SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product form : Substance
Physical state : Solid
Substance name : 2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE
Product code : SID3543.0
Formula : C7H18N2O2Si
Chemical family : ORGANOMETHOXYSILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against
1.2.1. Relevant identified uses
Use of the substance/mixture : Chemical intermediate

1.2.2. Uses advised against
No additional information available

1.3. Details of the supplier of the safety data sheet
GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number
Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification according to Regulation (EC) No. 1272/2008 [CLP]
Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects
No additional information available

2.2. Label elements
Labelling according to Regulation (EC) No. 1272/2008 [CLP]
Hazard pictograms (CLP) :

Signal word (CLP) : Warning
Hazard statements (CLP) : H315 - Causes skin irritation.
                        : H319 - Causes serious eye irritation.
Precautionary statements (CLP) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.
                                : P264 - Wash hands thoroughly after handling.
                                : P302+P352 - IF ON SKIN: Wash with plenty of water.
2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE
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P332+P313 - If skin irritation occurs: Get medical advice/attention.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

Other hazards not contributing to the classification:
Additional methanol may be formed by reaction with moisture and water. The US OSHA PEL (TWA) for methanol is 200 ppm.

SECTION 3: Composition/information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Substances</th>
<th>Substance type</th>
<th>Name</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Mono-constituent</td>
<td>2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE</td>
<td>182008-07-7</td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general:
Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. Get medical advice immediately (show the label where possible). If exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation:
Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice/attention.

First-aid measures after skin contact:
Wash with plenty of water/…. Get medical advice/attention.

First-aid measures after eye contact:
Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion:
Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation:
May cause irritation to the respiratory tract.

Symptoms/effects after skin contact:
Causes skin irritation.

Symptoms/effects after eye contact:
Causes serious eye irritation.

Symptoms/effects after ingestion:
May be harmful if swallowed.

Chronic symptoms:
On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

4.3. Indication of any immediate medical attention and special treatment needed

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Unsuitable extinguishing media:
Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard:
Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions:
Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.

Protection during firefighting:
Do not enter fire area without proper protective equipment, including respiratory protection. Avoid contact with skin and eyes. Do not breathe dust.
SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid contact with skin and eyes. Do not breathe dust. Avoid dust formation. Provide local exhaust or general room ventilation to minimize exposure to dust.
Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Exposure controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Solid
Appearance: Solid. Becoming liquid on exposure to air.
2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE
Safety Data Sheet

Molecular mass : 190.32 g/mol
Colour : White.
Odour : No data available
Odour threshold : No data available
Refractive index : No additional information available
pH : No data available
Relative evaporation rate (butylacetate=1) : < 1
Melting point : 61 - 62 °C
Freezing point : No data available
Boiling point : 71 - 73 °C @ 2.5 mm Hg
Flash point : > 65 °C
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : No data available
Vapour pressure : < 1 mm Hg @ 20°C
Relative vapour density at 20 °C : > 1
Relative density : < 1
% Volatiles : < 30 %
Solubility : Reacts with water.
Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidising properties : No data available
Explosive limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable when stored in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Methanol. Organic amine vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified
Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity : Not classified
STOT-single exposure : Not classified
2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE
Safety Data Sheet

STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Potential adverse human health effects and symptoms : This material liberates small amounts of methanol on contact with moisture. Material generates methanol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue.
Symptoms/effects after inhalation : May cause irritation to the respiratory tract.
Symptoms/effects after skin contact : Causes skin irritation.
Symptoms/effects after eye contact : Causes serious eye irritation.
Symptoms/effects after ingestion : May be harmful if swallowed.
Chronic symptoms : On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.
Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
Acute aquatic toxicity : Not classified
Chronic aquatic toxicity : Not classified

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Results of PBT and vPvB assessment
No additional information available

12.6. Other adverse effects
Other adverse effects : This substance may be hazardous to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : May be incinerated. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number
UN-No. (ADR) : Not applicable
UN-No. (IMDG) : Not applicable
UN-No. (IATA) : Not applicable
UN-No. (ADN) : Not applicable
UN-No. (RID) : Not applicable

14.2. UN proper shipping name
Proper Shipping Name (ADR) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable
Proper Shipping Name (ADN) : Not applicable
Proper Shipping Name (RID) : Not applicable

14.3. Transport hazard class(es)
ADR
Transport hazard class(es) (ADR) : Not applicable

IMDG
Transport hazard class(es) (IMDG) : Not applicable
2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE
Safety Data Sheet

IATA
Transport hazard class(es) (IATA) : Not applicable

ADN
Transport hazard class(es) (ADN) : Not applicable

RID
Transport hazard class(es) (RID) : Not applicable

14.4. Packing group
Packing group (ADR) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable
Packing group (ADN) : Not applicable
Packing group (RID) : Not applicable

14.5. Environmental hazards
Dangerous for the environment : No
Marine pollutant : No
Other information : No supplementary information available

14.6. Special precautions for user
- Overland transport
  No data available
- Transport by sea
  No data available
- Air transport
  No data available
- Inland waterway transport
  No data available
- Rail transport
  No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations
No REACH Annex XVII restrictions
2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE is not on the REACH Candidate List
2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE is not on the REACH Annex XIV List
2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

% Volatiles : < 30 %

15.1.2. National regulations

Germany

Netherlands
SZW-list van kankerverwekkende stoffen : The substance is not listed
2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE

Safety Data Sheet

<table>
<thead>
<tr>
<th>Classification</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>SZW-liist van mutagene stoffen</td>
<td>The substance is not listed</td>
</tr>
<tr>
<td>NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding</td>
<td>The substance is not listed</td>
</tr>
<tr>
<td>NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid</td>
<td>The substance is not listed</td>
</tr>
<tr>
<td>NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling</td>
<td>The substance is not listed</td>
</tr>
</tbody>
</table>

**Denmark**

Classification remarks: Emergency management guidelines for the storage of flammable liquids must be followed

### 15.2. Chemical safety assessment

No additional information available

### SECTION 16: Other information

**Abbreviations and acronyms:**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ND</td>
<td>Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor</td>
</tr>
</tbody>
</table>

**Other information:** Prepared by safety and environmental affairs.

**Full text of H- and EUH-statements:**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Irrit. 2</td>
<td>Serious eye damage/eye irritation, Category 2</td>
</tr>
<tr>
<td>Skin Irrit. 2</td>
<td>Skin corrosion/irritation, Category 2</td>
</tr>
<tr>
<td>H315</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation.</td>
</tr>
</tbody>
</table>

**SDS EU (REACH Annex II) - Custom**

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR
SID3543.0
2,2-DIMETHOXY-1,6-DIAZA-2-SILACYCLOOCTANE

Dear Customer:

The chemical product purchased, SID3543.0 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Specialty, low VOC adhesion promoter and coupling agent

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

- Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)
- Eye Protection: Chemical goggles. Contact lenses should not be worn.
- Skin and Body Protection: Wear suitable protective clothing.

WASTE DISPOSAL: Customer must rinse containers with solvent prior to disposal. Residues and wash solvents must be containerized for off-site disposal by incineration at licensed waste disposal facility. Do not release to publicly owned treatment works (POTW) via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department