SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Substance
Physical state: Solid
Substance name: MOLYBDENUM DISILICIDE, 99+% 
Product code: SIM6594.8
Formula: MoSi2
Synonyms: MOLYBDENUM SILICON ALLOY
Chemical family: METAL ALLOY

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture: Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]
Specific target organ toxicity — Single exposure, Category 3, H335
Respiratory tract irritation
Full text of H statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]
Hazard pictograms (CLP): 

Signal word (CLP): Warning
Hazard statements (CLP): H335 - May cause respiratory irritation.
Precautionary statements (CLP): P261 - Avoid breathing dust.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312 - Call a doctor if you feel unwell.
2.3. Other hazards
No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Mono-constituent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>MOLYBDENUM DISILICIDE, 99+%</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>12136-78-6</td>
</tr>
<tr>
<td>EC-No.</td>
<td>235-231-8</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Regulation (EC) No. 1272/2008 [CLP]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Molybdenum silicide (MoSi2)</td>
<td>(CAS-No.) 12136-78-6</td>
<td>99 - 100</td>
<td>STOT SE 3, H335</td>
</tr>
<tr>
<td></td>
<td>(EC-No.) 235-231-8</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of water/…. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation: May cause respiratory irritation. Inhalation of large amounts is expected to cause necrosis of tracheal epithelium, bronchitis and interstitial pneumonia.

Symptoms/effects after skin contact: Reported to be non-irritating.

Symptoms/effects after eye contact: May cause eye irritation.

Symptoms/effects after ingestion: No information available.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Use Met-L-X or other appropriate metal-extinguishing powder.

Unsuitable extinguishing media: Do not apply water to burning material.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Irritating fumes vapors may develop when material is mixed with other materials and exposed to elevated temperatures or open flame.

Explosion hazard: May form flammable or explosive dust-air mixtures.

5.3. Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid contact with skin and eyes. Do not breathe dust.
SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid contact with skin and eyes. Avoid dust formation. Do not breathe dust. Use only outdoors or in a well-ventilated area.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. Store locked up.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Molybdenum silicide (MoSi2) (12136-78-6)</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA OSHA</td>
</tr>
<tr>
<td>OSHA PEL (TWA) (mg/m³)</td>
</tr>
<tr>
<td>15 mg/m³ nuisance dust</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Safety glasses. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified dust and mist (orange cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Physical state: Solid
### Appearance
Powder.

### Molecular mass
152.13 g/mol

### Colour
Gray.

### Odour and Odour threshold
No data available

### Refractive index
No additional information available

### pH
No data available

### Relative evaporation rate (butylacetate=1)
No data available

### Melting point
~ 1930 °C

### Freezing point
No data available

### Boiling point
No data available

### Flash point
> 110 °C

### Auto-ignition temperature
No data available

### Decomposition temperature
No data available

### Flammability (solid, gas)
No data available

### Vapour pressure
< 0.001 mm Hg @ 20°C

### Relative vapour density at 20 °C
No data available

### Relative density
6.3

### % Volatiles
0 %

### Solubility
Insoluble in water.

### Log Pow
No data available

### Log Kow
No data available

### Viscosity, kinematic
No data available

### Viscosity, dynamic
No data available

### Explosive properties
No data available

### Oxidising properties
No data available

### Explosive limits
No data available

### 9.2. Other information
No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity
No additional information available

### 10.2. Chemical stability
Stable.

### 10.3. Possibility of hazardous reactions
Violent reaction when heated with oxidizers such as potassium nitrate or potassium chlorate. When heated to elevated temperature, reacts steam to form hydrogen.

