SECTION 1: Identification

1.1. Identification

Product name: N-3-[(AMINO(POLYPROPYLENOXY)]-AMINOPROPYLTRIMETHOXY SILANE, 60-65%
Product code: SIA0599.4
Product form: Mixture
Physical state: Liquid
Synonyms: N-3-[TRIMETHOXYSILYL]PROPYL]-POLYPROPYLENE OXIDE DIAMINE
Chemical family: ORGANOMETHOXY SILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification
Acute toxicity (oral) Category 4: H302 Harmful if swallowed
Acute toxicity (dermal) Category 3: H311 Toxic in contact with skin
Skin corrosion/irritation Category 1C: H314 Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1: H318 Causes serious eye damage
Specific target organ toxicity (single exposure) Category 3: H335 May cause respiratory irritation

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Hazard pictograms (GHS US): ☠️ 🌠 ⚠️
Signal word (GHS US): Danger
Hazard statements (GHS US): H302 - Harmful if swallowed
H311 - Toxic in contact with skin
H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
H335 - May cause respiratory irritation
Precautionary statements (GHS US): P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P260 - Do not breathe vapors.
P264 - Wash hands thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P310 - Immediately call a doctor
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
P301+P312 - If swallowed: Call a doctor if you feel unwell
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing, rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P361 - Take off immediately all contaminated clothing.
P363 - Wash contaminated clothing before reuse.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P271 - Use only outdoors or in a well-ventilated area.
P501 - Dispose of contents/container to licensed waste disposal facility.
2.3. Hazards not otherwise classified (HNOC)
No additional information available

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-3-{[Amino(polypropylenoxy)]aminopropyltrimethoxysilane}</td>
<td>(CAS-No.) Not found</td>
<td>&gt; 60</td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
<tr>
<td>Amine terminated polypropylene oxide</td>
<td>(CAS-No.; 9046-10-0</td>
<td>&lt; 40</td>
<td>Acute Tox. 3 (Oral), H301</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox. 3 (Dermal), H311</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Corr. 1C, H314</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Dam. 1, H318</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3, H335</td>
</tr>
<tr>
<td>Methanol</td>
<td>(CAS-No.) 67-56-1</td>
<td></td>
<td>Flam. Liq. 2, H225</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox. 3 (Oral), H301</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox. 3 (Dermal), H311</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox. 3 (Inhalation:vapour), H331</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Irr. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Dam. 1, H318</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT SE 1, H370</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3, H336</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Causes severe skin burns and eye damage.
Symptoms/effects after skin contact : Toxic in contact with skin. Causes burns.
Symptoms/effects after eye contact : Causes serious eye damage.
Symptoms/effects after ingestion : Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard.

Chronic symptoms : On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


5.2. Specific hazards arising from the chemical

Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
**Protection during firefighting**: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

### SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

**6.1.1. For non-emergency personnel**

**Emergency procedures**: Evacuate unnecessary personnel.

**6.1.2. For emergency responders**

**Protective equipment**: Equip cleanup crew with proper protection.

**6.2. Environmental precautions**

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

**6.3. Methods and material for containment and cleaning up**

**Methods for cleaning up**: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

**6.4. Reference to other sections**

See Heading 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

**7.1. Precautions for safe handling**

**Precautions for safe handling**: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.

**Hygiene measures**: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

**7.2. Conditions for safe storage, including any incompatibilities**

**Storage conditions**: Keep container tightly closed.


**Storage area**: Store in a well-ventilated place. Store away from heat.

### SECTION 8: Exposure controls/personal protection

**8.1. Control parameters**

<table>
<thead>
<tr>
<th></th>
<th>ACGIH</th>
<th>ACGIH STEL (ppm)</th>
<th>OSHA PEL (TWA) (mg/m³)</th>
<th>OSHA PEL (TWA) (ppm)</th>
<th>IDLH US IDLH (ppm)</th>
<th>NIOSH REL (TWA) (mg/m³)</th>
<th>NIOSH REL (TWA) (ppm)</th>
<th>NIOSH REL (STEL) (mg/m³)</th>
<th>NIOSH REL (STEL) (ppm)</th>
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</thead>
<tbody>
<tr>
<td>Methanol (67-56-1)</td>
<td>200 ppm</td>
<td>250 ppm</td>
<td>260 mg/m³</td>
<td>200 ppm</td>
<td>6000 ppm</td>
<td>260 mg/m³</td>
<td>200 ppm</td>
<td>325 mg/m³</td>
<td>250 ppm</td>
</tr>
</tbody>
</table>

