### SECTION 1: Identification

#### 1.1. Identification

<table>
<thead>
<tr>
<th>Product name</th>
<th>n-OCTADECYLDIMETHYL(DIETHYLAMINO) SILANE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product code</td>
<td>SIO6616.0</td>
</tr>
<tr>
<td>Product form</td>
<td>Substance</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Formula</td>
<td>C24H53NSi</td>
</tr>
<tr>
<td>Synonyms</td>
<td>N,N-DIETHYL-1,1-DIMETHYL-1-OCTADECYL-SILANAMINE</td>
</tr>
<tr>
<td>Chemical family</td>
<td>ORGANOAMINOSILANE</td>
</tr>
</tbody>
</table>

#### 1.2. Recommended use and restrictions on use

| Recommended use                  | Chemical intermediate                                                  |

#### 1.3. Supplier

**GELEST, INC.**
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

#### 1.4. Emergency telephone number

| Emergency number | CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International) |

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

**GHS-US classification**
- Flammable liquids Category 4: H227 - Combustible liquid
- Skin corrosion/irritation Category 2: H315 - Causes skin irritation
- Serious eye damage/eye irritation Category 2A: H319 - Causes serious eye irritation

Full text of H statements: see section 16

#### 2.2. GHS Label elements, including precautionary statements

**GHS US labeling**
- Hazard pictograms (GHS US): ![Exclamation Mark]

**Signal word (GHS US):** Warning

**Hazard statements (GHS US):**
- H227 - Combustible liquid
- H315 - Causes skin irritation
- H319 - Causes serious eye irritation

**Precautionary statements (GHS US):**
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P210 - Keep away from heat, open flames, sparks. - No smoking.
- P264 - Wash hands thoroughly after handling.
- P302+P352 - If on skin: Wash with plenty of water
- P332+P313 - If skin irritation occurs: Get medical advice/attention.
- P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- P337+P313 - If eye irritation persists: Get medical advice/attention.
- P362 - Take off contaminated clothing and wash before reuse.
- P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
- P403+P235 - Keep in a cool place
- P501 - Dispose of contents/container to licensed waste disposal facility.

#### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable
n-OCTADECYLDIMETHYL(DIETHYLAMINO)SILANE
Safety Data Sheet

SECTION 3: Composition/Information on ingredients

3.1. Substances
Substance type: Mono-constituent
Name: n-OCTADECYLDIMETHYL(DIETHYLAMINO)SILANE
CAS-No.: 98984-76-0

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Octadecyldimethyl(diethylamino)silane</td>
<td>(CAS-No.) 98984-76-0</td>
<td>&gt; 95</td>
<td>Flam. Liq. 4, H227</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Nausea. Headache.
Symptoms/effects after skin contact: Causes skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

5.2. Specific hazards arising from the chemical
Fire hazard: Combustible liquid. Irritating fumes of diethylamine and organic acid vapors may develop when material is exposed to water or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.
n-OCTADECYLDIMETHYL(DIETHYLAMINO)SILANE
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SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Containers and transfer lines require grounding during use. Use only non-sparking tools.
Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Technical measures: Ground/bond container and receiving equipment.
Storage conditions: Keep container tightly closed.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment
Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Physical state: Liquid
Appearance: Liquid.
Molecular mass: 383.77 g/mol
Color: Straw. Yellow.
Odor: Acrid. Amine.
Odor threshold: No data available
Refractive index: No data available
pH: No data available
Relative evaporation rate (butyl acetate=1): No data available
Melting point: No data available
Freezing point: < 20 °C
Boiling point: 160 ºC @ 0.1 mm Hg
Flash point: 77 °C
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Flammability (solid, gas): Combustible liquid
Vapor pressure: < 0.01 mm Hg @ 25°C
Relative vapor density at 20 ºC: < 1
Relative density: 0.815
Solubility: Insoluble in water. Reacts with water.
n-OCTADECYLDIMETHYL(DIETHYLAMINO)SILANE
Safety Data Sheet

<table>
<thead>
<tr>
<th>Property</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating dimethylamine.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Diethylamine. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – single exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – repeated exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Symptoms/effects after inhalation</td>
<td>May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Nausea. Headache.</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>May be harmful if swallowed.</td>
</tr>
<tr>
<td>Reason for classification</td>
<td>Expert judgment</td>
</tr>
</tbody>
</table>

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available
n-OCTADECYLDIMETHYL(DIETHYLAMINO)SILANE
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12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

DOT NA no. : NA1993

14.2. UN proper shipping name

Transport document description : NA1993 Combustible liquid, n.o.s. (n-OCTADECYLDIMETHYL(DIETHYLAMINO)SILANE), 3, III
Proper Shipping Name (DOT) : Combustible liquid, n.o.s. (n-OCTADECYLDIMETHYL(DIETHYLAMINO)SILANE)
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name

14.3. Additional information

Other information : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

Transport by sea

DOT Vessel Stowage Location : A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations

n-OCTADECYLDIMETHYL(DIETHYLAMINO)SILANE (98984-76-0)

TSCA Exemption/Exclusion : CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States.

n-Octadecyl(dimethyl(diethy lamino))silane (98984-76-0)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
No additional information available

EU-Regulations
No additional information available

National regulations
No additional information available
15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

<table>
<thead>
<tr>
<th>H227</th>
<th>Combustible liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>H315</td>
<td>Causes skin irritation</td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 02/11/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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