SECTION 1: Identification

1.1. Identification

Product name: (3-GLYCIDOXYPROPYL)METHYLDIETHOXYSILANE
Product code: SIG5832.0
Product form: Substance
Physical state: Liquid
Formula: C11H24O4Si
Synonyms: 3-(2,3-EPoxypropoxy)propylmethyldiethoxysilane; [3-(2,3-epoxypropoxy)propyl]ethoxydimethylsilane; 3-(Methyldiethoxysilyl)propyl glycidyl ether

Chemical family: ORGANOETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) Identification

2.1. Classification of the substance or mixture

GHS-US classification

Skin corrosion/irritation Category 2: H315 - Causes skin irritation
Serious eye damage/eye irritation Category 2A: H319 - Causes serious eye irritation

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US):

Signal word (GHS US): Warning
Hazard statements (GHS US):
H315 - Causes skin irritation
H319 - Causes serious eye irritation

Precautionary statements (GHS US):
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P264 - Wash hands thoroughly after handling.
P302+P352 - If on skin: Wash with plenty of water
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362 - Take off contaminated clothing and wash before reuse.

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification:
The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. This product reacts with water in the acid contents of the stomach to form ethanol.

2.4. Unknown acute toxicity (GHS US)

Not applicable
SECTION 3: Composition/Information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>(3-Glycidoxypropyl)methyldiethoxysilane</td>
<td>(CAS-No.) 2897-60-1</td>
<td>&gt; 95</td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
<tr>
<td>Ethanol</td>
<td>(CAS-No.) 64-17-5</td>
<td></td>
<td>Flam. Liq. 2, H225</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact: Causes skin irritation.

Symptoms/effects after eye contact: Causes serious eye irritation.

Symptoms/effects after ingestion: May be harmful if swallowed.

Chronic symptoms: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form ethanol.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


5.2. Specific hazards arising from the chemical

Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

Reactivity: Can react exothermically with amines.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.
6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide local exhaust or general room ventilation.
Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th></th>
<th>ACGIH STEL (ppm)</th>
<th>OSHA PEL (TWA) (mg/m³)</th>
<th>OSHA PEL (TWA) (ppm)</th>
<th>US IDLH (ppm)</th>
<th>NIOSH REL (TWA) (mg/m³)</th>
<th>NIOSH REL (TWA) (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethanol</td>
<td>1000 ppm</td>
<td>1900 mg/m³</td>
<td>1000 ppm</td>
<td>3300 ppm (10% LEL)</td>
<td>1900 mg/m³</td>
<td>1000 ppm</td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear liquid.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>248.39 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Straw</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.431</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>122 - 126 °C @ 5 mm Hg</td>
</tr>
</tbody>
</table>
(3-GLYCIDOXYPROPYL)METHYLDIETHOXYSILANE
Safety Data Sheet

Flash point: 122 °C
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Flammability (solid, gas): No data available
Vapor pressure: < 1 mm Hg
Relative vapor density at 20 °C: > 1
Relative density: 0.978
Solubility: Reacts with water.
Log Pow: No data available
Log Kow: No data available
Viscosity, kinematic: 3 cSt
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosion limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
Can react exothermically with amines.

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating ethanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Ethanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified

(3-Glycidoxypropyl)methyl-diethoxysilane (2897-60-1)
LD50 oral rat: > 2000 mg/kg

Ethanol (64-17-5)
LD50 oral rat: 7060 mg/kg
LC50 inhalation rat (mg/l): 124.7 mg/l/4h
LC50 inhalation rat (ppm): 20000 ppm 10 hrs.
LDLo oral rat: 1400 mg/kg (Human)
ATE US (oral): 7060 mg/kg body weight
ATE US (vapors): 124.7 mg/l/4h
ATE US (dust, mist): 124.7 mg/l/4h

Skin corrosion/irritation: Causes skin irritation.
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified

Ethanol (64-17-5)
IARC group: 1 - Carcinogenic to humans
In OSHA Hazard Communication Carcinogen list: Yes

Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: Not classified
(3-GLYCIDOXYPROPYL) METHYLDIETHOXYLSILANE

Safety Data Sheet

Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
Symptoms/effects after skin contact: Causes skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Chronic symptoms: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Ethanol (64-17-5)

<table>
<thead>
<tr>
<th>LC50 fish 1</th>
<th>&gt; 10000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fish 2</td>
<td>&gt; 13400 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

<table>
<thead>
<tr>
<th>Ethanol (64-17-5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Log Pow</td>
</tr>
</tbody>
</table>

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Product/Packaging disposal recommendations: May be incinerated. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.

