SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

<table>
<thead>
<tr>
<th>Product form</th>
<th>Substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Substance name</td>
<td>N-(6-AMINOHEXYL)AMINOPROPYLTRIMETHOXYSILANE, 95%</td>
</tr>
<tr>
<td>Product code</td>
<td>SIA0594.0</td>
</tr>
<tr>
<td>Formula</td>
<td>C12H30N2O3Si</td>
</tr>
<tr>
<td>Synonyms</td>
<td>1,6-HEXANEDIAMINE, N-[3-TRIMETHOXYSILYL]PROPYL]-N-[3-(TRIMETHOXYSILYL)PROPYL]HEXAMETHYLENEDIAMINE</td>
</tr>
<tr>
<td>Chemical family</td>
<td>ORGANOMETHOXYSILANE</td>
</tr>
</tbody>
</table>

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture: Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

<table>
<thead>
<tr>
<th>Effect</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>H315</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>H319</td>
</tr>
<tr>
<td>Specific target organ toxicity — Single exposure</td>
<td>H335</td>
</tr>
<tr>
<td>Respiratory tract irritation</td>
<td></td>
</tr>
</tbody>
</table>

Full text of H statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)

Signal word (CLP): Warning

Hazard statements (CLP): H315 - Causes skin irritation.
N-(6-AMINOHEXYL)AMINOPROPYLTRIMETHOXYSILANE, 95%
Safety Data Sheet

Precautionary statements (CLP):
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P264 - Wash hands thoroughly after handling.
- P302+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. If symptoms or effects persist, call a doctor.
- P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P312 - Call a doctor if you feel unwell.

2.3. Other hazards

Other hazards not contributing to the classification:
Additional methanol may be formed by reaction with moisture and water. The US OSHA PEL (TWA) for methanol is 200 ppm.

SECTION 3: Composition/information on ingredients

3.1. Substances
Substance type: Mono-constituent
Name: N-(6-AMINOHEXYL)AMINOPROPYLTRIMETHOXYSILANE, 95%
CAS-No.: 51895-58-0

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Regulation (EC) No. 1272/2008 [CLP]</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,6-Hexanediame, N-[3-trimethoxysilyl[propyl-]</td>
<td>(CAS-No.) 51895-58-0</td>
<td>95 - 100</td>
<td>Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335</td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact: Wash with plenty of water/…. Get medical advice/attention.
First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/effects after inhalation: May cause respiratory irritation.
Symptoms/effects after skin contact: Causes skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

4.3. Indication of any immediate medical attention and special treatment needed
NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidity must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Firefighting measures

5.1. Extinguishing media
Unsuitable extinguishing media: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
5.3 Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.

Emergency procedures: Evacuate unnecessary personnel.

6.1.2 For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2 Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3 Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it.

6.4 Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapour and mist. Provide good ventilation in process area to prevent formation of vapour.

Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed.

Incompatible materials: Acids, alcohols, Peroxides, Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

7.3 Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

No additional information available

8.2 Exposure controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.
SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>278.47 g/mol</td>
</tr>
<tr>
<td>Colour</td>
<td>Straw</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4501</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butylacetate=1)</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>160 - 165 °C @ 0.15 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 110 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>&lt; 0.01 mm Hg @ 25°C</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.11</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 5 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers.

10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials


10.6. Hazardous decomposition products

Methanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitisation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
</tbody>
</table>
### Carcinogenicity
None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

### Reproductive toxicity
Not classified

### STOT-single exposure
May cause respiratory irritation.

### STOT-repeated exposure
Not classified

### Aspiration hazard
Not classified

### Potential adverse human health effects and symptoms
The hydrolysis product of this compound is methanol.

### Symptoms/effects after inhalation
May cause respiratory irritation.

### Symptoms/effects after skin contact
Causes skin irritation.

### Symptoms/effects after eye contact
Causes serious eye irritation.

### Symptoms/effects after ingestion
May be harmful if swallowed.

### Chronic symptoms
On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

### Reason for classification
Expert judgment

### SECTION 12: Ecological information

#### 12.1. Toxicity

<table>
<thead>
<tr>
<th>Acute aquatic toxicity</th>
<th>Not classified</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chronic aquatic toxicity</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

#### 12.2. Persistence and degradability
No additional information available

#### 12.3. Bioaccumulative potential
No additional information available

#### 12.4. Mobility in soil
No additional information available

#### 12.5. Results of PBT and vPvB assessment
No additional information available

#### 12.6. Other adverse effects
This substance may be hazardous to the environment.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

- **Sewage disposal recommendations**: Do not dispose of waste into sewer.
- **Product/Packaging disposal recommendations**: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
- **Ecology - waste materials**: Avoid release to the environment.

