

Safety Data Sheet SIT7110.3

Issue date: 08/31/2015 Revision date: 02/21/2024 Version: 2.1

SECTION 1: Identification

1.1. Identification

Product name : TETRAETHOXYSILANE, oligomeric hydrolysate

Product code: SIT7110.3Product form: SubstancePhysical state: Liquid

Formula : [(C2H5O)2SiO]

Synonyms : POLY(DIETHOXYSILANE); ETHYLSILICATE

Chemical family : ORGANOETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier

GELEST, INC.

11 East Steel Road Morrisville. PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 3 H226 Flammable liquid and vapor Serious eye damage/eye irritation Category 2A H319 Causes serious eye irritation Specific target organ toxicity — Single exposure, H335 May cause respiratory irritation

Category 3, Respiratory tract irritation Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)





Signal word (GHS US) : Warning

Hazard statements (GHS US) : H226 - Flammable liquid and vapor

H319 - Causes serious eye irritation H335 - May cause respiratory irritation

Precautionary statements (GHS US) : P210 - Keep away from heat, open flames, sparks. - No smoking.

P233 - Keep container tightly closed.

P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical equipment.

P242 - Use only non-sparking tools.

Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 1/11

Safety Data Sheet

P243 - Take precautionary measures against static discharge.

P261 - Avoid breathing vapors.

P264 - Wash hands thoroughly after handling.

P271 - Use only outdoors or in a well-ventilated area.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P312 - Call a doctor if you feel unwell.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P403+P235 - Keep in a cool place

P405 - Store locked up.

P501 - Dispose of contents/container to licensed waste disposal facility...

2.3. Hazards not otherwise classified (HNOC)

Other hazards which do not result in classification

: Additional ethanol may be formed by reaction with moisture and water. The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. The US OSHA PEL (TWA) for ethanol is 1000 ppm. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent

Name : TETRAETHOXYSILANE, oligomeric hydrolysate

CAS-No. : 68412-37-3/11099-06-2

Name	Product identifier	%	GHS US classification
Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number	CAS-No.: 68412-37- 3/11099-06-2	95 – 100	Flam. Liq. 3, H226 Eye Irrit. 2A, H319 STOT SE 3, H335
Ethyl silicate	CAS-No.: 78-10-4	1 – 5	Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Eye Irrit. 2A, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 2/11

Safety Data Sheet

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet: if not available

show packaging or label. IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel

unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. May be harmful if inhaled.

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

Chronic symptoms : On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Do not use straight streams.

5.2. Specific hazards arising from the chemical

Fire hazard : Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material

is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid

all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with

proper protection. For further information refer to section 8: "Exposure controls/personal

protection".

Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 3/11

Safety Data Sheet

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or

streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or

shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in

process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or

smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof

electrical equipment.

Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up.

Incompatible materials : Oxidizing agent. Moisture. Water.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethyl silicate (78-10-4)			
USA - ACGIH - Occupational Exposure Limits			
Local name	Ethyl silicate		
ACGIH OEL TWA	10 ppm		
Remark (ACGIH)	TLV® Basis: URT & eye irr; kidney dam		
Regulatory reference	ACGIH 2024		
USA - OSHA - Occupational Exposure Limits			
Local name	Ethyl silicate		
OSHA PEL TWA	850 mg/m³		
	100 ppm		
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1		
USA - IDLH - Occupational Exposure Limits			
IDLH	700 ppm		
USA - NIOSH - Occupational Exposure Limits			
NIOSH REL (TWA)	85 mg/m³		

Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 4/11

Safety Data Sheet

Ethyl silicate (78-10-4)	
	10 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear liquid.

Molecular mass : 650 – 800 g/mol

Color : No data available

Odor : Characteristic.

Odor threshold : No data available

pH : No data available

PH : No data available

Relative evaporation rate (butyl acetate=1) : No data available
Melting point : No data available

Freezing point : <-20 °C
Boiling point : > 169 °C
Flash point : 46 °C
Auto-ignition temperature : 260 °C

Decomposition temperature : No data available

Flammability (solid, gas) : Flammable liquid and vapor.

Vapor pressure : No data available

Relative vapor density at 20 $^{\circ}$ C : 7.2 Relative density : 1.05 – 1.07

Solubility : Insoluble in water. Reacts with water.

Partition coefficient n-octanol/water (Log Pow) : No data available Partition coefficient n-octanol/water (Log Kow) : No data available Viscosity, kinematic : 3 – 5 cSt Viscosity, dynamic : No data available

Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : No data available

9.2. Other information

No additional information available

Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 5/11

Safety Data Sheet

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

LD50 dermal rat

10.5. Incompatible materials

Oxidizing agent. Moisture. Water.

10.6. Hazardous decomposition products

Ethanol. Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

ETRAETHOXYSILANE, oligomeric hydrolysate (68412-37-3/11099-06-2)			
LD50 oral rat	9280 mg/kg		
ATE US (oral)	9280 mg/kg body weight		
Ethyl silicate (78-10-4)			
LD50 oral rat	6270 mg/kg		
LD50 dermal rabbit	> 2000 mg/kg Source: ECHA		
LDLo inhalation rat	1000 ppm/4h		
Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number (68412-37-3/11099-06-2)			
LD50 oral rat	> 2000 mg/kg		

> 4450 mg/kg

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Causes serious eye irritation.

Eye Irritation: eye-hmn, 3000 ppm: severe Irritant

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified

STOT-single exposure : May cause respiratory irritation.

