SECTION 1: Identification

1.1. Identification

Product name: DI-t-BUTOXYDIACETOXY SILANE, tech-96
Product code: SID2790.0
Product form: Substance
Physical state: Liquid
Formula: C12H24O6Si
Synonyms: SILICON DI-t-BUTOXIDE DIACETATE
Chemical family: ESTER

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067 USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com  -  www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification
Skin corrosion/irritation Category 1B H314 Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1 H318 Causes serious eye damage
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Hazard pictograms (GHS US):

Signal word (GHS US): Danger
Hazard statements (GHS US): H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
Precautionary statements (GHS US):
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P264 - Wash hands thoroughly after handling.
P310 - Immediately call a doctor.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
P303+P361+P335 - If on skin (or hair): take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P363 - Wash contaminated clothing before reuse.
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification: The hydrolysis products of di-t-butoxydiacetoxy silane are t-butanol and acetic acid.

2.4. Unknown acute toxicity (GHS US)

Not applicable
SECTION 3: Composition/Information on ingredients

3.1. Substances
Substance type: Multi-constituent
Name: DI-t-BUTOXYDIACETOXY SILANE, tech-96
CAS-No.: 13170-23-5

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>DI-t-butoxydiacetoxy silane</td>
<td>(CAS-No.) 13170-23-5</td>
<td>&gt; 90</td>
<td>Skin Corr. 1B, H314 Eye Dam. 1, H318</td>
</tr>
<tr>
<td>t-Butoxy triacetoxy silane</td>
<td>(CAS-No.) Not found</td>
<td>&lt; 10</td>
<td>Skin Corr. 1B, H314 Eye Dam. 1, H318</td>
</tr>
<tr>
<td>Tri-t-butoxyacetoxysilane</td>
<td>(CAS-No.) Not found</td>
<td>&lt; 10</td>
<td>Skin Corr. 1B, H314 Eye Dam. 1, H318</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects: Causes severe skin burns and eye damage.
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: Causes burns.
Symptoms/effects after eye contact: Causes serious eye damage.
Symptoms/effects after ingestion: No information available.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

5.2. Specific hazards arising from the chemical
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.
6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- **Precautions for safe handling**: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.
- **Hygiene measures**: Wash contaminated clothing before reuse. Wash hands thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

- **Storage conditions**: Keep container tightly closed.
- **Incompatible materials**: Water. Moisture.
- **Storage area**: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Di-t-butoxydiacetoxydimethylsilane (13170-23-5)</th>
<th>OSHA PEL (TWA) (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>OSHA</td>
<td>10 ppm (based on acetic acid)</td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls

- **Appropriate engineering controls**: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

**Personal protective equipment:** Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

- **Hand protection**: Neoprene or nitrile rubber gloves

- **Eye protection**: Chemical goggles or face shield. Contact lenses should not be worn

- **Skin and body protection**: Wear suitable protective clothing

- **Respiratory protection**: NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- **Physical state**: Liquid
- **Appearance**: Clear liquid.
- **Molecular mass**: 292.4 g/mol
- **Color**: No data available
- **Odor**: Characteristic. Acetic acid.
- **Odor threshold**: No data available
- **Refractive index**: 1.404
- **pH**: No data available
- **Relative evaporation rate (butyl acetate=1)**: No data available
- **Melting point**: -4 °C
- **Freezing point**: No data available
- **Boiling point**: 102 °C @ 5 mm Hg
- **Flash point**: 95 °C
- **Auto-ignition temperature**: No data available
- **Decomposition temperature**: No data available
- **Flammability (solid, gas)**: No data available
- **Vapor pressure**: No data available
- **Vapor pressure at 50 °C**: 0.03 mm Hg
Relative vapor density at 20 °C: > 1
Relative density: 1.0196
Solubility: Reacts with water.
Log Pow: No data available
Log Kow: No data available
Viscosity, kinematic: No data available
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosion limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity
10.1. Reactivity
No additional information available
10.2. Chemical stability
Stable.
10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with moist air or with water liberating t-butanol and acetic acid.
10.4. Conditions to avoid
Heat. Open flame. Sparks.
10.5. Incompatible materials
Moisture. Water.
10.6. Hazardous decomposition products
t-Butanol. Organic acid vapors. Silicon dioxide. At temperatures >150°C small amounts of acetic anhydride, a lachrymator, will form.

