



**N-(HYDROXYETHYL)-N,N-BIS(TRIMETHOXYSILYL)PROPYLAMINE,
65% in methanol**

Safety Data Sheet SIH6171.5

Date of issue: 03/19/2015

Revision date: 11/01/2018

Version: 1.1

SECTION 1: Identification

1.1. Identification

Product name : N-(HYDROXYETHYL)-N,N-BIS(TRIMETHOXYSILYL)PROPYLAMINE, 65% in methanol
 Product code : SIH6171.5
 Product form : Mixture
 Physical state : Liquid
 Formula : C14H35NO7Si2
 Synonyms : HYDROXY FUNCTIONAL SILANE
 Chemical family : ORGANOMETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier

GELEST, INC.

11 East Steel Road
 Morrisville, PA 19067
USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 2	H225 Highly flammable liquid and vapor
Acute toxicity (oral) Category 3	H301 Toxic if swallowed
Acute toxicity (dermal) Category 3	H311 Toxic in contact with skin
Acute toxicity (inhalation:vapor) Category 3	H331 Toxic if inhaled
Skin corrosion/irritation Category 2	H315 Causes skin irritation
Serious eye damage/eye irritation Category 1	H318 Causes serious eye damage
Reproductive toxicity Category 1B	H360 May damage fertility or the unborn child
Specific target organ toxicity (single exposure) Category 1	H370 Causes damage to organs
Specific target organ toxicity (single exposure) Category 3	H336 May cause drowsiness or dizziness

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor
 H301+H311+H331 - Toxic if swallowed, in contact with skin or if inhaled
 H315 - Causes skin irritation
 H318 - Causes serious eye damage
 H336 - May cause drowsiness or dizziness
 H360 - May damage fertility or the unborn child
 H370 - Causes damage to organs

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P260 - Do not breathe vapors.
 P264 - Wash hands thoroughly after handling.
 P270 - Do not eat, drink or smoke when using this product.
 P308+P313 - If exposed or concerned: Get medical advice/attention.
 P210 - Keep away from heat, open flames, sparks. - No smoking.
 P233 - Keep container tightly closed.
 P240 - Ground/Bond container and receiving equipment
 P241 - Use explosion-proof electrical equipment

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P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P271 - Use only outdoors or in a well-ventilated area.
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P330 - Rinse mouth.
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P362 - Take off contaminated clothing and wash before reuse.
P363 - Wash contaminated clothing before reuse.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
N-(Hydroxyethyl)-N,N-bis(trimethoxysilylpropyl)amine	(CAS-No.) 264128-94-1	> 60	Skin Irrit. 2, H315 Eye Irrit. 2A, H319
Methanol	(CAS-No.) 67-56-1	< 40	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:vapour), H331 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 1, H370 STOT SE 3, H336
2-Methoxyethanol	(CAS-No.) 109-86-4	< 5	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Repr. 1B, H360

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. Call a POISON CENTER or doctor/physician.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.

First-aid measures after skin contact : Remove/take off immediately all contaminated clothing. Wash with plenty of soap and water. Immediately call a poison center or doctor/physician. Wash contaminated clothing before reuse.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Causes damage to organs.

Symptoms/effects after inhalation : Toxic if inhaled. Danger of serious damage to health by prolonged exposure through inhalation. May cause drowsiness or dizziness. Overexposure may cause: Nausea. Headache. Visual disturbances. Coughing.

Symptoms/effects after skin contact : Toxic in contact with skin. Causes skin irritation. Repeated exposure to this material can result in absorption through skin causing significant health hazard.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard. Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.

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Chronic symptoms : Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection. Avoid breathing vapors.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.

Precautions for safe handling : Use only outdoors or in a well-ventilated area. Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Containers must be properly grounded before beginning transfer. Use only non-sparking tools.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical equipment.

Storage conditions : Keep container tightly closed.

