2,2-BIS(3-TRIETHOXYSILYLPROPOXYMETHYL)BUTANOL, 50% in ethanol

Safety Data Sheet SIB1824.4
Date of issue: 03/27/2015  Version: 1.0

SECTION 1: Identification

1.1. Identification
Product name: 2,2-BIS(3-TRIETHOXYSILYLPROPOXYMETHYL)BUTANOL, 50% in ethanol
Product code: SIB1824.4
Product form: Mixture
Physical state: Liquid
Formula: C24H54O9Si2
Chemical family: ORGANOETHOXYSILANE

1.2. Recommended use and restrictions on use
Recommended use: Chemical intermediate

1.3. Supplier
GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number
Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture
GHS-US classification
Flammable liquids Category 3
Serious eye damage/eye irritation Category 2A
Specific target organ toxicity (single exposure) Category 3
H226 Flammable liquid and vapor
H319 Causes serious eye irritation
H335 May cause respiratory irritation
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements
GHS US labeling
Hazard pictograms (GHS US):
Signal word (GHS US): Warning
Hazard statements (GHS US):
H226 - Flammable liquid and vapor
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation
Precautionary statements (GHS US):
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical equipment
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P261 - Avoid breathing vapors.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P303+P361+P335 - If on skin (or hair): take off immediately all contaminated clothing, rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P312 - Call a doctor if you feel unwell
P337+P313 - If eye irritation persists: Get medical advice/attention.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.
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2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification: Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethanol</td>
<td>(CAS No.) 64-17-5</td>
<td>&lt; 45</td>
<td>Flam. Liq. 2, H225, Eye Irrit. 2A, H319</td>
</tr>
<tr>
<td>2,2-Bis(3-triethoxysilylpropoxymethyl)butanol</td>
<td>(CAS No.) 862911-98-6</td>
<td>&gt; 45</td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation: May cause respiratory irritation. Overexposure may cause: Coughing, Headache, Nausea.

Symptoms/effects after skin contact: Causes skin irritation.

Symptoms/effects after eye contact: May cause serious eye irritation.

Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


5.2. Specific hazards arising from the chemical

Fire hazard: Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.
6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed.


Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Ethanol (64-17-5)</th>
<th>ACGIH</th>
<th>ACGIH STEL (ppm)</th>
<th>1000 ppm</th>
</tr>
</thead>
<tbody>
<tr>
<td>OSHA</td>
<td>OSHA PEL (TWA) (mg/m³)</td>
<td>1900 mg/m³</td>
<td></td>
</tr>
<tr>
<td>OSHA</td>
<td>OSHA PEL (TWA) (ppm)</td>
<td>1000 ppm</td>
<td></td>
</tr>
<tr>
<td>IDLH</td>
<td>US IDLH (ppm)</td>
<td>3300 ppm (10% LEL)</td>
<td></td>
</tr>
<tr>
<td>NIOSH</td>
<td>NIOSH REL (TWA) (mg/m³)</td>
<td>1900 mg/m³</td>
<td></td>
</tr>
<tr>
<td>NIOSH</td>
<td>NIOSH REL (TWA) (ppm)</td>
<td>1000 ppm</td>
<td></td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid
Appearance: Clear liquid.
Molecular mass: 542.86 g/mol
Color: Straw.
Odor: Mild. Ethanol.
Odor threshold: No data available
2,2-BIS(3-TRIETHOXYSILYLPROPOXYMETHYL)BUTANOL, 50% in ethanol
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<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Refractive index</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>24 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Flammable liquid and vapor</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.899</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 40 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Soluble in water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity
10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable when stored in sealed containers.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Organic acid vapors.

SECTION 11: Toxicological information
11.1. Information on toxicological effects
Acute toxicity: Not classified

