SECTION 1: Identification

1.1. Identification

Product name: METHACRYLOXYPROPYLTRIETHOXYSILANE
Product code: SIM6487.3
Product form: Substance
Physical state: Liquid
Formula: C13H26O5Si
Synonyms: 3-(TRIETHOXYSILYL)PROPYLMETHACRYLATE
Chemical family: ORGANOETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Serious eye damage/eye irritation Category 2A H319 Causes serious eye irritation
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US): ☠️
Signal word (GHS US): Warning
Hazard statements (GHS US): H319 - Causes serious eye irritation
Precautionary statements (GHS US): P264 - Wash hands thoroughly after handling.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification: This compound liberates ethanol on contact with moisture. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Name</th>
<th>CAS-No.</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mono-constituent</td>
<td>METHACRYLOXYPROPYLTRIETHOXYSILANE</td>
<td>21142-29-0</td>
<td>(CAS-No.)</td>
<td>&gt; 95</td>
<td>Eye Irrit. 2A, H319</td>
</tr>
<tr>
<td></td>
<td>3-(Triethoxysilyl)propyl methacrylate</td>
<td>(CAS-No.) 21142-29-0</td>
<td>&lt; 0.05</td>
<td>Acute Tox. 4 (Oral), H302</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Hydroquinone monomethyl ether</td>
<td>150-76-5</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Print date: 01/29/2020
SDS ID: SIM6487.3
Page 1
Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general:
Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation:
Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact:
Wash with plenty of soap and water.

First-aid measures after eye contact:
Remove contact lenses, if present and easy to do. Continue rinsing. Immediately flush eyes thoroughly with water for at least 15 minutes. Get medical advice/attention.

First-aid measures after ingestion:
Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation:
May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact:
May cause skin irritation.

Symptoms/effects after eye contact:
Causes serious eye irritation.

Symptoms/effects after ingestion:
No information available.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:

5.2. Specific hazards arising from the chemical

Fire hazard:
Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions:
Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting:
Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures:
Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment:
Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up:
Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling:
Use only in well ventilated areas. Provide good ventilation in process area to prevent accumulation of vapors. Avoid all eye and skin contact and do not breathe vapor and mist.

Hygiene measures:
Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions:
Keep container tightly closed. Store cold.

Incompatible materials:
Moisture. Water.

Storage area:
Store in a well-ventilated place. Store away from heat.
METHACRYLOXYPROPYLTRIETHOXYSILANE
Safety Data Sheet

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th></th>
<th>ACGIH</th>
<th>NIOSH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroquinone monomethyl ether (150-76-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ACGIH TWA (mg/m³)</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>NIOSH REL (TWA) (mg/m³)</td>
<td>5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

**Personal protective equipment:**

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

**Hand protection:**

Neoprene or nitrile rubber gloves

**Eye protection:**

Chemical goggles. Contact lenses should not be worn

**Skin and body protection:**

Wear suitable protective clothing

**Respiratory protection:**

NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear liquid.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>290.43 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Straw</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4277</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>130 °C @ 4 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>128 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 0.1 mm Hg @ 25°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.985</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 5 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water. Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>
METHACRYLOXYPROPYLTRIETHOXYSILANE
Safety Data Sheet

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers stored in the dark at 0-5°C. Polymerization can occur when stored at elevated temperature.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating ethanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Moisture. Water.

10.6. Hazardous decomposition products
Ethanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity (oral)</td>
<td>Not classified</td>
</tr>
<tr>
<td>Acute toxicity (dermal)</td>
<td>Not classified</td>
</tr>
<tr>
<td>Acute toxicity (inhalation)</td>
<td>Not classified</td>
</tr>
<tr>
<td>LD50 oral rat</td>
<td>1600 mg/kg</td>
</tr>
</tbody>
</table>

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified.</td>
</tr>
<tr>
<td>STOT-single exposure</td>
<td>Not classified.</td>
</tr>
<tr>
<td>STOT-repeated exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Symptoms/effects after inhalation</td>
<td>May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>May cause skin irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>No information available.</td>
</tr>
<tr>
<td>Reason for classification</td>
<td>Expert judgment</td>
</tr>
</tbody>
</table>

