



METHOXYTRIETHYLENEOXYPROPYLTRIMETHOXYSILANE

Safety Data Sheet SIM6493.4

Date of issue: 01/08/2015

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Version: 1.2

SECTION 1: Identification

1.1. Identification

Product name	: METHOXYTRIETHYLENEOXYPROPYLTRIMETHOXYSILANE
Product code	: SIM6493.4
Product form	: Substance
Physical state	: Liquid
Formula	: C13H30O7Si
Synonyms	: TRIMETHOXYSILYLPROPYLTRIETHYLENEOXIDE METHYL ETHER
Chemical family	: ORGANOMETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier

GELEST, INC.

11 East Steel Road
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 4	H227 Combustible liquid
Serious eye damage/eye irritation Category 2A	H319 Causes serious eye irritation
Full text of H statements	: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Warning

Hazard statements (GHS US)

: H227 - Combustible liquid
H319 - Causes serious eye irritation

Precautionary statements (GHS US)

: P210 - Keep away from heat, open flames, sparks. - No smoking.
P264 - Wash hands thoroughly after handling.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type	: Mono-constituent
Name	: METHOXYTRIETHYLENEOXYPROPYLTRIMETHOXYSILANE
CAS-No.	: 132388-45-5

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Name	Product identifier	%	GHS-US classification
Methoxytriethyleneoxypropyltrimethoxysilane	(CAS-No.) 132388-45-5	> 95	Flam. Liq. 4, H227 Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a physician.
First-aid measures after skin contact	: Wash with plenty of soap and water.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.
Chronic symptoms	: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

5.2. Specific hazards arising from the chemical

Fire hazard : Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	: Keep away from heat, open flames, sparks. - No smoking.
Precautions for safe handling	: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment.
Storage conditions	: Keep container tightly closed.
Incompatible materials	: Moisture. Water.
Storage area	: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid.
Molecular mass	: 326.46 g/mol
Color	: Straw.
Odor	: Mild.
Odor threshold	: No data available
Refractive index	: 1.4321
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: < 0 °C
Boiling point	: 140 °C @ 0.2 mm Hg
Flash point	: > 65 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Combustible liquid
Vapor pressure	: < 0.1 mm Hg @ 25°C
Relative vapor density at 20 °C	: > 1

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Relative density	: 1.16
Solubility	: Soluble in water. Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers.

10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid

Heat. Sparks. Open flame.

10.5. Incompatible materials

Water. Moisture.

10.6. Hazardous decomposition products

Methanol. Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
	None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.
Chronic symptoms	: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may affect the central nervous system resulting in persistent or recurring headaches or impaired vision.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

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12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

DOT NA no. NA1993

14.2. UN proper shipping name

Transport document description : NA1993 Combustible liquid, n.o.s. (METHOXYTRIETHYLENEOXYPROPYLTRIMETHOXYSILANE), 3, III

Proper Shipping Name (DOT) : Combustible liquid, n.o.s. (METHOXYTRIETHYLENEOXYPROPYLTRIMETHOXYSILANE)

Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Packing group (DOT) : III - Minor Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 203

DOT Packaging Bulk (49 CFR 173.xxx) : 241

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

DOT Symbols : D - Proper shipping name for domestic use only, or to and from Canada, G - Identifies PSN requiring a technical name

14.3. Additional information

Other information : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

Transport by sea

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations

METHOXYTRIETHYLENEOXYPROPYLTRIMETHOXYSILANE (132388-45-5)

TSCA Exemption/Exclusion

Low Volume Exemption in accordance with 40 CFR 723.50(c)(1). Use of this substance is restricted to use in treatment of inorganic microparticles for electronic coating applications. Anyone who intends to use this chemical substance for commercial purposes must comply with specific use restrictions and controls specified herein. This LVE limits site of manufacture of this substance to Gelest, Inc. unless otherwise approved by U.S. EPA

Methoxytriethyleneoxypropyltrimethoxysilane (132388-45-5)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

No additional information available

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EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases::

H227	Combustible liquid
H319	Causes serious eye irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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**NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR
SIM6493.4
METHOXY(TRIETHYLENOXY)PROPYLTRIMETHOXSILANE**

Dear Customer:

The chemical product purchased, SIM6493.4 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Treatment of inorganic microparticles for electronic coating applications

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)

Eye Protection: Chemical goggles. Contact lenses should not be worn.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Air-purifying respirator with organic vapor cartridge.

WASTE DISPOSAL: Customer must rinse containers with solvent prior to disposal. Residues and wash solvents must be containerized for off-site disposal by incineration at licensed waste disposal facility. Do not release to publicly owned treatment works (POTW) via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.

Regulatory Affairs Department