SECTION 1: Identification

1.1. Identification

Product name: N-n-BUTYL-AZA-2,2-DIMETHOXY SILACYCLOPENTANE
Product code: SIB1932.4
Product form: Substance
Physical state: Liquid
Formula: C9H21NO2Si
Synonyms: 1-BUTYL-2,2-DIMETHOXY-1,2-AZASILOLIDINE
2,2-DIMETHOXY-1-BUTYL-1-aza-2-silacyclopentane
1-BUTYL-2,2-DIMETHOXY-1-aza-2-silacyclopentane
Chemical family: ORGANOMETHALOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com  - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification
Flammable liquids Category 4
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 1
Specific target organ toxicity (single exposure) Category 3
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Hazard pictograms (GHS US): 

Signal word (GHS US): Danger
Hazard statements (GHS US): H227 - Combustible liquid
H315 - Causes skin irritation
H318 - Causes serious eye damage
H335 - May cause respiratory irritation

Precautionary statements (GHS US): P210 - Keep away from heat, open flames, sparks. - No smoking.
P261 - Avoid breathing vapors.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear eye protection, protective gloves, protective clothing.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a doctor
P312 - Call a doctor if you feel unwell
P321 - Specific treatment (see supplemental first aid instruction on this label)
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P362 - Take off contaminated clothing and wash before reuse.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)
No additional information available

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-n-Butyl-aza-2,2-dimethoxysilacyclopentane</td>
<td>(CAS-No.) 618914-44-6</td>
<td>97 - 100</td>
<td>Flam. Liq. 4, H227 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first-aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation: May cause respiratory irritation. Overexposure may cause: Coughing, Headache. Nausea.

Symptoms/effects after skin contact: Causes skin irritation.

Symptoms/effects after eye contact: Causes serious eye damage.

Symptoms/effects after ingestion: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.

Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


Unsuitable extinguishing media: Do not use straight streams.

5.2. Specific hazards arising from the chemical

Fire hazard: Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.
SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed: Keep away from heat, open flames, sparks. - No smoking.

Precautions for safe handling: Provide good ventilation in process area to prevent accumulation of vapors. Avoid all eye and skin contact and do not breathe vapor and mist. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures: Proper grounding procedures to avoid static electricity should be followed.

Storage conditions: Keep container tightly closed. Keep in a cool place. Store locked up.


Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.
## SECTION 9: Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid.</td>
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<tr>
<td>Molecular mass</td>
<td>203.36 g/mol</td>
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<tr>
<td>Color</td>
<td>Straw.</td>
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<tr>
<td>Odor threshold</td>
<td>No data available</td>
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<tr>
<td>Refractive index</td>
<td>1.438</td>
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<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
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</tr>
<tr>
<td>Melting point</td>
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<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
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<tr>
<td>Boiling point</td>
<td>63 - 71 °C @ 3 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>85 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
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</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 1 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.941</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 30 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
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<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
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<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable when stored in sealed containers.

### 10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating methanol.

### 10.4. Conditions to avoid

Heat. Sparks. Open flame.

### 10.5. Incompatible materials


### 10.6. Hazardous decomposition products

Methanol. Organic amine vapors.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
</tbody>
</table>
N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE
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Carcinogenicity: Not classified
None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity: Not classified

STOT-single exposure: May cause respiratory irritation.

STOT-repeated exposure: Not classified

Aspiration hazard: Not classified


Symptoms/effects after skin contact: Causes skin irritation.

Symptoms/effects after eye contact: Causes serious eye damage.

Symptoms/effects after ingestion: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.

Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
DOT NA No NA1993

14.2. UN proper shipping name
Transport document description: NA1993 Combustible liquid, n.o.s. (N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE), 3, III
Proper Shipping Name (DOT): Combustible liquid, n.o.s. (N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE)
Class (DOT): 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT): III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx): 203
DOT Packaging Bulk (49 CFR 173.xxx): 241
DOT Packaging Exceptions (49 CFR 173.xxx): 150
DOT Symbols: D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name

14.3. Additional information
Other information: This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, AD/RRID, ADNR or the IMDG regulations. Therefore, no UN# is applicable to this product.
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Transport by sea
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations
N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE (618914-44-6)
TSCA Exemption/Exclusion
Low Volume Exemption in accordance with 40 CFR 723.50(c)(1). Use of this substance is restricted to use in adhesion promoter in filled polymer systems. Anyone who intends to use this chemical substance for commercial purposes must comply with specific use restrictions and controls specified herein. This LVE limits site of manufacture of this substance to Gelest, Inc. unless otherwise approved by U.S. EPA

N-n-Butyl-aza-2,2-dimethoxysilacyclopentane (618914-44-6)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations
CANADA
No additional information available

EU-Regulations
No additional information available

National regulations
No additional information available

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information
Full text of H-phrases:

<table>
<thead>
<tr>
<th>H227</th>
<th>Combustible liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>H315</td>
<td>Causes skin irritation</td>
</tr>
<tr>
<td>H318</td>
<td>Causes serious eye damage</td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms:
Abbreviations: ND: Not Determined; No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
Flammability : 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)
Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.
N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE
Safety Data Sheet

Prepared by safety and environmental affairs.
Date of issue: 12/31/2014    Revision date: 09/09/2019    Version: 2.0

SDS US (GHS HazCom 2012) - Custom
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR
SIB1932.4
N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE

Dear Customer:

The chemical product purchased, SIB1932.4 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

**USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO**: Adhesion promoter in filled polymer systems

**CONTROLS**: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

- **Hand protection**: Impervious gloves (neoprene or nitrile rubber gloves)
- **Eye Protection**: Chemical goggles. Contact lenses should not be worn.
- **Skin and Body Protection**: Wear suitable protective clothing.

**WASTE DISPOSAL**: Customer must rinse containers with solvent prior to disposal. Residues and wash solvents must be containerized for off-site disposal by incineration at licensed waste disposal facility. Do not release to publicly owned treatment works (POTW) via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department