Incompatible materials : Oxidizing agent. Peroxides. Alcohols. Acids. Moisture. Water.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Methanol (67-56-1)		
ACGIH	ACGIH TWA (ppm)	200 ppm
ACGIH	ACGIH STEL (ppm)	250 ppm
OSHA	OSHA PEL (TWA) (mg/m ³)	260 mg/m ³

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Methanol (67-56-1)		
OSHA	OSHA PEL (TWA) (ppm)	200 ppm
IDLH	US IDLH (ppm)	6000 ppm
NIOSH	NIOSH REL (TWA) (mg/m ³)	260 mg/m ³
NIOSH	NIOSH REL (TWA) (ppm)	200 ppm
NIOSH	NIOSH REL (STEL) (mg/m ³)	325 mg/m ³
NIOSH	NIOSH REL (STEL) (ppm)	250 ppm

2-Methoxyethanol (109-86-4)		
ACGIH	ACGIH TWA (ppm)	0.1 ppm
OSHA	OSHA PEL (TWA) (mg/m ³)	80 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	25 ppm
IDLH	US IDLH (ppm)	200 ppm
NIOSH	NIOSH REL (TWA) (mg/m ³)	0.3 mg/m ³
NIOSH	NIOSH REL (TWA) (ppm)	0.1 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid.
Molecular mass	: 385.61 g/mol
Color	: Straw.
Odor	: Amine-like. Ammonia-like.
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: < 0 °C
Boiling point	: 68 °C (initial, methanol)
Flash point	: 15 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: 50 mm Hg @ 25°C

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Relative vapor density at 20 °C	: 5.9
Relative density	: 0.97
% Volatiles	: 40 %
Solubility	: Reacts with water. Dissolves.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: 6 - 36.5 vol %

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable when stored in sealed containers.

10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid

Heat. Sparks. Open flame.

10.5. Incompatible materials

Peroxides. Oxidizing agent. Alcohols. Acids. Moisture. Water.

10.6. Hazardous decomposition products

Organic acid vapors. Methanol.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Methanol (67-56-1)	
LC50 inhalation rat (ppm)	22500 ppm (Exposure time: 8 h)
ATE US (oral)	100 mg/kg body weight
ATE US (dermal)	300 mg/kg body weight
ATE US (vapors)	3 mg/l/4h
2-Methoxyethanol (109-86-4)	
LD50 oral rat	2370 mg/kg 2460 mg/kg
LD50 dermal rabbit	1280 mg/kg
LC50 inhalation rat (ppm)	1478 ppm (Exposure time: 7 h)
ATE US (oral)	2370 mg/kg body weight
ATE US (dermal)	1280 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
	None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity	: May damage fertility or the unborn child.
Specific target organ toxicity – single exposure	: Causes damage to organs. May cause drowsiness or dizziness.

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Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Toxic if swallowed. Toxic in contact with skin. Toxic if inhaled.
Symptoms/effects after inhalation	: Toxic if inhaled. Danger of serious damage to health by prolonged exposure through inhalation. May cause drowsiness or dizziness. Overexposure may cause: Nausea. Headache. Visual disturbances. Coughing.
Symptoms/effects after skin contact	: Toxic in contact with skin. Causes skin irritation. Repeated exposure to this material can result in absorption through skin causing significant health hazard.
Symptoms/effects after eye contact	: Causes serious eye damage.
Symptoms/effects after ingestion	: Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard. Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.
Chronic symptoms	: Methanol may affect the central nervous system resulting in persistent or recurring headaches or impaired vision.