STOT-repeated exposure : Not classified

Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 6/11

Safety Data Sheet

Ethyl silicate (78-10-4)		
NOAEL (oral,rat,90 days)	≥ 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90- Day Oral Toxicity Study in Rodents)	
Aspiration hazard	: Not classified	
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. May be harmful if inhaled.	
Symptoms/effects after skin contact	: May cause skin irritation.	
Symptoms/effects after eye contact	: Causes serious eye irritation.	
Symptoms/effects after ingestion	: May be harmful if swallowed.	
Chronic symptoms	: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.	
Reason for classification	: Expert judgment	

SECTION 12: Ecological information

12.1. Toxicity

Ethyl silicate (78-10-4)			
LC50 - Fish [1]	> 245 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)		
EC50 - Crustacea [1]	> 75 mg/l Test organisms (species): Daphnia magna		
EC50 72h - Algae [1]	> 22 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)		
ErC50 algae	> 22 mg/l Source: ECHA		
Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number (68412-37-3/11099-06-2)			
C50 - Crustacea [1] > 193 mg/l (Exposure time: 48 h - Species: Daphnia magna)			
EC50 72h - Algae [1]	> 207 mg/l (Species: Desmodesmus subspicatus)		

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Ethyl silicate (78-10-4)	
Partition coefficient n-octanol/water (Log Pow)	0.04 Source: ChemIDplus

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of

contents/container to licensed waste disposal facility..

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecological information : Avoid release to the environment.

Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 7/11

Safety Data Sheet

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA			
14.1. UN number	14.1. UN number					
1292	Not applicable	1292	1292			
14.2. Proper Shipping Name						
Tetraethyl silicate	Not applicable	TETRAETHYL SILICATE	Tetraethyl silicate			
Transport document description						
UN1292 Tetraethyl silicate, 3, III	Not applicable	UN 1292 TETRAETHYL SILICATE, 3, III (37°C c.c.)	UN 1292 Tetraethyl silicate, 3, III			
14.3. Transport hazard class(es	3)					
3	Not applicable	3	3			
FLAMMABLE LIQUID	Not applicable	3	3			
14.4. Packing group						
III	Not applicable	III	III			
14.5. Environmental hazards						
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No			
No supplementary information availab	ole					

14.6. Special precautions for user

: UN1292 UN-No.(DOT)

DOT Special Provisions (49 CFR 172.102)

B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable.

IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T2 - 1.5 178.274(d)(2) Normal...... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

SDS ID: SIT7110.3

8/11

DOT Packaging Exceptions (49 CFR 173.xxx) DOT Packaging Non Bulk (49 CFR 173.xxx) 203 DOT Packaging Bulk (49 CFR 173.xxx) 242 DOT Quantity Limitations Passenger aircraft/rail (49 : 60 L

CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49

CFR 175.75)

Print date: 02/26/2024

: 220 L

EN (English US)

Safety Data Sheet

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel.

TDG

Emergency Response Guide (ERG) Number : 129

IMDG

Limited quantities (IMDG) : 5 L

Excepted quantities (IMDG) : E1

Packing instructions (IMDG) : P001, LP01

IBC packing instructions (IMDG) : IBC03

Tank instructions (IMDG) : T2
Tank special provisions (IMDG) : TP1

EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS

EmS-No. (Spillage) : S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS

Stowage category (IMDG) : A

Flash point (IMDG) : 37°C c.c.

Properties and observations (IMDG) : Colourless liquid. Flashpoint: 37°C c.c. Explosive limits: 1.3% to 23%. Immiscible with water.

IATA

: E1 PCA Excepted quantities (IATA) Y344 PCA Limited quantities (IATA) PCA limited quantity max net quantity (IATA) 10L PCA packing instructions (IATA) 355 PCA max net quantity (IATA) 60L : 366 CAO packing instructions (IATA) CAO max net quantity (IATA) : 220L ERG code (IATA) : 3L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

		. ,		
Name	CAS-No.	Listing	Commercial status	Flags
Ethyl silicate	78-10-4	Present	Active	
Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number	68412-37-3/11099-06-2	Not present	-	

15.2. International regulations

CANADA

Ethyl silicate (78-10-4)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Ethyl silicate (78-10-4)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number (68412-37-3/11099-06-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 9/11

Safety Data Sheet

National regulations

Ethyl silicate (78-10-4)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ISHL (Industrial Safety and Health Law)

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number (68412-37-3/11099-06-2)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Ethyl silicate (78-10-4)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

rtoxt of 11 philadoc.			
	H226	Flammable liquid and vapor	
	H319	Causes serious eye irritation	
	H332	Harmful if inhaled	
	H335	May cause respiratory irritation	

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Physical

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II IIIA)

: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 10/11

Safety Data Sheet

Prepared by safety and environmental affairs.

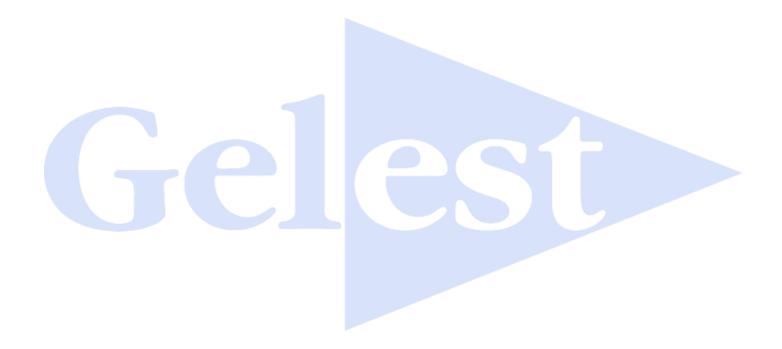
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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Print date: 02/26/2024 EN (English US) SDS ID: **SIT7110.3** 11/11