SECTION 1: Identification

1.1. Identification

Product name: 1,6-BIS(TRIMETHOXYSILYL)HEXANE
Product code: SIB1832.0
Product form: Substance
Physical state: Liquid
Formula: C12H30O6Si2
Synonyms: 3,3,6,6-TETRAMETHOXY-2,11-DIOXA-3,10-DISILADODECANE
Chemical family: ORGANOMETHOXY SILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification
Serious eye damage/eye irritation Category 2A
H319 - Causes serious eye irritation
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS-US labeling
Hazard pictograms (GHS-US)

Signal word (GHS-US): Warning
Hazard statements (GHS-US): H319 - Causes serious eye irritation
Precautionary statements (GHS-US):
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P264 - Wash hands thoroughly after handling.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Mono-constituent
Name: 1,6-BIS(TRIMETHOXYSILYL)HEXANE
CAS-No.: 87135-01-1
1,6-BIS(TRIMETHOXYSILYL)HEXANE
Safety Data Sheet

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,6-Bis(trimethoxysilyl)hexane</td>
<td>(CAS-No.) 87135-01-1</td>
<td>&gt; 95</td>
<td>Eye Irrit. 2A, H319, Flam. Liq. 2, H225, Acute Tox. 3 (Oral), H301, Acute Tox. 3 (Dermal), H311, Acute Tox. 3 (Inhalation:vapour), H331, Skin Irrit. 2, H315, Eye Dam. 1, H318, STOT SE 1, H370, STOT SE 3, H336</td>
</tr>
<tr>
<td>Methanol</td>
<td>(CAS-No.) 67-56-1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water.

First-aid measures after eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation: May cause irritation to the respiratory tract.

Symptoms/effects after skin contact: May cause skin irritation.

Symptoms/effects after eye contact: Causes serious eye irritation.

Symptoms/effects after ingestion: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.

Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


5.2. Specific hazards arising from the chemical

Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.
6.3. **Methods and material for containment and cleaning up**

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. **Reference to other sections**

See Heading 8. Exposure controls and personal protection.

**SECTION 7: Handling and storage**

7.1. **Precautions for safe handling**

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. **Conditions for safe storage, including any incompatibilities**

Storage conditions: Keep container tightly closed.

Incompatible materials: Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

**SECTION 8: Exposure controls/personal protection**

8.1. **Control parameters**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>ACGIH</th>
<th>ACGIH TWA (ppm)</th>
<th>200 ppm</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>ACGIH</td>
<td>ACGIH STEL (ppm)</td>
<td>250 ppm</td>
</tr>
<tr>
<td>MeOH (67-56-1)</td>
<td>OSHA</td>
<td>OSHA PEL (TWA) (mg/m³)</td>
<td>260 mg/m³</td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>OSHA PEL (TWA) (ppm)</td>
<td>200 ppm</td>
</tr>
<tr>
<td></td>
<td>IDLH</td>
<td>US IDLH (ppm)</td>
<td>6000 ppm</td>
</tr>
<tr>
<td></td>
<td>NIOSH</td>
<td>NIOSH REL (TWA) (mg/m³)</td>
<td>260 mg/m³</td>
</tr>
<tr>
<td></td>
<td>NIOSH</td>
<td>NIOSH REL (TWA) (ppm)</td>
<td>200 ppm</td>
</tr>
<tr>
<td></td>
<td>NIOSH</td>
<td>NIOSH REL (STEL) (mg/m³)</td>
<td>325 mg/m³</td>
</tr>
<tr>
<td></td>
<td>NIOSH</td>
<td>NIOSH REL (STEL) (ppm)</td>
<td>250 ppm</td>
</tr>
</tbody>
</table>

8.2. **Appropriate engineering controls**

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. **Individual protection measures/Personal protective equipment**

**Personal protective equipment:**

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

**Hand protection:**

Neoprene or nitrile rubber gloves

**Eye protection:**

Chemical goggles. Contact lenses should not be worn

**Skin and body protection:**

Wear suitable protective clothing

**Respiratory protection:**

NIOSH-certified organic vapor (black cartridge) respirator.

