

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Issue date: 8/31/2015 Revision date: 2/21/2024 Version: 2.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Substance

Substance name : TETRAETHOXYSILANE, oligomeric hydrolysate

CAS-No. : 68412-37-3/11099-06-2

Product code : SIT7110.3 Formula : [(C2H5O)2SiO]

Synonyms : POLY(DIETHOXYSILANE); ETHYLSILICATE

Product group : Trade product

Chemical family : ORGANOETHOXYSILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.

11 East Steel Road Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 3 H226
Serious eye damage/eye irritation, Category 2 H319
Specific target organ toxicity – Single exposure, Category 3, Respiratory H335

tract irritation

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)





GHS02

GHS07

Signal word (CLP) : Warning

Hazard statements (CLP)

: H226 - Flammable liquid and vapour.

H319 - Causes serious eye irritation.

H335 - May cause respiratory irritation.

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Precautionary statements (CLP) : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

P233 - Keep container tightly closed.

P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting equipment.

P261 - Avoid breathing vapours.

P264 - Wash hands thoroughly after handling.

2.3. Other hazards

Other hazards which do not result in classification

: Additional ethanol may be formed by reaction with moisture and water. The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. The US OSHA PEL (TWA) for ethanol is 1000 ppm. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Substance type : Mono-constituent

Name : TETRAETHOXYSILANE, oligomeric hydrolysate

CAS-No. : 68412-37-3/11099-06-2

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number	CAS-No.: 68412-37-3/11099- 06-2	95 – 100	Flam. Liq. 3, H226 Eye Irrit. 2, H319 STOT SE 3, H335
Ethyl silicate	CAS-No.: 78-10-4 EC-No.: 201-083-8 EC Index-No.: 014-005-00-0	1 – 5	Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Inhalation:vapour), H332 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of H- and EUH-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if

not available show packaging or label. IF exposed or concerned: Get medical

advice/attention.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek

medical advice.

First-aid measures after skin contact : Wash with plenty of water/.... Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. May be harmful if inhaled.

2/21/2024 (Revision date) EU - en 2/11

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

Chronic symptoms : On contact with water this compound liberates methanol which is known to have a chronic

effect on the central nervous system.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Flammable liquid and vapour. Irritating fumes and organic acid vapors may develop when

material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew

with proper protection. For further information refer to section 8: "Exposure

controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or

streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or

shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Section 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapours are flammable. Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapour and mist. Provide of

: Avoid all eye and skin contact and do not breathe vapour and mist. Provide good ventilation in process area to prevent formation of vapour. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only non-sparking tools.

2/21/2024 (Revision date) EU - en 3/11

Safety Data Sheet

Hygiene measures

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-

proof electrical equipment.

Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up.

Incompatible materials : Oxidizing agent. Moisture. Water :

Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Ethyl silicate (78-10-4)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Tetraethyl orthosilicate
IOEL TWA	44 mg/m³
	5 ppm
Regulatory reference	COMMISSION DIRECTIVE (EU) 2017/164

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Provide local exhaust or general room ventilation.

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles. Contact lenses should not be worn

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Neoprene or nitrile rubber gloves

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

8.2.2.3. Respiratory protection

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid Colour : Not available Appearance : Clear liquid. Molecular mass : 650 - 800 g/mol Odour : characteristic. Odour threshold : Not available Melting point : Not available : < -20 °C Freezing point : > 169 °C Boiling point

Flammability : Flammable liquid and vapour.

Explosive limits : Not available : Not available Lower explosion limit Upper explosion limit : Not available Flash point : 46 °C : 260 °C Auto-ignition temperature : Not available Decomposition temperature : Not available рΗ Viscosity, kinematic $: 3 - 5 \text{ mm}^2/\text{s}$

Solubility : Insoluble in water. Reacts with water.

Partition coefficient n-octanol/water (Log Kow) : Not available Vapour pressure : Not available Vapour pressure at 50°C : Not available Density : Not available Relative density : 1.05 – 1.07 Relative vapour density at 20°C : 7.2

Particle characteristics : Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content : < 60 % Refractive index : 1.398

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol.

