SECTION 1: Identification

1.1. Identification

Product name: METHYLTRIMETHOXY SILANE, oligomeric hydrolysate
Product code: SIM6560.2
Product form: Substance
Physical state: Liquid
Formula: C4H12O3Si
Synonyms: POLY(METHYL SILSESQUIOXANE), METHOXY TERMINATED; SILOXANES AND SILICONES, METHYL METHOXY POLYMERS WITH METHYL SILSESQUIOXANES, METHOXY-TERMINATED
Chemical family: ORGANOMETHOXY SILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) Identification

2.1. Classification of the substance or mixture

GHS-US classification
Serious eye damage/eye irritation Category 2A H319 Causes serious eye irritation
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Hazard pictograms (GHS US):

Signal word (GHS US): Warning
Hazard statements (GHS US): H319 - Causes serious eye irritation
Precautionary statements (GHS US):
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P264 - Wash hands thoroughly after handling.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification: Additional methanol may be formed by reaction with moisture and water. The US OSHA PEL (TWA) for methanol is 200 ppm.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Multi-constituent
Name: METHYLTRIMETHOXY SILANE, oligomeric hydrolysate
CAS-No.: 181186-37-8
METHYLTRIMETHOXYSILANE, oligomeric hydrolysate
Safety Data Sheet

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>METHYLTRIMETHOXYSILANE, oligomeric hydrolysate</td>
<td>(CAS-No.) 181186-37-8</td>
<td>95 - 100</td>
<td>Eye Irrit. 2A, H319</td>
</tr>
<tr>
<td>METHYLTRIMETHOXYSILANE</td>
<td>(CAS-No.) 1185-55-3</td>
<td>0 - 5</td>
<td>Flammable Liquid 2, H225</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: Oral toxicity is associated with methanol, the solvent and a hydrolysate product which causes nausea, vomiting, headache, visual effects including blindness.
Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

4.3. Immediate medical attention and special treatment, if necessary
NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media: Do not use straight streams.

5.2. Specific hazards arising from the chemical
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. Vapors extremely dangerous to eyes.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

Print date: 04/11/2019  EN (English US)  SDS ID: SIM6560.2  2/6
6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up: With adequate eye protection, absorb material and transfer to a suitable container for hydrolysis and disposal.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent accumulation of vapors.

Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed.

Incompatible materials: Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>700 - 1000 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.402</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 102 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 110 °C</td>
</tr>
</tbody>
</table>
METHYLTRIMETHOXYSILANE, oligomeric hydrolysate
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<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.143</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water. Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>20 - 25 cSt</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with moist air or with water liberating methanol.

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified

Methyltrimethoxysilane (1185-55-3)

<table>
<thead>
<tr>
<th>Effect</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>12500 mg/kg</td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>12500 mg/kg body weight</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – single exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – repeated exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Potential Adverse human health effects and symptoms</td>
<td>This material slowly generates methanol on contact with water and moisture in living tissues. Material generates methanol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue.</td>
</tr>
<tr>
<td>Symptoms/effects after inhalation</td>
<td>May cause irritation to the respiratory tract.</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>May cause skin irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.</td>
</tr>
</tbody>
</table>
METHYLTRIMETHOXYSILANE, oligomeric hydrolysate
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Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.

14.2. UN proper shipping name
Not applicable

14.3. Additional information
Other information: No supplementary information available.

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

Methyltrimethoxysilane, oligomeric hydrolysate (181186-37-8)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Methyltrimethoxysilane (1185-55-3)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Methyltrimethoxysilane, oligomeric hydrolysate (181186-37-8)
Listed on the Canadian NDSL (Non-Domestic Substances List)

Methyltrimethoxysilane (1185-55-3)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations
No additional information available

Methyltrimethoxysilane (1185-55-3)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
METHYLTRIMETHOXYSILANE, oligomeric hydrolysate
Safety Data Sheet

National regulations

<table>
<thead>
<tr>
<th>Methyltrimethoxysilane, oligomeric hydrolysate (181186-37-8)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)</td>
</tr>
<tr>
<td>Listed on the Japanese ENCS (Existing &amp; New Chemical Substances) inventory</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Methyltrimethoxysilane (1185-55-3)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on the AICS (Australian Inventory of Chemical Substances)</td>
</tr>
<tr>
<td>Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)</td>
</tr>
<tr>
<td>Listed on the Japanese ENCS (Existing &amp; New Chemical Substances) inventory</td>
</tr>
<tr>
<td>Listed on the Korean ECL (Existing Chemicals List)</td>
</tr>
<tr>
<td>Listed on NZIoC (New Zealand Inventory of Chemicals)</td>
</tr>
<tr>
<td>Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)</td>
</tr>
<tr>
<td>Listed on the Canadian IDL (Ingredient Disclosure List)</td>
</tr>
<tr>
<td>Listed on INSQ (Mexican National Inventory of Chemical Substances)</td>
</tr>
<tr>
<td>Listed on CICR (Turkish Inventory and Control of Chemicals)</td>
</tr>
</tbody>
</table>

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

H225 High flammable liquid and vapor
H319 Causes serious eye irritation

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 10/16/2015
Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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