**SECTION 9: Physical and chemical properties**

9.1. **Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>326.54 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic</td>
</tr>
</tbody>
</table>
1,6-BIS(TRIMETHOXYSILYL)HEXANE
Safety Data Sheet

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4213</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>161 °C @ 2 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>95 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 0.1 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.014</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 10 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4213</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>161 °C @ 2 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>95 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 0.1 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.014</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 10 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with moist air or with water liberating methanol. Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

<table>
<thead>
<tr>
<th>Compound</th>
<th>LC50 inhalation rat (ppm)</th>
<th>ATE US (oral)</th>
<th>ATE US (dermal)</th>
<th>ATE US (vapers)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol (67-56-1)</td>
<td>22500 ppm (Exposure time: 8 h)</td>
<td>100 mg/kg body weight</td>
<td>300 mg/kg body weight</td>
<td>3 mg/l/4h</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : Not classified
1,6-BIS(TRIMETHOXYSILYL)HEXANE

Safety Data Sheet

Specific target organ toxicity – repeated exposure
- Not classified

Aspiration hazard
- Not classified

Symptoms/effects after inhalation
- May cause irritation to the respiratory tract.

Symptoms/effects after skin contact
- May cause skin irritation.

Symptoms/effects after eye contact
- Causes serious eye irritation.

Symptoms/effects after ingestion
- Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.

Chronic symptoms
- On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

Reason for classification
- Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

**Methanol (67-56-1)**

<table>
<thead>
<tr>
<th>Endpoint</th>
<th>Value</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fish 1</td>
<td>28200 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])</td>
<td></td>
</tr>
<tr>
<td>LC50 fish 2</td>
<td>&gt; 100 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])</td>
<td></td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
- No additional information available

12.3. Bioaccumulative potential

**Methanol (67-56-1)**

<table>
<thead>
<tr>
<th>Endpoint</th>
<th>Value</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>BCF fish 1</td>
<td>&lt; 10</td>
<td></td>
</tr>
<tr>
<td>Log Pow</td>
<td>-0.77</td>
<td></td>
</tr>
</tbody>
</table>

12.4. Mobility in soil
- No additional information available

12.5. Other adverse effects

Effect on the ozone layer
- No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations
- Incinerate. Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials
- Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
- Not regulated for transport.

14.2. UN proper shipping name
- Not applicable

14.3. Additional information
- No supplementary information available.

Transport by sea
- No additional information available

Air transport
- No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

**Methanol (67-56-1)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313
SARA Section 313 - Emission Reporting
1 %
# 1,6-BIS(TRIMETHOXYSILYL)HEXANE

## Safety Data Sheet

### 1.6-Bis(trimethoxysilyl)hexane (87135-01-1)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### CANADA

**Methanol (67-56-1)**
Listed on the Canadian DSL (Domestic Substances List)

<table>
<thead>
<tr>
<th>WHMIS Classification</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Class B Division 2 - Flammable Liquid</td>
<td></td>
</tr>
<tr>
<td>Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects</td>
<td></td>
</tr>
<tr>
<td>Class D Division 2 Subdivision A - Very toxic material causing other toxic effects</td>
<td></td>
</tr>
<tr>
<td>Class D Division 2 Subdivision B - Toxic material causing other toxic effects</td>
<td></td>
</tr>
</tbody>
</table>

1,6-Bis(trimethoxysilyl)hexane (87135-01-1)
Listed on the Canadian NDSL (Non-Domestic Substances List)

#### EU-Regulations

**Methanol (67-56-1)**
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### National regulations

**Methanol (67-56-1)**
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Poisonous and Deleterious Substances Control Law
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on IHSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

1,6-Bis(trimethoxysilyl)hexane (87135-01-1)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

### 15.3. US State regulations

**Methanol (67-56-1)**
U.S. - California - Proposition 65 - Carcinogens List
U.S. - California - Proposition 65 - Developmental Toxicity
U.S. - California - Proposition 65 - Reproductive Toxicity - Female
U.S. - California - Proposition 65 - Reproductive Toxicity - Male

<table>
<thead>
<tr>
<th>No</th>
<th>Yes</th>
<th>No</th>
<th>No</th>
</tr>
</thead>
</table>

**Methanol (67-56-1)**
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

### SECTION 16: Other information

Full text of H-phrases:

- **H225** Highly flammable liquid and vapour
- **H301** Toxic if swallowed
- **H311** Toxic in contact with skin
- **H315** Causes skin irritation
- **H318** Causes serious eye damage
- **H319** Causes serious eye irritation
- **H331** Toxic if inhaled
- **H336** May cause drowsiness or dizziness
- **H370** Causes damage to organs

---

Print date: 09/04/2018
EN (English US)
SDS ID: SIB1832.0
6/7
1,6-BIS(TRIMETHOXYSILYL)HEXANE
Safety Data Sheet

Abbreviations and acronyms

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 01/08/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2018 Gelest Inc. Morrisville, PA 19067