SECTION 1: Identification

1.1. Identification

Product name: BIS(TRIETHOXYSILYL)METHANE
Product code: SIB1821.0
Product form: Substance
Physical state: Liquid
Formula: C$_{13}$H$_{32}$O$_{6}$Si$_{2}$
Synonyms: 4,4,6,6-TETRAETHOXY-3,7-DIOXA-4,6-DISILANONANE
Chemical family: ORGANOETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification
Acute toxicity (oral) Category 3 H301 Toxic if swallowed
Acute toxicity (dermal) Category 4 H312 Harmful in contact with skin
Serious eye damage/eye irritation Category 2A H319 Causes serious eye irritation

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Hazard pictograms (GHS US): 

Signal word (GHS US): Danger

Hazard statements (GHS US): H301 - Toxic if swallowed
H312 - Harmful in contact with skin
H319 - Causes serious eye irritation

Precautionary statements (GHS US): P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P264 - Wash hands thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P330 - Rinse mouth.
P301+P310 - If swallowed: Immediately call a doctor
P302+P352 - If on skin: Wash with plenty of water
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P312 - Call a doctor if you feel unwell
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification: The hydrolysis product of bis(triethoxysilyl)methane is ethanol. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages. Additional ethanol may be formed by reaction with moisture and water. The US OSHA PEL (TWA) for ethanol is 1000 ppm.
2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances
Type: Mono-constituent
Name: BIS(TRIETHOXYXYL) METHANE
CAS-No.: 18418-72-9

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>BIS(triethoxysilyl)methane</td>
<td>(CAS-No.) 18418-72-9</td>
<td>95 - 100</td>
<td>Acute Tox. 3 (Oral), H301 Acute Tox. 4 (Dermal), H312 Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.
First-aid measures after skin contact: Wash with plenty of soap and water.
First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: Harmful in contact with skin. May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media: None known.

5.2. Specific hazards arising from the chemical
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.
6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Containers must be properly grounded before beginning transfer.

Hygiene measures: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment
Personal protective equipment:
Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Avoid all unnecessary exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties
Physical state: Liquid
Appearance: Clear liquid.
Molecular mass: 340.56 g/mol
Color: No data available
Odor: Slight.
Odor threshold: No data available
Refractive index: 1.4098
pH: No data available
Relative evaporation rate (butyl acetate=1): No data available
Melting point: < 0 °C
Freezing point: No data available
Boiling point: 114 - 115 °C @ 3.5 mm Hg
Flash point: > 65 °C
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Flammability (solid, gas) : No data available
Vapor pressure : < 1 mm Hg @ 25°C
Relative vapor density at 20 °C : > 1
Relative density : 0.9741
% Volatiles : < 5 %
Solubility : Reacts with water.
Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur. Material decomposes slowly in contact with moist air or with water liberating ethanol.

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified

<table>
<thead>
<tr>
<th>Compound</th>
<th>LD50 oral rat</th>
<th>LD50 dermal rabbit</th>
<th>ATE US (oral)</th>
<th>ATE US (dermal)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bis(triethoxysilyl)methane (18418-72-9)</td>
<td>161 mg/kg (related product 1,2-Bis(triethoxysilyl)ethane oral toxicity data)</td>
<td>1971 mg/kg (related product 1,2-Bis(triethoxysilyl)ethane dermal toxicity data)</td>
<td>161 mg/kg body weight</td>
<td>1971 mg/kg body weight</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Causes serious eye irritation.
    Eye irritation - rabbit: mild irritation
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified.
    None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : Not classified
Specific target organ toxicity – repeated exposure : Not classified
Aspiration hazard : Not classified
Symptoms/effects after inhalation : May cause irritation to the respiratory tract.
Symptoms/effects after skin contact : Harmful in contact with skin. May cause skin irritation.
Symptoms/effects after eye contact : Causes serious eye irritation.
BIS(TRIETHOXYSYL)METHANE
Safety Data Sheet

Symptoms/effects after ingestion: Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard.

Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Product/Packaging disposal recommendations: Incinerate. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No.(DOT): 2810
DOT NA no.: UN2810

14.2. UN proper shipping name
Transport document description: UN2810 Toxic, liquids, organic, n.o.s. (BIS(TRIETHOXYSYL)METHANE), 6.1, III
Proper Shipping Name (DOT): Toxic, liquids, organic, n.o.s. (BIS(TRIETHOXYSYL)METHANE)
Packing group (DOT): III - Minor Danger
Hazard labels (DOT): 6.1 - Poison

DOT Packaging Non Bulk (49 CFR 173.xxx): 203
DOT Packaging Bulk (49 CFR 173.xxx): 241
DOT Packaging Exceptions (49 CFR 173.xxx): 153
DOT Symbols: G - Identifies PSN requiring a technical name

14.3. Additional information
Emergency Response Guide (ERG) Number: 153
Other information: No supplementary information available.

Transport by sea
DOT Vessel Stowage Location: A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other: 40 - Stow “clear of living quarters”

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 220 L
SECTION 15: Regulatory information

15.1. US Federal regulations

| BIS(TRIETHOXYSILYL)METHANE (18418-72-9) | TSCA Exemption/Exclusion | Low Volume Exemption in accordance with 40 CFR 723.50(c)(1). Use of this substance is restricted to use in surface treatment formulations and electronic barriers. Anyone who intends to use this chemical substance for commercial purposes must comply with specific use restrictions and controls specified herein. This LVE limits site of manufacture of this substance to Gelest, Inc. unless otherwise approved by U.S. EPA |

| Bis(triethoxy)silane (18418-72-9) | Not listed on the United States TSCA (Toxic Substances Control Act) inventory |

15.2. International regulations

CANADA
No additional information available

EU-Regulations
No additional information available

National regulations
No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

- **H301**: Toxic if swallowed
- **H312**: Harmful in contact with skin
- **H319**: Causes serious eye irritation

Abbreviations and acronyms:

- **H**: hour
- **°**: °C unless otherwise stated
- **mm**: millimeters Hg, torr
- **PEL**: permissible exposure level
- **TWA**: time weighted average
- **TLV**: threshold limit value
- **TG**: Test Guideline
- **NIOSH**: National Institute for Occupational Safety and Health
- **IARC**: International Agency for Research on Cancer
- **NTP**: National Toxicology Program
- **HMIS**: Hazardous Material Information System
- **CAS No.**: Chemical Abstract Service Registration Number
- **EC No.**: European Commission Registration Number
- **EC Index No.**: European Commission Index Number
- **OECD**: The Organisation for Economic Co-operation and Development
- **GHS**: The Globally Harmonized System of Classification and Labelling
- **APF**: Assigned Protection Factor

Hazard Rating

Health: 2 Moderate Hazard - Temporary or minor injury may occur

Flammability: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 05/08/2014
Revision date: 11/14/2018
Version: 3.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR
SIB1821.0
BIS(TRIETHOXYSILYL)METHANE

Dear Customer:

The chemical product purchased, SIB1821.0 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Surface treatment formulations and electronic barriers

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

- Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)
- Eye Protection: Chemical goggles. Contact lenses should not be worn.
- Skin and Body Protection: Wear suitable protective clothing.
- Respiratory Protection: Air-purifying respirator with organic vapor cartridge.

WASTE DISPOSAL: Customer must rinse containers with solvent prior to disposal. Residues and wash solvents must be containerized for off-site disposal by incineration at licensed waste disposal facility. Do not release to publicly owned treatment works (POTW) via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department