SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product form : Substance
Physical state : Liquid
Substance name : 2-[ACETOXY(POLYETHYLENOXY)PROPYL]TRIOETHOXYSILANE, 95%
Product code : SIA0078.0
Synonyms : (TRIOETHOXYSILYLPROPYLPOLYETHYLENE OXIDE)ACETATE
Chemical family : ORGANOETHOXYSILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses
Use of the substance/mixture : Chemical intermediate

1.2.2. Uses advised against
No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number
Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification according to Regulation (EC) No. 1272/2008 [CLP]
Serious eye damage/eye irritation, Category 2 H319

Adverse physicochemical, human health and environmental effects
No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]
Hazard pictograms (CLP) : !
Signal word (CLP) : Warning
Hazard statements (CLP) : H319 - Causes serious eye irritation.
Precautionary statements (CLP) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P264 - Wash hands thoroughly after handling.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.
2-[(ACETOXY(POLYETHYLENEOXY)PROPYL)TRIETHOXYSILANE, 95%
Safety Data Sheet

2.3. Other hazards
Other hazards not contributing to the classification: This product reacts with water in the acid contents of the stomach to form ethanol.

SECTION 3: Composition/information on ingredients
3.1. Substances
Substance type: Multi-constituent
Name: 2-[(ACETOXY(POLYETHYLENEOXY)PROPYL)TRIETHOXYSILANE, 95%
CAS-No.: Not found

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Regulation (EC) No. 1272/2008 [CLP]</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-[(Acetoxy)polyethyleneoxy)propyl]triethoxysilane</td>
<td>(CAS-No.) Not found</td>
<td>&gt; 90</td>
<td>Eye Irrit. 2, H319</td>
</tr>
<tr>
<td>Allyl polyoxyethylene acetate</td>
<td>(CAS-No.) 27252-87-5</td>
<td>&lt; 10</td>
<td>Eye Irrit. 2, H319</td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First aid measures
4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of water/….

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/effects after inhalation: May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.

Symptoms/effects after skin contact: May cause skin irritation.

Symptoms/effects after eye contact: Causes serious eye irritation.

Symptoms/effects after ingestion: No information available.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures
5.1. Extinguishing media

5.2. Special hazards arising from the substance or mixture
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters
Firefighting instructions: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.
6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapour and mist. Provide good ventilation in process area to prevent formation of vapour.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
Incompatible materials: Moisture. Water:
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Exposure controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>500 - 700 g/mol</td>
</tr>
<tr>
<td>Colour</td>
<td>Straw. Amber</td>
</tr>
<tr>
<td>Odour</td>
<td>Mild</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4527</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate</td>
<td>No data available</td>
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<tr>
<td>(butylacetate=1)</td>
<td></td>
</tr>
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</table>
2-[(ACETOXY(POLYETHYLENEOXY)PROPYL]TRIETHOXY SILANE, 95%
Safety Data Sheet

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 10 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 170 °C @ 0.1 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 150 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>&lt; 0.01 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.071</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water. Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>50 cSt</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating ethanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Moisture. Water:

10.6. Hazardous decomposition products
Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity                      : Not classified
Skin corrosion/irritation           : Not classified
Serious eye damage/irritation       : Causes serious eye irritation.
Respiratory or skin sensitisation  : Not classified
Germ cell mutagenicity             : Not classified
Carcinogenicity                    : Not classified
Reproductive toxicity              : Not classified
STOT-single exposure               : Not classified
STOT-repeated exposure             : Not classified
Aspiration hazard                  : Not classified
Symptoms/effects after inhalation  : May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact  : Causes serious eye irritation.
Symptoms/effects after ingestion    : No information available.
Reason for classification           : Expert judgment
2-[(ACETOXY(POLYETHYLENEOXY)PROPYL)TRIETHOXYSilane, 95%
Safety Data Sheet

SECTION 12: Ecological information

12.1. Toxicity
- Acute aquatic toxicity : Not classified
- Chronic aquatic toxicity : Not classified

12.2. Persistence and degradability
- No additional information available

12.3. Bioaccumulative potential
- No additional information available

12.4. Mobility in soil
- No additional information available

12.5. Results of PBT and vPvB assessment
- No additional information available

12.6. Other adverse effects
- Other adverse effects : This substance may be hazardous to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
- Product/Packaging disposal recommendations : May be incinerated. Dispose in a safe manner in accordance with local/national regulations.
- Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
- In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number
- UN-No. (ADR) : Not applicable
- UN-No. (IMDG) : Not applicable
- UN-No. (IATA) : Not applicable
- UN-No. (ADN) : Not applicable
- UN-No. (RID) : Not applicable

14.2. UN proper shipping name
- Proper Shipping Name (ADR) : Not applicable
- Proper Shipping Name (IMDG) : Not applicable
- Proper Shipping Name (IATA) : Not applicable
- Proper Shipping Name (ADN) : Not applicable
- Proper Shipping Name (RID) : Not applicable

14.3. Transport hazard class(es)

<table>
<thead>
<tr>
<th>ADR</th>
<th>IMDG</th>
<th>IATA</th>
<th>ADN</th>
<th>RID</th>
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<td></td>
<td></td>
</tr>
<tr>
<td>Transport hazard class(es) (IMDG) : Not applicable</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Transport hazard class(es) (IATA) : Not applicable</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Transport hazard class(es) (ADN) : Not applicable</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Transport hazard class(es) (RID) : Not applicable</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

14.4. Packing group
- Packing group (ADR) : Not applicable
- Packing group (IMDG) : Not applicable
- Packing group (IATA) : Not applicable
- Packing group (ADN) : Not applicable
- Packing group (RID) : Not applicable
2-[(ACETOXY(POLYETHYLENEOXY)PROPYL]TRIETHOXYSILANE, 95%
Safety Data Sheet

Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable
Packing group (ADN) : Not applicable
Packing group (RID) : Not applicable

14.5. Environmental hazards
Dangerous for the environment : No
Marine pollutant : No
Other information : No supplementary information available

14.6. Special precautions for user
- Overland transport
  No data available
- Transport by sea
  No data available
- Air transport
  No data available
- Inland waterway transport
  No data available
- Rail transport
  No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
15.1.1. EU-Regulations
  No REACH Annex XVII restrictions
  2-[(ACETOXY(POLYETHYLENEOXY)PROPYL]TRIETHOXYSILANE, 95% is not on the REACH Candidate List
  2-[(ACETOXY(POLYETHYLENEOXY)PROPYL]TRIETHOXYSILANE, 95% is not on the REACH Annex XIV List
  2-[(ACETOXY(POLYETHYLENEOXY)PROPYL]TRIETHOXYSILANE, 95% is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

15.1.2. National regulations
  Germany
  12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

  Netherlands
  SZW-lijst van kankerverwekkende stoffen : The substance is not listed
  SZW-lijst van mutagene stoffen : The substance is not listed
  NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : The substance is not listed
  NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : The substance is not listed
  NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : The substance is not listed

15.2. Chemical safety assessment
No additional information available

SECTION 16: Other information
Abbreviations and acronyms:
2-[(ACETOXY(POLYETHYLENEOXY)PROPYL)TRIETHOXY SILANE,
95%
Safety Data Sheet

| Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor |

Other information

Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

| Eye Irrit. 2 | Serious eye damage/eye irritation, Category 2 |
| H319 | Causes serious eye irritation. |

SDS EU (REACH Annex II) - Custom

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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