



A Group Company of MITSUBISHI CHEMICAL

[(5-BICYCLO[2.2.1]HEPT-2-ENYL)ETHYL]TRIMETHOXY SILANE, tech, endo/exo isomers

Safety Data Sheet SIB0988.0

Issue date: 06/24/2015

Revision date: 10/11/2022

Version: 2.3

SECTION 1: Identification

1.1. Identification

Product name	: [(5-BICYCLO[2.2.1]HEPT-2-ENYL)ETHYL]TRIMETHOXY SILANE, tech, endo/exo isomers
Product code	: SIB0988.0
Product form	: Substance
Physical state	: Liquid
Formula	: C ₁₂ H ₂₂ O ₃ Si
Synonyms	: (NORBORNENYL)ETHYLTRIMETHOXY SILANE, [(BICYCLOHEPTENYL)ETHYL]TRIMETHOXY SILANE, endo/exo isomers
Chemical family	: ORGANOMETHOXY SILANE

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier

GELEST, INC.

11 East Steel Road
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 4	H227 Combustible liquid
Serious eye damage/eye irritation Category 2	H319 Causes serious eye irritation
Full text of H statements : see section 16	

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Warning

Hazard statements (GHS US)

: H227 - Combustible liquid
H319 - Causes serious eye irritation

Precautionary statements (GHS US)

: P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P264 - Wash hands thoroughly after handling.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility..

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type	: Mono-constituent
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Name : [(5-BICYCLO[2.2.1]HEPT-2-ENYL)ETHYL]TRIMETHOXYSilANE, tech, endo/exo isomers
CAS-No. : 68323-30-8

Name	Product identifier	%	GHS US classification
[(5-Bicyclo[2.2.1]hept-2-enyl)ethyl]trimethoxysilane, endo/exo isomers	(CAS-No.) 68323-30-8	92 – 100	Flam. Liq. 4, H227 Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.
- Symptoms/effects after skin contact : May cause skin irritation.
- Symptoms/effects after eye contact : Causes serious eye irritation.
- Symptoms/effects after ingestion : Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.
- Chronic symptoms : On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.
- Unsuitable extinguishing media : Do not use straight streams.

5.2. Specific hazards arising from the chemical

- Fire hazard : Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment as described in Section 8.
- Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

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6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

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|-------------------------|--|
| For containment | : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. |
| Methods for cleaning up | : Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools. |

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

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| Additional hazards when processed | : Keep away from heat/sparks/open flames/hot surfaces. - No smoking. |
| Precautions for safe handling | : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools. |
| Hygiene measures | : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. |

7.2. Conditions for safe storage, including any incompatibilities

- | | |
|------------------------|---|
| Storage conditions | : Keep container tightly closed. Keep in a cool place. |
| Incompatible materials | : Moisture. Water. |
| Storage area | : Store in a well-ventilated place. Store away from heat. |

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

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| Appropriate engineering controls | : Provide local exhaust or general room ventilation. |
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8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Wear gloves impervious to the chemical substance.

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

NIOSH-certified air-purifying full facepiece respirator with an assigned protection factor (APF) of 50 in accordance with OSHA 29 CFR 1910.134.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

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|---|---------------------|
| Physical state | : Liquid |
| Appearance | : Clear liquid. |
| Molecular mass | : 242.39 g/mol |
| Color | : Straw. |
| Odor | : Mild. |
| Odor threshold | : No data available |
| Refractive index | : 1.458 |
| pH | : No data available |
| Relative evaporation rate (butyl acetate=1) | : No data available |
| Melting point | : No data available |
| Freezing point | : < 0 °C |

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Boiling point	: 65 °C @ 10 mm Hg
Flash point	: > 65 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability	: Combustible liquid
Vapor pressure	: < 1 mm Hg @ 25°C
Relative vapor density at 20 °C	: > 1
Relative density	: 1.02
Solubility	: Insoluble in water. Reacts with water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers.

10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Moisture. Water.

10.6. Hazardous decomposition products

Methanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
	None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.
Symptoms/effects after skin contact	: May cause skin irritation.

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Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.
Chronic symptoms	: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects	: This substance may be hazardous to the environment.
Effect on the ozone layer	: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility..
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

DOT NA No	NA1993
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14.2. UN proper shipping name

Transport document description (DOT)	: NA1993 Combustible liquid, n.o.s. ([[(5-BICYCLO[2.2.1]HEPT-2-ENYL)ETHYL]TRIMETHOXYSilane, tech, endo/exo isomers), 3, III
Proper Shipping Name (DOT)	: Combustible liquid, n.o.s. ([[(5-BICYCLO[2.2.1]HEPT-2-ENYL)ETHYL]TRIMETHOXYSilane, tech, endo/exo isomers)
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT)	: III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Symbols	: D - Proper shipping name for domestic use only, or to and from Canada, G - Identifies PSN requiring a technical name

14.3. Additional information

Other information	: This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations. Therefore, no UN# is applicable to this product.
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Transport by sea

DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
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Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 220 L

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SECTION 15: Regulatory information

15.1. US Federal regulations

[(5-BICYCLO[2.2.1]HEPT-2-ENYL)ETHYL]TRIMETHOXYSilANE, tech, endo/exo isomers (68323-30-8)	
EPA TSCA Regulatory Flag	Based on EPA's assessment that includes analogue data, this substance may cause acute toxicity, skin irritation, eye irritation, reproductive toxicity, and specific target organ toxicity.
TSCA Exemption/Exclusion	Low Volume Exemption in accordance with 40 CFR 723.50(c)(1). Use of this substance is restricted to use in surface treatment for filler material. Anyone who intends to use this chemical substance for commercial purposes must comply with specific use restrictions and controls specified herein. This LVE limits site of manufacture of this substance to Gelest, Inc. unless otherwise approved by U.S. EPA

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
[(5-Bicyclo[2.2.1]hept-2-enyl)ethyl]trimethoxysilane, endo/exo isomers	68323-30-8	Not present	-	

15.2. International regulations

CANADA

No additional information available

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases::

H227	Combustible liquid
H319	Causes serious eye irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health	: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability	: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical	: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Issue date: 06/24/2015

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Version: 2.3

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Safety Data Sheet

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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**NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR
SIB0988.0
[(5-BICYCLO[2.2.1]HEPT-2-ENYL)ETHYL]TRIMETHOXYSILANE, tech, endo/exo isomers**

Dear Customer:

The chemical product purchased, SIB0988.0 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Surface treatment for filler material.

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)

Eye Protection: Chemical goggles. Contact lenses should not be worn.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: NIOSH-certified air-purifying full facepiece respirator with an assigned protection factor (APF) of 50 in accordance with OSHA 29 CFR 1910.134.

WASTE DISPOSAL: Collect and containerize all waste, residues and wash solvents for off-site disposal by incineration. Do not release to POTW via sewer or to surface waters.

Contact Gelest Regulatory for information on specific approved use at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department