**8.2. Appropriate engineering controls**

**Appropriate engineering controls**: Provide local exhaust or general room ventilation.

**8.3. Individual protection measures/Personal protective equipment**

**Personal protective equipment**: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

**Hand protection**: Neoprene or nitrile rubber gloves

**Eye protection**: Chemical goggles. Contact lenses should not be worn.
Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>337 - 435 g/mol</td>
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<tr>
<td>Color</td>
<td>Straw</td>
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<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
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<tr>
<td>Refractive index</td>
<td>1.4508</td>
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<tr>
<td>pH</td>
<td>No data available</td>
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<tr>
<td>Relative evaporation rate</td>
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<tr>
<td>Melting point</td>
<td>No data available</td>
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<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
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<tr>
<td>Boiling point</td>
<td>&gt; 160 °C @ 0.1 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 150 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
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<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
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<tr>
<td>Vapor pressure</td>
<td>&lt; 0.1 mm Hg @ 25°C</td>
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<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
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<tr>
<td>Relative density</td>
<td>0.984</td>
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<tr>
<td>% Volatiles</td>
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<tr>
<td>Solubility</td>
<td>Reacts with water</td>
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<tr>
<td>Log Pow</td>
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<tr>
<td>Log Kow</td>
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<tr>
<td>Viscosity, kinematic</td>
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<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
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<tr>
<td>Explosive properties</td>
<td>No data available</td>
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<tr>
<td>Oxidizing properties</td>
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<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
React with water and moisture in air, liberating methanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Methanol. Organic acid vapors.
N-3-[(AMINO(POLYPROPYLENOXY)]-AMINOPROPYLTRIMETHOXYSILANE, 60-65%

Safety Data Sheet

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified

<table>
<thead>
<tr>
<th>Compound / Exposure</th>
<th>LD50</th>
<th>LD50 dermal</th>
<th>ATE US (oral)</th>
<th>ATE US (dermal)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol (67-56-1)</td>
<td>242 mg/kg</td>
<td>360 mg/kg</td>
<td>605 mg/kg body weight</td>
<td>900 mg/kg body weight</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Causes severe skin burns and eye damage.
Serious eye damage/irritation: Causes serious eye damage.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: May cause respiratory irritation.
Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified

Potential Adverse human health effects and symptoms:
- Toxic in contact with skin. Causes burns.
- Causes serious eye damage.
- Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard.
- On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

SECTION 12: Ecological information

12.1. Toxicity

Methanol (67-56-1)
- LC50 fish 1: 28200 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
- LC50 fish 2: > 100 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

Methanol (67-56-1)
- BCF fish 1: < 10
- Log Pow: -0.77

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available
SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

Not regulated for transport.

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information: No supplementary information available.

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

N-3-[(AMINO(POLYPROPYLENOXY)]-AMINOPROPYLTRIMETHOXYSILANE, 60-65%

TSCA Exemption/Exclusion

CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States.

Methanol (67-56-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Subject to reporting requirements of United States SARA Section 313

SARA Section 313 - Emission Reporting 1 %

Amine terminated polypropylene oxide (9046-10-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Methanol (67-56-1)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class B Division 2 - Flammable Liquid
Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects
Class D Division 2 Subdivision A - Very toxic material causing other toxic effects
Class D Division 2 Subdivision B - Toxic material causing other toxic effects

Amine terminated polypropylene oxide (9046-10-0)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Methanol (67-56-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
N-3-[(AMINO(POLYPROPYLENOXY)]-AMINOPROPYLTRIMETHOXYSILANE, 60-65%

Safety Data Sheet

Methanol (67-56-1)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Poisonous and Deleterious Substances Control Law
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

Amine terminated polypropylene oxide (9046-10-0)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

**WARNING:** This product can expose you to Methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Methanol (67-56-1)
<table>
<thead>
<tr>
<th>U.S. - California - Proposition 65 - Carcinogens List</th>
<th>U.S. - California - Proposition 65 - Developmental Toxicity</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Female</th>
<th>U.S. - California - Proposition 65 - Reproductive Toxicity - Male</th>
<th>No significant risk level (NSRL)</th>
<th>Maximum allowable dose level (MADL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Methanol (67-56-1)
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases:

<table>
<thead>
<tr>
<th>H225</th>
<th>Highly flammable liquid and vapor</th>
</tr>
</thead>
<tbody>
<tr>
<td>H301</td>
<td>Toxic if swallowed</td>
</tr>
<tr>
<td>H302</td>
<td>Harmful if swallowed</td>
</tr>
<tr>
<td>H311</td>
<td>Toxic in contact with skin</td>
</tr>
<tr>
<td>H314</td>
<td>Causes severe skin burns and eye damage</td>
</tr>
<tr>
<td>H315</td>
<td>Causes skin irritation</td>
</tr>
<tr>
<td>H318</td>
<td>Causes serious eye damage</td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
</tr>
<tr>
<td>H331</td>
<td>Toxic if inhaled</td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
</tr>
<tr>
<td>H336</td>
<td>May cause drowsiness or dizziness</td>
</tr>
<tr>
<td>H370</td>
<td>Causes damage to organs</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
Health: 2 Moderate Hazard - Temporary or minor injury may occur
N-3-[(AMINO(POLYPROPYLENOXY)]-AMINOPROPYLTRIMETHOXYSilANE, 60-65%

Safety Data Sheet

Flammability: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 11/17/2014 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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