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent. Moisture. Water:

10.6. Hazardous decomposition products

Ethanol. Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Acute toxicity (inhalation) :	Not classified		
TETRAETHOXYSILANE, oligomeric hydrolysa	TETRAETHOXYSILANE, oligomeric hydrolysate (68412-37-3/11099-06-2)		
LD50 oral rat	9280 mg/kg		
Ethyl silicate (78-10-4)			
LD50 oral rat	6270 mg/kg		
LD50 dermal rabbit	> 2000 mg/kg Source: ECHA		
LC50 Inhalation - Rat (Dust/Mist)	10 mg/l Source: ECHA		
Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number (68412-37-3/11099-06-2)			
LD50 oral rat	> 2000 mg/kg		
LD50 dermal rat	> 4450 mg/kg		
Skin corrosion/irritation :	Not classified		
Serious eye damage/irritation :	Causes serious eye irritation.		
Respiratory or skin sensitisation :	Not classified		

Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified

STOT-single exposure : May cause respiratory irritation.

Ethyl silicate (78-10-4)

STOT-single exposure May cause respiratory irritation.

Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number (68412-37-3/11099-06-2)

STOT-single exposure May cause respiratory irritation.

STOT-repeated exposure : Not classified

Ethyl silicate (78-10-4)

NOAEL (oral, rat, 90 days) ≥ 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

Aspiration hazard : Not classified

TETRAETHOXYSILANE, oligomeric hydrolysate (68412-37-3/11099-06-2)

Viscosity, kinematic 3 – 5 mm²/s

Ethyl silicate (78-10-4)

Viscosity, kinematic 0.772 mm²/s Temp.: '20°C' Parameter: 'kinematic viscosity (in mm²/s)'

2/21/2024 (Revision date) EU - en 6/11

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term : Not classified

(acute)

Hazardous to the aquatic environment, long-term : Not classified

(chronic)

Ethyl silicate (78-10-4)		
LC50 - Fish [1]	> 245 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)	
EC50 - Crustacea [1]	> 75 mg/l Test organisms (species): Daphnia magna	
EC50 72h - Algae [1]	> 22 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)	
ErC50 algae	> 22 mg/l Source: ECHA	
Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number (68412-37-3/11099-06-2)		
EC50 - Crustacea [1]	> 193 mg/l (Exposure time: 48 h - Species: Daphnia magna)	
EC50 72h - Algae [1]	> 207 mg/l (Species: Desmodesmus subspicatus)	

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Ethyl silicate (78-10-4)	
Partition coefficient n-octanol/water (Log Pow)	0.04 Source: ChemIDplus

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose

of contents/container to licensed waste disposal facility...

Additional information : Handle empty containers with care because residual vapours are flammable.

Ecological information : Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

2/21/2024 (Revision date) EU - en 7/11

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA	ADN	RID	
14.1. UN number or ID n	14.1. UN number or ID number				
UN 1292	UN 1292	UN 1292	UN 1292	UN 1292	
14.2. UN proper shippin	g name				
TETRAETHYL SILICATE	TETRAETHYL SILICATE	Tetraethyl silicate	TETRAETHYL SILICATE	TETRAETHYL SILICATE	
Transport document descr	iption				
UN 1292 TETRAETHYL	UN 1292 TETRAETHYL	UN 1292 Tetraethyl silicate,	UN 1292 TETRAETHYL	UN 1292 TETRAETHYL	
SILICATE, 3, III, (D/E)	SILICATE, 3, III (37°C c.c.)	3, III	SILICATE, 3, III	SILICATE, 3, III	
14.3. Transport hazard	class(es)				
3	3	3	3	3	
3	3	3	3	3	
14.4. Packing group					
III	III	III	III	III	
14.5. Environmental hazards					
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No	
No supplementary information	n available			I	

14.6. Special precautions for user

Overland transport

Classification code (ADR) : F1
Limited quantities (ADR) : 5I
Excepted quantities (ADR) : E1