SECTION 12: Ecological information

12.1. Toxicity

Methanol (67-56-1)	
LC50 fish 1	28200 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
LC50 fish 2	> 100 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
2-Methoxyethanol (109-86-4)	
LC50 fish 1	10000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
LC50 fish 2	9650 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Methanol (67-56-1)	
BCF fish 1	< 10
Log Pow	-0.77
2-Methoxyethanol (109-86-4)	
Log Pow	-0.85

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects	: This substance may be hazardous to the environment.
Effect on the ozone layer	: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations	: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT)	: 1993
DOT NA no.	UN1993

14.2. UN proper shipping name

Transport document description	: UN1993 Flammable liquids, n.o.s. (N-(HYDROXYETHYL)-N,N-BIS(TRIMETHOXYSILYL)PROPYL)AMINE, 65% in methanol), 3, II
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N-(HYDROXYETHYL)-N,N-BIS(TRIMETHOXYSILYL)PROPYL)AMINE, 65% in methanol

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Proper Shipping Name (DOT)	: Flammable liquids, n.o.s. (N-(HYDROXYETHYL)-N,N-BIS(TRIMETHOXYSILYL)PROPYL)AMINE, 65% in methanol)
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT)	: II - Medium Danger
Hazard labels (DOT)	: 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Symbols	: G - Identifies PSN requiring a technical name

14.3. Additional information

Emergency Response Guide (ERG) Number	: 128
Other information	: No supplementary information available.

Transport by sea

DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
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Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L

SECTION 15: Regulatory information

15.1. US Federal regulations

N-(HYDROXYETHYL)-N,N-BIS(TRIMETHOXYSILYL)PROPYL)AMINE, 65% in methanol (264128-94-1)

TSCA Exemption/Exclusion	Low Volume Exemption in accordance with 40 CFR 723.50(c)(1). Use of this substance is restricted to use in surface modification and cross-linker for silicones. Anyone who intends to use this chemical substance for commercial purposes must comply with specific use restrictions and controls specified herein. This LVE limits site of manufacture of this substance to Gelest, Inc. unless otherwise approved by U.S. EPA
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Methanol (67-56-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

SARA Section 313 - Emission Reporting	1 %
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2-Methoxyethanol (109-86-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

EPA TSCA Regulatory Flag	S - S - indicates a substance that is identified in a final Significant New Use Rule.
SARA Section 313 - Emission Reporting	1 %

15.2. International regulations

CANADA

Methanol (67-56-1)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class B Division 2 - Flammable Liquid Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects Class D Division 2 Subdivision A - Very toxic material causing other toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects
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2-Methoxyethanol (109-86-4)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class B Division 3 - Combustible Liquid Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects Class D Division 2 Subdivision A - Very toxic material causing other toxic effects
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EU-Regulations

Methanol (67-56-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

2-Methoxyethanol (109-86-4)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Methanol (67-56-1)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Poisonous and Deleterious Substances Control Law
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

2-Methoxyethanol (109-86-4)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Pollutant Release and Transfer Register Law (PRTR Law)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

15.3. US State regulations

⚠ WARNING: This product can expose you to Methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Methanol (67-56-1)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
No	Yes	No	No		

2-Methoxyethanol (109-86-4)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
No	Yes	No	Yes		

Methanol (67-56-1)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

2-Methoxyethanol (109-86-4)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

N-(HYDROXYETHYL)-N,N-BIS(TRIMETHOXYSILYL)PROPYLAMINE, 65% in methanol

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Full text of H-phrases::

H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H301	Toxic if swallowed
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H315	Causes skin irritation
H318	Causes serious eye damage
H319	Causes serious eye irritation
H331	Toxic if inhaled
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness
H360	May damage fertility or the unborn child
H370	Causes damage to organs

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Date of issue: 03/19/2015 Revision date: 11/01/2018 Version: 1.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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11 E. Steel Road
Morrisville, PA 19067

215-547-1015 phone
215-547-2484 fax
www.gelest.com

**NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR
XG-0476
N-HYDROXYETHYL-N,N-BIS(TRI-METHOXYSILYL)PROPYL)AMINE, 65% in methanol**

Dear Customer:

The chemical product purchased, XG-0476 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Surface modification; cross-linker for silicones

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)

Eye Protection: Chemical goggles. Contact lenses should not be worn.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Air-purifying respirator with organic vapor-amine gas cartridge.

WASTE DISPOSAL: Collect and containerize all waste, residues and wash solvents for off-site disposal by incineration. Do not release to POTW via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department