SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Substance
Physical state: Liquid
Substance name: N-n-BUTYL-aza-2,2-DIMETHOXY SILACYCLOPENTANE
Product code: SIB1932.4
Formula: C9H21NO2Si
Synonyms: 1-BUTYL-2,2-DIMETHOXY-1,2-AZASILOLIDINE 2,2-DIMETHOXY-1-BUTYL-1-aza-2-SILACYCLOPENTANE 1-BUTYL-2,2-DIMETHOXY-1-aza-2-SILACYCLOPENTANE
Chemical family: ORGANOMETHOXY SILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses
Use of the substance/mixture: Chemical intermediate

1.2.2. Uses advised against
No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number
Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]
Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 1 H318
Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation H335
Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects
No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]
Hazard pictograms (CLP):
[Diagram: GHS05, GHS07]
Signal word (CLP): Danger
N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE
Safety Data Sheet

Hazard statements (CLP):  
H315 - Causes skin irritation. 
H318 - Causes serious eye damage. 
H335 - May cause respiratory irritation. 

Precautionary statements (CLP):  
P261 - Avoid breathing vapours. 
P264 - Wash hands thoroughly after handling. 
P271 - Use only outdoors or in a well-ventilated area. 
P280 - Wear protective gloves/protective clothing/eye protection/face protection. 
P302+P352 - IF ON SKIN: Wash with plenty of water. 
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. 

2.3. Other hazards 
No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances
Substance type: Mono-constituent
Name: N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE
CAS-No.: 618914-44-6

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Regulation (EC) No. 1272/2008 [CLP]</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-n-Butyl-aza-2,2-dimethoxysilacyclopentane</td>
<td>(CAS-No.) 618914-44-6</td>
<td>97 - 100</td>
<td>Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335</td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of water/…. Get medical advice/attention.

First-aid measures after eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/effects after skin contact: Causes skin irritation.
Symptoms/effects after eye contact: Causes serious eye damage.
Symptoms/effects after ingestion: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.
Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

4.3. Indication of any immediate medical attention and special treatment needed
NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Firefighting measures

5.1. Extinguishing media
Unsuitable extinguishing media: Do not use straight streams.
N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE
Safety Data Sheet

5.2. Special hazards arising from the substance or mixture

| Fire hazard                        | Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame. |

5.3. Advice for firefighters

| Firefighting instructions          | Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces. |
| Protection during firefighting     | Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist. |

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

| General measures                    | Remove ignition sources. Use special care to avoid static electric charges. |

6.1.1. For non-emergency personnel

| Protective equipment                | Wear protective equipment as described in Section 8. |
| Emergency procedures                | Evacuate unnecessary personnel. |

6.1.2. For emergency responders

| Protective equipment                | Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection". |

6.2. Environmental precautions

| Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. |

6.3. Methods and material for containment and cleaning up

| For containment                     | Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. |
| Methods for cleaning up             | Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools. |

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

| Additional hazards when processed  | Keep away from heat, open flames, sparks. No smoking. |
| Precautions for safe handling      | Provide good ventilation in process area to prevent formation of vapour. Avoid all eye and skin contact and do not breathe vapour and mist. Take precautionary measures against static discharge. Use only non-sparking tools. |
| Hygiene measures                   | Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. |

7.2. Conditions for safe storage, including any incompatibilities

| Technical measures                 | Proper grounding procedures to avoid static electricity should be followed. |
| Storage conditions                 | Keep container tightly closed. Keep in a cool place. Store locked up. |
| Storage area                       | Store in a well-ventilated place. Store away from heat. |

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves
N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE
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Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>203.36 g/mol</td>
</tr>
<tr>
<td>Colour</td>
<td>Straw</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.438</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>63 - 71 °C @ 3 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>85 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>&lt; 1 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.941</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 30 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable when stored in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Methanol. Organic amine vapors.
SECTION 11: Toxicological information

11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Respiratory or skin sensitisation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>STOT-single exposure</td>
<td>May cause respiratory irritation.</td>
</tr>
<tr>
<td>STOT-repeated exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.</td>
</tr>
<tr>
<td>Chronic symptoms</td>
<td>On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.</td>
</tr>
</tbody>
</table>