Packing instructions (ADR) : P001, IBC03, LP01, R001

Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions (ADR) : T2
Portable tank and bulk container special provisions : TP1

(ADR)

Tank code (ADR) : LGBF
Vehicle for tank carriage : FL
Transport category (ADR) : 3
Special provisions for carriage - Packages (ADR) : V12
Special provisions for carriage - Operation (ADR) : S2
Hazard identification number (Kemler No.) : 30

Orange plates :

30 1292

Tunnel restriction code (ADR) : D/E

Transport by sea

Limited quantities (IMDG) : 5 L

Excepted quantities (IMDG) : E1

Packing instructions (IMDG) : P001, LP01

IBC packing instructions (IMDG) : IBC03

Tank instructions (IMDG) : T2

Tank special provisions (IMDG) : TP1

EmS-No. (Fire) : F-E

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

EmS-No. (Spillage) : S-D Stowage category (IMDG) : A Flash point (IMDG) : 37°C c.c.

Properties and observations (IMDG) : Colourless liquid. Flashpoint: 37°C c.c. Explosive limits: 1.3% to 23%. Immiscible with

water.

Air transport

PCA Excepted quantities (IATA) : E1 : Y344 PCA Limited quantities (IATA) PCA limited quantity max net quantity (IATA) : 10L PCA packing instructions (IATA) : 355 : 60L PCA max net quantity (IATA) : 366 CAO packing instructions (IATA) : 220L CAO max net quantity (IATA) ERG code (IATA) : 3L

Inland waterway transport

Classification code (ADN) : F1
Limited quantities (ADN) : 5 L

Excepted quantities (ADN) : E1

Equipment required (ADN) : PP, EX, A

Ventilation (ADN) : VE01

Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : F1
Limited quantities (RID) : 5L
Excepted quantities (RID) : E1

Packing instructions (RID) : P001, IBC03, LP01, R001

Mixed packing provisions (RID) : MP19
Portable tank and bulk container instructions (RID) : T2
Portable tank and bulk container special provisions : TP1

(RID)

Tank codes for RID tanks (RID) : LGBF
Transport category (RID) : 3
Special provisions for carriage – Packages (RID) : W12
Colis express (express parcels) (RID) : CE4
Hazard identification number (RID) : 30

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)		
Reference code	Applicable on	Entry title or description
3(a)	TETRAETHOXYSILANE, oligomeric hydrolysate; Ethyl silicate; Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 2.1 to 2.4, 2.6 and 2.7, 2.8 types A and B, 2.9, 2.10, 2.12, 2.13 categories 1 and 2, 2.14 categories 1 and 2, 2.15 types A to F

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

EU restriction list (REACH Annex XVII)		
Reference code	Applicable on	Entry title or description
3(b)	TETRAETHOXYSILANE, oligomeric hydrolysate; Ethyl silicate; Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10
40.	TETRAETHOXYSILANE, oligomeric hydrolysate; Ethyl silicate; Tetraethoxysilane, oligomeric hydrolysate, listed under more than one CAS number	Substances classified as flammable gases category 1 or 2, flammable liquids categories 1, 2 or 3, flammable solids category 1 or 2, substances and mixtures which, in contact with water, emit flammable gases, category 1, 2 or 3, pyrophoric liquids category 1 or pyrophoric solids category 1, regardless of whether they appear in Part 3 of Annex VI to Regulation (EC) No 1272/2008 or not.

REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

Ozone Regulation (1005/2009)

Not listed on the Ozone Depletion list (Regulation EU 1005/2009)

VOC Directive (2004/42)

VOC content : < 60 %

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Full text of H- and EUH-statements:		
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4	
Acute Tox. 4 (Inhalation:vapour)	Acute toxicity (inhalation:vapour) Category 4	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
Flam. Liq. 3	Flammable liquids, Category 3	
H226	Flammable liquid and vapour.	
H319	Causes serious eye irritation.	
H332	Harmful if inhaled.	
H335	May cause respiratory irritation.	
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	

SDS EU (REACH Annex II) - Custom v22

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