

**DIMETHYLDIETHOXYSILANE, 98%**

Safety Data Sheet SID4121.0

Date of issue: 01/06/2015

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Version: 1.1

SECTION 1: Identification**1.1. Identification**

Product name : DIMETHYLDIETHOXYSILANE, 98%
 Product code : SID4121.0
 Product form : Substance
 Physical state : Liquid
 Formula : C6H16O2Si
 Synonyms : DIETHOXYDIMETHYLSILANE
 Chemical family : ORGANOETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier**GELEST, INC.**

11 East Steel Road
 Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

Flammable liquids Category 2 H225 Highly flammable liquid and vapor
 Serious eye damage/eye irritation Category 2B H320 Causes eye irritation
 Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor
 H320 - Causes eye irritation

Precautionary statements (GHS US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P264 - Wash hands thoroughly after handling.
 P210 - Keep away from heat, open flames, sparks. - No smoking.
 P233 - Keep container tightly closed.
 P240 - Ground/Bond container and receiving equipment.
 P241 - Use explosion-proof electrical equipment.
 P242 - Use only non-sparking tools.
 P243 - Take precautionary measures against static discharge.
 P370+P378 - In case of fire: Use water spray or fog, alcohol resistant foam, carbon dioxide, dry chemical to extinguish.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P337+P313 - If eye irritation persists: Get medical advice/attention.
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
 P403+P235 - Keep in a cool place
 P501 - Dispose of contents/container to licensed waste disposal facility..

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification : The hydrolysis product of dimethyldiethoxysilane is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. This product contains

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ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent
Name : DIMETHYLDIETHOXYSILANE, 98%
CAS-No. : 78-62-6

Name	Product identifier	%	GHS US classification
Dimethyldiethoxysilane	(CAS-No.) 78-62-6	> 95	Flam. Liq. 2, H225 Eye Irrit. 2B, H320
Ethanol	(CAS-No.) 64-17-5		Flam. Liq. 2, H225 Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Lung damage - pulmonary toxic.

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : Causes eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Alcohol-resistant foam. Carbon dioxide. Dry chemical.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

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6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.
Precautions for safe handling : Containers must be properly grounded before beginning transfer. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only non-sparking tools.
Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical equipment.
Storage conditions : Keep container tightly closed.
Incompatible materials : Oxidizing agent. Moisture. Water.
Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethanol (64-17-5)		
ACGIH	ACGIH STEL (ppm)	1000 ppm
OSHA	OSHA PEL (TWA) (mg/m ³)	1900 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
IDLH	US IDLH (ppm)	3300 ppm (10% LEL)
NIOSH	NIOSH REL (TWA) (mg/m ³)	1900 mg/m ³
NIOSH	NIOSH REL (TWA) (ppm)	1000 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Clear liquid.
Molecular mass : 148.28 g/mol
Color : Colorless.
Odor : Characteristic.
Odor threshold : No data available

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Refractive index	: 1.3805
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: < 1
Melting point	: -97 °C
Freezing point	: No data available
Boiling point	: 114 - 114 °C
Flash point	: 11 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: 15 mm Hg @ 25 °C
Relative vapor density at 20 °C	: ~ 7.5
Relative density	: 0.8395
% Volatiles	: < 100 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 0.53 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent. Moisture. Water.

10.6. Hazardous decomposition products

Ethanol. Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

DIMETHYLDIETHOXYSILANE, 98% (78-62-6)	
LD50 oral rat	9280 mg/kg
Dimethyldiethoxysilane (78-62-6)	
LD50 oral rat	9280 mg/kg
LC50 inhalation rat (mg/l)	20 g/m ³ (Exposure time: 8 h)
LDLo oral rat	1000 mg/kg
Ethanol (64-17-5)	
LD50 oral rat	7060 mg/kg
LC50 inhalation rat (mg/l)	124.7 mg/l/4h
LC50 inhalation rat (ppm)	20000 ppm 10 hrs.
LDLo oral rat	1400 mg/kg (Human)
ATE US (oral)	7060 mg/kg body weight

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Ethanol (64-17-5)	
ATE US (vapors)	124.7 mg/l/4h
ATE US (dust, mist)	124.7 mg/l/4h

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Ethanol (64-17-5)	
IARC group	1 - Carcinogenic to humans
In OSHA Hazard Communication Carcinogen list	Yes

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Lung damage - pulmonary toxic.

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : Causes eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

Ethanol (64-17-5)	
LC50 fish 1	> 10000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])
LC50 fish 2	> 13400 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Ethanol (64-17-5)	
Log Pow	-0.32

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility..

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT)	: 2380
DOT NA No	UN2380

14.2. UN proper shipping name

Transport document description	: UN2380 Dimethyldiethoxysilane, 3, II
Proper Shipping Name (DOT)	: Dimethyldiethoxysilane
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT)	: II - Medium Danger

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Hazard labels (DOT) : 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202

DOT Packaging Bulk (49 CFR 173.xxx) : 242

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

14.3. Additional information

Emergency Response Guide (ERG) Number : 127

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

Air transport

DOT Quantity Limitations Passenger aircraft/rail : 5 L
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L
CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

Dimethyldiethoxysilane (78-62-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Ethanol (64-17-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Dimethyldiethoxysilane (78-62-6)

Listed on the Canadian DSL (Domestic Substances List)

Ethanol (64-17-5)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class B Division 2 - Flammable Liquid
Class D Division 2 Subdivision B - Toxic material causing other toxic effects

EU-Regulations

Dimethyldiethoxysilane (78-62-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Ethanol (64-17-5)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Dimethyldiethoxysilane (78-62-6)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

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Ethanol (64-17-5)

Listed on IARC (International Agency for Research on Cancer)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

15.3. US State regulations

WARNING: This product can expose you to Ethanol, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ethanol (64-17-5)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	Yes	No	No		

Dimethyldiethoxysilane (78-62-6)

U.S. - New Jersey - Right to Know Hazardous Substance List

Ethanol (64-17-5)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation
H320	Causes eye irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur
Flammability : 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)
Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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The logo for Gelest features the word "Gelest" in a light blue, sans-serif font. The letters "e", "l", "e", and "s" are partially overlaid by a light blue triangle that points to the right. The triangle is positioned behind the text, creating a layered effect.

Gelest