14.2. UN proper shipping name
Not applicable

14.3. Additional information
Other information: No supplementary information available.

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

(3-Glycidoxypropyl)methyldiethoxysilane (2897-60-1)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Ethanol (64-17-5)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
15.2. International regulations

CANA

<table>
<thead>
<tr>
<th>(3-Glycidoxypropyl)methyldiethoxysilane (2897-60-1)</th>
<th>Listed on the Canadian DSL (Domestic Substances List)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethanol (64-17-5)</td>
<td>Listed on the Canadian DSL (Domestic Substances List)</td>
</tr>
<tr>
<td>WHMIS Classification</td>
<td>Class B Division 2 - Flammable Liquid</td>
</tr>
<tr>
<td></td>
<td>Class D Division 2 Subdivision B - Toxic material causing other toxic effects</td>
</tr>
</tbody>
</table>

EU-Regulations

<table>
<thead>
<tr>
<th>(3-Glycidoxypropyl)methyldiethoxysilane (2897-60-1)</th>
<th>Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethanol (64-17-5)</td>
<td>Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)</td>
</tr>
</tbody>
</table>

National regulations

<table>
<thead>
<tr>
<th>(3-Glycidoxypropyl)methyldiethoxysilane (2897-60-1)</th>
<th>Listed on the AICS (Australian Inventory of Chemical Substances)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)</td>
<td></td>
</tr>
<tr>
<td>Listed on the Japanese ENCS (Existing &amp; New Chemical Substances) inventory</td>
<td></td>
</tr>
<tr>
<td>Listed on NZIoC (New Zealand Inventory of Chemicals)</td>
<td></td>
</tr>
</tbody>
</table>

| Ethanol (64-17-5) | Listed on IARC (International Agency for Research on Cancer) |
| | Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) |
| | Listed on the Korean ECL (Existing Chemicals List) |
| | Listed on NZIoC (New Zealand Inventory of Chemicals) |
| | Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) |
| | Listed on the Canadian IDL (Ingredient Disclosure List) |
| | Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory |
| | Listed on the ENCS (Existing & New Chemical Substances) inventory |
| | Listed on the Korean ECL (Existing Chemicals List) |
| | Listed on NZIoC (New Zealand Inventory of Chemicals) |

15.3. US State regulations

**WARNING:** This product can expose you to Ethanol, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

<table>
<thead>
<tr>
<th>Ethanol (64-17-5)</th>
<th>U.S. - California - Proposition 65 - Carcinogens List</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - California - Proposition 65 - Developmental Toxicity</td>
<td>Yes</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</td>
<td>Yes</td>
</tr>
<tr>
<td>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</td>
<td>No</td>
</tr>
<tr>
<td>No significant risk level (NSRL)</td>
<td>Maximum allowable dose level (MADL)</td>
</tr>
<tr>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ethanol (64-17-5)</th>
<th>U.S. - Massachusetts - Right To Know List</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - New Jersey - Right to Know Hazardous Substance List</td>
<td></td>
</tr>
<tr>
<td>U.S. - Pennsylvania - RTK (Right to Know) List</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 16: Other information

Full text of H-phrases:

| H225 | Highly flammable liquid and vapor |
| H315 | Causes skin irritation |
| H319 | Causes serious eye irritation |

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.
(3-GLYCIDOXYPROPYL)METHYLDIETHOXYSILANE
Safety Data Sheet

Hazard Rating
Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 01/12/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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