



A Group Company of MITSUBISHI CHEMICAL

Safety Data Sheet SIB1092.0

Issue date: 05/08/2014

Revision date: 01/26/2022

Version: 2.1

SECTION 1: Identification**1.1. Identification**

Product name : 1,3-BIS[2-(3,4-EPOXYCYCLOHEXYL)ETHYL]TETRAMETHYLDISILOXANE
 Product code : SIB1092.0
 Product form : Substance
 Physical state : Liquid
 Formula : C₂₀H₃₈O₃Si₂
 Synonyms : DIEPOXYCYCLOHEXANETHYL-1,1,3,3-TETRAMETHYLDISILOXANE
 1,3-BIS[2-(7-OXABICYCLO[4.1.0]HEPT-3-ETHYL]TETRAMETHYLDISILOXANE
 Chemical family : ORGANOSILANE

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier**GELEST, INC.**

11 East Steel Road
 Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com
1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

Serious eye damage/eye irritation Category 2 H319 Causes serious eye irritation
 Reproductive toxicity Category 2 H361 Suspected of damaging fertility or the unborn child
 Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Warning

Hazard statements (GHS US) :

H319 - Causes serious eye irritation
 H361 - Suspected of damaging fertility or the unborn child

Precautionary statements (GHS US) :

P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P308+P313 - If exposed or concerned: Get medical advice/attention.
 P264 - Wash hands thoroughly after handling.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P337+P313 - If eye irritation persists: Get medical advice/attention.
 P405 - Store locked up.
 P501 - Dispose of contents/container to licensed waste disposal facility..

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients**3.1. Substances**

Substance type : Multi-constituent

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Name : 1,3-BIS[2-(3,4-EPOXYCYCLOHEXYL)ETHYL]TETRAMETHYLDISILOXANE
CAS-No. : 18724-32-8

Name	Product identifier	%	GHS US classification
1,3-Bis[2-(3,4-epoxycyclohexyl)ethyl]tetramethyldisiloxane	(CAS-No.) 18724-32-8	> 90	Eye Irrit. 2A, H319
Toluene	(CAS-No.) 108-88-3	< 1	Flam. Liq. 2, H225 Acute Tox. 4 (Inhalation:vapour), H332 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Repr. 2, H361 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects : Suspected of damaging fertility or the unborn child.
- Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.
- Symptoms/effects after skin contact : May cause skin irritation.
- Symptoms/effects after eye contact : Causes serious eye irritation.
- Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

5.2. Specific hazards arising from the chemical

- Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
- Reactivity : Can react exothermically with amines.

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment as described in Section 8.
- Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

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6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide good ventilation in process area to prevent accumulation of vapors.
- Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Keep container tightly closed. Store locked up.
- Incompatible materials : Amines. Moisture. Water.
- Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Toluene (108-88-3)		
ACGIH	ACGIH OEL TWA [ppm]	20 ppm
OSHA	OSHA PEL (TWA) [2]	200 ppm
OSHA	OSHA PEL C [ppm]	300 ppm
IDLH	IDLH [ppm]	500 ppm
NIOSH	NIOSH REL (TWA)	375 mg/m ³
NIOSH	NIOSH REL TWA [ppm]	100 ppm
NIOSH	NIOSH REL (STEL)	560 mg/m ³
NIOSH	NIOSH REL STEL [ppm]	150 ppm

8.2. Appropriate engineering controls

- Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Appearance : Clear liquid. Viscous.
- Molecular mass : 382.69 g/mol
- Color : Straw.

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Odor	: Mild.
Odor threshold	: No data available
Refractive index	: 1.476
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: < 1
Melting point	: No data available
Freezing point	: -40 °C
Boiling point	: > 150 °C @ 2 mm Hg
Flash point	: 200 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: < 0.1 mm Hg
Relative vapor density at 20 °C	: > 1
Relative density	: 0.997
% Volatiles	: < 3 %
Solubility	: Insoluble in water. Reacts slowly with water. Water: < 0.5 mg/l
Partition coefficient n-octanol/water (Log Pow)	: 7.17
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: 40 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Can react exothermically with amines.

10.2. Chemical stability

Stable in sealed containers.

10.3. Possibility of hazardous reactions

Reacts slowly with water and moisture. Hazardous polymerization can occur if heated above 150°C.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Amines. Moisture. Water.

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

1,3-Bis[2-(3,4-epoxycyclohexyl)ethyl]tetramethyldisiloxane (18724-32-8)

LD50 oral rat	> 2000 mg/kg
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Toluene (108-88-3)

LD50 oral rat	2600 mg/kg
LD50 dermal rabbit	12000 mg/kg
LC50 Inhalation - Rat	12.5 mg/l/4h
ATE US (vapors)	11 mg/l/4h

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.

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Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
	The related compound, glycidoxypolytrimethoxysilane has been found to be weakly mutagenic in Ames in vitro screening. In vivo studies have shown that repeated exposure to this material, even at otherwise toxic doses, does not cause any mutagenic events. No tumorigenic response to the chronic recurrent application of the material to the skin of mice was observed.
Carcinogenicity	: Not classified
	This product contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

Toluene (108-88-3)	
IARC group	3 - Not classifiable
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

Toluene (108-88-3)	
LC50 - Fish [1]	15.22 – 19.05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 - Crustacea [1]	5.46 – 9.83 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 - Fish [2]	12.6 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 - Crustacea [2]	11.5 mg/l (Exposure time: 48 h - Species: Daphnia magna)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Toluene (108-88-3)	
Partition coefficient n-octanol/water (Log Pow)	2.65

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility..
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

Not regulated for transport.

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

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Transport by sea

Air transport

SECTION 15: Regulatory information

15.1. US Federal regulations

1,3-Bis[2-(3,4-epoxycyclohexyl)ethyl]tetramethyldisiloxane (18724-32-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Toluene (108-88-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
SARA Section 313 - Emission Reporting	1 %

15.2. International regulations

CANADA

1,3-Bis[2-(3,4-epoxycyclohexyl)ethyl]tetramethyldisiloxane (18724-32-8)	
Listed on the Canadian NDSL (Non-Domestic Substances List)	
Toluene (108-88-3)	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Class B Division 2 - Flammable Liquid Class D Division 2 Subdivision A - Very toxic material causing other toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects

EU-Regulations


No additional information available

Toluene (108-88-3)	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	

National regulations

1,3-Bis[2-(3,4-epoxycyclohexyl)ethyl]tetramethyldisiloxane (18724-32-8)	
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the TCSI (Taiwan Chemical Substance Inventory)	
Toluene (108-88-3)	
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on KECL/KECI (Korean Existing Chemicals Inventory) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Japanese Poisonous and Deleterious Substances Control Law Japanese Pollutant Release and Transfer Register Law (PRTR Law) Listed on the Canadian IDL (Ingredient Disclosure List) Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on CICR (Turkish Inventory and Control of Chemicals)	

15.3. US State regulations

 **WARNING:** This product can expose you to Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Toluene (108-88-3)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
No	Yes	Yes	No		

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Toluene (108-88-3)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health

: 2 Moderate Hazard - Temporary or minor injury may occur

Flammability

: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical

: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Issue date: 05/08/2014

Revision date: 01/26/2022

Version: 2.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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