**SECTION 1: Identification**

<table>
<thead>
<tr>
<th>1.1. Identification</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Product name</strong></td>
</tr>
<tr>
<td><strong>Product code</strong></td>
</tr>
<tr>
<td><strong>Product form</strong></td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
</tr>
<tr>
<td><strong>Formula</strong></td>
</tr>
<tr>
<td><strong>Synonyms</strong></td>
</tr>
<tr>
<td><strong>Chemical family</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>1.2. Recommended use and restrictions on use</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Recommended use</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>1.3. Supplier</th>
</tr>
</thead>
<tbody>
<tr>
<td>GELEST, INC.</td>
</tr>
<tr>
<td>11 East Steel Road</td>
</tr>
<tr>
<td>Morrisville, PA 19067</td>
</tr>
<tr>
<td>USA</td>
</tr>
<tr>
<td>T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST</td>
</tr>
<tr>
<td><a href="mailto:info@gelest.com">info@gelest.com</a> - <a href="http://www.gelest.com">www.gelest.com</a></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>1.4. Emergency telephone number</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Emergency number</strong></td>
</tr>
</tbody>
</table>

**SECTION 2: Hazard(s) identification**

<table>
<thead>
<tr>
<th>2.1. Classification of the substance or mixture</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>GHS-US classification</strong></td>
</tr>
<tr>
<td>Flammable liquids: H227 - Combustible liquid</td>
</tr>
<tr>
<td>Category 4</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation Category 2A</td>
</tr>
<tr>
<td>Full text of H statements: see section 16</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>2.2. GHS Label elements, including precautionary statements</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>GHS-US labeling</strong></td>
</tr>
<tr>
<td>Hazard pictograms (GHS-US)</td>
</tr>
<tr>
<td>![Exclamation Mark]</td>
</tr>
</tbody>
</table>

| **Signal word (GHS-US)**                                   | Warning |
| **Hazard statements (GHS-US)**                             | H227 - Combustible liquid |
|                                                            | H319 - Causes serious eye irritation |
| **Precautionary statements (GHS-US)**                     | P280 - Wear protective gloves/protective clothing/eye protection/face protection. |
|                                                            | P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking, heat, open flames, sparks |
|                                                            | P264 - Wash hands thoroughly after handling. |
|                                                            | P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing |
|                                                            | P337+P313 - If eye irritation persists: Get medical advice/attention. |
|                                                            | P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish. |
|                                                            | P403+P235 - Keep in a cool place |
|                                                            | P501 - Dispose of contents/container to licensed waste disposal facility. |

<table>
<thead>
<tr>
<th>2.3. Hazards not otherwise classified (HINOC)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Other hazards not contributing to the classification</strong></td>
</tr>
<tr>
<td>Additional ethanol may be formed by reaction with moisture and water. The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. The US OSHA PEL (TWA) for ethanol is 1000 ppm. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.</td>
</tr>
</tbody>
</table>
2.4.  Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1.  Substances
Substance type : Mono-constituent
Name : PENTYLTRIETHOXYSILANE
CAS-No. : 2761-24-2

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pentyltriethoxysilane</td>
<td>(CAS-No.) 2761-24-2</td>
<td>95 - 100</td>
<td>Flam. Liq. 4, H227</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2.  Mixtures
Not applicable

SECTION 4: First-aid measures

4.1.  Description of first aid measures
First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2.  Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

Chronic symptoms : On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

4.3.  Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1.  Suitable (and unsuitable) extinguishing media

Unsuitable extinguishing media : Do not use straight streams.

5.2.  Specific hazards arising from the chemical
Fire hazard : Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3.  Special protective equipment and precautions for fire-fighters
Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1.  Personal precautions, protective equipment and emergency procedures
General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1.  For non-emergency personnel
Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2.  For emergency responders
Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Additional hazards when processed: Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Use only non-sparking tools.
Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. Keep in a cool place.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment
Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties
Physical state: Liquid
Appearance: Clear liquid.
Molecular mass: 234.41 g/mol
Color: No data available
Odor: Characteristic.
Odor threshold: No data available
Refractive index: 1.4059
pH: No data available
Relative evaporation rate (butyl acetate=1): < 1
Melting point: No data available
PENTYLTRIETHOXYSILANE
Safety Data Sheet

Freezing point : < 0 °C
Boiling point : 95 - 96 °C @ 1.3 mm Hg
Flash point : 68 °C
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : Combustible liquid
Vapor pressure : < 0.5 mm Hg @ 25°C
Relative vapor density at 20 °C : > 1
Relative density : 0.895
Solubility : Insoluble in water. Reacts slowly with water.
Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : 2.1 cSt
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with moist air or with water liberating ethanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified

<table>
<thead>
<tr>
<th>Pentyltriethoxysilane (2761-24-2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
</tr>
<tr>
<td>LD50 dermal rabbit</td>
</tr>
<tr>
<td>ATE US (oral)</td>
</tr>
<tr>
<td>ATE US (dermal)</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : Not classified

Specific target organ toxicity – repeated exposure : Not classified
Aspiration hazard : Not classified
Potential Adverse human health effects and symptoms : This compound liberates ethanol on contact with moisture. Material generates ethanol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue.
Symptoms/effects after inhalation: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact: May cause skin irritation.

Symptoms/effects after eye contact: Causes serious eye irritation.

Symptoms/effects after ingestion: May be harmful if swallowed.

Chronic symptoms: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
DOT NA no.: NA1993

14.2. UN proper shipping name
Transport document description: NA1993 Combustible liquid, n.o.s. (PENTYLTRIETHOXYSILANE), 3, III
Proper Shipping Name (DOT): Combustible liquid, n.o.s.
(PENTYLTRIETHOXYSILANE)
Class (DOT): 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT): III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx): 203
DOT Packaging Bulk (49 CFR 173.xxx): 241
DOT Packaging Exceptions (49 CFR 173.xxx): 150
DOT Symbols: D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name

14.3. Additional information
Other information: No supplementary information available.
Special transport precautions: This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons or 450 liters. The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

Transport by sea
DOT Vessel Stowage Location: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 220 L
SECTION 15: Regulatory information

15.1. US Federal regulations

Pentyltriethoxysilane (2761-24-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
Pentyltriethoxysilane (2761-24-2)
Listed on the Canadian NDSL (Non-Domestic Substances List)

EU-Regulations
Pentyltriethoxysilane (2761-24-2)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
Pentyltriethoxysilane (2761-24-2)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

15.3. US State regulations
No additional information available

SECTION 16: Other information

Full text of H-phrases:

H227 Combustible liquid
H319 Causes serious eye irritation

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)
Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 09/01/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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