o.s. (TRIETHOXYCHLOROSILANE), 8 (3), II
Proper Shipping Name (DOT)	: Chlorosilanes, corrosive, flammable, n.o.s. (TRIETHOXYCHLOROSILANE)
Class (DOT)	: 8 - Class 8 - Corrosive material 49 CFR 173.136
Packing group (DOT)	: II - Medium Danger
Hazard labels (DOT)	: 8 - Corrosive 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx)	: 206
DOT Packaging Bulk (49 CFR 173.xxx)	: 243
DOT Packaging Exceptions (49 CFR 173.xxx)	: None

14.3. Additional information

Emergency Response Guide (ERG) Number	: 155
Other information	: No supplementary information available.

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Transport by sea

DOT Vessel Stowage Location : C - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

Air transport

DOT Quantity Limitations Passenger aircraft/rail : Forbidden
(49 CFR 173.27)
DOT Quantity Limitations Cargo aircraft only (49 : 30 L
CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

Triethoxychlorosilane (4667-99-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Ethyl silicate (78-10-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Triethoxychlorosilane (4667-99-6)

Listed on the Canadian NDSL (Non-Domestic Substances List)

Ethyl silicate (78-10-4)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class B Division 2 - Flammable Liquid
Class B Division 6 - Reactive Flammable Material
Class D Division 2 Subdivision B - Toxic material causing other toxic effects

EU-Regulations

Triethoxychlorosilane (4667-99-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Ethyl silicate (78-10-4)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Triethoxychlorosilane (4667-99-6)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Ethyl silicate (78-10-4)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CIGR (Turkish Inventory and Control of Chemicals)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Ethyl silicate (78-10-4)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H226	Flammable liquid and vapor
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage

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H319	Causes serious eye irritation
H335	May cause respiratory irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)

Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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