SECTION 11: Toxicological information
11.1. Information on toxicological effects
Acute toxicity (oral): Not classified
Acute toxicity (dermal): Not classified
Acute toxicity (inhalation): Not classified
Skin corrosion/irritation: Causes severe skin burns and eye damage.
Serious eye damage/irritation: Causes serious eye damage.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: Not classified
STOT-single exposure: Not classified
STOT-repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: Causes burns.
Symptoms/effects after eye contact: Causes serious eye damage.
Symptoms/effects after ingestion: No information available.

SECTION 12: Ecological information
12.1. Toxicity
No additional information available
12.2. Persistence and degradability
No additional information available
12.3. Bioaccumulative potential
No additional information available
12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No.(DOT) : 3265
DOT NA No : UN3265

14.2. UN proper shipping name
Transport document description : UN3265 Corrosive liquid, acidic, organic, n.o.s. (DI-t-BUTOXYDIACETOXYSILANE), 8, III
Proper Shipping Name (DOT) : Corrosive liquid, acidic, organic, n.o.s.
(DI-t-BUTOXYDIACETOXYSILANE)
Class (DOT) : 8 - Class 8 : Corrosive material 49 CFR 173.136
Packing group (DOT) : III - Minor Danger
Hazard labels (DOT) : 8 - Corrosive

DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241
DOT Packaging Exceptions (49 CFR 173.xxx) : 154
DOT Symbols : G - Identifies PSN requiring a technical name

14.3. Additional information
Emergency Response Guide (ERG) Number : 153
Other information : No supplementary information available.

Transport by sea
DOT Vessel Stowage Location : A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other : 40 - Stow “clear of living quarters”

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

SECTION 15: Regulatory information

15.1. US Federal regulations

**Di-t-butoxydiacetoxy silane (13170-23-5)**
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

**CANADA**

**Di-t-butoxydiacetoxy silane (13170-23-5)**
Listed on the Canadian DSL (Domestic Substances List)
**EU-Regulations**

<table>
<thead>
<tr>
<th>Di-t-butoxydiacetoxydimethoxysilane (13170-23-5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)</td>
</tr>
</tbody>
</table>

**National regulations**

<table>
<thead>
<tr>
<th>Di-t-butoxydiacetoxydimethoxysilane (13170-23-5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on the AICS (Australian Inventory of Chemical Substances)</td>
</tr>
<tr>
<td>Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)</td>
</tr>
<tr>
<td>Listed on the Japanese ENCS (Existing &amp; New Chemical Substances) inventory</td>
</tr>
<tr>
<td>Listed on the Korean ECL (Existing Chemicals List)</td>
</tr>
<tr>
<td>Listed on NZIPC (New Zealand Inventory of Chemicals)</td>
</tr>
<tr>
<td>Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)</td>
</tr>
<tr>
<td>Listed on CICR (Turkish Inventory and Control of Chemicals)</td>
</tr>
</tbody>
</table>

**15.3. US State regulations**

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

**SECTION 16: Other information**

Full text of H-phrases:

| H314 | Causes severe skin burns and eye damage |
| H318 | Causes serious eye damage |

Abbreviations and acronyms: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

**Hazard Rating**

**Health**: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

**Flammability**: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

**Physical**: 2 Moderate Hazard - Materials that are unstable and may undergo violent chemical changes at normal temperature and pressure with low risk for explosion. Materials may react violently with water or form peroxides upon exposure to air.

Prepared by safety and environmental affairs.

Date of issue: 01/05/2015  
Revision date: 02/04/2020  
Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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