SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

<table>
<thead>
<tr>
<th>Product form</th>
<th>Substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Substance name</td>
<td>3-ACETOXYPROPYLTRIMETHOXYSILANE</td>
</tr>
<tr>
<td>Product code</td>
<td>SIA0100.0</td>
</tr>
<tr>
<td>Formula</td>
<td>C8H18O5Si</td>
</tr>
<tr>
<td>Synonyms</td>
<td>3-(TRIMETHOXYSILYL)PROPYLACETATE, 3-(TRIMETHOXYSILYL)PROPYL ACRYLATE, 1-PROPANOL, 3-(TRIMETHOXYSILYL)-, ACETATE</td>
</tr>
<tr>
<td>Chemical family</td>
<td>ORGANOMETHOXYSILANE</td>
</tr>
</tbody>
</table>

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture: Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

| Serious eye damage/eye irritation, Category 2 | H319 |

Full text of H statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP):

- GHS07

Signal word (CLP): Warning

Hazard statements (CLP): H319 - Causes serious eye irritation.

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P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Other hazards
No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Regulation (EC No. 1272/2008 [CLP])</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-Acetoxypropyltrimethoxysilane</td>
<td>(CAS-No.) 59004-18-1</td>
<td>95 – 100</td>
<td>Eye Irrit. 2, H319</td>
</tr>
<tr>
<td></td>
<td>(EC-No.) 261-552-8</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of water/…. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation: May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.

Symptoms/effects after skin contact: May cause skin irritation.

Symptoms/effects after eye contact: Causes serious eye irritation.

Symptoms/effects after ingestion: May be harmful if swallowed.

Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

4.3. Indication of any immediate medical attention and special treatment needed

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Firefighting measures

5.1. Extinguishing media


Unsuitable extinguishing media: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapour and mist. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent formation of vapour. Use only non-sparking tools.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed. Keep in a cool place.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Impervious gloves such as neoprene or nitrile rubber gloves

Eye protection:
Goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
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Full face NIOSH-certified respirator with APF of 50; organic vapor (black cartridge) is recommended, if air-purifying respirator selected.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Physical state : Liquid
Appearance : Clear liquid.
Molecular mass : 222.31 g/mol
Colour : Straw.
Odour : Mild.
Odour threshold : No data available
Refractive index : 1.4146
pH : No data available
Relative evaporation rate (butylacetate=1) : No data available
Melting point : No data available
Freezing point : < 0 °C
Boiling point : 92 °C @ 2 mm Hg
Flash point : 93 °C
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : Combustible liquid
Vapour pressure : < 1 mm Hg @ 25°C
Relative vapour density at 20 °C : > 1
Relative density : 1.062
Solubility : Reacts with water.
Partition coefficient n-octanol/water (Log Pow) : No data available
Partition coefficient n-octanol/water (Log Kow) : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidising properties : No data available
Explosive limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers stored under dry nitrogen.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Methanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified
Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity: Not classified
None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity: Not classified
STOT-single exposure: Not classified
STOT-repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.
Reason for classification: Expert judgment

SECTION 12: Ecological information
12.1. Toxicity
Hazardous to the aquatic environment, short-term (acute): Not classified
Hazardous to the aquatic environment, long-term (chronic): Not classified

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Results of PBT and vPvB assessment
No additional information available

12.6. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.

SECTION 13: Disposal considerations
13.1. Waste treatment methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information
14.1. UN number
In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number
UN-No. (ADR): Not applicable
UN-No. (IMDG): Not applicable
UN-No. (IATA): Not applicable
UN-No. (ADN): Not applicable
UN-No. (RID): Not applicable

14.2. UN proper shipping name
Proper Shipping Name (ADR): Not applicable
Proper Shipping Name (IMDG): Not applicable
Proper Shipping Name (IATA): Not applicable
Proper Shipping Name (ADN): Not applicable
Proper Shipping Name (RID): Not applicable
14.3. Transport hazard class(es)

| ADR | Transport hazard class(es) (ADR) | Not applicable |
| IMDG | Transport hazard class(es) (IMDG) | Not applicable |
| IATA | Transport hazard class(es) (IATA) | Not applicable |
| ADN | Transport hazard class(es) (ADN) | Not applicable |
| RID | Transport hazard class(es) (RID) | Not applicable |

14.4. Packing group

| Packing group (ADR) | Not applicable |
| Packing group (IMDG) | Not applicable |
| Packing group (IATA) | Not applicable |
| Packing group (ADN) | Not applicable |
| Packing group (RID) | Not applicable |

14.5. Environmental hazards

| Dangerous for the environment | No |
| Marine pollutant | No |
| Other information | No supplementary information available |

14.6. Special precautions for user

- Overland transport
No data available

- Transport by sea
No data available

- Air transport
No data available

- Inland waterway transport
No data available

- Rail transport
No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

No REACH Annex XVII restrictions
3-ACETOXYPROPYLTRIMETHOXYSILANE is not on the REACH Candidate List
3-ACETOXYPROPYLTRIMETHOXYSILANE is not on the REACH Annex XIV List

15.1.2. National regulations

Germany
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Regulatory reference : Not classified according to Regulation Governing Systems for Handling Substances Hazardous to Waters (AwSV)
Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands
SZW-lijst van kankerverwekkende stoffen : The substance is not listed
SZW-lijst van mutagene stoffen : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbareheid : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : The substance is not listed

Denmark
Class for fire hazard : Class III-1
Store unit : 50 liter
Classification remarks : Flammable according to the Danish Ministry of Justice; Emergency management guidelines for the storage of flammable liquids must be followed

15.2. Chemical safety assessment
No additional information available

SECTION 16: Other information

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.
Full text of H- and EUH-statements:
Eye Irrit. 2 : Serious eye damage/eye irritation; Category 2
H319 : Causes serious eye irritation.

SDS EU (REACH Annex II) - Custom
The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR
SIA0100.0
3-ACETOXYPROPYLTRIMETHOXYSILANE

Dear Customer:

The chemical product purchased, SIA0100.0 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Precursor to a specialty monomer that will then be polymerized

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)
Eye Protection: Chemical goggles. Contact lenses should not be worn.
Skin and Body Protection: Wear suitable protective clothing.
Respiratory Protection: Air-purifying respirator with organic vapor/acid gas cartridge.

WASTE DISPOSAL: Collect and containerize all waste, residues and wash solvents for off-site disposal by incineration. Do not release to POTW via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department