### SECTION 14: Transport information

#### 14.1. UN number
In accordance with ADR / RID / IMDG / IATA / ADN

<table>
<thead>
<tr>
<th>UN-No. (ADR)</th>
<th>Not applicable</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN-No. (IMDG)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (IATA)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (ADN)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>UN-No. (RID)</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

#### 14.2. UN proper shipping name

- **Proper Shipping Name (ADR)**: Not applicable
- **Proper Shipping Name (IMDG)**: Not applicable
- **Proper Shipping Name (IATA)**: Not applicable
- **Proper Shipping Name (ADN)**: Not applicable
- **Proper Shipping Name (RID)**: Not applicable
N-(6-AMINOHEXYL)AMINOPROPYLTRIMETHOXYSILANE, 95%
Safety Data Sheet

### 14.3. Transport hazard class(es)

<table>
<thead>
<tr>
<th>ADR</th>
<th>Transport hazard class(es) (ADR)</th>
<th>: Not applicable</th>
</tr>
</thead>
<tbody>
<tr>
<td>IMDG</td>
<td>Transport hazard class(es) (IMDG)</td>
<td>: 8</td>
</tr>
<tr>
<td></td>
<td>Danger labels (IMDG)</td>
<td>: 8</td>
</tr>
<tr>
<td></td>
<td><img src="image1.png" alt="Image" /></td>
<td></td>
</tr>
<tr>
<td>IATA</td>
<td>Transport hazard class(es) (IATA)</td>
<td>: 8</td>
</tr>
<tr>
<td></td>
<td>Hazard labels (IATA)</td>
<td>: 8</td>
</tr>
<tr>
<td></td>
<td><img src="image2.png" alt="Image" /></td>
<td></td>
</tr>
<tr>
<td>ADN</td>
<td>Transport hazard class(es) (ADN)</td>
<td>: Not applicable</td>
</tr>
<tr>
<td>RID</td>
<td>Transport hazard class(es) (RID)</td>
<td>: Not applicable</td>
</tr>
</tbody>
</table>

### 14.4. Packing group

| Packing group (ADR) | : Not applicable |
| Packing group (IMDG) | : Not applicable |
| Packing group (IATA) | : Not applicable |
| Packing group (ADN) | : Not applicable |
| Packing group (RID) | : Not applicable |

### 14.5. Environmental hazards

| Dangerous for the environment | : No |
| Marine pollutant | : No |
| Other information | : No supplementary information available |

### 14.6. Special precautions for user

- **Overland transport**
  - Vehicle for tank carriage : AT
  - Transport category (ADR) : 3

- **Transport by sea**
  - Special provisions (IMDG) : 223, 274
  - Limited quantities (IMDG) : 5 L
  - Excepted quantities (IMDG) : E1
  - Packing instructions (IMDG) : P001, LP01
  - IBC packing instructions (IMDG) : IBC03
  - Tank instructions (IMDG) : T7
  - Tank special provisions (IMDG) : TP1, TP28
  - EmS-No. (Fire) : F-A
  - EmS-No. (Spillage) : S-B
  - Stowage category (IMDG) : A
  - Properties and observations (IMDG) : Reacts violently with acids. Causes burns to skin, eyes and mucous membranes.
N-(6-AMINOHEXYL)AMINOPROPYLTRIMETHOXYSILANE, 95%
Safety Data Sheet

- Air transport
PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y841
PCA limited quantity max net quantity (IATA) : 1L
PCA packing instructions (IATA) : 852
PCA max net quantity (IATA) : 5L
CAO packing instructions (IATA) : 856
CAO max net quantity (IATA) : 60L
Special provisions (IATA) : A3
ERG code (IATA) : 8L

- Inland waterway transport
No data available

- Rail transport
No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations
No REACH Annex XVII restrictions
N-(6-AMINOHEXYL)AMINOPROPYLTRIMETHOXYSILANE, 95% is not on the REACH Candidate List
N-(6-AMINOHEXYL)AMINOPROPYLTRIMETHOXYSILANE, 95% is not on the REACH Annex XIV List
N-(6-AMINOHEXYL)AMINOPROPYLTRIMETHOXYSILANE, 95% is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

% Volatiles : < 5 %

15.1.2. National regulations

Germany
12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands
SZW-lijst van kankerverwekkende stoffen : The substance is not listed
SZW-lijst van mutagegene stoffen : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : The substance is not listed

Denmark
Danish National Regulations : Young people below the age of 18 years are not allowed to use the product

15.2. Chemical safety assessment
No additional information available

SECTION 16: Other information

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information: Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

<table>
<thead>
<tr>
<th>H- and EUH-statement</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Irrit. 2</td>
<td>Serious eye damage/eye irritation, Category 2</td>
</tr>
<tr>
<td>Skin Irrit. 2</td>
<td>Skin corrosion/irritation, Category 2</td>
</tr>
<tr>
<td>STOT SE 3</td>
<td>Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation</td>
</tr>
<tr>
<td>H315</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation.</td>
</tr>
</tbody>
</table>

SDS EU (REACH Annex II) - Custom

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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