



A Group Company of MITSUBISHI CHEMICAL

1,1,3,3,5,5,7,7-OCTAMETHYLTETRASILOXANE, 80% in octamethylcyclotetrasiloxane

Safety Data Sheet SIO6702.0

Issue date: 10/30/2014

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Version: 2.0

SECTION 1: Identification

1.1. Identification

Product name : 1,1,3,3,5,5,7,7-OCTAMETHYLTETRASILOXANE, 80% in octamethylcyclotetrasiloxane
 Product code : SIO6702.0
 Product form : Substance
 Physical state : Liquid
 Formula : C₈H₂₆O₃Si₄
 Synonyms : (1,7 H)-OCTAMETHYLTETRASILOXANE; M'DDM'
 Chemical family : ORGANOSILOXANE

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier

GELEST, INC.

11 East Steel Road
 Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 3 H226 Flammable liquid and vapor
 Reproductive toxicity Category 2 H361 Suspected of damaging fertility or the unborn child
 Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Warning

Hazard statements (GHS US) :

H226 - Flammable liquid and vapor
 H361 - Suspected of damaging fertility or the unborn child

Precautionary statements (GHS US) :

P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P210 - Keep away from heat, open flames, sparks. - No smoking.
 P233 - Keep container tightly closed.
 P240 - Ground/Bond container and receiving equipment.
 P241 - Use explosion-proof electrical equipment.
 P242 - Use only non-sparking tools.
 P243 - Take precautionary measures against static discharge.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
 P308+P313 - If exposed or concerned: Get medical advice/attention.
 P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
 P403+P235 - Keep in a cool place
 P405 - Store locked up.
 P501 - Dispose of contents/container to licensed waste disposal facility..

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Multi-constituent
Name : 1,1,3,3,5,5,7,7-OCTAMETHYLTETRASILOXANE, 80% in octamethylcyclotetrasiloxane
CAS-No. : 1000-05-1

Name	Product identifier	%	GHS US classification
1,1,3,3,5,5,7,7-Octamethyltetrasiloxane	(CAS-No.) 1000-05-1	> 80	Flam. Liq. 3, H226
Octamethylcyclotetrasiloxane	(CAS-No.) 556-67-2	< 20	Flam. Liq. 3, H226 Repr. 2, H361 Aquatic Chronic 4, H413

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Suspected of damaging fertility or the unborn child.

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : May cause eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : None known.

5.2. Specific hazards arising from the chemical

Fire hazard : Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

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6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Keep away from heat, open flames, sparks. - No smoking.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Use explosion-proof electrical/ventilating/lighting equipment.

Storage conditions : Keep container tightly closed. Store locked up. Keep in a cool place.

Incompatible materials : Alkalis. Metal salts. Oxidizing agent. Precious metals.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Octamethylcyclotetrasiloxane (556-67-2)		
AIHA	WEEL TWA [ppm]	10 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear liquid.

Molecular mass : 282.63 g/mol

Color : No data available

Odor : Odorless.

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Odor threshold	: No data available
Refractive index	: 1.3875
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: ~ 1
Melting point	: No data available
Freezing point	: < 0 °C
Boiling point	: 169 – 170 °C
Flash point	: 52 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability	: Flammable liquid and vapor
Vapor pressure	: 2 mm Hg @ 25°C
Relative vapor density at 20 °C	: > 1
Relative density	: 0.863
% Volatiles	: 100 %
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

The product can generate small amounts of hydrogen when exposed to alkalis and protic materials such as water and alcohol in combination with metal salts such as aluminum chloride or precious metals such as platinum.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

10.6. Hazardous decomposition products

Hydrogen. Formaldehyde. Carbon monoxide. Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Octamethylcyclotetrasiloxane (556-67-2)	
LD50 oral rat	> 4800 mg/kg
LD50 dermal rat	> 2375 mg/kg
LC50 Inhalation - Rat	36 g/m ³ (Exposure time: 4 h)
ATE US (vapors)	36 mg/l/4h
ATE US (dust, mist)	36 mg/l/4h

Skin corrosion/irritation	: Not classified
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Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
	None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

Octamethylcyclotetrasiloxane (556-67-2)	
LC50 - Fish [1]	> 500 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
LC50 - Fish [2]	> 1000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Octamethylcyclotetrasiloxane (556-67-2)	
BCF - Fish [1]	12400
Partition coefficient n-octanol/water (Log Pow)	5.1

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects	: This substance may be hazardous to the environment.
Effect on the ozone layer	: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility..
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT)	: 1993
DOT NA No	UN1993

14.2. UN proper shipping name

Transport document description (DOT)	: UN1993 Flammable liquids, n.o.s. (1,1,3,3,5,5,7,7-OCTAMETHYLTETRASILOXANE, 80% in octamethylcyclotetrasiloxane), 3, III
Proper Shipping Name (DOT)	: Flammable liquids, n.o.s. (1,1,3,3,5,5,7,7-OCTAMETHYLTETRASILOXANE, 80% in octamethylcyclotetrasiloxane)
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

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Packing group (DOT) : III - Minor Danger
Hazard labels (DOT) : 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : G - Identifies PSN requiring a technical name

14.3. Additional information

Emergency Response Guide (ERG) Number : 128

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
1,1,3,3,5,5,7,7-Octamethyltetrasiloxane	1000-05-1	Present	Active	
Octamethylcyclotetrasiloxane	556-67-2	Present	Active	T

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15.2. International regulations

CANADA

1,1,3,3,5,5,7,7-Octamethyltetrasiloxane (1000-05-1)

Listed on the Canadian DSL (Domestic Substances List)

Octamethylcyclotetrasiloxane (556-67-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

1,1,3,3,5,5,7,7-Octamethyltetrasiloxane (1000-05-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Octamethylcyclotetrasiloxane (556-67-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

1,1,3,3,5,5,7,7-Octamethyltetrasiloxane (1000-05-1)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the TCSI (Taiwan Chemical Substance Inventory)

Listed on the NCI (Vietnam - National Chemical Inventory)

Octamethylcyclotetrasiloxane (556-67-2)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

Listed on the NCI (Vietnam - National Chemical Inventory)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases::

H226	Flammable liquid and vapor
H361	Suspected of damaging fertility or the unborn child
H413	May cause long lasting harmful effects to aquatic life

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur

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Flammability	: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)
Physical	: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Issue date: 10/30/2014 Revision date: 07/22/2022 Version: 2.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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