<table>
<thead>
<tr>
<th>Compound</th>
<th>Route of Exposure</th>
<th>Toxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2-BIS(3-TRIETHOXYSILYLPROPOXYMETHYL)BUTANOL, 50% in ethanol (862911-98-6)</td>
<td>Oral rat</td>
<td>LD50 12300 µg/kg</td>
</tr>
<tr>
<td>Ethanol (64-17-5)</td>
<td></td>
<td>LD50 7060 mg/kg</td>
</tr>
<tr>
<td>LC50 inhalation rat (mg/l)</td>
<td></td>
<td>124.7 mg/l/4h</td>
</tr>
<tr>
<td>LC50 inhalation rat (ppm)</td>
<td></td>
<td>20000 ppm 10 hrs.</td>
</tr>
<tr>
<td>LDLo oral rat</td>
<td></td>
<td>1400 mg/kg (Human)</td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td></td>
<td>7060 mg/kg body weight</td>
</tr>
<tr>
<td>ATE US (vapors)</td>
<td></td>
<td>124.7 mg/l/4h</td>
</tr>
<tr>
<td>ATE US (dust, mist)</td>
<td></td>
<td>124.7 mg/l/4h</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitization: Not classified
2,2-BIS(3-TRIETHOXYSILYLPROPOXYMETHYL)BUTANOL, 50% in ethanol
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Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified.

<table>
<thead>
<tr>
<th>Ethanol (64-17-5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>IARC group</td>
</tr>
<tr>
<td>In OSHA Hazard Communication Carcinogen list</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
</tr>
<tr>
<td>Specific target organ toxicity – single exposure</td>
</tr>
<tr>
<td>Specific target organ toxicity – repeated exposure</td>
</tr>
<tr>
<td>Aspiration hazard</td>
</tr>
<tr>
<td>Symptoms/effects after inhalation</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
</tr>
<tr>
<td>Reason for classification</td>
</tr>
</tbody>
</table>

SECTION 12: Ecological information

12.1. Toxicity

<table>
<thead>
<tr>
<th>Ethanol (64-17-5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fish 1</td>
</tr>
<tr>
<td>LC50 fish 2</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

<table>
<thead>
<tr>
<th>Ethanol (64-17-5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Log Pow</td>
</tr>
</tbody>
</table>

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

| UN-No. (DOT) | 1993 |
| DOT NA no. | UN1993 |

14.2. UN proper shipping name

Transport document description: UN1993 Flammable liquids, n.o.s. (2,2-BIS(3-TRIETHOXYSILYLPROPOXYMETHYL)BUTANOL, 50% in ethanol), 3, III

Proper Shipping Name (DOT): Flammable liquids, n.o.s. (2,2-BIS(3-TRIETHOXYSILYLPROPOXYMETHYL)BUTANOL, 50% in ethanol)

Class (DOT): 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Packing group (DOT): III - Minor Danger
2,2-BIS(3-TRIETHOXYSILYLPROPOXYMETHYL)BUTANOL, 50% in ethanol
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Hazard labels (DOT)

DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : G - Identifies PSN requiring a technical name

14.3. Additional information
Emergency Response Guide (ERG) Number : 128
Other information : No supplementary information available.

Transport by sea
DOT Vessel Stowage Location : A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations

2,2-BIS(3-TRIETHOXYSILYLPROPOXYMETHYL)BUTANOL, 50% in ethanol (862911-98-6)

TSCA Exemption/Exclusion
CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a “technically qualified individual” as defined by 40 CFR 720.3(ee). The use of this material for “commercial purposes” as defined by 40 CFR 720.3(r) is not permitted in the United States.

Ethanol (64-17-5)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

2,2-Bis(3-triethoxysilylpropoxymethyl)butanol (862911-98-6)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
Ethanol (64-17-5)
Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification
Class B Division 2 - Flammable Liquid
Class D Division 2 Subdivision B - Toxic material causing other toxic effects

EU-Regulations
Ethanol (64-17-5)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
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15.3. US State regulations

**WARNING:** This product can expose you to Ethanol, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

**Ethanol (64-17-5)**

<table>
<thead>
<tr>
<th>U.S. - California - Proposition 65 - Carcinogens List</th>
<th>U.S. - California - Proposition 65 - Developmental Toxicity</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</th>
<th>No significant risk level (NSRL)</th>
<th>Maximum allowable dose level (MADL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

**Ethanol (64-17-5)**

<table>
<thead>
<tr>
<th>U.S. - Massachusetts - Right To Know List</th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - New Jersey - Right to Know Hazardous Substance List</td>
</tr>
<tr>
<td>U.S. - Pennsylvania - RTK (Right to Know) List</td>
</tr>
</tbody>
</table>

**SECTION 16: Other information**

Full text of H-phrases:

H225: Highly flammable liquid and vapor
H226: Flammable liquid and vapor
H319: Causes serious eye irritation
H335: May cause respiratory irritation

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

**Hazard Rating**

**Health**: 2 Moderate Hazard - Temporary or minor injury may occur

**Flammability**: 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

**Physical**: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 03/27/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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