**SECTION 1: Identification**

1.1. Identification

Product name: n-OCTADECYLTRICHLOROSILANE, 95%

Product code: SIO6640.0

Product form: Substance

Physical state: Liquid

Formula: C18H37Cl3Si

Synonyms: OTS; TRICHLOROSILYLOCTADECANE; TRICHLOROOCTADECYLSILANE

Chemical family: CHLOROSILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

**SECTION 2: Hazard(s) Identification**

2.1. Classification of the substance or mixture

GHS-US classification

Skin corrosion/irritation Category 1B - H314 - Causes severe skin burns and eye damage

Serious eye damage/eye irritation Category 1 - H318 - Causes serious eye damage

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US): [Image]

Signal word (GHS US): Danger

Hazard statements (GHS US): H314 - Causes severe skin burns and eye damage

Precautionary statements (GHS US): P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P260 - Do not breathe vapors.
P310 - Immediately call a doctor
P264 - Wash hands thoroughly after handling.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. Rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P363 - Wash contaminated clothing before reuse.
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable
n-OCTADECYLTRICHLOROSILANE, 95%
Safety Data Sheet

SECTION 3: Composition/Information on ingredients

3.1. Substances
Substance type : Mono-constituent
Name : n-OCTADECYLTRICHLOROSILANE, 95%
CAS-No. : 112-04-9

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Octadecyltrichlorosilane</td>
<td>(CAS-No.) 112-04-9</td>
<td>95 - 100</td>
<td>Skin Corr. 1B, H314 Eye Dam. 1, H318</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.
First-aid measures after skin contact : Wash with plenty of soap and water. Get immediate medical advice/attention.
First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects : Causes severe skin burns and eye damage.
Symptoms/effects after inhalation : May be irritating to the respiratory system. Overexposure may cause: Cough. Headache. Nausea.
Symptoms/effects after skin contact : Causes (severe) skin burns.
Symptoms/effects after eye contact : Causes serious eye damage.
Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media : Water.

5.2. Specific hazards arising from the chemical
Fire hazard : Irritating fumes of hydrogen chloride and organic acid vapors may develop when material is exposed to water or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.
SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed.


Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Octadecyltrichlorosilane (112-04-9)</th>
<th>OSHA</th>
<th>OSHA PEL (TWA) (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>5 ppm hydrogen chloride</td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles or face shield. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear liquid.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>387.93 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Straw.</td>
</tr>
<tr>
<td>Odor</td>
<td>Acrid. Similar to hydrogen chloride.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4602</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>22 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>160 - 162 °C @ 3 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>189 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 0.01 mm Hg 25°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.95</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water. Reacts with water.</td>
</tr>
</tbody>
</table>
n-OCTADECYLTRICHLOROSILANE, 95%
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<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating hydrogen chloride.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects

- Acute toxicity: Not classified
- Skin corrosion/irritation: Causes severe skin burns and eye damage.
- Serious eye damage/irritation: Causes serious eye damage.
- Respiratory or skin sensitization: Not classified
- Germ cell mutagenicity: Not classified
- Carcinogenicity: Not classified
- Reproductive toxicity: Not classified
- Specific target organ toxicity – single exposure: Not classified
- Specific target organ toxicity – repeated exposure: Not classified
- Aspiration hazard: Not classified
- Symptoms/effects after inhalation: May be irritating to the respiratory system. Overexposure may cause: Cough. Headache. Nausea.
- Symptoms/effects after skin contact: Causes (severe) skin burns.
- Symptoms/effects after eye contact: Causes serious eye damage.
- Symptoms/effects after ingestion: May be harmful if swallowed.
- Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available
n-OCTADECYLTRICHLOROSILANE, 95%
Safety Data Sheet

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available.

SECTION 13: Disposal considerations
13.1. Disposal methods
Product/Packaging disposal recommendations: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information
14.1. UN number
UN-No.(DOT) : 1800
DOT NA no. UN1800

14.2. UN proper shipping name
Transport document description: UN1800 Octadecyltrichlorosilane, 8, II
Proper Shipping Name (DOT): Octadecyltrichlorosilane
Class (DOT): 8 - Class 8 - Corrosive material 49 CFR 173.136
Packing group (DOT): II - Medium Danger
Hazard labels (DOT): 8 - Corrosive

14.3. Additional information
Emergency Response Guide (ERG) Number: 156
Other information: No supplementary information available.

Transport by sea
DOT Vessel Stowage Location: C - The material must be stowed “on deck only” on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other: 40 - Stow “clear of living quarters”

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): Forbidden
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 30 L

SECTION 15: Regulatory information
15.1. US Federal regulations
Octadecyltrichlorosilane (112-04-9)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations
CANADA
Octadecyltrichlorosilane (112-04-9)
Listed on the Canadian NDSL (Non-Domestic Substances List)

EU-Regulations
Octadecyltrichlorosilane (112-04-9)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
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Octadecyltrichlorosilane (112-04-9)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Octadecyltrichlorosilane (112-04-9)
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information
Full text of H-phrases:

<table>
<thead>
<tr>
<th>H314</th>
<th>Causes severe skin burns and eye damage</th>
</tr>
</thead>
<tbody>
<tr>
<td>H318</td>
<td>Causes serious eye damage</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
Health:
3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability:
1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical:
1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 11/21/2014 Revision date: 04/05/2019 Version: 1.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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