### 10.4. Conditions to avoid
Heat.

### 10.5. Incompatible materials
Oxidizing agent.

### 10.6. Hazardous decomposition products
Molybdenum oxide. Silicon oxides.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Respiratory or skin sensitisation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
**MOLYBDENUM DISILICIDE, 99+%**

**Safety Data Sheet**

<table>
<thead>
<tr>
<th>Safety Statement</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>STOT-single exposure</td>
<td>May cause respiratory irritation.</td>
</tr>
<tr>
<td>STOT-repeated exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Symptoms/effects after inhalation</td>
<td>May cause respiratory irritation. Inhalation of large amounts is expected to cause necrosis of tracheal epithelium, bronchitis and interstitial pneumonia.</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>Reported to be non-irritating.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>May cause eye irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>No information available.</td>
</tr>
</tbody>
</table>

**SECTION 12: Ecological information**

12.1. **Toxicity**

<table>
<thead>
<tr>
<th>Acute aquatic toxicity</th>
<th>Not classified</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chronic aquatic toxicity</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

12.2. **Persistence and degradability**

No additional information available

12.3. **Bioaccumulative potential**

No additional information available

12.4. **Mobility in soil**

No additional information available

12.5. **Results of PBT and vPvB assessment**

No additional information available

12.6. **Other adverse effects**

No additional information available

**SECTION 13: Disposal considerations**

13.1. **Waste treatment methods**

<table>
<thead>
<tr>
<th>Sewage disposal recommendations</th>
<th>Do not dispose of waste into sewer.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product/Packaging disposal recommendations</td>
<td>Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.</td>
</tr>
<tr>
<td>Ecology - waste materials</td>
<td>Avoid release to the environment.</td>
</tr>
</tbody>
</table>

**SECTION 14: Transport information**

14.1. **UN number**

In accordance with ADR / RID / IMDG / IATA / ADN

<table>
<thead>
<tr>
<th>UN-No. (ADR)</th>
<th>Not applicable</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN-No. (IMDG)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (IATA)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (ADN)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (RID)</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

14.2. **UN proper shipping name**

<table>
<thead>
<tr>
<th>Proper Shipping Name (ADR)</th>
<th>Not applicable</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proper Shipping Name (IMDG)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Proper Shipping Name (IATA)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Proper Shipping Name (ADN)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Proper Shipping Name (RID)</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

14.3. **Transport hazard class(es)**

**ADR**

| Transport hazard class(es) (ADR) | Not applicable |

**IMDG**

| Transport hazard class(es) (IMDG) | Not applicable |

**IATA**

| Transport hazard class(es) (IATA) | Not applicable |
MOLYBDENUM DISILICIDE, 99+% Safety Data Sheet

ADN
Transport hazard class(es) (ADN) : Not applicable

RID
Transport hazard class(es) (RID) : Not applicable

14.4. Packing group
Packing group (ADR) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable
Packing group (ADN) : Not applicable
Packing group (RID) : Not applicable

14.5. Environmental hazards
Dangerous for the environment : No
Marine pollutant : No
Other information : No supplementary information available

14.6. Special precautions for user
- Overland transport
Not applicable
- Transport by sea
Not applicable
- Air transport
Not applicable
- Inland waterway transport
Not applicable
- Rail transport
Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations
No REACH Annex XVII restrictions
MOLYBDENUM DISILICIDE, 99+% is not on the REACH Candidate List
MOLYBDENUM DISILICIDE, 99+% is not on the REACH Annex XIV List
MOLYBDENUM DISILICIDE, 99+% is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

% Volatiles : 0 %

15.1.2. National regulations

Germany
12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands
SZW-lijst van kankerverwekkende stoffen : The substance is not listed
SZW-lijst van mutagene stoffen : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : The substance is not listed
MOLYBDENUM DISILICIDE, 99+%
Safety Data Sheet

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid: The substance is not listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling: The substance is not listed

Denmark
Danish National Regulations: Young people below the age of 18 years are not allowed to use the product

15.2. Chemical safety assessment
No additional information available

SECTION 16: Other information
Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information: Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

<table>
<thead>
<tr>
<th>STOT SE 3</th>
<th>Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation</th>
</tr>
</thead>
<tbody>
<tr>
<td>H335</td>
<td>May cause respiratory irritation.</td>
</tr>
</tbody>
</table>

SDS EU (REACH Annex II) - Custom

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2019 Gelest Inc. Morrisville, PA 19067