SECTION 12: Ecological information

12.1. Toxicity

Hydroquinone monomethyl ether (150-76-5)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fish 1</td>
<td>84.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])</td>
</tr>
<tr>
<td>LC50 fish 2</td>
<td>28.5 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

Hydroquinone monomethyl ether (150-76-5)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Log Pow</td>
<td>1.34</td>
</tr>
</tbody>
</table>

12.4. Mobility in soil
No additional information available
12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations
13.1. Disposal methods
Product/Packaging disposal recommendations: May be incinerated. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information
14.1. UN number
Not regulated for transport.
14.2. UN proper shipping name
Not applicable
14.3. Additional information
Other information: No supplementary information available.

Transport by sea
No additional information available
Air transport
No additional information available

SECTION 15: Regulatory information
15.1. US Federal regulations
Hydroquinone monomethyl ether (150-76-5)
- Listed on the United States TSCA (Toxic Substances Control Act) inventory
- EPA TSCA Regulatory Flag: T - T indicates a substance that is the subject of a final TSCA section 4 test rule.
3-(Triethoxysilyl)propyl methacrylate (21142-29-0)
- Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations
CANADA
Hydroquinone monomethyl ether (150-76-5)
- Listed on the Canadian DSL (Domestic Substances List)
- WHMIS Classification: Class D Division 2 Subdivision B - Toxic material causing other toxic effects

EU-Regulations
Hydroquinone monomethyl ether (150-76-5)
- Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
3-(Triethoxysilyl)propyl methacrylate (21142-29-0)
- Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
Hydroquinone monomethyl ether (150-76-5)
- Listed on the AICS (Australian Inventory of Chemical Substances)
- Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
- Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
- Listed on the Korean ECL (Existing Chemicals List)
- Listed on NZIoC (New Zealand Inventory of Chemicals)
- Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
- Listed on the Canadian IDL (Ingredient Disclosure List)
- Listed on INSQ (Mexican National Inventory of Chemical Substances)
- Listed on CICR (Turkish Inventory and Control of Chemicals)
3-(Triethoxysilyl)propyl methacrylate (21142-29-0)
- Listed on the AICS (Australian Inventory of Chemical Substances)
- Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
- Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
- Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

<table>
<thead>
<tr>
<th>Hydroquinone monomethyl ether (150-76-5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - Massachusetts - Right To Know List</td>
</tr>
<tr>
<td>U.S. - New Jersey - Right to Know Hazardous Substance List</td>
</tr>
<tr>
<td>U.S. - Pennsylvania - RTK (Right to Know) List</td>
</tr>
</tbody>
</table>

SECTION 16: Other information

Full text of H-phrases:

- **H302**: Harmful if swallowed
- **H317**: May cause an allergic skin reaction
- **H319**: Causes serious eye irritation
- **H320**: Causes eye irritation

Abbreviations and acronyms:

- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

- **Health**: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
- **Flammability**: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
- **Physical**: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 01/12/2015  
Revision date: 01/29/2020  
Version: 1.3

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Dear Customer:

The chemical product purchased, SIM6487.3 is subject to a U.S. Environmental Protection Agency (EPA) Significant New Use Rule (SNUR) under the Toxic Substances Control Act (TSCA) regulations. Any manufacturer or processor who intends to use a chemical substance for commercial purposes with an identified new use must file a Significant New Use Notification (SNUN) with EPA.

Please reference the US Code of Federal Regulations at 40 CFR Part 721.537, Organosilane ester, to review the specific designated new uses for 3-METHACRYLOXYPROPYLTRIETHOXYSILANE [CAS #21142-29-0] which would require EPA approval prior to that new use. If this product will be used for research and development purposes, please reference 40 CFR 721.47 to understand the specific conditions for the research and development exemption.

If you have questions or need more information related to a significant new use of a chemical substance, call the Toxic Substances Control Act (TSCA) Hotline at 202-554-1404 or email: tsca-hotline@epa.gov.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department