SECTION 12: Ecological information

12.1. Toxicity

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute aquatic toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Chronic aquatic toxicity</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other adverse effects: This substance may be hazardous to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

<table>
<thead>
<tr>
<th>Recommendation</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sewage disposal recommendations</td>
<td>Do not dispose of waste into sewer.</td>
</tr>
<tr>
<td>Product/Packaging disposal recommendations</td>
<td>May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.</td>
</tr>
<tr>
<td>Ecology - waste materials</td>
<td>Avoid release to the environment.</td>
</tr>
</tbody>
</table>

SECTION 14: Transport information

14.1. UN number

In accordance with ADR / RID / IMDG / IATA / ADN

<table>
<thead>
<tr>
<th>Number</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN-No. (ADR)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (IMDG)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (IATA)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (ADN)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (RID)</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>
N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE
Safety Data Sheet

14.2.  UN proper shipping name
Proper Shipping Name (ADR) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable
Proper Shipping Name (ADN) : Not applicable
Proper Shipping Name (RID) : Not applicable

14.3.  Transport hazard class(es)
ADR
Transport hazard class(es) (ADR) : Not applicable

IMDG
Transport hazard class(es) (IMDG) : Not applicable

IATA
Transport hazard class(es) (IATA) : Not applicable

ADN
Transport hazard class(es) (ADN) : Not applicable

RID
Transport hazard class(es) (RID) : Not applicable

14.4.  Packing group
Packing group (ADR) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable
Packing group (ADN) : Not applicable
Packing group (RID) : Not applicable

14.5.  Environmental hazards
Dangerous for the environment : No
Marine pollutant : No
Other information : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations. Therefore, no UN# is applicable to this product.

14.6.  Special precautions for user
- Overland transport
  No data available
- Transport by sea
  No data available
- Air transport
  No data available
- Inland waterway transport
  No data available
- Rail transport
  No data available

14.7.  Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1.  Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1.  EU-Regulations
No REACH Annex XVII restrictions
N-n-BUTYL-AZA-2,2-DIMETHOXYSILACYCLOPENTANE is not on the REACH Candidate List
N-n-BUTYL-AZA-2,2-DIMETHOXYSilacyclopentane

Safety Data Sheet

N-n-BUTYL-AZA-2,2-DIMETHOXYSilacyclopentane is not on the REACH Annex XIV List
N-n-BUTYL-AZA-2,2-DIMETHOXYSilacyclopentane is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

% Volatiles : < 30 %

15.1.2. National regulations

Germany
12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BlmSchV (Hazardous Incident Ordinance)

Netherlands
SZW-lijst van kankerverwekkende stoffen : The substance is not listed
SZW-lijst van mutagene stoffen : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : The substance is not listed
NIET- limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : The substance is not listed

Denmark
Class for fire hazard : Class III-1
Store unit : 50 liter
Classification remarks : Flammable according to the Danish Ministry of Justice; Emergency management guidelines for the storage of flammable liquids must be followed
Danish National Regulations : Young people below the age of 18 years are not allowed to use the product

15.2. Chemical safety assessment
No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

Eye Dam. 1 Serious eye damage/eye irritation, Category 1
Skin Irrit. 2 Skin corrosion/irritation, Category 2
STOT SE 3 Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

SDS EU (REACH Annex II) - Custom

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NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR
SIB1932.4
N-n-BUTYL- AZA-2,2-DIMETHOXYSILACYCLOPENTANE

Dear Customer:

The chemical product purchased, SIB1932.4 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Adhesion promoter in filled polymer systems

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)
Eye Protection: Chemical goggles. Contact lenses should not be worn.
Skin and Body Protection: Wear suitable protective clothing.

WASTE DISPOSAL: Customer must rinse containers with solvent prior to disposal. Residues and wash solvents must be containerized for off-site disposal by incineration at licensed waste disposal facility. Do not release to publicly owned treatment works (POTW) via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department